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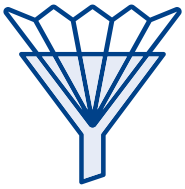
MACHEREY-NAGEL – About us

Quality since 1911

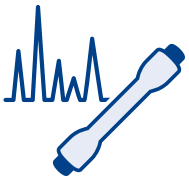
Since 1911 MACHEREY-NAGEL stands for high quality, innovation and reliability in chemical and biomolecular analysis. Friendly expert advice for our highly valued customers as well as outstanding product quality have been the cornerstones of our success for more than 100 years. MACHEREY-NAGEL is a family-owned company run by the fourth generation. As one of today's leading manufacturers of products for analytical chemistry and life science we offer a broad range of products for Filtration, Rapid Tests, Water Analysis, Chromatography and Bioanalysis.



Filtration

Rapid Tests

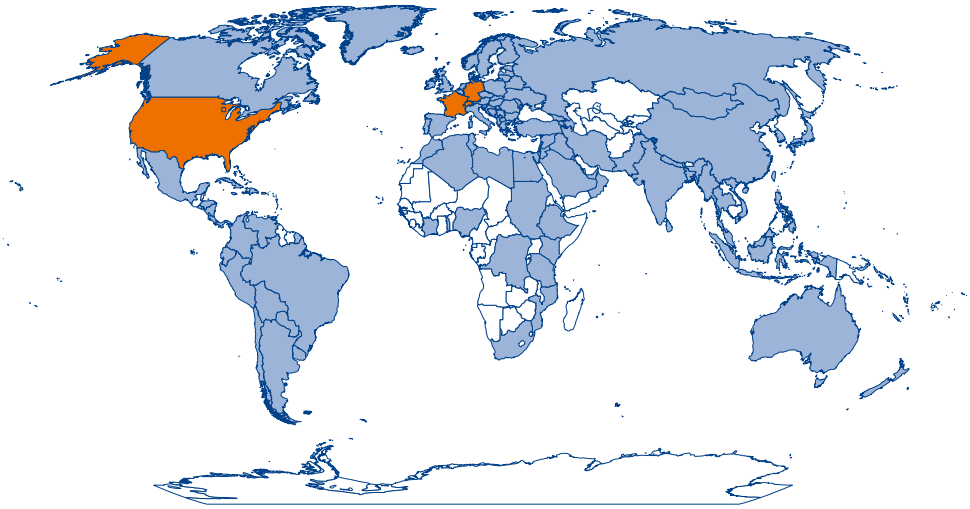
Water Analysis



Chromatography

Bioanalysis

MACHEREY-NAGEL – Worldwide



Watch our company video on YouTube.

Our customers can count on competent and reliable service all over the world.

- Headquarters and manufacturing site in Düren (Germany), further location in Oensingen (Switzerland)
- Branches in France, Switzerland and the United States with dedicated and expert staff
- Globally operating network of qualified and specially trained distributors in more than 150 countries

For a complete list of branches and authorized distributors, see *www.mn-net.com/distributors*

Pioneer in Chromatography

MACHEREY-NAGEL Chromatography – Complete solutions for your analysis

MACHEREY-NAGEL has grown from a pioneer in chromatography to a full-range supplier of laboratory consumables. We supply laboratories all over the world with HPLC, GC and SPE columns, TLC plates and sheets, syringe filters or suitable vials and caps. Our philosophy includes personal and competent support, as well as outstanding product quality. We have the demand to fulfill our customer's individual needs and offer optimal and reliable solutions for your lab work in method development and routine analysis.

MACHEREY-NAGEL as a partner

- Competent and individual service
- More than 60 years of expertise in manufacturing of chromatographic adsorbents
- Comprehensive product portfolio covering all areas of chromatography consumables
- You can find MACHEREY-NAGEL also on exhibitions *www.mn-net.com/tradeshows*

MN on the Internet – Chromatography services

www.mn-net.com/chromatography-service

VialFinder

Translation tool – Easy selection by updated cross references of vials and caps by supplier and / or item number. *www.mn-net.com/vialfinder*

CHROMAFIL Finder

Your easy changeover to syringe filters from MACHEREY-NAGEL. Easy selection by manufacturer and / or item number. *www.mn-net.com/chromafilfinder*

Application database for chromatography

Online application database with more than 3000 applications for HPLC, GC, TLC and SPE.
www.chromaappdb.mn-net.com

Safety data sheets (SDS)

For our Chromatography products we provide safety data sheets (SDS) in conformity with REACH regulations.

Certificates of analysis (CoA)

Analysis certificates for our products can be downloaded online.

USP-Listing

Overview about standard HPLC and GC phases according to USP classification.

Chromatography downloads

In the download overview you can find comprehensive information and documents including catalogues, brochures, flyers, application notes and posters.

E-Training – Chromatography

Find useful information, videos and tips on the use and application of our products.
www.mn-net.com/e-training-chromatography

and more...

For more information about MACHEREY-NAGEL, our products and services, visit us online under *www.mn-net.com*

A company with tradition and future

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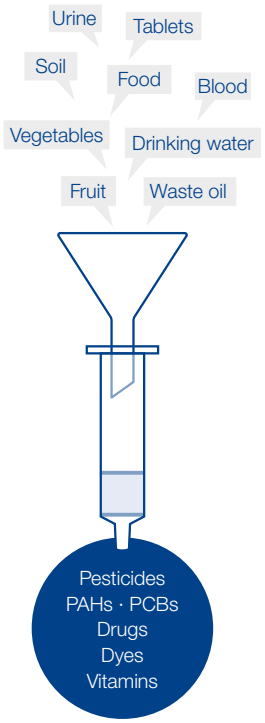
Basics

Solid phase extraction (SPE) is a powerful method for sample preparation and is used by most chromatographers today.

About 30 years ago MACHEREY-NAGEL designed and introduced CHROMABOND® SPE cartridges containing silica-based adsorbents. Since then we have developed the widest range of phases and products for SPE based on silica and polymeric materials.

SPE has capabilities in a broad range of applications

- Environmental analysis
- Pharmaceutical and biochemical analysis
- Organic chemistry
- Food analysis



SPE is a form of digital (step-wise) chromatography designed to extract, partition, and / or adsorb one or more components from a liquid phase (sample) onto a stationary phase (adsorbent or resin). An adsorbed substance can be removed from the adsorbent by stepwise increase of elution strength of the eluent (step gradient technique). SPE extends a chromatographic system's lifetime, improves qualitative and quantitative analysis, and the demand placed on an analytical instrument is considerably lessened.

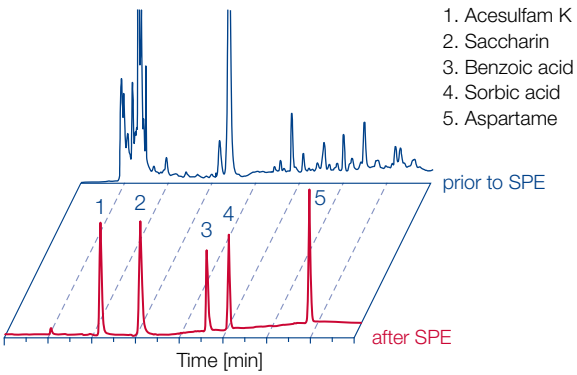
In general, SPE is used for three important purposes in state-of-the-art analysis

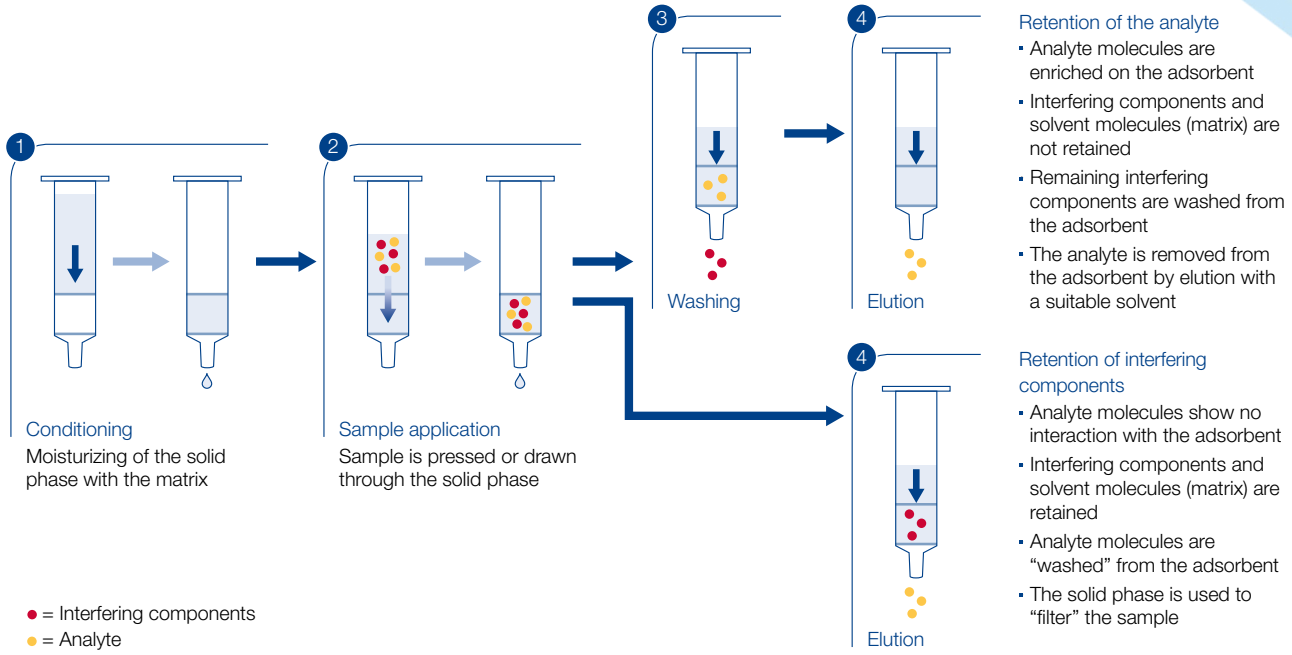
- Concentration of the analyte – up to factor 10.000 – increase of chromatographic sensibility and improved limits of detection
- Removal of interfering compounds – protection of subsequent analysis like HPLC, GC, TLC, UV or IR spectroscopy, …
- Changing an analyte's environment to a simpler matrix more suitable for subsequent analysis

Advantages of SPE compared to classical liquid-liquid extraction

- Lower consumption of solvents
- Faster – enormous time savings
- Lower costs per sample
- Potential for automation
- High consistency in individual sample handling
- More specific selectivity because of the broad range of adsorbents and different retention mechanisms
- Optimization of extraction by the variation or adjusting of the solid phase and chromatographic conditions

Separation of food additives





Since analytes can either be adsorbed on the SPE packing material or directly flown through while the interfering substances are retained, two general separation procedures are possible – both cases are shown in the figure above.

Main steps of the SPE procedure

① Conditioning of the adsorbent

Conditioning of the adsorbent is necessary in order to ensure reproducible interaction with the analyte. Conditioning, also called solvation, results in a wetting of the adsorbent and thus produces an environment, which is suitable for adsorption of the analyte. Nonpolar adsorbents are usually conditioned with 2 – 3 column volumes of a solvent, which is miscible with water (methanol, THF, 2-propanol etc.), followed by the solvent in which the analyte is dissolved (pure matrix, e.g., water, buffer). Polar adsorbents are conditioned with nonpolar solvents.

After the conditioning step the adsorbent bed must not run dry, because otherwise solvation is destroyed (deconditioning).

② Sample application (adsorption)

Sample application can be performed with positive or negative pressure with a flow rate of ~3 mL/min. Sample volumes vary from a few mL up to liters.

③ Washing of the adsorbent

Washing of the adsorbent is usually achieved with a special wash solution; however, in some cases it may not be necessary. If the polarity difference between wash solution and eluent is very large, or if both are not miscible, drying of the adsorbent bed after washing is recommended to improve elution and recovery.

④ Elution

Elution with a suitable eluent should not be too fast. The elution speed depends on the column or cartridge dimension and the quantity of adsorbent (about 1 mL/min).

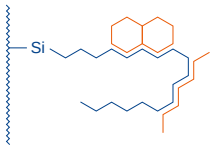
Molecular interactions in SPE

SPE adsorbents are most commonly categorized by the nature of their primary interaction mechanism with the analyte of interest. The three most common extraction mechanisms used in SPE are reversed phase (RP), normal phase (NP) and ion exchange.

Typical extraction mechanisms

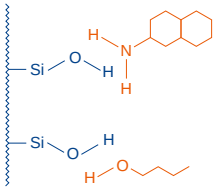
- Reversed phase extraction of hydrophobic or polar organic analytes from aqueous matrix
- Normal phase extraction of polar analytes from nonpolar organic solvents
- Ion exchange extraction of charged analytes from aqueous or nonpolar organic samples

Types of retention mechanisms



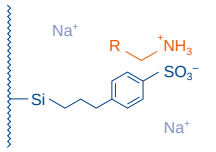
Nonpolar interactions

Silica-based:	C_{18} ec, C_{18}, C_{18} Hydra, C_8
Polymer-based:	HR-X, HLB, HR-P, Easy
Interactions:	hydrophobic
Sample:	mostly aqueous
Elution:	solvents with lower polarity (compared to water) CH_3OH, CH_2Cl_2, $CHCl_3$, hexane



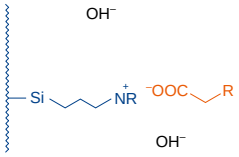
Polar interactions

Silica-based:	SiOH, CN, NH_2, OH (diol)
Other:	Alox, Florisil®
Interactions:	hydrogen bonds, dipole-dipole and π-π interactions
Sample:	mostly organic
Elution:	polar solvents (compared to sample solvent), e.g., (nonprotic) ethers, ketones (MTBE, THF, acetone), CH_2Cl_2, $CHCl_3$



Cation exchangers

Silica-based:	SA (SCX), PCA (WCX), PSA
Polymer-based:	HR-XC, HR-XCW, PS-H^+
Interaction:	between charged analytes and functional group of cation exchanger
Sample:	aqueous (pH 3 – 5)
Elution:	acidic: pH 2 (e.g., HCl, or 20 % AcOH in CH_3OH – CH_3CN) basic: pH 8 – 9 (e.g., 5 % NH_3 in CH_3OH – CH_3CN) solvents or buffers with higher ionic strength and counter ions with high selectivity (e.g., Ca^{2+})



Anion exchangers

Silica-based:	SB (SAX), NH_2
Polymer-based:	HR-XA, HR-XAW, PS-OH^-, WAX
Interaction:	between charged analytes and functional group of anion exchanger
Sample:	aqueous (pH 8 – 9)
Elution:	basic: pH 10 (e.g., 20 % NH_3 in CH_3OH – CH_3CN) acidic: pH 4 – 5 (e.g., HCl, or 5 % AcOH in CH_3OH – CH_3CN) solvents or buffers with higher ionic strength and counter ions with high selectivity (e.g., citrate)

It should be noted, that in SPE the interactions described on page 12 are not found in pure form, but in combination. For example, modified silicas, unless they have been subjected to endcapping (silanization of residual silanol groups with short chain silanes), still possess free silanol groups, which can enter into secondary interactions.

Sample pretreatment

For direct extraction with adsorbents the sample matrix (sample environment) has to fulfill three conditions:

- The matrix has to be liquid, if possible with low viscosity
- Solids should be removed from the liquid matrix
- The matrix (sample environment) should be suitable for retention of the analyte

For solid samples there are different methods to convert the sample into a suitable matrix:

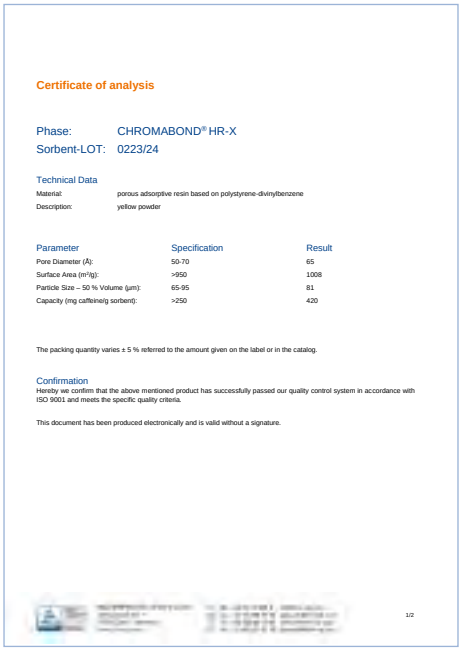
- Dissolution of the solid sample in a suitable solvent
- Lyophilization of the sample and dissolution in a suitable solvent
- Extraction of the solid sample with a suitable solvent
- Homogenization of the sample in a suitable solvent

In order to find the suitable solvent, one has to consider all desired sample components. Also, the suitable solvent should enhance retention of the analyte. For example, samples with large contents of solids are often homogenized in nonpolar solvents like hexane, while for samples with high water content dissolution in acids, bases, buffers or very polar solvents such as methanol is recommended.

Additionally, SPE allows to alter the properties of the sample matrix. If, for example, natural products are extracted with methanol or acetone, the polarity of the extracts can be increased by dilution with water, in order to enhance nonpolar solid phase extraction on the C_{18} material.

Our CHROMABOND® QC policy

- Highest production standard – our facilities are ISO 9001:2015 certified
- All products are individually tested to meet our strict quality specifications, ensuring our outstanding product reproducibility, reliability and performance
- Perfect reproducibility from lot-to-lot and within every single batch:
  - → Careful attention to particle size distribution and pore diameters assures consistent column flow
  - → Chemical reproducibility is guaranteed by strict quality control throughout manufacturing
- Each product is supplied with a certificate of analysis stating the results of internal examinations and quality control



Certificate of analysis

Phase: CHROMABOND® HR-X
Sorbent-LOT: 0223/24

Technical Data

Material: porous adsorptive resin based on polystyrene-divinylbenzene
Description: yellow powder

Parameter	Specification	Result
Pore Diameter (Å):	50-70	65
Surface Area (m²/g):	>950	1008
Particle Size – 50 % Volume (µm):	65-95	81
Capacity (mg caffeine/g sorbent):	>250	420

The packing quantity varies ± 5 % referred to the amount given on the label or in the catalog.

Confirmation
Hereby we confirm that the above mentioned product has successfully passed our quality control system in accordance with ISO 9001 and meets the specific quality criteria.

This document has been produced electronically and is valid without a signature.

1/2

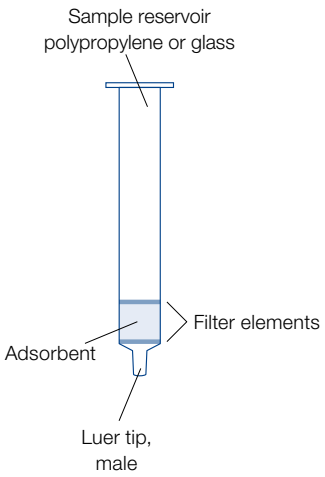
CHROMABOND® hardware

Design of columns, cartridges and 96-well plates

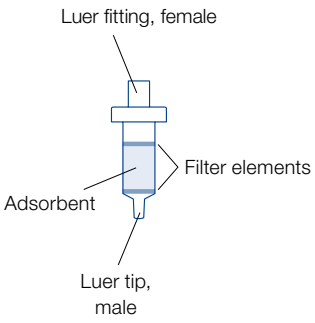
All CHROMABOND® columns, cartridges and 96-well plates are manufactured from polypropylene (PP) with lowest content of extractables (plasticizers, stabilizers, …) offering blank value free results when using most common solvents.

The high quality CHROMABOND® adsorbents are kept in place by chemically very inert polyethylene filter elements.

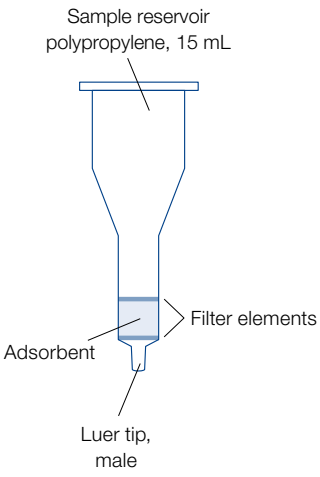
CHROMABOND®



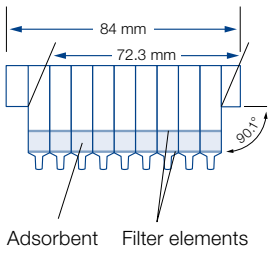
CHROMAFIX®



CHROMABOND® LV



CHROMABOND® MULTI 96



CHROMABOND® polypropylene columns

- PP columns with PE filter elements
- Different sizes from 1, 3, 6 up to 150 mL
- Adsorbent weights from 20 mg to 50 g
- Male Luer tip as exit
- Compatible with most robots (e.g., Gilson® ASPEC™, Caliper AutoTrace®)

CHROMABOND® glass columns

- Glass columns with chemically very inert glass fiber filter elements (nominal pore size 1 µm)
- Two different sizes: 3 and 6 mL
- Available with all CHROMABOND® phases
- Excludes any influence from the column material (e.g., plasticizers)

CHROMAFIX® cartridges

- PP cartridges with PE filter elements
- Three different sizes with different adsorbent weights: Small (0.4 mL), Medium (0.8 mL), Large (1.8 mL)
- Female Luer fitting at the inlet, male Luer tip as exit
- Offers alternative way of handling using positive pressure by syringes or peristaltic pumps
- Especially suited for convenient solid phase extraction of small sample volumes

CHROMABOND® LV columns

- Large volume PP columns with PE filter elements
- Three different adsorbent weights (100, 200 and 500 mg)
- Funnel-shaped reservoir with 15 mL volume
- Especially for clinical samples – the whole sample (e.g., urine, serum, blood) can be applied to the column in one step
- Can be directly used in the Zymate® lab robots of Zymark®

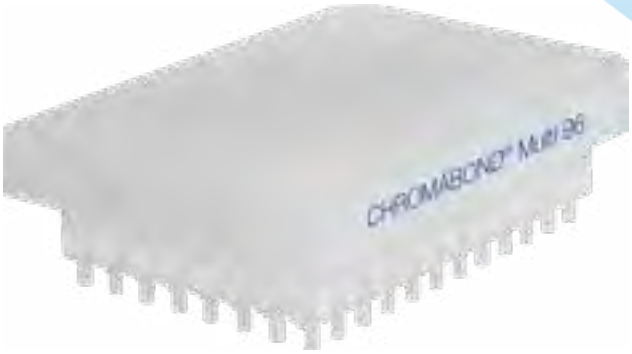
CHROMABOND® MULTI 96 · SPE in 96-well format

- 96-well PP plates with PE filter elements
- Cavity volume 1.5 mL
- Adsorbent weights 10, 25, 50 and 100 mg
- Supplied with any CHROMABOND® SPE adsorbents
- For the simultaneous preparation of 96 samples
- Easy method transfer from CHROMABOND® columns or CHROMAFIX® cartridges to CHROMABOND® MULTI 96
- Readily adaptable to all common automated / robotic handling systems (for details see page 69)

On-line SPE (see page 69)

- Online columns and cartridges
- SPE columns with caps and needles for the Gerstel MultiPurposeSampler (MPS)
- Columns for Gilson® ASPEC™ systems (ASP)

CHROMABOND® SPE columns from page 21 onwards



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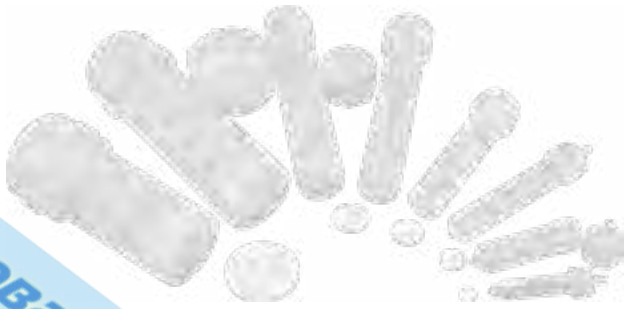
CHROMABOND® Flash BT page 80



CHROMABOND® Flash DL page 80

CHROMABOND® summary of MN phases

CHROMABOND® Phase	Matrix	Modification / Application	Similar phases*	Pa
Reversed phases				
HLB	NVP/DVB	Hydrophilic-lipophilic balance	Strata™-X · Oasis® HLB · Isolute® ENV+ · Supel™-Select HLB · Supra-Poly® HLB · STYRE SCREEN® HLB · Oasis® PRIME HLB	22
HR-X	PS/DVB		Supelclean™ ENVI-Chrom P · Bond Elut® Nexus · Strata™-X · Bakerbond™ H_2O-phobic DVB · STYRE SCREEN® HLD · Styre Screen® DVB	25
Easy	PS/DVB	polar, bifunctional	Porapak™ RDX · Bond Elut® Nexus, PPL, Focus™ · Bakerbond™ H_2O-philic DVB · TELOS® PS-DVB ENV	30
HR-P	PS/DVB		Strata™ SDB-L · Bond Elut® ENV, LMS · Discovery® DSC-PS/DVB · TELOS® PS-DVB · Bakerbond™ H_2O-phobic DVB · Isolute® 101 · LiChrolut® EN	31
PS-RP	PS/DVB	removal of organic components	like HR-P	32
C_{18} ec	silica	octadecyl, endcapped	Strata™ C_{18}-E · Sep-Pak® tC_{18} · Bond Elut® C_{18} · Discovery® DSC-18(Lt) · Supelclean™ ENVI-18, LC-18 · CLEAN-UP® C_{18} · Bakerbond® Octadecyl · Isolute® C_{18}(EC) · LiChrolut® RP-18 E	33
C_{18} ec f	silica	as above, fast flow		33
C_{18}	silica	octadecyl, not endcapped	Strata™ C_{18}-U · AccuBond® C_{18} · Bakerbond™ PolarPlus · Isolute® C_{18} · LiChrolut® RP-18 · Bond Elut® C_{18} OH	34
C_{18} f	silica	as above, fast flow		34
C_{18} Hydra	silica	octadecyl, not endcapped, more polar		35
C_8	silica	octyl	Strata™ C_8 · Sep-Pak® C_8 · Bond Elut® C_8 · Discovery® DSC-8 · Supelclean™ LC-8, ENVI-8 · CLEAN-UP® C_8 · AccuBond® C_8 · Bakerbond™ Octyl · Isolute® C_8(EC)	36
C_4	silica	butyl	ISOLUTE® C_4	36
C_2	silica	dimethyl	Bond Elut® C_2 · ISOLUTE® C_2(EC) · Bakerbond™ Ethyl (C_2)	37
C_6H_5	silica	phenyl	Strata™ PH · Bond Elut® PH · Discovery® DSC-Ph · CLEAN-UP® Phenyl · AccuBond® Phenyl · Bakerbond™ Phenyl · Isolute PH(EC)	37
Normal phases				
SiOH	silica	unmodified	Strata™ Si-1 · Bond Elut® silica · Discovery® DSC-Si · Supelclean™ LC-Si · CLEAN-UP® silica · AccuBond® silica · Bakerbond™ silica gel · Isolute® silica · LiChrolut® Si	38
NH_2	silica	aminopropyl	Strata™ NH_2 · Sep-Pak® NH_2 · Bond Elut® NH_2 · Discovery® DSC-NH_2 · CLEAN-UP® aminopropyl · AccuBond® NH_2 · Bakerbond™ Amino · Isolute® NH_2 · LiChrolut® NH_2	39
OH (Diol)	silica	diol	Discovery® DSC-Diol, LC-Diol · AccuBond® Diol (OH) · ISOLUTE® DIOL · Sep-Pak® Diol · Bond Elut® Diol (2OH)	40
CN	silica	cyano	Strata™ CN · Sep-Pak® CN · Bond Elut® CN-U · Discovery® DSC-CN · Supelclean™ LC-CN · CLEAN-UP® CN · AccuBond® CN · Bakerbond™ cyano · Isolute® CN · LiChrolut® CN	40
HILIC	silica	zwitterionic ammonium-sulfonic acid modification	ZIC® HILIC	41
Alox A	aluminum oxide	acidic	LC-Alumina-A · AccuBond® Aluminiumoxid A · Bond Elut® Alumina A	42
Alox N	aluminum oxide	neutral	LC-Alumina-N · AccuBond® Aluminiumoxid N · Bakerbond™ Alumina Neutral · Bond Elut® Alumina N	42
Alox B	aluminum oxide	basic	LC-Alumina-B · AccuBond® Aluminiumoxid B · Bond Elut® Alumina B	42
Florisil®	magnesium silicate		Strata™ *FL*-PR · Sep-Pak® Florisil® · Bond Elut® Florisil® · Supelclean™ LC-Florisil®, ENVI-Florisil® · CLEAN-UP® Florisil® · AccuBond® Florisil® · Bakerbond™ Florisil® · Isolute® FL · LiChrolut® Florisil®	43
PA	polyamide 6		Discovery® DPA-6S	43
Ion exchangers				
SA	silica	benzenesulfonic acid cation exchanger (SCX)	Strata™ SCX · Bond Elut® SCX · Discovery® DSC-SCX · Supelclean™ LC-SCX · CLEAN-UP® Benzenesulfonic Acid · AccuBond® SCX · Bakerbond™ Aromatic Sulfonic Acid · Isolute® SCX · LiChrolut® SCX	44
SB	silica	quaternary ammonium anion exchanger (SAX)	Strata™ SAX · Sep-Pak® SAX · Bond Elut® SAX · Discovery® DSC-SAX · Supelclean™ LC-SAX · CLEAN-UP® Quaternary Amine · AccuBond® SAX · Bakerbond™ Quaternary Amine · Isolute® SAX · LiChrolut® SAX	45
PC	silica	propylcarboxylic acid cation exchanger (WCX)	Strata™ WCX · Bond Elut® CBA · Discovery® DSC-WCX · Supelclean™ LC-WCX · CLEAN-UP® Carboxylic Acid · Bakerbond™ Carboxylic Acid · Isolute® CBA · Styre Screen® CCX	46

CHROMABOND® summary of MN phase

CHROMABOND® Phase	Matrix	Modification / Application	Similar phases*	Page
PSA**	silica	propylsulfonic acid cation exchanger	Isolute® SCX-2 · Bond Elut® PRS	46
HR-XC	PS/DVB	strong mixed-mode cation exchanger (MCX)	Oasis® MCX · Strata™-X-C · HyperSep™ Retain-CX · Styre Screen® BCX · EVOLUTE® EXPRESS CX	25
HR-XA	PS/DVB	strong mixed-mode anion exchanger (MAX)	Oasis® MAX · Strata™-X-A · HyperSep™ Retain-AX · Styre Screen® QAX · EVOLUTE® EXPRESS AX	26
HR-XCW	PS/DVB	weak mixed-mode cation exchanger (WCX)	Oasis® WCX · Strata™-X-CW · EVOLUTE® EXPRESS WCX	27
HR-XAW	PS/DVB	weak mixed-mode anion exchanger (WAX)	Oasis® WAX · Strata™-X-AW · EVOLUTE® EXPRESS WAX	28
WAX	PS/DVB	weak mixed-mode cation exchanger (WAX)	Oasis® WAX for PFAS analysis · Strata™ X-AW · Bond Elut® PFAS WAX	29
PS-OH^-	PS/DVB	strong anion exchanger in OH^- form		32
PS-H^+	PS/DVB	strong cation exchanger in H^+ form		32
PS-Mix	PS/DVB	mixture of PS-OH^- and PS-H^+		32
PS-Ag^+	PS/DVB	strong cation exchanger in Ag^+ form		32
PS-Ba^{2+}	PS/DVB	strong cation exchanger in Ba^{2+} form		32
Phases for special applications				
Drug	silica	bifunctional C_8/SA, for enrichment of drugs from urine	Strata™ Screen-C · Bond Elut® Certify I · Discovery® DSC-MCAX · Clean Screen® DAU · AccuBond® Evidex · Bakerbond™ Narc-2 · Isolute® HCX · LiChrolut® TSC · HyperSep™ Verify CX	47
Drug II	silica	bifunctional C_8/SB, for extraction of THC and derivatives and of acidic analytes from biological fluids	Strata™ Screen-A · Bond Elut® Certify II · Clean Screen® THC · Bakerbond™ Narc-1 · Isolute® HAX · HyperSep™ Verify AX	48
HR-P-AOX	PS/DVB	for extraction of AOX from water (DIN 38409 – H22)		50
C_{18} PAH	silica	special octadecyl phase, for enrichment of PAHs from water	Bakerbond™ Octadecyl Lightload · ISOLUTE® PAH	50
NH_2/C_{18}	silica	combination phase for enrichment of PAHs from water	Bakerbond™ PAH AQUA	51
CN/SiOH	silica	combination phase for enrichment of PAHs from soil	Bakerbond™ PAH SOIL	51
Na_2SO_4/Florisil®	Na_2SO_4 + magnesium silicate	combination phase for extraction of hydrocarbons from water (DIN H-53 / ISO DIS 9377 – [4])	ISOLUTE® Na_2SO_4/FL	52
NAN	silica / $AgNO_3$ + Na_2SO_4	combination phase for enrichment of PCBs from sludge		53
SA/SiOH	silica	combination phase for enrichment of PCBs from waste oil	Bakerbond™ PCB-N	54
SiOH-H_2SO_4/SA	silica	combination phase, used together with SiOH for enrichment of PCB from oil	Bakerbond™ PCB-A	55
QuEChERS / Diamino	silica	primary and secondary amine functions (PSA), for determination of pesticides in food samples (QuEChERS method)	Supelclean™ PSA · Bond Elut® PSA · ISOLUTE® PSA · CLEAN UP® Primary/Secondary Amine · Bakerbond™ Diamino	56
ABC18	silica	octadecyl, with ion exchange functions, for acrylamide analysis	Isolute® M-M (multimode)	61
Carbon A	activated carbon	determination of acrylamide from water according to DIN 38413-6	Bakerbond™ Carbon · BEKOlut® Carbon SAC· Sep-Pak® AC_2	61
Dry	Na_2SO_4	for drying organic samples	ISOLUTE® Sodium Sulfate · Sep-Pak® Dry · Bond Elut® Sodium Sulfate	62
PTL/PTS	special membrane	phase separation		63
PFAS	polymer	special polymeric combination phase forthe enrichment of PFAS from water, soil and textiles		49
XTR	kieselguhr	liquid-liquid extraction	EXtrelut® · Chem Elut™ · Hydromatrix™ · Isolute® SLE +	64

* Phases which provide a similar selectivity based on chemical or physical properties (list not complete)

** for primary and secondary amine functions see QuEChERS / Diamino

CHROMABOND® modern polymeric phases

Modern polymer SPE phases

The family comprises 6 polymer-based RP and mixed-mode ion exchange phases:

- CHROMABOND® HLB — hydrophilic-lipophilic balance NVP/DVB copolymer
- CHROMABOND® HR-X — hydrophobic PS/DVB copolymer
- CHROMABOND® HR-XC — strong mixed-mode cation exchanger
- CHROMABOND® HR-XA — strong mixed-mode anion exchanger
- CHROMABOND® HR-XCW — weak mixed-mode cation exchanger
- CHROMABOND® HR-XAW — weak mixed-mode anion exchanger

Characteristics

State-of-the-art spherical polymers

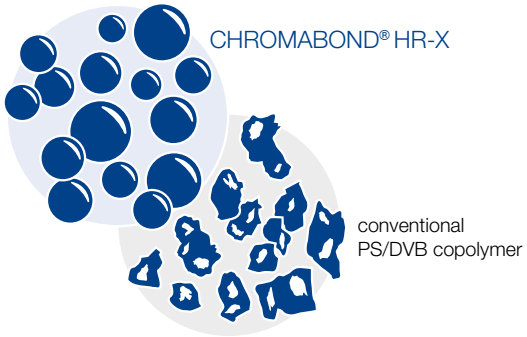
- Two particle sizes (45 µm and 85 µm for the HR-X series; 30 µm and 60 µm for HLB) adequate for different sample volumes and matrices
- Broad spectrum of application with special suitability for the enrichment of pharmaceuticals from biological matrices
- Ideal flow properties due to low content of particulate matter

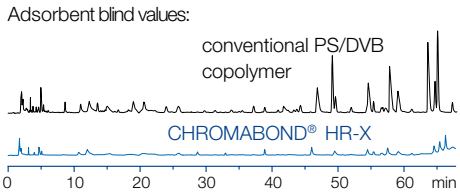
Optimized pore structure and high specific surface

- High loadability and outstanding elution properties
- Low solvent consumption
- Rapid, economical analysis

High-purity adsorber material

- Allows highest reproducibility with extremely low blind values
- Reliable analysis at ultra trace level
- No method adaptation for new batches necessary





Advantages

RP and mixed-mode SPE phases with distinct ion exchange and reversed phase properties:

- Excellent enrichment of neutral, acidic and basic compounds

Modern, spherical support polymer with optimized pore structure and high surface:

- Good reproducibility, reliable and cost-efficient analysis

Possibility for more aggressive washing procedures for matrix removal:

- Cleaner samples and protection of your HPLC and GC instruments

Quantification of analytes also from heavily contaminated samples:

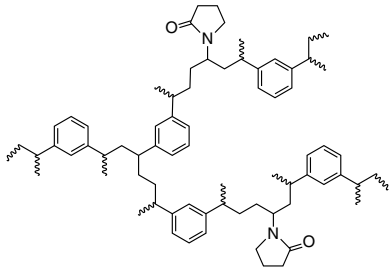
- Lower limits of detection also for critical matrices

The portfolio of modern polymer phases offers solutions to all tasks in sample preparation.

CHROMABOND® modern polymeric phase

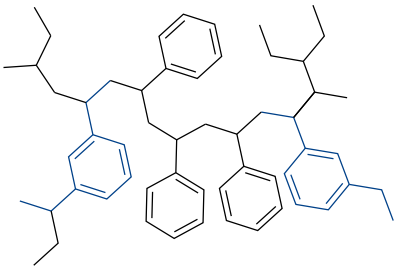
Chemical structures of the phases

CHROMABOND® HLB



hydrophilic-lipophilic balance *N*-vinylpyrrolidone-divinyl-benzene copolymer

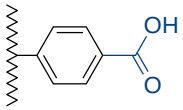
CHROMABOND® HR-X



hydrophobic polystyrene-divinylbenzene copolymer

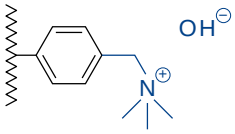
spherical base material for efficient enrichment and ideal flow behavior

CHROMABOND® HR-XCW



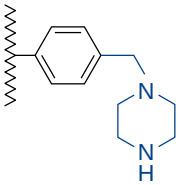
weak acidic cation exchanger

CHROMABOND® HR-XA



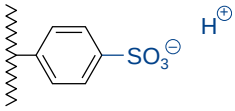
strong basic anion exchanger

CHROMABOND® HR-XAW



weak basic anion exchanger

CHROMABOND® HR-XC



strong acidic cation exchanger

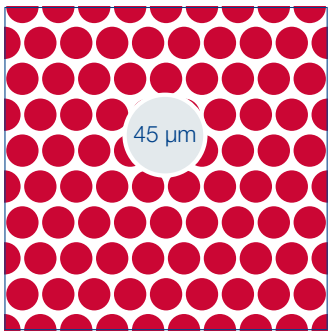
Similar phases

▪ CHROMABOND® HLB	Oasis® HLB · Isolute® ENV+ · Supel™-Select HLB · Supra-Poly® HLB · STYRE SCREEN® HLB · Oasis® PRIME HLB · Strata™-X
▪ CHROMABOND® HR-X	Supelclean™ ENVI-Chrom P · Bond Elut® Nexus · Strata™-X · Bakerbond H_2O-phobic DVB · STYRE SCREEN® HLD · Styre Screen® DVB
▪ CHROMABOND® HR-XC	Oasis® MCX, Strata™-X-C, HyperSep™ Retain-CX, StyreScreen® BCX, EVOLUTE® EXPRESS CX
▪ CHROMABOND® HR-XA	Oasis® MAX, Strata™-X-A, HyperSep™ Retain-AX, StyreScreen® QAX, EVOLUTE® EXPRESS AX
▪ CHROMABOND® HR-XCW	Oasis® WCX, Strata™-X-CW
▪ CHROMABOND® HR-XAW	Oasis® WAX, Strata™-X-AW

CHROMABOND® modern polymeric phases

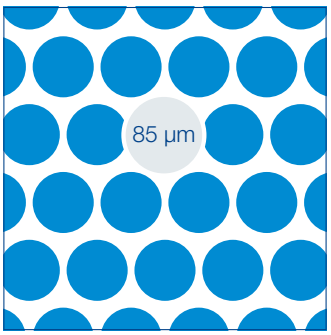
2 particle sizes – 1 goal: provide an ideal solution for optimized sample preparation

For different application requirements the particle sizes complement each other perfectly. In the following passage this is demonstrated on the basis of 45 µm and 85 µm CHROMABOND® HR-X particles



Ideal for:

- Smaller sample volumes
- Smaller adsorbent weights
- Lower elution volumes



Recommended for:

- Large volume or viscous samples, heavy matrix load
- Operation without vacuum possible (e.g., for volatile analytes)
- Higher adsorbent weight without increase in back pressure

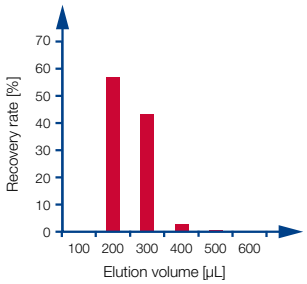
Features of 45 µm particles

- About half the radius results in 8-fold particle number per volume for approx. equal adsorbent weight
- Same specific surface for both particle sizes: considerably larger freely accessible external surface for 45 µm particles
- Denser adsorbent packing: enhanced interaction of the analyte with the adsorbent, better extraction results

Ideal elution characteristics

Method: 1 mL column with 30 mg CHROMABOND® HR-X, 1 mL standard solution (1 mg/mL hexobarbital), drying, elution in portions of 100 µL with methanol (see application 305490 at *https://chromaappdb.mn-net.com/*)

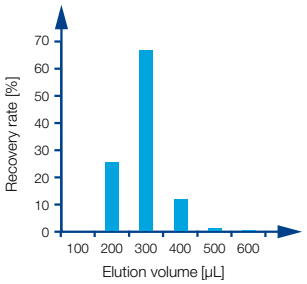
Recovery rates 45 µm



Advantages of 45 µm particles:

- Faster elution
- Lower elution volumes required

Recovery rates 85 µm



Breakthrough behavior in enrichment

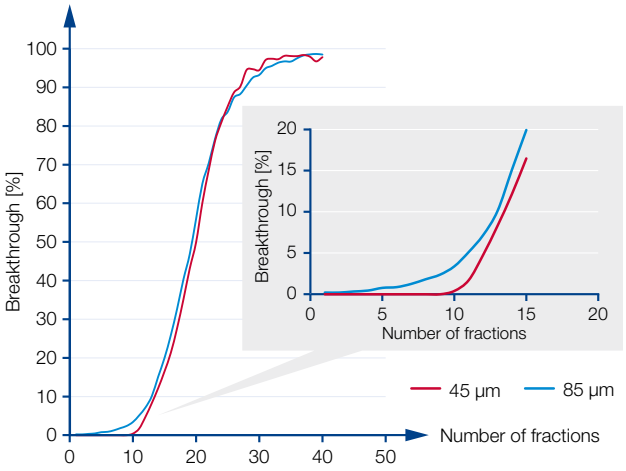
Method: 1 mL column with 15 mg CHROMABOND® HR-X, apply portions of 1 mL standard solution (250 µg/mL hexobarbital in water), collect eluates (see application 305480 at *www.mn-net.com*)

45 µm (red) The analyte is completely retained up to fraction 10.

85 µm (blue) Small amounts even break through with fraction 4.

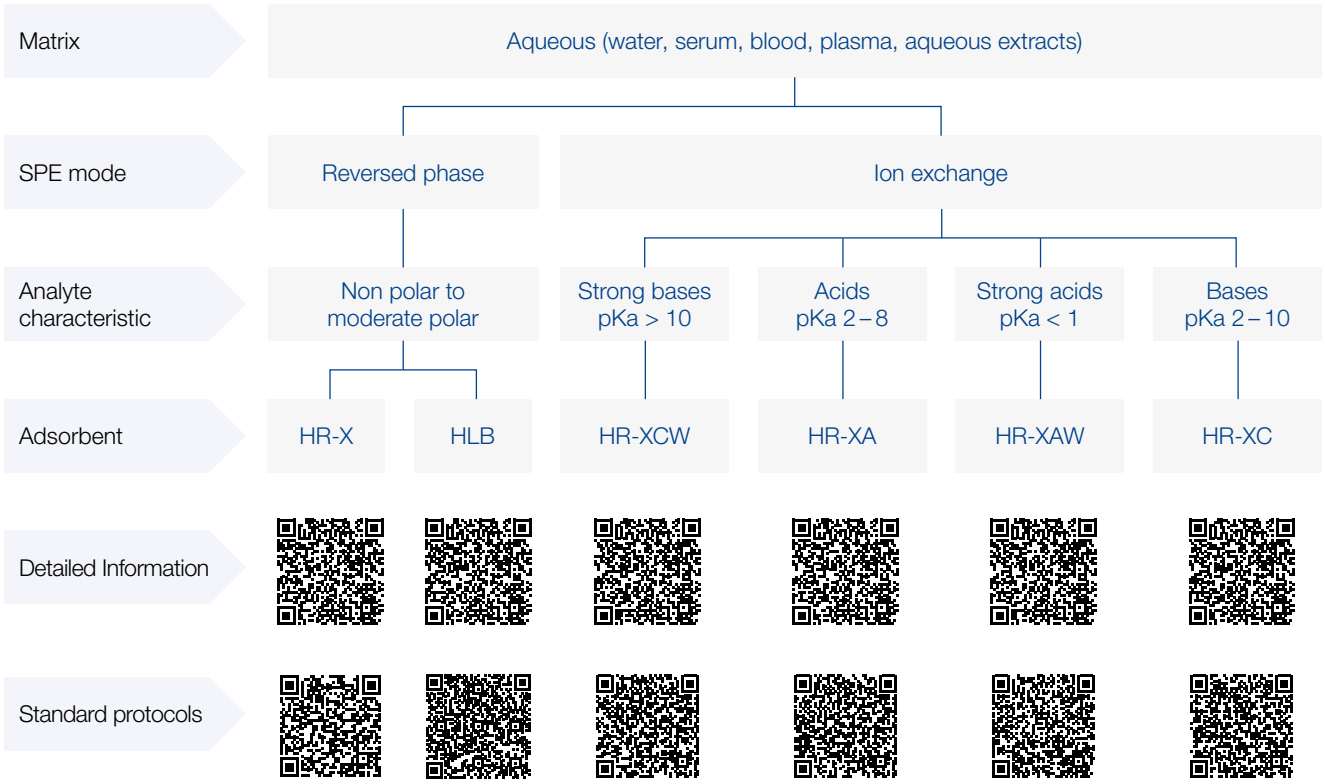
45 µm particles provide better enrichment and breakthrough behavior for small adsorbent weights. When using larger adsorbent weights this effect is less pronounced, since then analytes have sufficient contact with the 85 µm adsorbent particles as well.

45 µm particles are ideal for small sample and elution volumes, while for large amounts of sample and adsorbent 85 µm particles show advantages due to better flow properties.



CHROMABOND® SPE – Modern polymer phases selection guide

Stationary phase selection



CHROMABOND® modern polymeric phases

CHROMABOND® HLB hydrophilic-lipophilic balance

Key features

- High purity material with highest reproducibility and lowest blank values due to an optimized production process
- Applicable for a wide range of analyte polarities
- High loadability and outstanding performance
- Water wettable – even if bed runs dry, SPE can be continued

Technical characteristics

- Reversed phase (hydrophilic-lipophilic), base material *N*-vinylpyrrolidone-divinylbenzene copolymer (NVP/DVB), pH stability 1 – 14
- Spherical particles, size 60 µm and 30 µm, pore size 65 Å, large specific surface area of 750 m^2/g)

Recommended application

- Medium polar organic molecules from polar matrices
- Drugs and pharmaceuticals from urine, blood, serum and plasma
- Tetracyclines and alkaloids from serum
- Pesticides from water

Mycotoxins in wheat flour

MN Appl. No. 306740

Chromatographic conditions

Column type:
CHROMABOND® HLB / 60 µm / 3 mL / 200 mg
REF: 730924

Extraction:

- Weigh 4 g homogenized sample in an empty 50 mL centrifuge tube
- Add 8 µL mycotoxin standard mixture (β = 10 µg/mL each analyte in acetonitrile)
- Add 10 mL of water / acetonitrile mixture (20:80, v/v), shake vigorously and wait 10 min
- Add CHROMABOND® QuEChERS extraction Mix XII (REF 730648), shake vigorously for 1 min and cool the mixture down in an ice bath
- Centrifuge at 4500 rpm for 20 min at 20 °C
- Take organic phase for clean-up procedure

Conditioning: 6 mL acetonitrile

Application: 1 mL sample extract was aspirated with low vacuum into a vial

Elution: 4 mL acetonitrile were aspirated with low vacuum into a vial

Evaporation: Combine cleaned sample extract and acetonitrile eluate and evaporate to dryness under nitrogen, 60 °C

Reconstitution: In 1 mL acetonitrile

Analyte	Recovery rate [%]	RSD [%], n = 5
Aflatoxin B1	88	2.6
Aflatoxin B2	91	5.0
Aflatoxin G1	85	2.6
Aflatoxin G2	88	4.5
HT-2 toxin	115	5.7
T-2 toxin	106	5.1
Zearalenone	49	3.4

Volume	Adsorbent weight 30 mg	60 mg	100 mg	150 mg	200 mg	500 mg	1 g	Pack of
CHROMABOND® HLB polypropylene columns (60 µm)								
1 mL	730921		730922					30
3 mL		730923			730924	730925		30
6 mL				730944	730926	730927		30
15 mL						730928	730929	20
CHROMABOND® HLB polypropylene columns (60 µm) · BIGpacks								
3 mL		730923.250			730924.250			250
6 mL					730926.250	730927.250		250
CHROMABOND® HLB polypropylene columns (30 µm)								
1 mL	730921P30		730922P30					30
3 mL		730923P30			730924P30			30
6 mL				730944P30				30
CHROMABOND® LV-HLB (30 µm)								
15 mL	732140	732141						30

Size Minimum adsorbent weight	S 50 mg	M 120 mg	L 350 mg	Pack of
CHROMAFIX® HLB cartridges (60 µm)				
	731921	731922	731923	50

Adsorbent weight	96 × 10 mg	96 × 30 mg	96 × 60 mg	
CHROMABOND® MULTI 96 HLB (60 µm)				
			738920.060M	1
CHROMAFIX® MULTI 96 HLB (30 µm)				
	738921.010M	738921.030M		1

CHROMABOND® modern polymeric phases

CHROMABOND® HR-X HR-X spherical, hydrophobic polystyrene-divinylbenzene adsorbent resin

Key features

- High-purity material with highest reproducibility and lowest blank values due to an optimized manufacturing process
- Excellent recovery rates especially for the enrichment of pharmaceuticals and active ingredients due to the spherical structure of the particles, very homogeneous surface and optimized pore structure

Technical characteristics

- Hydrophobic polystyrene-divinylbenzene copolymer, pH stability 1 – 14
- Spherical particles, size 45 µm and 85 µm (standard), pore size 55 – 60 Å, very high surface 1000 m^2/g, capacity 390 mg/g (caffeine in water)

Recommended application

- Pharmaceuticals / active ingredients from tablets, creams and water / waste water
- Drugs and pharmaceuticals from urine, blood, serum and plasma
- Trace analysis of pesticides, herbicides, phenols, PAHs and PCBs from water

Drugs from water

MN Appl. No. 304240

Column type:
CHROMABOND® HR-X, 3 mL, 200 mg
REF 730931

Sample: 1 µg/mL each in water

Column conditioning: 5 mL methanol, 5 mL dist. water

Sample application:
slowly aspirate 500 mL water (pH 3) through the column

Column washing: 5 mL water

Elution: after drying 3 x 2 mL acetonitrile

Further analysis: HPLC on NUCLEODUR® C_{18} Gravity, 5 µm; see MN Appl. No. 121690

Recovery rates [%]

Compound	HR-X	Strata™ X
Ketoprofen	98	92
Ibuprofen	91	93
Pentobarbital	99	95
Meclofenamic acid	92	93
Protriptyline	63	45
Nortriptyline	53	39

Pesticides from water

MN Appl. No. 304250 / 304260

Column type:
CHROMABOND® HR-X, 3 mL, 200 mg
REF 730931

Sample pretreatment: samples are spiked with 500 ng of each pesticide in 1000 mL water, adjusted to pH 2 with HCl or pH 7

Column conditioning:
10 mL methanol, 10 mL dist. water

Sample application:
slowly pass 1000 mL spiked water sample through the column with the aid of a tubing adapter (REF 730243)

Elution: after drying 5 mL methanol – THF (1:1, v/v)

Further analysis: HPLC

Recovery rates [%]

Compound	HR-X pH 2	Compound	HR-X pH 7
Metamitron	86	Desisopropylatrazine	90
Quinmerac	90	2,4-Dichlorobenzamide	95
Chloridazon	93	Desethylatrazine	89
Picloram	83	Hexazinone	95
Metribuzin	84	Bromacil	103
Cyanazine	83	Simazine	91
Metabenzthiazuron	94	Desethylterbuthylazine	89
Chlortoluron	91	Atrazine	88
Isoproturon	89	Metalaxyl	97
Diuron	91	Metazachlor	93
Dimethenamid-P	89	Propazine	88
Linuron	94	Terbuthylazine	86
Epoxyconazole	85	Metolachlor	97
Penconazole	90		
Alachlor	93		
Propiconazole-1	89		
Flufenacet	91		
Diflufenicam	58		
Triallate	42		

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® modern polymeric phases

Standard protocol for CHROMABOND® HR-X

MN Appl. No. 304310

Column type:
CHROMABOND® HR-X, 3 mL, 200 mg
REF 730931

Sample pretreatment: if necessary, adjust pH value
Column conditioning: 5 mL methanol
Equilibration: 5 mL water
Sample application: slowly aspirate the sample through the column
Column washing: 5 mL water – methanol (95:5, v/v)
Elution: after drying 3 x 2 mL methanol

Further analysis: if necessary, evaporate and redissolve in a suitable solvent; HPLC or GC

Highest reproducibility
Barbiturates from serum

MN Appl. No. 304290

Column type:
CHROMABOND® HR-X, 3 mL, 200 mg
REF 730931

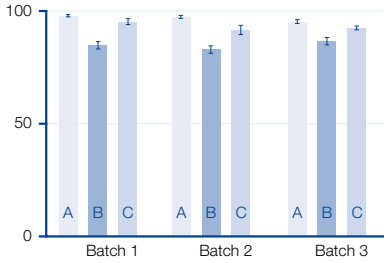
Sample: 100 ng/mL each in serum
Column conditioning: 5 mL methanol, 5 mL dist. water
Sample application: 1 mL spiked serum
Column washing: 5 mL water
Elution: after drying 3 x 2 mL methanol

Further analysis: HPLC on NUCLEODUR® 100-5 C_{18} ec, see MN Appl. No. 117820

· Within each batch
· From batch to batch

Compounds:

A phenobarbital
B pentobarbital
C hexobarbital



	Volume	Adsorbent weight → 30 mg	60 mg	100 mg	200 mg	500 mg	1 g	Pack of
	CHROMABOND® HR-X polypropylene columns (85 µm)							
	1 mL	730934		730935				30
	3 mL		730936		730931	730937		30
	6 mL				730938	730939		30
	15 mL					730940	730941	20
	CHROMABOND® HR-X polypropylene columns (85 µm) · BIGpacks							
	3 mL				730931.250			250
	6 mL				730938.250	730939.250		250
	CHROMABOND® HR-X polypropylene columns (45 µm)							
	1 mL	730934P45		730935P45				30
	3 mL		730936P45		730931P45			30
	CHROMABOND® LV-HR-X (85 µm)							
	15 mL				732132			30

	Size → / Minimum adsorbent weight →	M 130 mg	L 360 mg	Pack of
	CHROMAFIX® HR-X (85 µm)			
		731744	731745	50

		96 × 10 mg (45 µm)	96 × 25 mg (45 µm)	96 × 50 mg (85 µm)	Pack of
	CHROMABOND® MULTI 96 HR-X				
		738530.010M	738530.025M	738530.050M	1

Glass columns, LV columns and MULTI 96 on request.

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® modern polymeric phase

CHROMABOND® HR-XC strong cation exchanger

Key features

- High purity material, highest reproducibility and lowest blank values due to an optimized production process
- Outstanding recovery rates especially for the enrichment of basic analytes

Technical characteristics

- Strong acidic benzenesulfonic acid cation exchanger, exchange capacity 1.0 meq/g, base material polystyrene-divinylbenzene copolymer, pH stability 1 – 14
- Spherical particles, size 45 µm and 85 µm (standard), pore size 65 – 75 Å, very large specific surface 800 m^2/g, pore volume 1.4 cm^3/g, RP capacity 300 mg/g (caffeine in water)

Recommended application

- Basic active ingredients from heavily matrix-contaminated samples like, e.g., urine, plasma, serum
- Fungicides from food
- Basic analytes like, e.g., amines
- Bases with pKa 2 – 10

Standard protocol for CHROMABOND® HR-XC

MN Appl. No. 304790

Column type:
CHROMABOND® HR-XC, 3 mL, 200 mg
REF 730952

Sample pretreatment: adjust pH value if necessary
Column conditioning: 5 mL methanol
Equilibration: 5 mL water
Sample application: slowly aspirate sample through the column
Column washing 1: 2 mL 0.1 mol/L HCl in Wasser
Column washing 2 / Elution 1: 2 mL methanol (neutral and acidic compounds); if necessary, further washing steps
Elution 2: after drying 5 mL methanol – 5 % NH_3 (basic compounds)

Further analysis: if necessary, evaporate and redissolve in a suitable solvent; HPLC or GC

Fractionation of acidic, neutral and basic analytes from serum

MN Appl. No. 304780

Column type:
CHROMABOND® HR-XC, 3 mL, 200 mg
REF 730952

Sample: 1 mL spiked matrix, acidified with 200 µL 2 % H_3PO_4
Column conditioning: 5 mL methanol, then 5 mL water
Sample application: slowly aspirate sample through the column
Column washing: 2 mL 0.1 mol/L HCl
Elution: 2.5 mL methanol (fraction A: neutral and acidic analytes); then 5 mL methanol – NH_3 90:10, v/v (fraction B: basic analytes)

Further analysis:
for fraction A:
HPLC, e.g., on NUCLEODUR® C_{18} Gravity, see MN Appl. No. 122230;
for fraction B:
HPLC on NUCLEODUR® C_8 Gravity, see MN Appl. No. 118520

Recovery rates [%]

Fraction A: neutral and acidic analytes		Fraction B: basic analytes			
Compound	HR-XC	Compound	HR-XC	Oasis® MCX	Strata™ X-C
Suprofen	108	Doxepin	101	68	82
Naproxen	85	Imipramine	95	71	85
Tolmetin	73	Amitriptyline	94	72	78
Phenobarbital	108	Trimipramine	92	70	81
Indomethacin	33				
Hexobarbital	80				

	Volume	Adsorbent weight → 30 mg	60 mg	100 mg	150 mg	200 mg	500 mg	Pack of
	CHROMABOND® HR-XC polypropylene columns (85 µm)							
	1 mL	730969		730049				30
	3 mL		730956			730952	730953	30
	6 mL				730957		730955	30
	CHROMABOND® HR-XC polypropylene columns (45 µm)							
	1 mL	730969P45		730049P45				30
	3 mL		730956P45			730952P45		30
	Size →	S		M		L		Pack of
	Minimum adsorbent weight →	50 mg		140 mg		400 mg		
	CHROMAFIX® HR-XC cartridges (85 µm)							
		731755		731756		731757		50

Glass columns, LV columns and MULTI 96 on request.

CHROMABOND® modern polymeric phases

CHROMABOND® HR-XA strong anion exchanger

Key features

- High purity material with highest reproducibility and lowest blank values due to an optimized production process
- Outstanding recovery rates especially for the enrichment of acidic analytes

Technical characteristics

- Strong basic quaternary ammonium anion exchanger, exchange capacity 0.25 meq/g, pKa ~ 18, base material polystyrene-divinylbenzene copolymer, pH stability 1 – 14
- Spherical particles, size 45 µm and 85 µm (standard), pore size 55 – 65 Å, very large specific surface 850 m^2/g, pore volume 1.4 cm^3/g, RP capacity 350 mg/g (caffeine in water)

Recommended application

- Acidic active ingredients from heavily matrix-contaminated samples like, e.g., urine, plasma, serum
- Phenolic acids
- Acidic herbicides
- Weak / medium-strength acids with pKa 2 – 8

Standard protocol for CHROMABOND® HR-XA

MN Appl. No. 304970

Column type:
CHROMABOND® HR-XA, 3 mL, 200 mg
REF 730951

Sample pretreatment:
individual sample preparation with reference to analytes and matrix

Column conditioning: 5 mL methanol

Equilibration: 5 mL water

Sample application: slowly aspirate sample through the column

Column washing 1: 2 mL 0.1 mol/L NaOH in water

Column washing 2 / Elution 1: 2 mL methanol (neutral and basic compounds), if necessary, further washing steps

Elution 2: after drying 5 mL methanol – 1 to 10 % formic acid (acidic compounds)

Further analysis: if necessary, evaporate and redissolve in a suitable solvent; HPLC or GC MN Appl. No. 304970

	Volume	Adsorbent weight → 30 mg	60 mg	100 mg	150 mg	200 mg	500 mg	Pack of
	CHROMABOND® HR-XA polypropylene columns (85 µm)							
	1 mL	730968		730727				30
	3 mL		730950			730951	730954	30
	6 mL				730958		730966	30
	CHROMABOND® HR-XA polypropylene columns (45 µm)							
	1 mL	730968P45		730727P45				30
	3 mL		730950P45			730951P45		30
	Size →	**S**		**M**		**L**		**Pack of**
	Minimum adsorbent weight →	**70 mg**		**180 mg**		**510 mg**		
	CHROMAFIX® HR-XA cartridges (85 µm)							
		731768		731769		731770		50

Glass columns, LV columns and MULTI 96 on request.

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® HR-XCW weak cation exchanger

Key features

- High purity material, highest reproducibility and lowest blank values due to an optimized production process
- Outstanding recovery rates especially for enrichment of strongly basic analytes

Technical characteristics

- Weak acidic carboxylic acid cation exchanger, exchange capacity > 0.7 meq/g, pKa ~ 5, base material spherical PS/DVB copolymer, pH stability 1 – 14
- Spherical particles, size 45 µm and 85 µm (standard), pore size 50 – 60 Å very large specific surface 850 m^2/g, pore volume 1.2 – 1.4 cm^3/g, RP capacity 350 mg/g (caffeine in water)

Recommended application

- Basic compounds like quaternary amines
- Active ingredients from heavily matrix-contaminated samples like, e.g., urine, plasma, serum
- Strong bases with pKa > 10

Standard protocol for CHROMABOND® HR-XCW

MN Appl. No. 305300

Column type:
CHROMABOND® HR-XCW, 3 mL, 200 mg
REF 730739

Sample pretreatment:
individual sample preparation with reference to analytes and matrix

Column conditioning: 5 mL methanol, 5 mL water

Sample application:
slowly aspirate sample through the column

Column washing 1: 2 mL acidified water

Column washing 2 / Elution 1: 2 mL methanol (neutral and acidic compounds), further washing steps if necessary

Elution 2: after drying 2 x 2 mL methanol – 1 to 5 % formic acid (strongly basic compounds)

Further analysis: if necessary, evaporate and redissolve in a suitable solvent; HPLC or GC

Volume	Adsorbent weight → 30 mg	60 mg	100 mg	150 mg	200 mg	500 mg	Pack of
CHROMABOND® HR-XCW polypropylene columns (85 µm)							
1 mL	730731		730733				30
3 mL		730735			730739	730741	30
6 mL				730737		730743	30
CHROMABOND® HR-XCW polypropylene columns (45 µm)							
1 mL	730731P45		730733P45				30
3 mL		730735P45			730739P45		30

Size →	S	M	L	Pack of
Minimum adsorbent weight →	60 mg	160 mg	450 mg	
CHROMAFIX® HR-XCW cartridges (85 µm)				
	731774	731775	731776	50

Glass columns, LV columns and MULTI 96 on request.

CHROMABOND® modern polymeric phases

CHROMABOND® HR-XAW weak anion exchanger

Key features

- High purity material with highest reproducibility and lowest blank values due to an optimized production process
- Outstanding recovery rates especially for enrichment of acidic analytes

Technical characteristics

- Weak basic secondary and tertiary ammonium anion exchanger, exchange capacity > 0.5 meq/g, pKa ~ 6, base material spherical PS/DVB copolymer, pH stability 1 – 14
- Spherical particles, size 45 µm and 85 µm (standard), pore size 55 – 65 Å very large specific surface 850 m^2/g, pore volume 1.2 – 1.4 cm^3/g, RP capacity 350 mg/g (caffeine in water)

Recommended application

- Perfluorinated surfactants
- Acidic compounds like sulfonates
- Active ingredients from heavily matrix-contaminated samples like, e.g., urine, plasma, serum
- Strong acids with pKa < 1

Standard protocol for CHROMABOND® HR-XAW

MN Appl. No. 305200

Column type:
CHROMABOND® HR-XAW, 3 mL, 200 mg
REF 730748

Sample pretreatment:
individual sample preparation with reference to analytes and matrix

Column conditioning: 5 mL methanol

Equilibration: 5 mL water

Sample application:
slowly aspirate sample through the column

Column washing 1: 25 mmol/L ammonium acetate

Column washing 2 / Elution 1: 2 mL methanol (neutral and basic compounds), if necessary, further washing steps

Elution 2: after drying 2 x 2 mL methanol – 1 to 5 % ammonia (strongly acidic compounds)

Further analysis: if necessary, evaporate and redissolve in a suitable solvent; HPLC or GC

Analysis of perfluorinated surfactants from water

MN Appl. No. 305140

Application in accordance with DIN 38407-42

Column type:
CHROMABOND® HR-XAW, 3 mL, 60 mg
REF 730747

Sample: 500 mL water, spiked with 1 mL standard solution (20 µg/L of each compound

Column conditioning:
2 mL methanol + 5 % ammonia, then 2 mL methanol, finally 2 mL water

Sample application:
slowly aspirate sample through the column

Column washing: 2 mL water, then 2 mL acetone – acetonitrile – formic acid (50:50:1, v/v/v), finally 2 mL methanol

Elution: 2 mL methanol with 5 % ammonia

Further analysis: evaporate to dryness in a stream of nitrogen under slight heating, and redissolve in a suitable solvent for HPLC

Recovery rates [%]

Compound	Recovery
Perfluoropropionic acid (PFPrA)	103
Perfluoropentanoic acid (PFPeA)	94
Perfluorohexanoic acid (PFHxA)	94
Perfluorooctanoic acid (PFOA)	95
Perfluorooctane sulfonate K salt (PFOS)	81
Perfluorododecanoic acid (PFDoDA)	82

	Volume	Adsorbent weight → 30 mg	60 mg	100 mg	150 mg	200 mg	500 mg	Pack of
	CHROMABOND® HR-XAW polypropylene columns (85 µm)							
	1 mL	730728		730729				30
	3 mL		730747			730748	730744	30
	6 mL				730749		730745	30
	CHROMABOND® HR-XAW polypropylene columns (45 µm)							
	1 mL	730728P45		730729P45				30
	3 mL		730747P45			730748P45		30
	Size →	**S**		**M**		**L**		**Pack of**
	Minimum adsorbent weight →	**50 mg**		**120 mg**		**360 mg**		
	CHROMAFIX® HR-XAW cartridges (85 µm)							
		731771		731772		731773		50

Glass colu LV columns and MULTI 96 on request.

CHROMABOND® WAX weak anion exchanger ideal for PFAS enrichment

Key features

- High purity material with highest repro-ducibility and lowest blank values due to an optimized production process (PFAS contamination test included in CoA)
- Outstanding recovery rates especially for the enrichment of acidic analytes like short-chain PFAS

Technical characteristics

- Weak mixed-mode anion exchanger, ion exchange capacity ≥ 0.80 meq/g, pKa > 8, base material polystyrene-divinylbenzene copolymer, pH stability 1 – 14
- Spherical particles, size 30 µm, pore size 60 – 80 Å, large specific surface area ≥ 800 m^2/g

Recommended application

- Acidic analytes from various samples
- Strong acids with pka < 1
- Per- and polyfluoroalkyl substances (PFAS) from drinking water, soil, sediment, and wastewater e.g. according to EPA Method 533, EPA Draft 1633 and ISO 21675:2019

Volume	Adsorbent weight → 60 mg	150 mg	200 mg	500 mg	Pack of
CHROMABOND® WAX polypropylene columns (30 µm)					
3 mL	7300014		7300015		30
6 mL		7300011		7300012	30
CHROMABOND® WAX polypropylene columns (30 µm) BIGpacks					
3 mL	7300014.250				250
6 mL		7300011.250		7300012.250	250

PFAS in aqueous samples according to EPA Draft Method 1633

MN Appl. No. 306950

Column type:
CHROMABOND® WAX, 30 µm, 6 mL/150 mg
REF 7300011

Sample: pH 6.5 ± 0.5, adjust pH with 50 % formic acid or ammonium hydroxide

Column conditioning: 15 mL of 1 % methanolic ammonium hydroxide, followed by 5 mL of 0.3 M formic acid

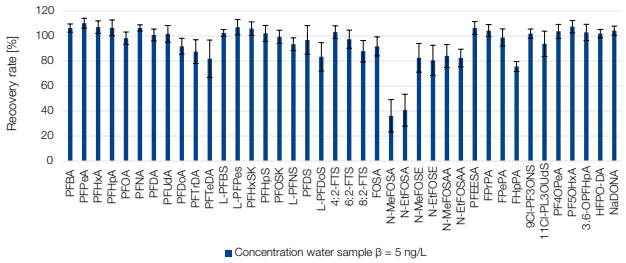
Sample application: 500 mL water sample with a flow rate of 5 mL/min

Washing step: Pass those rinses through the cartridge using vacuum

Elution: 5 mL of 1 % methanolic ammonium hydroxide

Further analysis:

for fraction A:
HPLC on NUCLEODUR® PFAS , see MN Appl. No. 129370



CHROMABOND® polymer phases · others

CHROMABOND® Easy polar, bifunctionally modified polystyrene-divinylbenzene copolymer

Key features

The Easy effect:

- Without preconditioning
- Due to bifunctional modification much more hydrophilic than conventional polystyrene-divinylbenzene polymers
- Easily wettable with water

Technical characteristics

- Polar modified polystyrene-divinylbenzene copolymer with a weak anion exchanger, specific surface 650 – 700 m^2/g, particle size 80 µm, pore size 50 Å, pH stability 1 – 14

Recommended application

- Polar herbicides and pesticides from water (acidic, neutral, basic), polar phenols from water, polyaromatic compounds, polychlorinated biphenyls
- Drug analysis from urine, blood, serum, plasma
- Pharmaceuticals and active ingredients from tablets, creams

Recovery of pesticides

MN Appl. No. 303220

Private communication Mr. Kühn, GUB, Waldshut Tiengen, Germany

Column type:
CHROMABOND® Easy, 3 mL, 200 mg
REF 730754

Column conditioning:
1 mL water, 3 mL methanol, 1 mL water

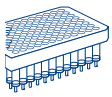
Sample application:
aspirate the sample through the column

Elution:
3 x 1 mL acetone

Further analysis: HPLC with NUCLEOSIL® 120-5 C_{18}

Recovery rates [%]

Compound	Recovery	Compound	Recovery
Desisopropylatrazine	90	Metalaxyl	96
2,6-Dichlorobenzamide	93	Isoproturon	94
Desethylatrazine	93	Diuron	94
Hexazinone	69	Metazachlor	97
Terbacil	65	Propazine	95
Simazine	81	Terbuthylazine	93
Cyanazine	93	Linuron	96
Desethylterbuthylazine	91	Metolachlor	97
Methabenzthiazuron	94	Triallate	61
Chlortoluron	91	Standard	64
Atrazine	92		

	Volume	Adsorbent weight → 30 mg	60 mg	100 mg	200 mg	500 mg	Pack of
	CHROMABOND® Easy polypropylene columns						
	1 mL	730751					30
	3 mL		730753		730754	730759	30
	6 mL				730755	730756	30
	15 mL					730757	20
	CHROMABOND® Easy polypropylene columns · BIGpacks						
	3 mL				730754.250		250
	6 mL				730755.250		250
				96 × 50 mg			Pack of
	CHROMABOND® MULTI 96 Easy						
				738520.050M			1

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® HR-P polystyrene-divinylbenzene adsorbent resin

Key features

- Very high binding capacity, up to 30 % of adsorbent weight (for comparison: silica adsorbents about 3 %)

Technical characteristics

- Highly porous polystyrene-divinylbenzene copolymer, specific surface 1200 m^2/g, particle size 50 – 100 µm

Recommended application

- Aromatic compounds, phenols from water, nitroaromatics from water, pesticides from water, PAHs from oil

Aromatic amines from water samples

MN Appl. No. 301810

Private communication M. Leß, T.C. Schmidt, Department of Chemistry, University Marburg, 1997

Compounds investigated: aromatic amines

Column type:
CHROMABOND® HR-P, 3 mL, 200 mg
REF 730108

Sample pretreatment: adjust to pH 9 using 10 mol/L NaOH

Column conditioning: 2 mL each of methanol, acetonitrile and 10^{-5} mol/L aqueous sodium hydroxide solution

Sample application: aspirate sample through the column with about 10 mL/min

Column washing: wash with 2 mL dist. water, dry 5 min under vacuum

Elution: 3 x 1 mL methanol – acetonitrile (1:1, v/v)

For recovery rates of numerous aromatic amines please see application 301810 at *www.mn-net.com/apps*

	Volume	Adsorbent weight → 100 mg	200 mg	500 mg	1 g	Pack of
	CHROMABOND® HR-P polypropylene columns					
	3 mL		730108	730117		30
	6 mL		730119	730111	730118	30
	CHROMABOND® HR-P polypropylene columns · BIGpack					
	3 mL		730108.250			250
	6 mL			730111G		30
	CHROMABOND® LV-HR-P					
	15 mL		732108			30

	Size →	M	L	Pack of
	Minimum adsorbent weight →	130 mg	380 mg	
	CHROMAFIX® HR-P cartridges			
		731840	731841	50

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® polymer phases · others

CHROMABOND® PS-RP / PS-OH⁻ / PS-H⁺ / PS-Mix / PS-Ag⁺ / PS-Ba²⁺

phases for RP and ion chromatography

Key features

- Very low degree of swelling, thus very well suited for chromatography, reliable function over the whole pH range from 0 – 14

Technical characteristics

- Base material high purity polystyrene-divinylbenzene copolymers (PS/DVB), pore size 100 Å, particle size 100 µm
- Different modifications for different applications from the elimination of nonpolar compounds up to the removal of specific polar components

Recommended application

- Removal of interfering compounds
- Improves chromatographic separation, if the interfering components overlap with the analyte in the chromatogram
- Improves lifetime of the chromatographic column, since interfering components can irreversibly block the column packing
- Enrichment of the analytes

Properties of the individual modifications

▪ PS-RP	hydrophobic PS/DVB copolymer	removal of organic interfering components from water
▪ PS-OH⁻	strong PS/DVB anion exchanger, OH⁻ form capacity 0.6 meq/g	removal or concentration of anions from water increasing the pH value in acidic samples
▪ PS-H⁺	strong PS/DVB cation exchanger, H⁺ form capacity 2.9 meq/g	removal or concentration of cations from water decreasing the pH value of basic samples
▪ PS-Mix	mixture of PS-OH⁻ and PS-H⁺	desalting of water
▪ PS-Ag⁺	strong PS/DVB cation exchanger, Ag⁺ form	removal of halide ions from water
▪ PS-Ba²⁺	strong PS/DVB cation exchanger, Ba²⁺ form	removal of sulfate ions from water

Removal of halides from aqueous samples shown for the trace analysis of nitrate besides an excess of chloride or bromide

MN Appl. No. 301930 / 302750

Compounds investigated:
20 ppm nitrate besides 2500 ppm chloride or 500 ppm bromide

Column type:
CHROMAFIX® PS-Ag⁺ (M) 0.8 mL, min. 250 mg
REF 731865

Column conditioning: 1 mL dist. water

Sample application and Elution:
apply 4 x 1 mL sample fractions to the cartridge, discard 1st mL, collect 2nd, 3rd and 4th mL separately

Further analysis: HPLC with column 250 x 4 mm NUCLEOSIL® Anion II; eluent 2 mmol/L potassium hydrogen phthalate pH 6, 2 mL/min; detection: indirect UV, 280 nm (see applications 110440 and 110450 at *www.mn-net.com/apps*)

Phases	Adsorbent weight → 3 mL / 200 mg	3 mL / 500 mg	6 mL / 500 mg	6 mL / 900 mg			Pack of
CHROMABOND® PS polypropylene columns							
PS-OH⁻			730378				30
PS-H⁺	730690	730376	730377				30
PS-Mix		730394		730310			30

Phases	Size S	Minimum adsorbent weight →	Size M	Minimum adsorbent weight →	Size L	Minimum adsorbent weight →	Pack of
CHROMAFIX® PS cartridges							
PS-RP	731877	60 mg	731875	160 mg			50
PS-OH⁻	731868	70 mg	731860	180 mg	731862	510 mg	50
PS-H⁺	731867	90 mg	731861	220 mg	731863	620 mg	50
PS-Mix	731909	70 mg					50
PS-Ag⁺	731866	100 mg	731865	250 mg			50
PS-Ba²⁺	731871	100 mg	731870	250 mg			50

CHROMABOND® C_{18} ec / C_{18} ec f (f = fast flow) octadecyl silica, endcapped

Key features

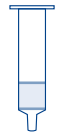
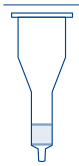
- Very nonpolar, hydrophobic interactions with a wide variety of organic compounds
- Advantageous for the clean-up of samples with large structural variations (polarity differences)

Technical characteristics

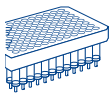
- Base material silica, pore size 60 Å, particle size 45 µm for C_{18} ec, 100 µm for C_{18} ec f (for fast flow), specific surface 500 m^2/g, pH stability 2 – 8
- Octadecyl phases, endcapped, carbon content 14 %

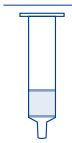
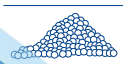
Recommended application

- Nonpolar compounds aflatoxins, amphetamines, antibiotics, antiepileptics, barbiturates, caffeine, drugs, preservatives, fatty acids, nicotine, PAHs, pesticides, PCBs, heavy metals, vitamins
- Very well suited for desalting of samples
- C_{18} ec f for viscous samples

	Volume	Adsorbent weight → 100 mg	200 mg	500 mg	1 g	2 g	5 g	10 g	Pack of
	CHROMABOND® C_{18} ec polypropylene columns								
	1 mL	730011							100
	3 mL		730012	730013					50
	6 mL			730014	730015	730141			30
	15 mL					730404			20
	45 mL						730405		20
	70 mL							730259	10
	CHROMABOND® C_{18} ec polypropylene columns · BIGpacks								
	3 mL			730013.250					250
	6 mL			730014.250	730015.250				250
	CHROMABOND® C_{18} ec glass columns								
	3 mL		730012G						50
	6 mL			730014G	730015G				30
	CHROMABOND® LV-C_{18} ec								
	15 mL		732012	732013					30

	Size → Minimum adsorbent weight →	S 90 mg	M 230 mg	L 630 mg	Pack of
	CHROMAFIX® C_{18} ec cartridges				
		731804	731805	731806	50

		96 x 25 mg	96 × 50 mg	Pack of
	CHROMABOND® MULTI 96 C_{18} ec			
			738011.050M	1
	CHROMABOND® C_{18} ec adsorbent			
			730611	100 g

	Volume	Adsorbent weight → 100 mg	200 mg	500 mg	1 g	2 g	5 g	10 g	Pack of
	CHROMABOND® C_{18} ec f polypropylene columns (fast flow)								
	3 mL		730269						50
	6 mL			730016	730010				30
	CHROMABOND® C_{18} ec f adsorbent (fast flow)								
								730613	100 g

CHROMABOND® reversed phases

CHROMABOND® C_{18} / C_{18} f (f = fast flow) octadecyl silica

Key features

- Similar to C_{18} ec, however possesses more free silanols (SiOH), which allow secondary interactions with polar groups of the analytes

Technical characteristics

- Base material silica, pore size 60 Å, particle size 45 µm for C_{18}, 100 µm for C_{18} f (for fast flow), specific surface 500 m^2/g, pH stability 2 – 8
- Octadecyl phases, not endcapped, carbon content 14 %

Recommended application

- Nonpolar compounds, pesticides
- C_{18} f for viscous samples

Volume	Adsorbent weight → 100 mg	200 mg	500 mg	1 g	2 g	5 g	10 g	Pack of
CHROMABOND® C_{18} polypropylene columns								
1 mL	730001							100
3 mL		730002	730003					50
6 mL			730004	730005	730130			30
15 mL					730028			20
45 mL						730400		20
70 mL							730261	10
CHROMABOND® C_{18} polypropylene columns · BIGpacks								
3 mL			730003.250					250
6 mL			730004.250	730005.250				250

Size → Minimum adsorbent weight →	S 90 mg	M 200 mg	L 560 mg	Pack of
CHROMAFIX® C_{18} cartridges				
	731801	731802	731803	50

	96 x 100 mg	Pack of
CHROMABOND® MULTI 96 C_{18}		
	738001.100M	1

CHROMABOND® C_{18} adsorbent		
	730602	100 g

Volume	Adsorbent weight → 100 mg	200 mg	500 mg	1 g	2 g	5 g	10 g	Pack of
CHROMABOND® C_{18} f polypropylene columns (fast flow)								
3 mL		730402	730008					50
6 mL			730403	730009				30
CHROMABOND® C_{18} f adsorbent (fast flow)								
							730612	100 g

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® C_{18} Hydra octadecyl silica for polar analytes

Key features

- Special octadecyl phase for polar analytes, not endcapped, carbon content 15 %

Technical characteristics

- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8

Recommended application

- Polar compounds like pesticides and their polar degradation products, phenols, phenoxycarboxylic acids

Pesticides from water

MN Appl. No. 302060

Compounds investigated: triazines and carboxylic amides

Column type:
CHROMABOND® C_{18} Hydra, 6 mL, 2 g
REF 730301

Sample pretreatment: adjust 1000 mL water to pH 7–8 with diluted NH_3 and add 100 µL of the internal standards (1 µg/L).

Column conditioning: 2 x 5 mL methanol, then 2 x 5 mL dist. water

Sample application: force or aspirate the sample through the column. Then dry for 2 h with 2 bar N_2.

Elution: slowly aspirate 10 mL methanol through the column. Evaporate the eluate to dryness in a tapered flask with a rotation evaporator at 30 °C and store in a refrigerator for ~15 min. Redissolve the residue in 200 µL cold, fresh *n*-hexane and transfer the solution to a conic HPLC vial (e.g., REF 702891). Store the solution in a refrigerator until chromatography.

Recovery rates: between 95 and 100 %

Further analysis: GC with OPTIMA® δ-3 or OPTIMA® δ-6 (e.g., application 250420) or HPLC in accordance with EN ISO 11369:1997 on NUCLEOSIL® 120-3 C_{18} (application 110880)

	Volume	Adsorbent weight → 200 mg	500 mg	1 g	2 g	3 g	Pack of
	CHROMABOND® C_{18} Hydra polypropylene columns						
	3 mL	730296	730297				50
	6 mL		730299	730300	730301		30
	CHROMABOND® C_{18} adsorbent						
						730628	100 g

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® reversed phases

CHROMABOND® C_8 octyl silica

Key features
- Similar to C_{18}, however slightly more polar
- Secondary interactions with polar compounds are more pronounced due to shorter alkyl chains

Technical characteristics
- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Octyl phase, not endcapped, carbon content 8 %

Recommended application
- Pesticides, PCBs

	Volume	Adsorbent weight → 100 mg	200 mg	500 mg		Pack of
	CHROMABOND® C_8 polypropylene columns					
	1 mL	730021				100
	3 mL		730022	730023		50
	6 mL			730024		30
	CHROMABOND® C_8 adsorbent					
					730601	100 g

CHROMABOND® C_4 butyl silica

Key features
- Slightly more polar than C_{18} or C_8, due to shorter alkyl chains the silica surface is not completely shielded

Technical characteristics
- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Butyl phase, not endcapped, carbon content 7 %

Recommended application
- Compounds, which are too strongly retained on C_{18} or C_8 e.g., analgetics from blood

	Volume	Adsorbent weight →	100 mg	500 mg	Pack of
	CHROMABOND® C_4 polypropylene columns				
	1 mL		730225		100
	3 mL			730227	50

	Size →	M	Pack of
	Minimum adsorbent weight →	200 mg	
	CHROMAFIX® C_4 cartridges		
		731741	50
	CHROMABOND® C_4 adsorbent		
		730651	100 g

CHROMABOND® C_2 dimethyl silica

Key features
- Similar to C_4

Technical characteristics
- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Dimethyl phase, not endcapped, carbon content 4 %

Recommended application
- E.g., antiepileptics from plasma

	Volume	Adsorbent weight → 100 mg	500 mg	Pack of
	CHROMABOND® C_2 polypropylene columns			
	3 mL		730221	50
	CHROMABOND® C_2 adsorbent			
			730652	100 g

CHROMABOND® C_6H_5 phenyl silica

Key features
- Polarity similar to C_8
- In addition to hydrophobic interactions more selective adsorption is possible by π-π interactions due to the electron density of the phenyl ring.

Technical characteristics
- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Phenyl phase, carbon content 8 %

Recommended application
- Aflatoxins, caffeine, phenols

	Volume	Adsorbent weight →	500 mg	Pack of
	CHROMABOND® C_6H_5 polypropylene columns			
	3 mL		730084	50
	CHROMABOND® C_6H_5 adsorbent			
			730606	100 g

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® normal phases

CHROMABOND® SiOH unmodified silica

Key features

- Very polar
- Adsorbs humidity from air, for this reason it should be kept well closed and if necessary dried before use
- Due to its high affinity for polar compounds it should not be conditioned with polar (e.g., methanol) or water-containing solvents.

Technical characteristics

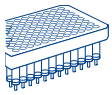
- Unmodified, weakly acidic silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8

Recommended application

- Aflatoxins, chloramphenicol, pesticides, steroids, vitamins

	Volume	Adsorbent weight → 100 mg	200 mg	500 mg	1 g	2 g	5 g	10 g	Pack of
	CHROMABOND® SiOH polypropylene columns								
	1 mL	730071							100
	3 mL		730214	730073					50
	6 mL			730070	730075	730107			30
	15 mL					730217			20
	45 mL						730406		20
	70 mL							730072	10
	CHROMABOND® SiOH polypropylene columns · BIGpacks								
	3 mL			730073.250					250
	6 mL				730075.250	730107.250			250
	CHROMABOND® SiOH glass columns								
	3 mL		730214G	730073G					50
	6 mL			730070G	730075G	730107G			30

	Size → Minimum adsorbent weight →	L 490 mg	Pack of
	CHROMAFIX® SiOH cartridges		
		731830	50

		96 × 100 mg	Pack of
	CHROMABOND® MULTI 96 SiOH		
		738071.100M	1
	CHROMABOND® SiOH adsorbent		
		730608	100 g

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® NH_2 aminopropyl silica

Key features
- Polar, weak anion exchanger

Technical characteristics
- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Aminopropyl phase, carbon content 3.5 %

Recommended application
- Trace elements, lipids

Metals: trace elements from water

MN Appl. No. 301910

Compounds investigated: Al, Be, Cu, Cr(VI), Mo(VI), V(V))

Column type:
CHROMABOND® NH_2, 3 mL, 500 mg
REF 730033

Sample pretreatment:
mix 100 mL water sample with 5 mL 0.001 % alizarinsulfonic acid solution and adjust to pH 5.5 with acetic acid or sodium acetate

Column conditioning: 2 column volumes 1 mol/L nitric acid, then 2 column volumes dist. water

Sample application: force or aspirate sample through the column with 3 – 4 mL/min

Column washing: 2 mL dist. water; dry column under vacuum for 4 min

Elution: 2 column volumes 2 mol/L nitric acid

	Volume	Adsorbent weight → 100 mg	500 mg	1 g	Pack of
	CHROMABOND® NH_2 polypropylene columns				
	1 mL	730031			100
	3 mL		730033		50
	6 mL		730180	730626	30
	CHROMABOND® NH_2 glass columns				
	3 mL		730033G		50
	6 mL		730180G	730626G	30
	CHROMABOND® NH_2 adsorbent				
				730603	100 g

CHROMABOND® normal phases

CHROMABOND® OH (Diol) diol silica

Key features
- Polar, properties similar to SiOH

Technical characteristics
- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Diol phase, carbon content 5.5 %

Recommended application
- Antibiotics, prostaglandins

	Volume	Adsorbent weight → 500 mg	Pack of
	CHROMABOND® OH (Diol) polypropylene columns		
	3 mL	730053	50
	6 mL	730418	30
	CHROMABOND® OH (Diol) adsorbent		
		730605	100 g

Glass columns, LV columns, CHROMAFIX® cartridges and MULTI 96 on request.

CHROMABOND® CN cyanopropyl silica

Key features
- In addition to weak hydrophobic interactions selective interactions are possible due to the high electron density of the CN group.
- Polar to midpolar

Technical characteristics
- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Cyanopropyl phase, carbon content 5.5 %

Recommended application
- Cyclosporins, carbohydrates

	Volume	Adsorbent weight → 100 mg	500 mg	Pack of
	CHROMABOND® CN polypropylene columns			
	1 mL	730061		100
	3 mL		730063	50
	CHROMABOND® CN adsorbent			
			730607	100 g

Glass columns, LV columns, CHROMAFIX® cartridges and MULTI 96 on request.

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® HILIC zwitterionic polar phase with ammonium sulfonic acid modification

Technical characteristics

- Basic material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8

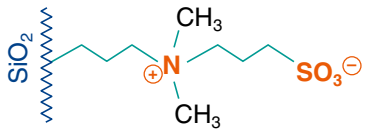
Recommended application

- Polar organic acids and bases, polar natural compounds, nucleosides, oligonucleotides, amino acids, peptides, water-soluble vitamins

Hydrophilic interaction liquid chromatography

A water-rich layer is formed on the surface of the adsorbent, which enables stronger interactions for polar than for nonpolar analytes. Thus polar analytes are more strongly retained than nonpolar compounds. This behavior is inverse (orthogonal) to RP materials like, e.g., CHROMABOND® C_{18} ec.

In HILIC-HPLC (e.g., NUCLEODUR® HILIC) increase of the portion of water in the eluent results in reduction of the retention times – consequently enrichment in SPE is the more difficult, the higher the portion of water in the sample matrix. Elution of the analytes is achieved with water.



Standard protocol

MN Appl. No. 305580

Column type:
CHROMABOND® HILIC, 3 mL, 500 mg
REF 730593

Sample pretreatment: A high part of acetonitrile in the sample is recommended. Aqueous samples must be diluted with acetonitrile (recommendable: water – acetonitrile (1:3, v/v). Dioxane or THF can be used instead of acetonitrile.

Column conditioning: 1 mL water (Do not let run the column dry!)

Equilibration: 6 mL acetonitrile or the organic solvent, dilute the sample

Sample application: prepared sample is passed dropwise through the column

Column washing: if necessary 0.5 – 2 mL acetonitrile or the organic solvent, dilute the sample

Elution: 1 – 2 mL water (dependent on analyte)

Further analysis: if necessary, evaporate and redissolve in a suitable solvent; HPLC or GC

Creatinine and creatine from water: variation of the organic solvent

MN Appl. No. 305590

Column type:
CHROMABOND® HILIC, 3 mL, 500 mg
REF 730593

Sample pretreatment: 250 µL of aqueous sample are diluted with 750 µL tetrahydrofurane, 1,4-dioxane or acetonitrile

Column conditioning: 1 mL water (Do not let run the column dry!)

Equilibration: 5 mL tetrahydrofurane, 1,4-dioxane or acetonitrile

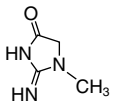
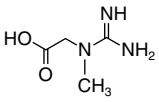
Sample application: prepared sample is passed dropwise through the column

Column washing: 3 x 1 mL tetrahydrofurane, 1,4-dioxane or acetonitrile

Elution: 1 mL water

Further analysis: HPLC with NUCLEODUR® HILIC according to MN Appl. No. 122990 (injection volume: 5 µL)

Recovery rates [%]

Compound	 Creatinine	 Creatine
Tetrahydrofurane	105 %	101 %
1,4-dioxane	83 %	95 %
Acetonitrile	0 %	97 %

	Volume	Adsorbent weight → 500 mg	Pack of
	CHROMABOND® HILIC polypropylene columns		
	3 mL	730593	50
	6 mL	730594	30
	CHROMABOND® HILIC adsorbent		
		730643	100 g

CHROMABOND® normal phases

CHROMABOND® Alox A / Alox N / Alox B aluminum oxide, acidic, neutral, basic

Key features

- Alox A: aluminum oxide, acidic pH value 4 ± 0.5
- Alox N: aluminum oxide, neutral pH value 7 ± 0.5
- Alox B: aluminumoxide, basic pH value 9.5 ± 0.5

Technical characteristics

- Aluminum oxide, high purity, pore volume 0.90 mL/g, particle size 60 – 150 µm, specific surface 150 m^2/g

	Phases	Volume	Adsorbent weight → 500 mg	1 g	4 g	Pack of
	CHROMABOND® Alox polypropylene columns					
	Alox A	6 mL	730453	730017		30
	Alox N	3 mL	730446			50
	Alox N	6 mL		730139		30
	Alox N	45 mL			730250	20
	Alox B	6 mL		730020		30
	CHROMABOND® Alox glass columns					
	Alox N	6 mL		730139G		30
	**Phase**	**Size → Minimum adsorbent weight →**	**M 450 mg**	**L 1200 mg**		**Pack of**
	CHROMAFIX® Alox cartridges					
	Alox N		731844	731845		50
	CHROMABOND® Alox adsorbents					
	Alox A				730642	100 g
	Alox N				730641	100 g
	Alox B				730640	100 g

CHROMABOND® Florisil® magnesium silicate

Technical characteristics

- Matrix magnesium silicate (MgO – SiOH 15:85), high purity, particle size 150 – 250 µm

Recommended application

- Organic tin compounds, aliphatic carboxylic acids, PCBs, PAHs

	Volume	Adsorbent weight → 200 mg	500 mg	1 g	2 g	Pack of
	CHROMABOND® Florisil® polypropylene columns					
	3 mL	730457	730081			50
	6 mL		730238	730082	730239	30
	CHROMABOND® Florisil® polypropylene columns · BIGpack					
	6 mL			730082.250		250
	CHROMABOND® Florisil® glass columns					
	6 mL		730238G	730082G	730239G	30
		Size → Minimum adsorbent weight →	L 700 mg			Pack of
	CHROMAFIX® Florisil® cartridges					
			731848			50
	CHROMABOND® Florisil® adsorbent					
					730622	100 g

LV columns and MULTI 96 on request.

CHROMABOND® PA polyamide 6

Technical characteristics

- Matrix polyamide 6, unmodified, high purity, particle size 40 – 80 µm

Recommended application

- Flavonoids, PAHs

	Volume	Adsorbent weight →	500 mg	1 g	Pack of
	CHROMABOND® PA polypropylene columns				
	3 mL		730126		50
	6 mL		730007	730127	30
		Size → Minimum adsorbent weight →	S 30 mg		Pack of
	CHROMAFIX® PA cartridges				
			731849		50
	CHROMABOND® PA adsorbent				
				730660	100 g

Glass columns, LV columns and MULTI 96 on request.

CHROMABOND® ion exchangers based on silica

CHROMABOND® SA benzenesulfonic acid cation exchanger based on silica (SCX)

Key features

- Adsorbent with hydrophobic and π-π interactions (benzene ring)
- Ion exchange of organic compounds from aqueous matrix
- Elution of interesting compounds with solvent systems, which compensate the ionic and nonpolar interactions, e.g., methanolic HCl

Technical characteristics

- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8, benzenesulfonic acid modified silica, strongly acidic cation exchanger (capacity ~ 0.5 meq/g)

Recommended application

- Amino acids, amines, chlorophyll, PCBs

Sulfonamides in meat and kidney

MN Appl. No. 302710

B. Pacciarelli et al., Mitt. Gebiete Lebensm. Hyg. 82 (1991) 45 – 55

Compounds investigated:
sulfaguanidine, sulfanilamide, sulfadiazine, sulfathiazole, sulfapyridine, sulfamerazine, sulfamethizole, sulfadimidine, sulfamethoxypyridazine, sulfachlorpyridazine, sulfadoxine, sulfadimethoxine

Column type:
CHROMABOND® SA (≡ SCX), 3 mL, 500 mg
REF 730077

Sample pretreatment: homogenize 10 g sample and 60 mL dichloromethane – acetone (1:1, v/v) for 30 s with a Polytron. Centrifuge the homogenate for 10 min at 2500 rpm. Filter the organic phase and wash the filter residue with a little dichloromethane – acetone. Add 5 mL glacial acetic acid to the filtered extract.

Column conditioning: apply 6 mL hexane and suck air until the column is dry (10 min). Then apply 6 mL dichloromethane – acetone – glacial acetic acid (10:10:1, v/v/v). Now the column must not run dry.

Sample application:
1/10 of the extract volume, flow rate about 2 mL/min; the column must not run dry

Column washing: 5 mL water, then 5 mL methanol; dry for 10 min under vacuum. Now suck NH_3 gas through the column until the acid is neutralized. To control the neutralization process, press air through the column: a wet pH paper should indicate a neutral or basic pH value.

Elution: 3 mL methanol (1 – 2 mL/min); carefully concentrate the eluate on a rotation evaporator (40 °C/100 mbar), dissolve the residue in 0.5 mL of 5.5 % acetonitrile in buffer (1.641 g sodium acetate in 1 L water, adjusted to pH 5 with glacial acetic acid) and centrifuge.

Further analysis: HPLC

	Volume	Adsorbent weight → 100 mg	200 mg	500 mg	1 g	Pack of
	CHROMABOND® SA polypropylene columns					
	1 mL	730076				100
	3 mL		730275	730077		50
	6 mL			730425	730212	30
	CHROMABOND® SA polypropylene columns · BIGpack					
	3 mL			730077.250		250
		Size → Minimum adsorbent weight →	S 80 mg	M 200 mg	L 580 mg	Pack of
	CHROMAFIX® SA cartridges					
			731831	731832	731833	50
	CHROMABOND® SA adsorbent					
					730609	100 g

Glass columns on request.

CHROMABOND® ion exchangers based on silica

CHROMABOND® SB quaternary ammonium anion exchanger based on silica (SAX)

Key features

- Not suited for very strong anions such as sulfonic acids because these are difficult to elute

Technical characteristics

- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8, silica modified with quaternary amine, strongly basic anion exchanger (capacity ~ 0.3 meq/g)

Recommended application

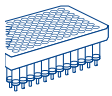
- Organic acids, caffeine, saccharin

Vitamins: folic acid from food (e.g., wheat germs)

MN Appl. No. 300650

Column type:
CHROMABOND® SB (≡ SAX), 3 mL, 500 mg
REF 730079

Sample pretreatment: homogenize 10 g food sample in 100 mL 0.01 mol/L phosphate buffer pH 7.4 and filter
Column conditioning: 2 column volumes *n*-hexane, then 2 column volumes methanol, finally 2 column volumes dist. water
Sample application: force or aspirate 10 mL of the filtrate through the column
Column washing: 2 column volumes dist. water
Elution: 5 mL 10 % sodium chloride in 0.1 mol/L sodium acetate buffer

	Volume	Adsorbent weight → 100 mg	200 mg	500 mg	1 g	Pack of
	CHROMABOND® SB polypropylene columns					
	1 mL	730078				100
	3 mL		730322	730079		50
	6 mL			730426	730323	30
		Size → Minimum adsorbent weight →		M 180 mg	L 500 mg	Pack of
	CHROMAFIX® SB cartridges					
				731835	731836	50
					96 × 100 mg	Pack of
	CHROMABOND® MULTI 96 SB					
					738101.100M	1
	CHROMABOND® SB adsorbent					
					730610	100 g

Glass columns on request.

CHROMABOND® ion exchangers based on silica

CHROMABOND® PCA propylcarboxylic acid cation exchanger based on silica (WCX)

Key features
- Weakly acidic cation exchanger (WCX)

Technical characteristics
- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Propylcarboxylic acid modified silica

Recommended application
- Strong cations

	Volume	Adsorbent weight → 500 mg	Pack of
	CHROMABOND® PCA polypropylene columns		
	6 mL	730483	30
	CHROMABOND® PCA adsorbent		
		730629	100 g

Glass columns, LV columns, CHROMAFIX® cartridges and MULTI 96 on request.

CHROMABOND® PSA propylsulfonic acid cation exchanger based on silica

Key features
- In contrast to the SA phase no π-π interactions

Technical characteristics
- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Propylsulfonic acid modified silica, very strong cation exchanger (capacity ~ 0.7 meq/g)

Recommended application
- Weak cations

	Volume	Adsorbent weight → 500 mg	1 g	Pack of
	CHROMABOND® PSA polypropylene columns			
	3 mL	730462		50
	CHROMABOND® PSA adsorbent			
			730630	100 g

Glass columns, LV columns, CHROMAFIX® cartridges and MULTI 96 on request.

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® Drug special silica phase for drug analysis

Technical characteristics

- Base material silica, pore size 60 Å, particle size 45 µm, specific, surface 500 m^2/g, pH stability 2 – 8
- Special bifunctional modification – C_8: RP interaction SA: strong cation exchanger / benzenesulfonic acid

Recommended application

- Enrichment of acidic, neutral and basic drugs from urine or plasma

Drugs from blood serum

MN Appl. No. 302020

W. Weinmann, M. Renz, C. Pelz, P. Brauchle, S. Vogt, S. Pollak, Blutalkohol 35 (1998), 1 – 9

Compounds investigated: benzoylecgonine, amphetamine, codeine, morphine

Column type:
CHROMABOND® Drug, 3 mL, 200 mg
REF 730168

Sample pretreatment: 0.1 mL blood serum are mixed with 1.4 mL of a 0.1 mol/L KH_2PO_4 buffer (pH 6) and centrifuged

Column conditioning: 2 mL methanol, then 2 mL 0.1 mol/L KH_2PO_4 buffer (pH 6)

Sample application: slowly force or aspirate the supernatant from the sample pretreatment through the column

Column washing: 2 mL 0.1 mol/L KH_2PO_4 buffer (pH 6), then 1 mL 0.1 mol/L acetic acid, then 2 mL methanol; finally dry the column first by centrifugation (2 min, 4000 U/min), then under vacuum for 10 min

Elution: 1.5 mL dichloromethane – 2-propanol – 25 % ammonia solution (80:20:2, v/v/v)

Further analysis: HPLC with NUCLEOSIL® 100-5 C_{18} AB (application 110240) or GC/MS after derivatization with perfluoropropanoic acid pentafluoropropanol, e.g., with column OPTIMA® 5 MS, 0.25 µm film, 30 m x 0.25 mm ID, (REF 726220.30)

Volume	Adsorbent weight → 100 mg	200 mg	Pack of
CHROMABOND® Drug polypropylene columns			
1 mL	730681		100
3 mL		730168	50
CHROMABOND® Drug polypropylene columns · BIGpack			
3 mL		730168.250	250

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

Special phases · pharmac. applications

CHROMABOND® Drug II extraction of THC and derivatives, acidic analytes from biological fluids (urine, blood, etc.)

Key features

- Two primary retention mechanisms facilitate use of very strong interferant-eluting solvents, resulting in very pure extracts

Technical characteristics

- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Special bifunctional modification – C_8: RP interaction
  SB: strong anion exchanger/ quaternary amine –N R_3^+

Recommended application

- Extraction of THC and derivatives from urine, blood, serum, plasma
- Acidic analytes from biological fluids

11-nor-Δ⁹-THC-carboxylic acid from urine

MN Appl. No. 303880

Compounds investigated: tetrahydrocannabinol, 11-nor-Δ⁹-THC-carboxylic acid

Column type:
CHROMABOND® Drug II, 3 mL, 200 mg
REF 730680

Sample pretreatment:
add 300 µL 10 mol/L potassium hydroxide solution and internal standard (for GC/MS deuterium labeled 11-nor-Δ⁹-THC-carboxylic acid) to 5 mL urine. Vortex the sample and then hydrolyze at 60 °C for 15 min. Cool sample and add 200 µL glacial acetic acid and 2 mL 50 mmol/L ammonium acetate solution. If necessary, adjust sample pH to 6 – 7.

Column conditioning:
2 mL methanol, 2 mL dist. water; equilibrate column with 2 mL 50 mmol/L ammonium acetate buffer

Sample application: slowly force or aspirate the sample through the column (1 – 2 mL/min)

Column washing: elute interferants with 10 mL methanol – water (1:1, v/v); dry the column for 10 min at high vacuum; further wash the column with 2 mL acetonitrile and dry for another 2 min

Elution: elute THC metabolites with 3 mL hexane – ethyl acetate – glacial acetic acid (75:25:1, v/v/v)

Recovery rates: 70 – 80 %

Further analysis: we recommend GC/MS on an OPTIMA® 5 MS column after derivatization with 50 µL SILYL-991 (REF 701480; BSTFA – TMCS 99:1) at 70 °C for 20 min; inject 1 – 2 µL onto the GC column.

Volume	Adsorbent weight → 200 mg	Pack of
CHROMABOND® Drug II polypropylene columns		
3 mL	730680	50

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® PFAS special phase for PFAS enrichment

Key features

- Special phase for the enrichment of PFAS from several matrices.
- Outstanding recovery rates especially for various types of PFAS due to several sorbent retention mechanisms.

Technical characteristics

- Special combination phase with weak anion exchanger, polymerbased material, pH stability 1 – 14
- Proprietary spherical particles

Recommended application

- PFAS from water, textiles and sediments (contaminated soils).

Solid phase extraction of PFAS from water samples according to DIRECTIVE (EU) 2020/2184

MN Appl. No. 306980

Column type:
CHROMABOND® PFAS, 3 mL, 120 mg
REF 7300009

Sample pretreatment:

1.The pH value of the sample shall be adjusted to the pH value of 3 with acetic acid or ammonia solution, if necessary.

2. Add the spiking solution containing the internal standard substances to the water sample in the sample bottle [adding 0.5 ng of each (5813/20 PFAS Native Solution / Mixture)] and mix thoroughly by shaking.

3. Adjust methanol content of sample solution [0 %, 5 % and 10 % (percent by volume)].

Column conditioning: Add 4 mL of 0.1 % NH_3 in methanol solution, 4 mL of methanol and 4 mL of water to the cartridge.

Sample application: Add 200 mL water sample with a flow rate of 5 mL/min to the cartridge. (Do not let the sorbent material in the cartridge go dry and ensure it is immersed in water at all times.)

Bottle Rinse: Rinse the sample bottle wall and reservoir column with 4 mL of 0.1 % NH_3 in methanol solution.

Washing step: Add 4 mL of water and 4 mL of acetate buffer solution to the cartridge and discard the eluate.

Drying step: Dry the cartridge for 2 min with vacuum and centrifuge the cartridge at 1500 g for about 2 min.

Elution: Add 4 mL of 0.1 % NH_3 in methanol solution with a flow rate of 3 mL/min and collect the eluate into the sample tubes. Eluent exchange: Evaporate eluate to dryness at 40 °C under a stream of nitrogen and dissolve residue in 0.5 mL methanol.

Further analysis: HPLC MS/MS MN Appl. No. 129570

Analyte (Abbreviation)	Recovery rate (%) ± RSD (%) for 0 % methanol content in sample	Recovery rate (%) ± RSD (%) for 5 % methanol content in sample	Recovery rate (%) ± RSD (%) for 10 % methanol content in sample
PFBA	112.6 ± 6.0	108.1 ± 6.5	105.3 ± 2.3
PFPeA	116.6 ± 2.1	101.9 ± 2.0	102.2 ± 2.1
PFHxA	100.7 ± 1.4	100.5 ± 2.3	102.0 ± 0.7
PFHpA	95.1 ± 0.9	100.5 ± 2.4	100.8 ± 3.1
PFOA	92.0 ± 5.5	94.0 ± 14.6	88.0 ± 6.7
PFNA	86.8 ± 1.6	89.1 ± 6.3	70.0 ± 4.4
PFDA	68.9 ± 4.0	76.9 ± 6.9	50.5 ± 2.5
PFUnDA	60.5 ± 1.6	80.6 ± 11.1	47.9 ± 2.8
PFDoDA	54.1 ± 1.1	79.5 ± 9.1	43.4 ± 2.4
PFTrDA	49.3 ± 1.0	107.1 ± 5.0	107.1 ± 5.0
PFBS	112.5 ± 2.4	100.1 ± 1.6	98.9 ± 1.5
PFPes	93.7 ± 2.4	100.1 ± 1.1	98.9 ± 1.5
PFHxS	106.0 ± 1.9	100.9 ± 1.3	98.9 ± 1.3
PFHpS	99.3 ± 0.7	94.6 ± 3.9	85.0 ± 5.6
PFOS	84.1 ± 2.4	82.8 ± 5.4	60.2 ± 4.4
PFNS	67.2± 1.1	77.8 ± 7.9	47.1 ± 2.0
PFDS	58.7 ± 0.8	75.3 ± 6.7	43.8 ± 1.6
PFUdS	59.8 ± 1.2	72.8 ± 6.2	45.3 ± 1.3
PFDoS	56.3 ± 1.2	75.3 ± 5.9	45.3 ± 1.5
PFTrDS	55.0 ± 0.3	74.9 ± 3.9	47.2 ± 1.5

Volume	Adsorbent weight → 120 mg	300 mg	Pack of
CHROMABOND® PFAS polypropylene columns			
3 mL	7300009		30
6 mL		730283	30
CHROMABOND® PFAS polypropylene columns BIGpack			
3 mL	7300009.250		250
6 mL		730283.250	250

CHROMABOND® HR-P-AOX AOX from waters with high salt loads (DIN 38409-H22)

Technical characteristics

- Special PS/DVB phase

Recommended application

- Extraction of AOX (adsorbable organically bonded halogens) from waters containing high salt loads or organic pollutants in accordance with DIN 38409-H22

AOX from water (DIN 38409-H_{22})

MN Appl. No. 302080

Column type:
CHROMABOND® HR-P-AOX, 6 mL, 500 mg
REF 730111.AOX

Column conditioning: 5 mL methanol, 10 mL dist. water
Do not let the column run dry!

Sample application: force or aspirate 100 mL original or diluted sample (pH 1) through the column (3 – 5 mL/min). Do not let the column run dry!

Column washing: 50 mL nitrate rinsing solution (dissolve 17 g $NaNO_3$ in 100 mL dist. water, add 1.4 mL HNO_3 10 mol/L, fill up to 1000 mL; take 50 mL and fill to 1000 mL with dist. water). Discard the flowthrough.

Elution: slowly aspirate 1 × 1 mL, then 1 × 4 mL methanol and 10 mL dist. water through the column.
Collect eluates in 100 mL volumetric flask and fill to 100 mL with dist. water.

Volume	Adsorbent weight → 200 mg	500 mg	Pack of
CHROMABOND® HR-P-AOX polypropylene columns			
6 mL	730119.AOX	730111.AOX	30

CHROMABOND® C_{18} PAH octadecyl silica for PAH analysis

Technical characteristics

- Base material silica, pore size 60 Å, particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Special octadecyl modification for the enrichment of PAHs, not endcapped, carbon content 14 %

Recommended application

- PAHs from water

PAHs from water

MN Appl. No. 301250

Column type:
CHROMABOND® C_{18} PAH, 6 mL, 2 g
REF 730166

Sample pretreatment: mix 1000 mL water sample with 10 mL methanol

Column conditioning: 1 column volume methanol, then 1 column volume dist. water

Sample application: aspirate 1000 mL water sample through the column (~ 15 – 20 mL/min), then dry column (stream of nitrogen or 24 h in a desiccator over P_2O_5)

Elution: elute with 4 mL acetonitrile – benzene (3:1, v/v) and then evaporate or fill up to the volume required

Recovery rates (50 ng/L per component): naphthaline 87 %, acenaphthylene 89 %, acenaphthene 90 %, fluorene 82 %, phenanthrene 85 %, anthracene 90 %, fluoranthene 89 %, pyrene 89 %, benz[*a*]anthracene 87 %, chrysene 95 %, benzo[*b*]fluoranthene 91 %, benzo[*k*]fluoranthene 89 %, benzo[*a*]pyrene 90 %, dibenz[*ah*]anthracene 97 %, benzo[*ghi*]perylene 91 %, indeno[1,2,3-*cd*]pyrene 96 %

Volume	Adsorbent weight → 2 g	Pack of
CHROMABOND® C_{18} PAH polypropylene columns		
6 mL	730166	30
CHROMABOND® C_{18} PAH glass columns		
6 mL	730166G	30
CHROMABOND® C_{18} PAH adsorbent		
	730616	100 g

CHROMABOND® NH_2/C_{18} combination phase for PAH analysis

Key features

- Special combination phase:
  Aminopropyl phase for removal of interfering humic acids
  octadecyl phase for the enrichment of PAHs

Recommended application

- PAHs from water containing humic acids

	Volume	Adsorbent weight → 500/500 mg	500 mg / 1 g	Pack of
	CHROMABOND® NH_2/C_{18} polypropylene columns			
	6 mL	730618	730620	30

CHROMABOND® CN/SiOH combination phase for PAH analysis

Key features

- Cyanopropyl phase for selective adsorption of polycyclic aromatics via π-π interactions
- Unmodified silica phase for removal of polar compounds

Recommended application

- Extraction of the 16 PAHs according to EPA from soil samples

PAHs from soil

MN Appl. No. 301310

Column type:
CHROMABOND® CN/SiOH, 6 mL, 500/1000 mg
REF 730135

Sample pretreatment: dry 30 g soil with sodium sulfate and reflux 4 h with 250 mL petroleum ether in a Soxhlet extractor. For low PAH contents (colorless or weakly colored extracts) concentrate extract to 1/10 of its volume in a rotation evaporator.

Column conditioning: 4 mL petroleum ether

Sample application: aspirate 20 mL of the extract through the column

Column washing: 2 mL petroleum ether

Elution: 2 x 2 mL acetonitrile – toluene (3:1, v/v), then evaporate or fill to the volume required

Further analysis: HPLC, e.g., with column 100 x 4 mm NUCLEODUR® C_{18} PAH, 3 µm, REF 760783.40 according to application 123820 (see page 227)

For recovery rates see application 301310 at *www.mn-net.com/apps*

	Volume	Adsorbent weight → 500 mg / 1 g	Pack of
	CHROMABOND® CN/SiOH polypropylene columns		
	6 mL	730135	30
	CHROMABOND® CN/SiOH glass columns		
	6 mL	730135.250	250
	CHROMABOND® CN/SiOH glass columns · BIGpack		
	6 mL	730135G	30

Special phases · environmental analysis

CHROMABOND® Na_2SO_4/Florisil® hydrocarbons from water in accordance with DIN H-53 / ISO DIS 9377-4

Key features

- Special combination phase of sodium sulfate and Florisil®

Recommended application

- Hydrocarbons from drinking, surface and waste waters

Hydrocarbons from water

MN Appl. No. 302090

Column type:
CHROMABOND® Na_2SO_4/Florisil®, 6 mL, 2 g/2 g glass column
REF 730249G

Internal standard solution: dissolve 20 mg *n*-tetracontane ($C_{40}H_{82}$) in petroleum ether, add 20 mL *n*-decane ($C_{10}H_{22}$) and fill up to one liter with petroleum ether. For the preparation of the extraction solution dilute standard solution 1:10 with petroleum ether.

Sample pretreatment: adjust 900 mL water (10 °C) with HCl (12 mol/L) to pH 2 and add 80 g $MgSO_4$. Add 50 mL of the extraction solution, close the bottle and stir the suspension intensely for 30 min. Add enough dist. water to separate the organic from the aqueous phase.

Column conditioning: 5 mL petroleum ether

Sample application: slowly aspirate or force the sample through the column

Elution: wash with 10 mL petroleum ether. Evaporate the combined solution from sample application and elution to 1 mL at about 75 °C. If necessary, fill up to 1 mL again. (If the hydrocarbon content is high, evaporation to 1 mL may not be necessary.)

Recovery rates: must be > 80 % for *n*-tetracontane

	Volume	Adsorbent weight → 2 g / 2 g	Pack of
	CHROMABOND® Na_2SO_4/Florisil® polypropylene columns		
	6 mL	730249	30
	CHROMABOND® Na_2SO_4/Florisil® glass columns		
	6 mL	730249G	30
	CHROMABOND® Na_2SO_4/Florisil® glass columns · BIGpack		
	6 mL	730249G.250	250

CHROMABOND® NAN special phase for PCB analysis

Key features

- N: sodium sulfate for removal of trace water
- A: $SiOH/AgNO_3$ phase for removal of sulfur, sulfur-containing and polar compounds

Recommended application

- Extraction of PCBs from sludge

PCB from sludge

MN Appl. No. 301400

Compounds investigated: polychlorinated biphenyls (PCB)
This method can also be used for soil samples.

Column type:
CHROMABOND® NAN, 6 mL, 700/2000/700 mg
REF 730149

Sample pretreatment:
extract 2 g lyophilized sludge with 70 mL *n*-hexane, evaporate extract and fill to 10 mL with *n*-hexane

Column conditioning: 10 mL *n*-hexane

Sample application: aspirate 2 mL extract into the column

Elution: slowly aspirate 40 mL *n*-hexane through the column with light vacuum, then evaporate and fill to 5 mL with *n*-hexane

Recovery rates: PCB-28 104 %, PCB-52 100 %, PCB-101 99 %, PCB-138 98 %, PCB-153 101 %, PCB-180 98 %, PCB-209 104 %

Volume	Adsorbent weight → 400/1400/400 mg	700/2000/700 mg	Pack of
CHROMABOND® NAN polypropylene columns			
3 mL	730109		50
6 mL		730149	30
CHROMABOND® NAN polypropylene columns · BIGpack			
6 mL		730149.250	250
CHROMABOND® NAN glass columns			
6 mL		730149G	30
CHROMABOND® NAN adsorbent*			
	730619		100 g

* This product contains harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

CHROMABOND® SA/SiOH combination phase for PCB analysis

Key features

- SA: strongly acidic cation exchanger based on silica with benzenesulfonic acid modification
- SiOH: unmodified silica for removal of polar compounds

Recommended application

- Extraction of PCBs from waste oil (hexane extract)

PCB from waste oil

MN Appl. No. 301390

Column type:
CHROMABOND® SA/SiOH, 3 mL, 500/500 mg
REF 730132

Column conditioning: 1 mL *n*-hexane

Sample application: apply 250 µL waste oil sample to the column and aspirate or force it into the adsorbent with 2 x 1 mL *n*-hexane

Elution: aspirate or force another 2 x 500 µL *n*-hexane through the column; collect all *n*-hexane fractions and if necessary adjust concentration for subsequent analysis by either evaporating *n*-hexane in a stream of nitrogen or by dilution with *n*-hexane

Recovery rates: PCB-28 97 %, PCB-52 96 %, PCB-101 95 %, PCB-138 90 %, PCB-153 95 %, PCB-180 96 %, PCB-209 100 %

Volume	Adsorbent weight →500/500 mg	Pack of
CHROMABOND® SA/SiOH polypropylene columns		
3 mL	730132	50
CHROMABOND® SA/SiOH polypropylene columns · BIGpack		
3 mL	730132.250	250

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

PCBs can be separated successfully with e.g., OPTIMA® XLB (see page 325).

CHROMABOND® SiOH-H_2SO_4/SA combination phase for PCB analysis

Key features

- SiOH-H_2SO_4: H_2SO_4-impregnated silica phase for oxidation of accompanying compounds to ionic and / or polar compounds
- SA: strongly acidic cation exchanger based on silica with benzenesulfonic acid modification for removal of ionic and sulfur-containing compounds
- This combination column is used together with a SiOH column. Both columns together are available as Kombi-Kit PCB.

Recommended application

- Extraction of PCBs from oil with reference to German industrial standard DIN 51527, part 1

PCB in oil samples

MN Appl. No. 301380

determination with reference to German industrial standard DIN 51527

Column type:
CHROMABOND® SiOH-H_2SO_4/SA, 3 mL, 500/500 mg and
CHROMABOND® SiOH, 3 mL, 500 mg
REF 730085 and 730073
or Kombi-Kit PCB, REF 730125

Sample pretreatment: extract oil-contaminated solids with *n*-hexane. Homogenize other oil samples and dissolve 1.5 to 2.0 g in 50 mL *n*-hexane. Water which may cause turbidity can be removed with sodium sulfate.

Column conditioning: let 1 mL *n*-hexane flow through the CHROMABOND® SiOH-H_2SO_4/SA column

Sample application: aspirate or force 500 µL sample through the CHROMABOND® SiOH-H_2SO_4/SA column. This phase offers better removal of interfering substances due to sulfonation. Place CHROMABOND® SiOH-H_2SO_4/SA column on top of the SiOH column with the aid of an adapter and after at least 30 s flush sample into the SiOH column with 2 x 1 mL *n*-hexane.

Elution: elute SiOH column with 3 x 0.5 mL *n*-hexane; adjust to a suitable concentration for subsequent GC analysis by evaporation of *n*-hexane in a stream of nitrogen or by dilution with *n*-hexane

Recovery rates: PCB-28 99 %, PCB-52 95 %, PCB-101 99 %, PCB-138 94 %, PCB-153 99 %, PCB-180 96 %, PCB-209 101 %

	Volume	Adsorbent weight → 500/500 mg	Pack of
	CHROMABOND® SiOH-H_2SO_4/SA polypropylene columns		
	3 mL	730085	50
	CHROMABOND® SiOH-H_2SO_4/SA polypropylene columns · BIGpack		
	3 mL	730085.250	250
	Kombi-Kit for extraction of PCB from oil with reference to DIN 51527, part 1		
	25 columns each of CHROMABOND® SiOH-H_2SO_4/SA and CHROMABOND® SiOH	730125	1

Special phases · food analysis

CHROMABOND® QuEChERS special silica phase for determination of pesticides in food samples

Key features

- Reliable CHROMABOND® adsorbents
- Different packaging with mixes for all established methods
- Convenient to use pre-weighed and mixed
- Saves time and money
- Increases efficiency in the laboratory
- Individual combination of mixes on request

Recommended application

- Special SPE phase for quick and cheap determination of pesticides in strongly matrix-contaminated samples by GC or HPLC
- Other applications: veterinary drugs, mycotoxins, PFAS
- QuEChERS methode = Quick Easy Cheap Effective Rugged Safe

CHROMABOND® Diamino special silica phase for determination of pesticides in food samples

Key features

- Base material silica, pore size 60 Å
- Removes polar compounds (e.g., organic acids, pigments, sugars) from matrices like fruit or vegetables

Similar phases

- Supelclean™ PSA, Bond Elut® PSA

Technical characteristics

- Particle size 45 µm, specific surface 500 m^2/g, pH stability 2 – 8
- Primary and Secondary Amine functions (PSA), 5 % C

Food analysis

QuEChERS methods and ready-mixes

Within a few years after its development by Anastassiades et al. [1] the QuEChERS method has gained a leading position for determination of pesticide residues in food samples by GC-MS or LC-MS, allowing rapid and cheap clean-up of strongly matrix-contaminated samples.

Advantages of QuEChERS in comparison with classical clean-up methods:

- High through-put, due to easy handling and time-saving procedure
- Low consumption of solvents
- No need for chlorinated solvents
- Suitable for a variety of pesticides
- Rugged method with high and safe recovery rates
- Broad applications for various foods

To optimize the extraction of pH-dependent compounds, to minimize decomposition of sensitive substances, and to broaden the matrix spectrum, different modifications of the QuEChERS method have been elaborated. These mixes differ in the type of buffer agent used and in this way the resulting pH value of the aqueous sample during the extraction vary.

Today three methods are used:

- Original (non-buffered) [1]
- AOAC Standard 2007.1 (acetate buffered) [2]
- EN 15662 (citrate buffered) [3]

In particular the buffered versions are commonly used.

All methods require two proceeding steps:

- Extraction: pesticides are transferred from the aqueous to the organic layer (often acetonitrile)
- Clean-up: Interfering substances (like e.g., lipids, pigments), which were also extracted with the organic layer, are removed by special adsorbents

Analysis: Sample is analyzed by GC-MS or LC-MS/MS

The QuEChERS procedure is described in the following in accordance with EN 15662:2008. An extraction mix and a clean-up mix is required.

Step 1 – Extraction and salting-out

1. Homogenize sample (e.g., with dry ice in a blender)
2. Weigh 10 g of the sample into a centrifuge tube
3. Add 10 mL of acetonitrile and internal standard
4. Shake vigorously for 1 minute
5. Add extraction mix to centrifuge tube

   Optional: check pH and adjust pH to 5.0 – 5.5 with 5 mol/L aqueous NaOH.
6. Shake vigorously for 1 minute
7. Centrifuge for 5 minutes at > 3000 g. For the determination of pesticides with acidic groups, the raw extract should be analyzed directly (preferably by LC/MS ESI neg.)

Step 2 – Clean-up

1. Transfer an aliquot of the supernatant to a centrifuge tube containing a clean-up mix
2. Shake for 30 seconds
3. Centrifuge for 5 minutes at > 3000 g

Analysis

Transfer supernatant to vial, acidify with 5 % formic acid in acetonitrile (10 µL/mL extract) and analyze the sample by LC-MS or GC-MS. MACHEREY-NAGEL offers a variety of pre-weighed and mixed extraction and clean-up mixes, which are in accordance with the above mentioned standardized methods, but cially adapted to the different sample matrices. These matrices differ in their characteristics e.g., low or high fat content or different amounts of pigments.

If you require an individual mix, which differs in the composition from the below mentioned mixes, please contact us.

Additional MACHEREY-NAGEL offers the reliable adsorbent CHROMABOND® Diamino (PSA) as bulk material.

The following table provides guidance for the choice of different QuEChERS mixes:

Step 1 – Extraction and salting-out

Method	Sample weight	Solvent	Content of mix	Mix
EN 15662:2008, citrate-buffered [2]	10 g	10 mL acetonitrile	4 g $MgSO_4$, 1 g NaCl, 0.5 g Na_2H citrat · 1.5 H_2O, 1 g Na_3 citrat · 2 H_2O	Mix I
AOAC 2007.01, acetate-buffered [3]	15 g	15 mL 1 % acetic acid in acetonitrile	6 g $MgSO_4$, 1.5 g NaOAc	Mix II
Original non-buffered [1]	10 g	10 mL acetonitrile	4 g $MgSO_4$, 1 g NaCl	Mix XII

Step 2 – Clean-up

Sample property	Content of mix	EN 15662	AOAC 2007.01
Low fat content e.g., apple, asparagus, broccoli, pear, pineapple, strawberry	$MgSO_4$ Diamino (PSA)	Mix III	Mix XX
Moderate content of chlorophyll and carotinoids e.g., carrot, lettuce	$MgSO_4$ Diamino (PSA) Carbon	Mix IV	Mix XVII
Higher content of chlorophyll and carotinoids e.g., pepper, spinach, blackberry, raspberry	$MgSO_4$ Diamino (PSA) Carbon	Mix V	–
Higher fat content e.g., avocado, cereals, nuts, beef, chicken, pork, dairy products, soil, oils, baby food	$MgSO_4$ Diamino (PSA) C_{18} ec	Mix VI	Mix XIX

Adsorbents and what they are used for

- $MgSO_4$ — removes excess of water
- NaCl — for phase separation
- CHROMABOND® Diamino (PSA) (Primary Secondary Amine) — removes organic and fatty acids, sugars and anthocyanin pigments
- CHROMABOND® C_{18} ec (reversed phase modified silica) — traps nonpolar compounds, e.g., lipids
- CHROMABOND® Carbon (GCB) (Graphitized Carbon Black) — removes pigments and sterols (please note: planar pesticides are also removed)

Further information can be found online at *www.mn-net.com/QuEChERS* or www.QuEChERS.com

Special phases · food analysis

	Volume	Adsorbent weight → 200 mg	Pack of
	CHROMABOND® Diamino adsorbent		
		730653.20	20 g
		730653	100 g

Extraction mixes

Method	Mix No.	Content of mix	Volume	Quantity	REF
In aluminum packets (Sticks)					
EN 15662	Mix I	4000 mg $MgSO_4$, 1000 mg NaCl, 500 mg Na_2H citrate x 1.5 H_2O, 1000 mg Na_3 citrate x 2 H_2O	Individually weighed in aluminum packets (Sticks)	50	730970.3
EN 15662	Mix I	4000 mg $MgSO_4$, 1000 mg NaCl, 500 mg Na_2H citrate x 1.5 H_2O, 1000 mg Na_3 citrate x 2 H_2O	Individually weighed in aluminum packet (Sticks), including 50 mL empty centrifuge tubes	50	730970.3T
AOAC 2007.01	Mix II	6000 mg $MgSO_4$, 1500 mg NaOAc	Individually weighed aluminum packets (Sticks), including 50 mL empty centrifuge tubes	50	730971.3T
AOAC 2007.01	Mix II	6000 mg $MgSO_4$, 1500 mg NaOAc	Individually weighed in aluminum packets (Sticks)	50	730971.3
Original	Mix XII	4000 mg $MgSO_4$, 1000 mg NaCl	Individually weighed in aluminum packets (Sticks)	50	730648.3
Original	Mix XII	4000 mg $MgSO_4$, 1000 mg NaCl	Individually weighed aluminum packets (Sticks), including 50 mL empty centrifuge tubes	50	730648.3T
Original	Mix XII	6000 mg $MgSO_4$, 1500 mg NaCl	Individually weighed in aluminum packets (Sticks)	50	730989.3
Original	Mix XII	6000 mg $MgSO_4$, 1500 mg NaCl	Individually weighed aluminum packets (Sticks), including 50 mL empty centrifuge tubes	50	730989.3T
15 mL centrifuge tube (PP) with screw cap (PE)					
EN 15662	Mix I	4000 mg $MgSO_4$, 1000 mg NaCl, 500 mg Na_2H citrate x 1.5 H_2O, 1000 mg Na_3 citrate x H_2O	15 mL	50	730970
EN 15662	Mix I	4000 mg $MgSO_4$, 1000 mg NaCl, 500 mg Na_2H citrate x 1.5 H_2O, 1000 mg Na_3 citrate x 2 H_2O	15 mL	100	730970.100
EN 15662	Mix I	8000 mg $MgSO_4$, 2000 mg NaCl, 1000 mg Na_2H citrate x 1.5 H_2O, 2000 mg Na_3 citrate x 2 H_2O	15 mL	100	730436.100
AOAC 2007.01	Mix II	1200 mg $MgSO_4$, 300 mg NaOAc	15 mL	50	730964
AOAC 2007.01	Mix II	6000 mg $MgSO_4$, 1500 mg NaOAc	15 mL	50	730971
Original	Mix XII	4000 mg $MgSO_4$, 1000 mg NaCl	15 mL	50	730648
Original	Mix XII	1000 mg $MgSO_4$, 250 mg NaCl	15 mL	50	730984
50 mL centrifuge tube (PP) with screw cap (PE)					
EN 15662	Mix I	4000 mg $MgSO_4$, 1000 mg NaCl, 500 mg Na_2H citrate x 1.5 H_2O, 1000 mg Na_3 citrate x 2 H_2O	50 mL	50	730970.1
AOAC 2007.01	Mix II	4000 mg $MgSO_4$, 1000 mg NaOAc	50 mL	50	730694.1
Original	Mix XII	4000 mg $MgSO_4$, 1000 mg NaCl	50 mL	50	730648.1

Clean-up mixes

Method	Mix No.	Content of mix	Volume	Quantity	REF
2 mL centrifuge tube (PP) with snap cap					
EN 15662	Mix III	150 mg $MgSO_4$, 25 mg CHROMABOND® Diamino	2 mL	50	730646.2
EN 15662	Mix IV	150 mg $MgSO_4$, 25 mg CHROMABOND® Diamino, 2.5 mg CHROMABOND® Carbon	2 mL	50	730850.2
EN 15662	Mix V	150 mg $MgSO_4$, 25 mg CHROMABOND® Diamino, 7.5 mg CHROMABOND® Carbon	2 mL	50	730358.2
EN 15662	Mix VI	150 mg $MgSO_4$, 25 mg CHROMABOND® Diamino, 25 mg CHROMABOND® C_{18} ec	2 mL	50	730858.2
EN 15662	Mix XI	150 mg $MgSO_4$, 50 mg CHROMABOND® C_{18} ec	2 mL	50	730983.2
EN 15662	Mix XV	150 mg $MgSO_4$, 100 mg CHROMABOND® C_{18} ec	2 mL	50	730987.2
AOAC 2007.01	Mix XVII	150 mg $MgSO_4$, 50 mg CHROMABOND® Diamino, 50 mg CHROMABOND® Carbon	2 mL	50	730996.2
AOAC 2007.01	Mix XIX	150 mg $MgSO_4$, 50 mg CHROMABOND® Diamino, 50 mg CHROMABOND® C_{18} ec	2 mL	50	730657.2
AOAC 2007.01, EN 15662	Mix XX	150 mg $MgSO_4$, 50 mg CHROMABOND® Diamino	2 mL	50	730670.2
AOAC 2007.01	Mix XLVII	150 mg $MgSO_4$, 50 mg CHROMABOND® Diamino, 50 mg CHROMABOND® Carbon, 50 mg CHROMABOND® C_{18} ec	2 mL	50	730843.2
15 mL centrifuge tube (PP) with screw cap (PE)					
EN 15662	Mix III	600 mg $MgSO_4$, 100 mg CHROMABOND® Diamino	15 mL	50	730980
EN 15662	Mix III	900 mg $MgSO_4$, 150 mg CHROMABOND® Diamino	15 mL	50	730972
EN 15662	Mix III	900 mg $MgSO_4$, 150 mg CHROMABOND® Diamino	15 mL	100	730972.100
EN 15662	Mix III	450 mg $MgSO_4$, 75 mg CHROMABOND® Diamino	15 mL	50	730992
EN 15662	Mix III	1200 mg $MgSO_4$, 200 mg CHROMABOND® Diamino	15 mL	100	730650.100
EN 15662	Mix IV	900 mg $MgSO_4$, 150 mg CHROMABOND® Diamino, 15 mg CHROMABOND® Carbon	15 mL	50	730973
EN 15662	Mix V	900 mg $MgSO_4$, 150 mg CHROMABOND® Diamino, 45 mg CHROMABOND® Carbon	15 mL	50	730975
EN 15662	Mix V	900 mg $MgSO_4$, 150 mg CHROMABOND® Diamino, 45 mg CHROMABOND® Carbon	15 mL	100	730975.100
EN 15662	Mix VI	450 mg $MgSO_4$, 75 mg CHROMABOND® Diamino, 75 mg CHROMABOND® C_{18} ec	15 mL	50	730155
EN 15662	Mix VI	900 mg $MgSO_4$, 150 mg CHROMABOND® Diamino, 150 mg CHROMABOND® C_{18} ec	15 mL	50	730974
EN 15662	Mix VI	900 mg $MgSO_4$, 150 mg CHROMABOND® Diamino, 150 mg CHROMABOND® C_{18} ec	15 mL	100	730974.100
AOAC 2007.01	Mix XVII	1200 mg $MgSO_4$, 400 mg CHROMABOND® Diamino, 400 mg CHROMABOND® Carbon	15 mL	50	730842
AOAC 2007.01	Mix XIX	0.15 g $MgSO_4$, 50 mg CHROMABOND® Diamino, 50 mg CHROMABOND® C_{18} ec	15 mL	50	730657
AOAC 2007.01	Mix XX	1.20 g $MgSO_4$, 0.40 g CHROMABOND® Diamino	15 mL	50	730658
	Mix LII	CHROMABOND® QuEChERS Diamino C_{18}ec Clean-up-Mix, 900 mg Na_2SO_4, 50 mg CHROMABOND® Diamino, 150 mg CHROMABOND® C_{18}ec	15 mL	50	7300019
	Mix LIII	CHROMABOND® QuEChERS Extraction mix, 4000 mg Na_2SO_4, 1000 mg NaCl	15 mL	50	7300020
	Mix LIV	CHROMABOND® C_{18}ec Clean-up-Mix, 900 mg Na_2SO_4, 200 mg CHROMABOND® C_{18}ec	15 mL	50	7300021
	Mix LV	CHROMABOND® QuEChERS extraction mix, 4000 mg Na_2SO_4, 1000 mg NaCl, 500 mg, 500 mg Na_2H citrate x 1.5 H_2O, 1000 mg Na_3 citrate x 2 H_2O	15 mL	50	7300022

Further information can be found online at *www.mn-net.com/QuEChERS* or www.QuEChERS.com

CHROMABOND® ABC18 special phase for analysis of acrylamide in food

Key features

- Octadecyl silica phase with ion exchange functions for acrylamide analysis

Recommended application

- Clean-up of acrylamide from ultra-heated starch-containing food, such as potato chips and other snacks, french fries, crispbread, cereals etc.

	Volume	Adsorbent weight → 500 mg	Pack of
	CHROMABOND® ABC18 polypropylene columns		
	6 mL	730533	30

Important notes

- For “Determination of Acrylamide in Foods, SPE Clean-up Procedure for LC-MS/MS” please see application 303580 at *https://chromaappdb.mn-net.com/*
- Acrylamide is created at temperatures above 100 °C from sugar and proteins, e.g., from potatoes or grain during the process of frying, baking, roasting or grilling. The formation depends on temperature, starting at 120 °C and increasing with more elevated temperatures. In cooked food, no acrylamide is found.
- Minimum concentration of acrylamide should be 70 µg/kg.
- The procedure includes no concentration step.
- Acrylamide and the isotopically labeled form, is carcinogenic, mutagenic and neurotoxic.

CHROMABOND® Carbon A

Technical characteristics

- Base material activated carbon, highly porous, spherical particles, specific surface > 1000 m^2/g

Recommended application

- Acrylamide from water according to DIN 38413-6 (e.g., application 306140)

Enrichment of acrylamide from water acc. to DIN 38413

MN Appl. No. 306140

Column type:
CHROMABOND® Carbon A, 6 mL, 1000 mg
REF 730167

Sample pretreatment: A drinking water sample was taken according to DIN 38402. The sample was treated with 100 mg/L sodium thiosulfate pentahydrate to reduce oxidizing species. 40 mg/L sodium azide was then added to avoid microbiological degradation. An aliqout of 500 mL pretreated water sample was spiked with 50 ng acrylamide.

Column conditioning: 8 mL methanol and 8 mL water

Sample application: sample was aspirated at a flow of 20 mL/min

Column washing: 1 mL water

Drying: 15 min nitrogen or air flow

Elution: 5 x 2 mL methanol

Concentration: eluate was concentrated to 1 mL by heating at 40 °C under a slight nitrogen stream

Recovery rates: 81 % (SD: 5 % [n=6])

Further analysis: HPLC-MS/MS in reference to appl. no. 127530

	Volume	Adsorbent weight → 500 mg	1 g	2 g	Pack of
	CHROMABOND® Carbon A polypropylene columns				
	6 mL	730165	730167	730156	30

Special phases · others

CHROMABOND® Dry (Na_2SO_4) special phase for drying of organic samples

Key features

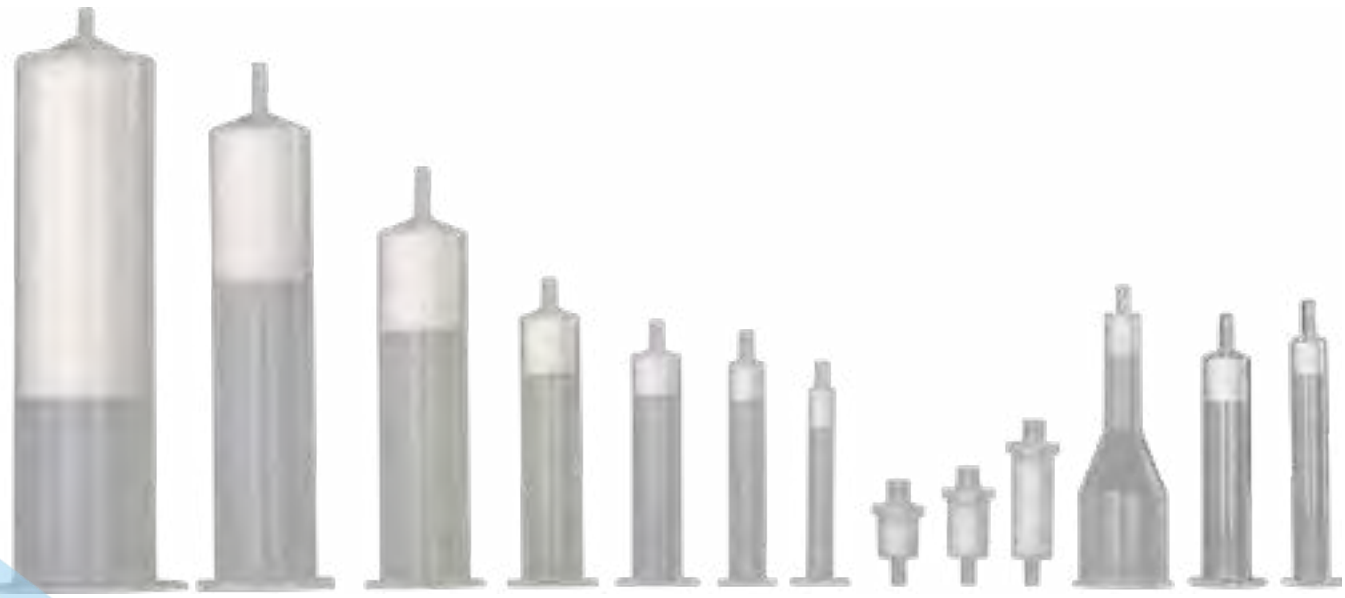
- Anhydrous high-purity sodium sulfate which forms Glauber's salt with traces of water

Recommended application

- Removal of traces of water from organic solutions.
- For removal of larger quantities of water several cartridges can be combined in series.

Size →	S	M	L	Pack of
Minimum adsorbent weight →	360 mg	760 mg	2000 mg	
CHROMAFIX® Dry cartridges				
	731852	731853	731854	50

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*



CHROMABOND® PTS and PTL PTS and PTL columns for phase separation

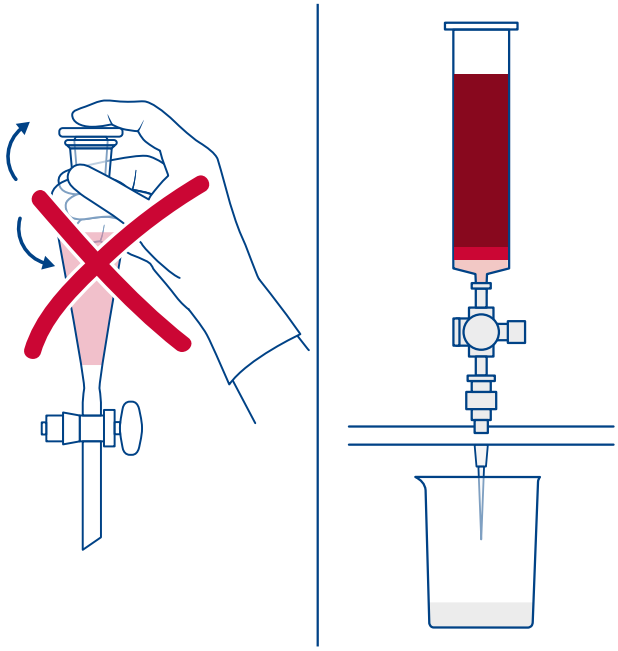
Key features

- Automatic separation of a two-phase mixture without separation funnel
- Two-phase mixtures are completely applied to the column and the phase boundary is determined without further work. The special membrane automatically stops the flow when the lower phase has passed. The upper phase remains in the column, thus both phases are available for further analysis.
- Columns must not be run with vacuum or pressure

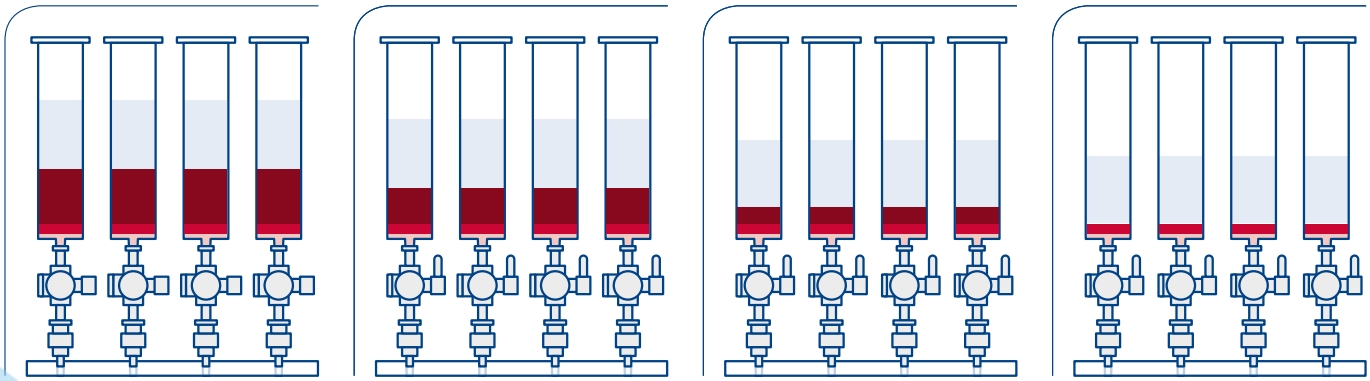
Recommended application

- PTS: for solvents heavier than water, e.g., trichloromethane, dichloromethane maximum size 150 mL
- PTL: for solvents lighter than water, e.g., diethyl ether, hexane maximum size 70 mL

Column volume	Pack of [columns]	REF
CHROMABOND® PTS for solvents heavier than water		
3 mL	100	730712
6 mL	100	730714
15 mL	100	730716
30 mL	100	730718
45 mL	50	730720
70 mL	50	730722
150 mL	20	730724
CHROMABOND® PTL for solvents lighter than water		
3 mL	100	730732
6 mL	100	730734
15 mL	100	730736
30 mL	100	730738
45 mL	50	730740
70 mL	50	730742



Ideal tool for breaking emulsions



CHROMABOND® PTL in action: organic upper phase (colorless), aqueous lower phase (red)

Special phases · others

CHROMABOND® XTR for liquid-liquid extraction

Key features

- Base material coarse-grained kieselguhr (also known as diatomaceous earth, hydromatrix, celite), large pore size, high pore volume, constantly high batch-to-batch quality, pH working range 1 – 13
- Advantages:
- Fast, reproducible and economical
- Simultaneous preparation of several samples
  No problems with phase separation
- No formation of emulsions
- High recovery rates
- Saving of time and solvents
- Organic solutions need not to be dried after separation

Solvents applicable for elution

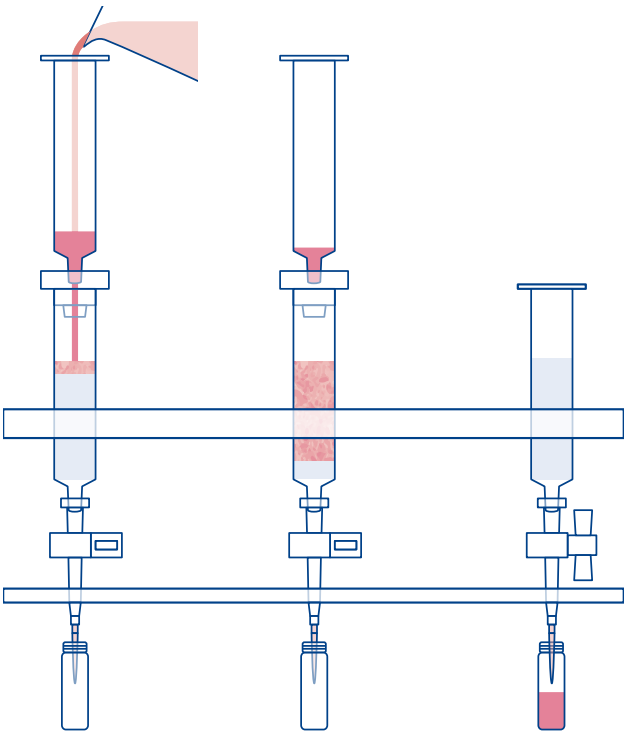
- Diethyl ether
- *tert* butyl methyl ether
- Ethyl acetate
- *n*-hexane
- Cyclohexane
- Toluene
- Dichloromethane (methylene chloride)
- Trichloromethane (chloroform)
- Trichloromethane – methanol (90:10, v/v)
- Trichloromethane – methanol (85:15, v/v)
- Diethyl ether – ethanol (90:10, v/v)
- Diethyl ether – ethanol (80:20, v/v)
- Dichloromethane – 2-propanol (90:10, v/v)
- Dichloromethane – 2-propanol (85:15, v/v)

Eluents with too high alcohol contents cause an increase in volume of the aqueous phase on the CHROMABOND® XTR. Here the column could be overloaded and the aqueous phase displaced from the column. In this case, a greater capacity column should be used.

Depending on the concentration of the analytes eluates can be analyzed immediately, or the organic solvent is evaporated. The pH value of the aqueous solution can be altered on the column, which enables elution of different compounds of a sample under optimized conditions. Under certain circumstances, acidic, neutral, and basic compounds can be fractionated in this way.

Recommended application

- Liquid-liquid extraction of highly viscous aqueous solutions such as physiological fluids (blood, plasma, and serum) in clinical chemistry, dyes in textiles, environmental and food analysis without use of a separation funnel
- High water loadability without breakthrough of water during elution with organic solvents also suited for removing small amounts of water from solvents which are not miscible with water



Sample application | Adsorption of the sample | Sample elution

Volume	Adsorbent weight	Max. volume capacity of aq. solution	Waiting period before elution	Elution volume
CHROMABOND® XTR				
3 mL	500 mg	0.5 mL	5 min	6 mL
6 mL	1 g	1 mL	5 – 10 min	8 mL
15 mL	3 g	3 mL	5 – 10 min	12 mL
30 mL	4.5 g	5 mL	5 – 10 min	16 mL
45 mL	8.3 g	10 mL	10 – 15 min	24 mL
70 mL	14.5 g	20 mL	10 – 15 min	40 mL
150 mL	37.5 g	50 mL	10 – 15 min	90 mL

Determination of azo dyes and aromatic amines in colored textile materials
with reference to § 64 LFGB (formerly § 35 LMBG)

MN Appl. No. 302100

Column type:
CHROMABOND® XTR, 70 mL, 14.5 g, for max. 20 mL aqueous solution
REF 730507

Sample pretreatment: Weigh about 1 g cut-up textile sample (colored textiles about 0.1 g) in a 100 mL threaded vial. (Degrease leather samples before processing: cover sample with technical purity *n*-hexane and put the vial in an ultrasonic bath for 20 min. After decanting the *n*-hexane rinse with little *n*-hexane and dry sample by gentle heating and blowing with air or N_2).

Add 250 µL internal standard (IS: 1.2 mg/mL tetramethylbenzidine in methanol – ethyl acetate (1:1, v/v)), 17.0 mL citrate buffer (pH 6) (25.05 g citric acid and 12.64 g NaOH, fill up with deionized water to 2 L) and heat 30 min at 70 °C.

Then add 3 mL of a freshly prepared solution of 0.2 g/mL sodium dithionite in water and heat for exactly 30 min to 70 °C while shaking occasionally.

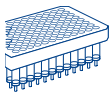
Sample application: Cool the solution immediately (put vial in water – stopping of reductive cleavage). After 5 – 10 min pour it onto the CHROMABOND® XTR column (squeeze textile remains).

Elution: Allow solution to be soaked up by the adsorbent for 15 min. Then elute four times with 20 mL each of diethyl ether or diethyl ether – ethanol (90:10, v/v) (depending on recovery rates), using the first 40 mL to rinse the sample remains.

Evaporate eluates to 3 mL with a rotation evaporator and transfer the solution into a 10 mL measuring flask using a pasteur pipette and rinsing with methanol. Fill up to the marking with methanol, shake, and pipette about 1 mL into a vial.

Further analysis:

Fast GC on OPTIMA® δ-3, 10 m, 0.1 mm ID, 0.1 µm film, REF 726410.10 (application 210820) or HPLC on NUCLEOSIL® 100 – 5 C_{18} HD (application 110500 at *www.mn-net.com/apps*)

	Column volume	3 mL	6 mL	15 mL	30 mL	45 mL	70 mL	150 mL
	Adsorbent weight	500 mg	1 g	3 g	4.5 g	8.3 g	14.5 g	37.5 g
	Max. volume capacity of aqueous solution	0.5 mL	1 mL	3 mL	5 mL	10 mL	20 mL	50 mL
	Pack of →	50	30	30	30	30	30	10
	CHROMABOND® XTR polypropylene columns (glass columns on request)							
		730502	730487	730489	730505	730506	730507	730509
	CHROMABOND® XTR polypropylene columns · BIGpacks							
			730487.250	(250 col.)			730507.100	(100 col.)
	CHROMABOND® MULTI 96 XTR							
	96-well plates 96 × 150 mg, packs of 1 plate, for max. 96 × 0.2 mL aqueous solution							
			738131.150M					
	CHROMABOND® XTR adsorbent							
	50 bags of 14.5 g, (for max. 20 mL aqueous solution each)							
		for NT20 with 50 PE filter elements (10 mm dia.)						
				500 g	1 kg	5 kg		
		730586		730595.500	730595.1000	730595.5000		
	Accessories for liquid-liquid extraction with CHROMABOND® XTR							
	variable polypropylene rack for 24 positions, incl. 24 PP stopcocks and 24 PP needles							730508

For parallel processing of up to 24 CHROMABOND® XTR columns 1 – 150 mL we recommend the polypropylene rack REF 730508 consisting of: Two side walls, middle part including stopcocks and needles, bottom part, top part for stabilizing 45 mL and 70 mL CHROMABOND® XTR columns.
This rack can be adjusted to various heights depending on the CHROMABOND® XTR columns and the collection vials used.

Each position of the middle part is equipped with a polypropylene stopcock on the top (REF 730185N) and a polypropylene needle on the bottom (REF 730154N).

For collection of the sample, vessels such as vials, test tubes, round bottom or tapered flasks, can be used. For our program of sample vials, please see the chapter “Vials and accessories” from page 100.

For further applications on CHROMABOND® phases visit our online application database at *https://chromaappdb.mn-net.com/*

SPE vacuum manifolds and accessories

CHROMABOND® Vacuum manifold

Key features

- For the simultaneous preparation of up to 12 or 24 samples
- Replacement parts and accessories for special applications

Vacuum manifold for 12 columns

① Rectangular glass cabinet; 2 sizes available: small for up to 12 CHROMABOND® columns or CHROMAFIX® cartridges; large for up to 24 CHROMABOND® columns or CHROMAFIX® cartridges

② Polypropylene lid

③ Vacuum gauge for pressure reading

④ Control valve for adjustment of vacuum

⑤ Replaceable valves for vacuum control of individual SPE columns

⑥ Variable rack with exchangeable partitions, which accept a wide variety of vessels like test tubes, measuring flasks, scintillation vials, autosampler vials, plastic vials etc.

⑦ CHROMABOND® LV columns with 15 mL sample reservoir for medium size samples

⑧ Polypropylene sample reservoirs (30 or 70 mL)*

⑨ Adapter for sample reservoirs*

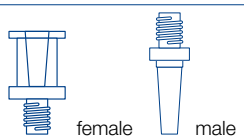
⑩ CHROMABOND® tubing adapters

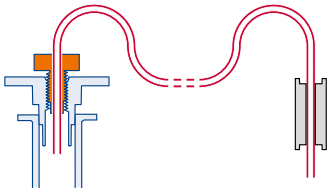
Full description and manual can be downloaded at *www.mn-net.com*

Description	Pack of	REF
Vacuum manifold complete		
consists of glass cabinet with lid and lid gasket, removable needles on lower side of lid, vacuum gauge, control valve, valves and caps, variable rack:		
for up to 12 columns or cartridges (including PP tank)	1	730150N
for up to 24 columns or cartridges (including PP tank)	1	730151N
Glass cabinets without accessories ①		
for 12 columns	1	730173N
for 24 columns (large)	1	730174N
Lids with gaskets ②		
for 12 columns (including Luer fittings and valves ⑤)	1	730175N
for 24 columns (including Luer fittings and valves ⑤)	1	730176N
Gaskets for lid, for 12 columns	2	730177N
Gaskets for lid, for 24 columns	2	730178N

* Ordering information see on page 68.

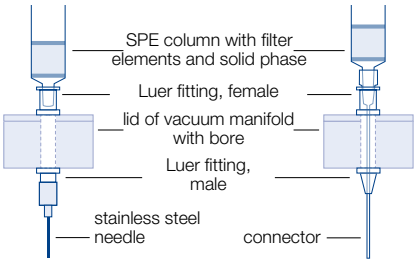
Description	Pack of	REF
General accessories for vacuum manifolds		
Luer stoppers for vacuum manifold, blue	12	730194
Luer fittings for lid, female	12	730183.12
Luer fittings for lid, male	12	730184.12
Valves, plastic ⑤	12	730185N
Stainless steel needles	12	730152
Polypropylene needles	12	730154N
PP tanks for vacuum manifold for 12 columns	2	730233N
PP tanks for vacuum manifold for 24 columns	2	730590N
Vacuum gauge, complete with accessories ③ + ④	1	730179
Feet for vacuum manifold lid	4	730193N
Drying attachment and collecting racks		
for evaporation of eluates (application see below)		
Drying attachment, with 12 positions ⑪	1	730187N
Drying attachment, with 24 positions	1	730188N
Collecting rack for 12 columns ⑥	1	730157N
Collecting rack for 24 columns	1	730153N
Products for protection from cross contamination		
Valve, brass, tarnished	1	730189.1
Valves, as above	12	730189.12
Stainless steel connectors	12	730106
PP connectors	12	730564N
Tubing adapters for application of large sample volumes ⑩		
for 3 and 6 mL glass columns	4	730387
for 1, 3 and 6 mL polypropylene columns	4	730243
for 15, 45 and 70 mL polypropylene columns (material: PTFE tube length approx. 1 m)	4	730386





Protection from cross contamination

For special applications which require maximum protection from cross contamination we supply chrome-plated brass valves and stainless steel or PP connectors. Their application is shown on the right side. These special connectors are fitted through the lid; thus the sample only has contact with the inert connector and can flow directly into the receptacle.



Drying attachment

If the eluate has to be evaporated, this can be performed with the so-called drying attachment ⑪. This special lid has a gas connector ⑫ on one side, from which the gas is fed simultaneously to the 12 or 24 stations ⑬. Thus 12 or 24 eluates can be evaporated simultaneously by just changing the lid and applying a stream of inert gas, e.g., nitrogen.

Empty columns and accessories

For individual packing of SPE columns with CHROMABOND® adsorbents

Description		Pack of	REF
Empty polypropylene columns with 2 PE filter elements, 1 mL	one filter element is already inserted in the polypropylene column	100	730159
Empty polypropylene columns with 2 PE filter elements, 3 mL		50	730160
Empty polypropylene columns with 2 PE filter elements, 6 mL		30	730161
Empty polypropylene columns with 2 PE filter elements, 15 mL		20	730230
Empty polypropylene columns with 2 PE filter elements, 30 mL		20	730380
Empty polypropylene columns with 2 PE filter elements, 45 mL		20	730355
Empty polypropylene columns with 2 PE filter elements, 70 mL		20	730158
Empty polypropylene columns with 2 PE filter elements, 150 mL		20	730474
PE filter elements for polypropylene columns 1 mL		250	730164
PE filter elements for polypropylene columns 3 mL		250	730162
PE filter elements for polypropylene columns 6 mL		250	730163
PE filter elements for polypropylene columns 15 mL		250	730351
PE filter elements for polypropylene columns 30 mL		250	730034
PE filter elements for polypropylene columns 45 mL		250	730356
PE filter elements for polypropylene columns 70 mL		250	730026
PE filter elements for polypropylene columns 150 mL		250	730475
Empty glass columns with 2 glass fiber filter elements, 3 mL	one filter element is already inserted in the polypropylene column	50	730171
Empty glass columns with 2 glass fiber filter elements, 6 mL		30	730172
Glass fiber filter elements for glass columns 3 mL		250	730191
Glass fiber filter elements for glass columns 6 mL		250	730192
Empty LV polypropylene columns with PE filter elements, 15 mL, for 200/500 mg adsorbent weight		50	732501
PE filter elements for LV polypropylene columns 15 mL for 200/500 mg adsorbent weight		250	732020
Adapters (PVDF) for glass columns		10	730105
Adapters for polypropylene columns (1, 3 and 6 mL)		10	730101
Adapters for polypropylene columns (15, 45, 70 mL)		10	730385
Adapter (PE) for polypropylene columns (30 and 70 mL)		1	730566
Reservoir columns for application of medium-size samples ⑧ + ⑨			
10 Reservoir columns 30 mL, polypropylene, with one adapter for 1, 3, 6 mL CHROMABOND® polypropylene columns		1 kit	730103
10 Reservoir columns 70 mL, polypropylene, with one adapter for 1, 3, 6 mL CHROMABOND® polypropylene columns		1 kit	730382
10 Reservoir columns 70 mL, polypropylene, with one adapter for 15, 45, 70 mL CHROMABOND® polypropylene columns		1 kit	730389

Automated and on-line SPE

Performing Solid Phase Extraction (SPE) manually can be time consuming and nerve-racking, especially when recovery and reproducibility are lacking due to sample variability. If SPE can be reliably automated it becomes a much more efficient and reproducible process.

On-line SPE is a powerful method in automated sample preparation where the SPE hardware is technically integrated into a HPLC system. Crude samples are placed in an autosampler and processed fully automatically prior to injection into a GC (MS) or LC (MS) system.

MN offers different on-line column configurations designed to fit your on-line SPE needs and filled with a choice of different adsorbents, modifications and particle sizes:

- Ready-to-use EC columns or ChromCart® cartridges for on-line SPE (standard dimensions 20 × 2 mm or 20 × 4 mm, resp.), filled with CHROMABOND® HR-X*pert* phases (15 µm particles) or with NUCLEODUR® C_{18} ec, C_8 ec, CN (20 µm particles)

EC column

CC-cartridges

- Columns for Gilson® ASPEC™ systems are ready to use assembled with caps. In addition to the columns and phases listed below, all 1, 3 and 6 mL CHROMABOND® polypropylene columns from our program can be supplied assembled with ASP caps.

Columns for the Gilson® ASPEC™

Volume	Adsorbent weight	Pack of [columns]	REF
CHROMABOND® C_{18} ec			
1 mL	100 mg	100	730011ASP
3 mL	500 mg	100	730013ASP
6 mL	1000 mg	100	730015ASP

- SPE columns equipped with caps and needles to be used in the SPE unit of the Gerstel MultiPurposeSampler (MPS)

Other dimensions and adsorbents on request.

SPE cartridges for Gerstel MPS system

Gerstel MPS system

Volume	Adsorbent weight	Pack of [columns]	REF
CHROMABOND® SiOH			
3 mL	500 mg	50	730073MPS
CHROMABOND® C_{18} ec			
1 mL	100 mg	100	730011MPS
3 mL	200 mg	50	730012MPS
3 mL	500 mg	50	730013MPS
CHROMABOND® HR-X			
1 mL	100 mg	30	730935MPS
3 mL	200 mg	30	730931MPS
6 mL	500 mg	30	730939MPS

High throughput SPE

CHROMABOND® MULTI 96 for robot systems

Alternatively CHROMABOND® MULTI 96 plates provide a means of high throughput sample preparation by processing 96 samples in a standard 8 × 12 microcolumn plate format compatible with standard 96-well plate liquid handling technologies and injection systems. MULTI 96 plates are available for solid phase extraction (SPE) and for filtration (see page 98)

CHROMABOND® MULTI 96

- 96-well PP microtiter plates with PE filter elements
- Cavity volume 1.5 mL
- Adsorbent weights 10, 25, 50, 100 mg per microcolumn
- Supplied with any CHROMABOND® SPE adsorbents
- For the simultaneous preparation of 96 samples
- Easy method transfer from CHROMABOND® columns or CHROMAFIX® cartridges to CHROMABOND® MULTI 96

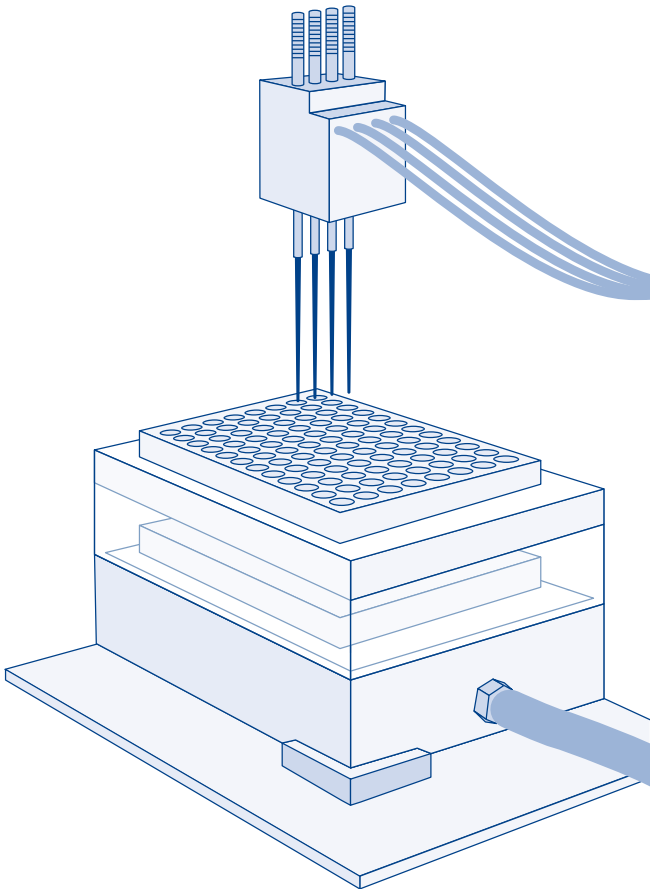
Advantages of this high-throughput system

- Simultaneous preparation of 96 samples; this means a 4-fold increase over traditional 24-position SPE processors
- Economical by saving time and solvent
- Use of multi-channel pipettors facilitates liquid transfer steps
- Readily adaptable to all common automated and robotic handling systems
- Minimized dead volume (≤ 40 µL)

Instrument compatibility

CHROMABOND® MULTI 96 SPE microtiter plates as well as CHROMAFIL® MULTI 96 filtration plates are compatible with, e.g., the following liquid handling and SPE automation systems:

- Perkin Elmer MultiProbe® II
- Tomtec Quadra 3® and Quadra 3® SPE
- Hamilton Microlab® SPE Workstation
- Beckman Coulter Biomek® 2000
- Caliper Life Science RapidTrace®
- Gilson® ASPEC™ XL4 and ASPEC™ XL
- Gilson® 215 SPE Liquid Handler
- Tecan Genesis™ FE500
- Eppendorf ep*Motion*®



CHROMABOND® MULTI 96 vacuum manifold

For handling of CHROMABOND® MULTI 96 SPE plates for up to 96 samples

CHROMABOND® MULTI 96 is designed for use in common robotic workstations or commercially available liquid handling systems. Alternatively, use of multichannel pipettors facilitates a manual liquid transfer. Extraction is carried out using the CHROMABOND® MULTI 96 vacuum manifold.

With the help of the control valve the vacuum of the manifold can be adjusted leading to an optimum flow rate through the CHROMABOND® MULTI 96 SPE plate.

A reservoir tank and 96-well collection plates (96 × 0.5 or 96 × 2 mL) made of polypropylene can be supplied as accessories.

An interesting alternative for collection of the eluates is a collection rack, which can be fitted with twelve 8-well strips of polypropylene tubes (each 1 mL).

If you have to work on less than 96 samples, you can seal individual rows of the 96-well plate with a PTFE-covered rubber pad.

738639.M

738638

738637

Description	Pack of	REF
CHROMABOND® MULTI 96 accessories		
CHROMABOND® MULTI 96 vacuum manifold with reservoir tank, vacuum gauge, and control valve	1	738630.M
96-well microtiter plates (polypropylene) 96 × 0.25 mL	10	738651
96-deep-well collecting plate (polypropylene) 96 × 2 mL	5	738650.5
Collection racks with polypropylene tube strips (twelve 8-well strips) 96 × 1.0 mL	5	738637
Polypropylene tube strips (twelve 8-well strips) 96 × 1.0 mL	10	738652
8-well strip sealing caps for PP tube strips (REF 738652)	30	738638
Reservoir tanks (polypropylene)	2	738639.M
Butyl rubber pad, PTFE covered for sealing of individual rows of the 96-well plate, 125 × 85 mm	1	738645

For CHROMAFIL® MULTI 96 filter plates see page 98. The ordering information of 96-well plates packed with individual CHROMABOND® adsorbents is listed with the respective phases.

Flash chromatography

MN Flash adsorbents a unique variety of phases

Key features

- Flash columns and cartridges from MACHEREY-NAGEL are available with all CHROMABOND® SPE / Flash packings (more than 40 phases, e.g., C_{18}, C_8, OH, Alox). Additionally you can choose from our range of POLYGOPREP silica packings in particle sizes from 20 to 130 µm and pore sizes from 60 to 4000 Å.
- For high performance Flash separations MACHEREY-NAGEL offers spherical silica featuring very high separation efficiency

Comparison of separation efficiency and price of irregular versus spherical silica

Technical characteristics

Irregular unmodified silica

- Particle sizes: 40 – 63 µm or 15 – 40 µm
- Specific surface area: 500 m^2/g
- Pore size: 60 Å
- pH stability: 2 – 8

Spherical unmodified silica

- Particle sizes: 15 µm or 25 µm
- Specific surface area: 700 m^2/g
- Pore size: 50 Å
- pH stability: 2 – 8

Irregular endcapped octadecyl modified (C_{18} ec) silica

- Particle sizes: 40 – 63 µm or 15 – 40 µm
- Specific surface area: 500 m^2/g
- Pore size: 60 Å
- pH stability: 2 – 8

Separation efficiency and reproducibility

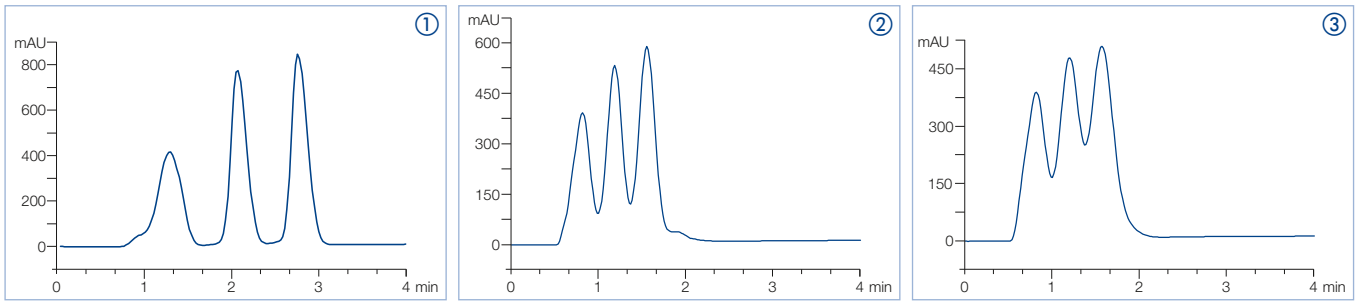
Our optimized automatic packing process leads to an excellent packing quality, irrespective of the phase or particle size distribution (normal phase or reversed phase, spherical or irregular particles). MACHEREY-NAGEL, as a manufacturer of silicas, has decades of experience in the production of first class separation phases and columns. This leads to highest separation efficiencies of the columns, a constant back pressure (via controlled narrow particle size distribution) and good reproducibilities from cartridge to cartridge.

The separation efficiency is in the first place not influenced by the dimension or the geometry of the Flash RS cartridges. The chromatograms below show an identical resolution and peak form for different column dimensions, when flow and sample amount is adjusted correctly. This is advantageous for optimization and upscaling experiments.

Resolution

Resolution (R_S) is influenced by three terms: selectivity, efficiency and retention. The most important parameter to improve resolution (and thereby loading capacity) is the selectivity. It can be altered by using a different type of stationary phase or by changing eluent properties. If this is not possible, efficiency can be increased by choosing smaller particles. The particle size is inversely proportional to the plate numbers and thus to the efficiency. Furthermore, spherical particles with a tight particle size distribution can be packed more uniformly into the cartridges than irregular particles. Those packings often show channeling or pockets, which causes band spreading and a decrease in resolution. SPHERE SiOH combines those advantages to provide superior resolution in comparison to irregular SiOH as demonstrated in the example chromatograms shown below.

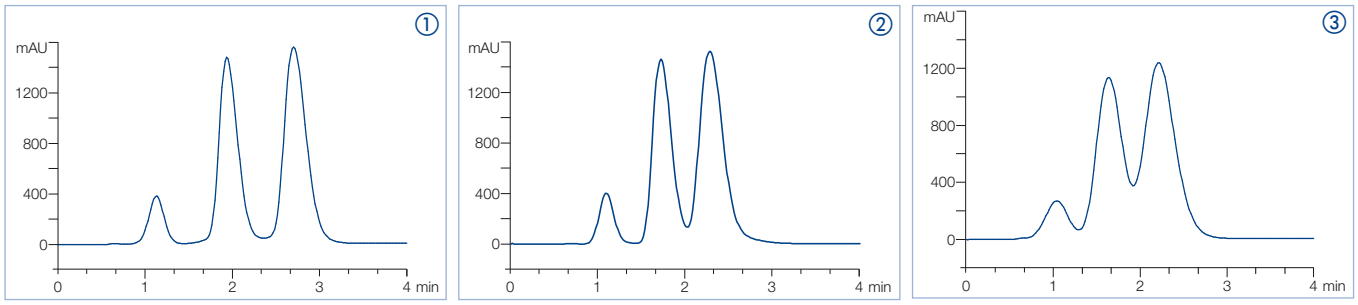
The separation of three structurally related phthalates was performed with three silica packed cartridges under identical conditions (chromatograms below). The use of SPHERE SiOH makes it possible to separate all three compounds within 2.1 min. The irregular silicas showed only incomplete separation.



Conditions
Substances: dibutyl phthalate, diethyl phthalate, dimethyl phthalate
Sample loading: 500 mg
Solvent A: cyclohexane
Solvent B: ethyl acetate
Gradient: 20 % B to 50 % B in 6 min
Flow: 80 mL/min

① CHROMABOND® Flash RS 40 SPHERE SiOH 25 µm
② CHROMABOND® Flash RS 40 SiOH 15 – 40 µm
③ CHROMABOND® Flash RS 40 SiOH 40 – 63 µm

Another example is the separation of two parabens and the structurally related 3,5-dibenzyloxyacetophenone. A SPHERE SiOH packed cartridge provided excellent separation within only 3.3 min. Under identical conditions a baseline separation was not possible with irregular silicas.



Conditions
Substances: 3,5-dibenzyloxyacetophenone, butylparaben, methylparaben
Sample loading: 165 mg
Solvent A: cyclohexane
Solvent B: ethyl acetate
Gradient: 20 % B to 80 % B in 4 min
Flow: 80 mL/min

① CHROMABOND® Flash RS 40 SPHERE SiOH 15 µm
② CHROMABOND® Flash RS 40 SiOH 15 – 40 µm
③ CHROMABOND® Flash RS 40 SiOH 40 – 63 µm

Flash chromatography

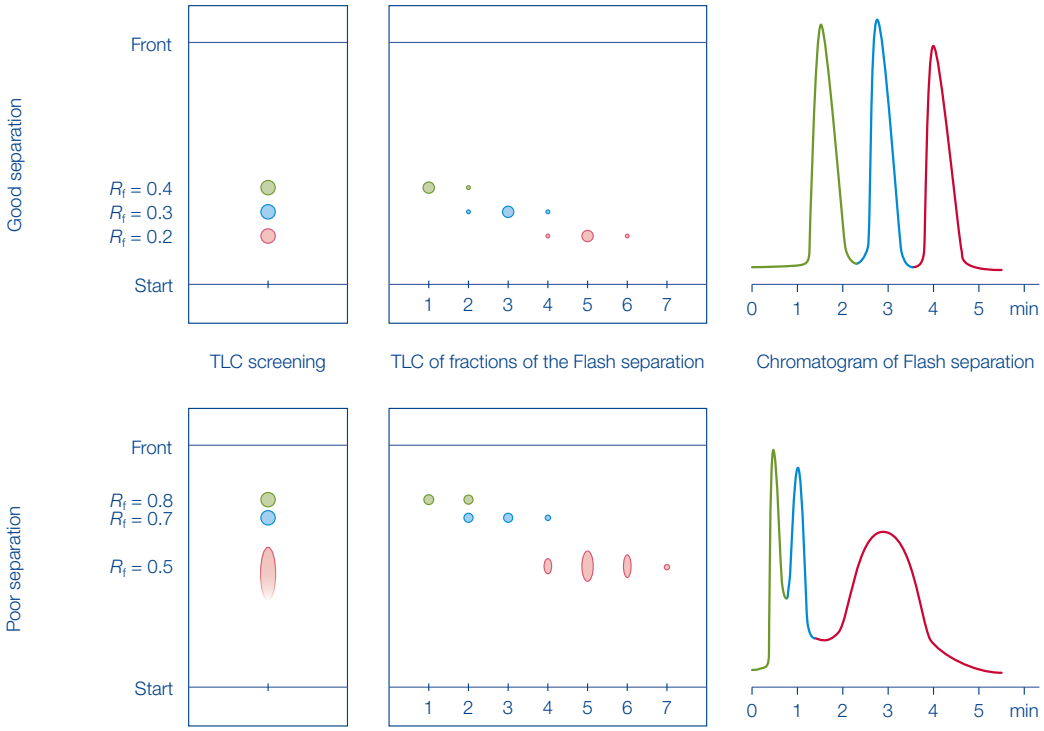
MN TLC and Flash products

- Same selectivity and easy upscaling from TLC to Flash separations
- Saving time and money, because expensive optimizations are not required

TLC is often used for the development of a selective and reproducible method in Flash chromatography, because it is often necessary to test a large number of eluent and / or adsorbent combinations. MN TLC plates and sheets are coated with the same base silica, which is used in our CHROMABOND® Flash cartridges. This is an important prerequisite for the reproducible transfer of a TLC separation to the Flash column, because the parameters are identical in both systems.

TLC screening

For TLC separation you should start with an unmodified silica and a nonpolar eluent of low viscosity (e.g., mixtures of *n*-hexane – ethyl acetate or *n*-hexane – acetone). By changing the composition of the eluent the R_f value of the TLC separation is adjusted to approx. 0.3. Increasing polarity of the eluent decreases the R_f values. The difference in R_f values between the substances to be separated should be at least 0.1 to allow a reliable separation in the subsequent flash chromatography. Variation of the eluent components (e.g., acetone, dichloromethane) can be used to enhance the separation by eluent specific selectivity.



Our program of TLC plates can be found from page 272 onwards.

Back pressure of CHROMABOND® cartridges at typical flow rates

The back pressure always depends on the flow rate and viscosity of the eluent mixture, column length and diameter as well as on the particle size. The high performance CHROMABOND® Flash cartridges are stable up to 21 bar depending on their size.

We recommend using a pressure guard because short time pressure peaks (viscosity of eluent or gradient changes) can exceed the pressure limit.

CHROMABOND® Flash SiOH 40 – 63 µm cartridges (eluent hexane – ethyl acetate 9:1 or 8:2)

Cartridge	20 mL/min	40 mL/min	80 mL/min	120 mL/min	160 mL/min	200 mL/min	240 mL/min
RS / BT 4	0.75 bar	1.5 bar					
RS / BT 15	0.25 bar	0.75 bar	1.5 bar	2.0 bar			
RS / BT 25	0.5 bar	1.0 bar	1.75 bar	3.0 bar	4.0 bar	5.0 bar	
RS / BT 40		0.75 bar	1.5 bar	2.25 bar	3.0 bar	3.25 bar	3.5 bar
RS / BT 80			1.5 bar	2.5 bar	3.0 bar	3.5 bar	4.0 bar
RS / BT 120			1.0 bar	1.5 bar	2.0 bar	2.5 bar	3.0 bar
RS / BT 200			1.0 bar	1.5 bar	2.0 bar	2.5 bar	3.0 bar
RS / BT 330			1.5 bar	2.25 bar	3.0 bar	3.5 bar	4.0 bar

CHROMABOND® Flash SPHERE SiOH cartridges (eluent cyclohexane – ethyl acetate 8:2)

Cartridge	20 mL/min	30 mL/min	40 mL/min	60 mL/min	80 mL/min	120 mL/min	160 mL/min	200 mL/min	240 mL/min
CHROMABOND® Flash RS SPHERE SiOH 15 µm									
RS 4	12 bar	20 bar							
RS 12	4 bar		8 bar		16 bar	18 bar			
RS 25	7 bar		15 bar						
RS 40	5 bar		9 bar		15 bar	16 bar	16 bar	18 bar	19 bar
RS 80	5 bar		10 bar	16 bar					
RS 120	4 bar		7 bar	12 bar	15 bar	20 bar			
RS 220					4 bar	7 bar	9 bar	11 bar	
RS 330			3 bar		6 bar	9 bar	12 bar	13 bar	14 bar
CHROMABOND® Flash RS SPHERE SiOH 25 µm									
RS 4	4 bar		8 bar		16 bar				
RS 12	1 bar		3 bar		7 bar	10 bar	14 bar	17 bar	19 bar
RS 25	2 bar		5 bar		10 bar	15 bar			
RS 40			3 bar		7 bar	10 bar	14 bar	17 bar	19 bar
RS 80			3 bar		7 bar	10 bar	14 bar		
RS 120			2 bar		5 bar	8 bar	11 bar	13 bar	
RS 220					2 bar	3 bar	4 bar	5 bar	7 bar
RS 330					3 bar	4 bar	6 bar	7 bar	9 bar

blank = no measurement conducted

Flash chromatography

Upscaling of the optimum flow rate and sample loading

Please note that the scale-up factor always depends on the individual separation problem and purification conditions.

To scale-up the sample loading weight the adsorbent weight needs to be adjusted by the scale-up factor (SF). The relation is linear as long as the other scale-up parameters are kept constant.

In case of switching between two cartridge sizes the flow rate needs to be corrected to obtain the same resolution. The scale up-factor for the flow rate (SF_{FR}) depends in the easiest case on the square root of the column inner diameter (see formula below). In other cases SF_{FR} can be calculated by linear velocity. During the upscaling process the linear velocity of the solvent through the columns should be kept at a constant rate.

$$SF_{FR} = \frac{(ID_{new})^2}{(ID_{old})^2}$$

Conditioning volumes for CHROMABOND® Flash RS / BT cartridges (normally 2 – 6 column volumes of the eluent)

Cartridge	Volume of eluent for conditioning
RS / BT 4	16 – 48 mL
RS / BT 15	60 – 180 mL
RS / BT 25	90 – 270 mL
RS / BT 40	150 – 450 mL
RS / BT 80	320 – 960 mL

Cartridge	Volume of eluent for conditioning
RS / BT 120	440 – 1,320 mL
RS / BT 200	820 – 2460 mL
RS / BT 330	1,200 – 3,600 mL
RS 800	3,590 – 10,770 mL
RS 1600	6,710 – 20,130 mL

CHROMABOND® Flash cartridges

Complete program of ready-to-use flash cartridges for

- Isco Companion® and other Teledyne Isco CombiFlash® systems
- Biotage® Isolera™, Biotage® FlashMaster™ or as stand-alone version for all pump / detector combinations, e. g., from Biotage®, Büchi
- Yamazen Smart Flash, Interchim® puriFlash® systems

Enhanced flexibility and reliable upscaling

- All common RP and NP phases available on request
- Adsorbent weights from 4 g up to 3,000 g
- Spherical and irregular silica available

Increased analytical safety

- Organic solvent resistant, low bleed polypropylene cartridges, thick column walls, one piece body, optimized length-to-diameter ratio for high plate numbers and excellent separation efficiencies
- Distribution of eluent stream via highly porous filter elements; larger cartridges (≥ 40 g) also contain a distribution plate for optimal flow geometry
- Optimized polypropylene hardware for high pressure stability of up to 21 bar

High quality standard

- All flash cartridges and adsorbents undergo comprehensive during- and after-production quality assurance measures to ensure that the products comply with the specification.
- Tube material is made of pharmaceutical and food grade polypropylene

Outstanding price-performance ratio

CHROMABOND® Flash RS - pictures of CHROMABOND® Flash BT and DL hardware can be found on page 15.

CHROMABOND® Flash RS

CHROMABOND® Flash RS solutions for Isco® Flash instruments

Key features

- Heavy-duty polypropylene cartridges designed for use in Teledyne Isco CombiFlash® systems (Companion®, R_f etc.) without additional connectors or capillaries.
- Column connection:
  cartridges up to RS 330: female Luer lock inlet and male Luer outlet RS 800 , RS 1600 and RS 3000: maxi Luers

Recommended application

- Using the CHROMABOND® Flash Starter Kit, REF 730798 or the CHROMABOND® Flash Stand Alone Kit, REF 732903 (see page 82) CHROMABOND® Flash RS cartridges can also be used as stand alone system with any pump / detector / fraction collector combination (except RS 800, RS 1600 and RS 3000 with maxi Luers). For RS 800, RS 1600 and RS 3000 there are additional adaptations to the cartridge itself necessary. Please contact our support team for more information.

Cartridge	Column length [cm]	ID [mm]	Adsorbent weight [g]	Loading capacity*	Typical flow rate [mL/min]	Max. pressure [bar / psi]	Pack of	REF
CHROMABOND® Flash RS SiOH 40 – 63 µm								
RS 4	10.6	12.4	4	4 mg – 0.4 g	10 – 35	21 / 305	20	732800
RS 15	12.5	21.2	15	15 mg – 1.5 g	25 – 55	21 / 305	20	732801
RS 25	17.3	21.2	25	25 mg – 2.5 g	25 – 55	21 / 305	15	732802
RS 40	17.6	26.7	40	40 mg – 4.0 g	35 – 65	21 / 305	15	732803
RS 80	24.9	30.9	80	80 mg – 8.0 g	45 – 95	14 / 203	12	732804
RS 120	26.2	37.2	120	120 mg – 12 g	55 – 140	14 / 203	10	732805
RS 200	21.6	59.4	200	200 mg – 20 g	75 – 210	11 / 160	6	732806
RS 330	28.0	59.8	330	330 mg – 33 g	75 – 210	11 / 160	4	732807
RS 800	38.3	78.2	800	800 mg – 80 g	140 – 240	7 / 102	2	732808
RS 1600	43.2	103.8	1600	1.6 g – 160 g	190 – 250	7 / 102	2	732809
RS 3000	51.0	127.5	3000	3 g – 300 g	240 – 390	7 / 102	1	732850
CHROMABOND® Flash RS SiOH 15 – 40 µm								
RS 4	10.6	12.4	4	4 mg – 0.6 g	10 – 50	21 / 305	20	732700
RS 15	12.5	21.2	15	15 mg – 2.3 g	25 – 70	21 / 305	20	732701
RS 25	17.3	21.2	25	25 mg – 3.8 g	25 – 70	21 / 305	15	732702
RS 40	17.6	26.7	40	40 mg – 6.0 g	35 – 80	21 / 305	15	732703
RS 80	24.9	30.9	80	80 mg – 12 g	45 – 105	14 / 203	12	732704
RS 120	26.2	37.2	120	120 mg – 18 g	55 – 155	14 / 203	10	732705
RS 200	21.6	59.4	200	200 mg – 30 g	75 – 255	11 / 160	6	732706
RS 330	28.0	59.8	330	330 mg – 49 g	75 – 255	11 / 160	4	732707
RS 800	38.3	78.2	800	800 mg – 120 g	100 – 300	7 / 102	2	732708
RS 1600	43.2	103.8	1600	1.6 g – 240 g	200 – 500	7 / 102	2	732709

* Orientation value

Cartridge	Column length [cm]	ID [mm]	Adsorbent weight [g]	Loading capacity*	Typical flow rate [mL/min]	Max. pressure [bar / psi]	Pack of	REF
CHROMABOND® Flash RS C_{18} ec 40 – 63 µm								
RS 4	10.6	12.4	4.3	4 mg – 86 mg	10 – 35	21 / 305	2	732810
RS 15	12.5	21.2	16.4	16 mg – 328 mg	25 – 55	21 / 305	1	732811
RS 25	17.3	21.2	26	26 mg – 520 mg	25 – 55	21 / 305	1	732812
RS 40	17.6	26.7	43	55 mg – 860 mg	35 – 65	21 / 305	1	732813
RS 80	24.9	30.9	86	86 mg – 1.72 g	45 – 95	14 / 203	1	732814
RS 120	26.2	37.2	130	130 mg – 2.6 g	55 – 140	14 / 203	1	732815
RS 200	21.6	59.4	220	220 mg – 4.4 g	75 – 210	11 / 160	1	732816
RS 330	28.0	59.8	360	360 mg – 7.2 g	75 – 210	11 / 160	1	732817
RS 800	38.3	78.2	880	880 mg – 17.6 g	140 – 240	7 / 102	1	732818
RS 1600	43.2	103.8	1760	1.76 g – 35.2 g	190 – 250	7 / 102	1	732819
CHROMABOND® Flash RS C_{18} ec 15 – 40 µm								
RS 4	10.6	12.4	4.3	4 mg – 86 mg	10 – 25	21 / 305	2	732720

* Orientation va

Cartridge	Column length [cm]	ID [mm]	Adsorbent weight [g]	Loading capacity*	Typical flow rate [mL/min]	Max. pressure [bar / psi]	Pack of	REF
RS 15	12.5	21.2	16.4	16 mg – 328 mg	25 – 70	21 / 305	1	732711
RS 25	17.3	21.2	26	26 mg – 520 mg	25 – 70	21 / 305	1	732712
RS 40	17.6	26.7	43	55 mg – 860 mg	35 – 80	21 / 305	1	732713
RS 80	24.9	30.9	86	86 mg – 1.72 g	45 – 105	14 / 203	1	732714
RS 120	26.2	37.2	130	130 mg – 2.6 g	55 – 155	14 / 203	1	732715
RS 200	21.6	59.4	220	220 mg – 4.4 g	75 – 255	11 / 160	1	732716
RS 330	28.0	59.8	360	360 mg – 7.2 g	75 – 255	11 / 160	1	732717
RS 800	38.3	78.2	880	880 mg – 17.6 g	100 – 300	7 / 102	1	732718
RS 1600	43.2	103.8	1760	1.76 g – 35.2 g	200 – 500	7 / 102	1	732719

* Orientation value

Cartridge	Column length [cm]	ID [mm]	Adsorbent weight [g]	Loading capacity*	Typical flow rate [mL/min] **	Max. pressure [bar/ psi]	Pack of	REF
CHROMABOND® Flash RS SPHERE SiOH 25 µm								
RS 4	10.6	12.4	4	4 mg – 1.2 g	10 – 30	21 / 305	20	732460
RS 15	12.5	21.2	12	12 mg – 3.6 g	20 – 45	21 / 305	20	732461
RS 25	17.3	21.2	25	25 mg – 7.5 g	20 – 45	21 / 305	15	732462
RS 40	17.6	26.7	40	40 mg – 12 g	25 – 55	21 / 305	15	732463
RS 80	24.9	30.9	80	80 mg – 24 g	35 – 75	14 / 203	12	732464
RS 120	26.2	37.2	120	120 mg – 36 g	40 – 85	14 / 203	10	732465
RS 200	21.6	59.4	220	220 mg – 66 g	55 – 110	11 / 160	6	732466
RS 330	28.0	59.8	330	330 mg – 99 g	55 – 110	11 / 160	4	732467
CHROMABOND® Flash RS SPHERE SiOH 15 µm								
RS 4	10.6	12.4	4	4 mg – 1.2 g	10 – 20	21 / 305	20	732760
RS 15	12.5	21.2	12	12 mg – 3.6 g	20 – 45	21 / 305	20	732761
RS 25	17.3	21.2	25	25 mg – 7.5 g	20 – 45	21 / 305	15	732762
RS 40	17.6	26.7	40	40 mg – 12 g	25 – 55	21 / 305	15	732763
RS 80	24.9	30.9	80	80 mg – 24 g	35 – 75	14 / 203	12	732764
RS 120	26.2	37.2	120	120 mg – 36 g	40 – 85	14 / 203	10	732765
RS 200	21.6	59.4	220	220 mg – 66 g	55 – 110	11 / 160	6	732766
RS 330	28.0	59.8	330	330 mg – 99 g	55 – 110	11 / 160	4	732767

* Orientation value
** For column conditioning we recommend a maximum flow rate of 20 – 30 mL/min.

On request, most column types listed above can be packed with any adsorbent from our program of CHROMABOND® adsorbents (starting from page 16). Please note that other packings often result in differing adsorbent weights.

CHROMABOND® Flash BT · DL

CHROMABOND® Flash BT solutions for Biotage® Flash instruments

Key features

- Heavy-duty polypropylene cartridges designed for use in the Biotage® Isolera™ systems without additional connectors or capillaries.
- Column connection: female Luer lock inlet and male Luer lock outlet

Recommended application

- Using the CHROMABOND® Flash Starter Kit, REF 730798 or the CHROMABOND® Flash Stand Alone Kit, REF 732903 (see page 82) CHROMABOND® Flash BT cartridges can also be used as stand alone system with any pump / detector / fraction collector combination.

Technical characteristics

- Irregular unmodified silica
- Particle size: 40 – 63 µm
- Specific surface area: 500 m^2/g
- Pore size: 60 Å
- pH stability: 2 – 8

Description	Column length [cm]	ID [mm]	Adsorbent weight [g]	Pack of	REF
CHROMABOND® Flash BT columns with Luer lock exit					
Filled with unmodified standard silica, 40 – 63 µm, specific surface 500 m^2/g, pH stability 2 – 8					
CHROMABOND® Flash BT 4 SiOH	10.6	12.4	4	20	732960
CHROMABOND® Flash BT 15 SiOH	12.5	21.2	15	20	732961
CHROMABOND® Flash BT 25 SiOH	17.3	21.2	25	15	732962
CHROMABOND® Flash BT 40 SiOH	17.6	26.7	40	15	732963
CHROMABOND® Flash BT 80 SiOH	24.9	30.9	80	12	732964
CHROMABOND® Flash BT 120 SiOH	26.2	37.2	120	10	732965
CHROMABOND® Flash BT 200 SiOH	21.6	59.4	200	6	732966
CHROMABOND® Flash BT 330 SiOH	28.0	59.4	330	4	732967

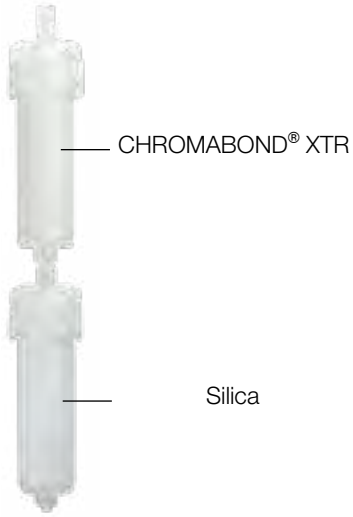
On request, all most column types listed above can be packed with any adsorbent from our program of CHROMABOND® adsorbents (starting from page 16). Please note that other packings often result in differing adsorbent weights.

CHROMABOND® Flash DL cartridges solutions for direct loading

Key features

- Column connection: female Luer lock inlet and male Luer lock outlet. Each cartridge comes with 3 filter elements: one already inserted, two more filters aside.
- Suitable as solid injection system
- For individual self-filling and packing of flash cartridges

Description	Column length [cm]	ID [mm]	For adsorbent weight [g] SiOH	Kieselguhr	Volume [mL]	Empty column Pack of	REF	PE filter elements Pack of	REF
CHROMABOND® Flash DL empty cartridges									
CHROMABOND® Flash DL 4	10.6	12.4	4	3	8	50	732980	250	732980FE
CHROMABOND® Flash DL 15	12.5	21.2	15	10	30	50	732981	250	732981FE
CHROMABOND® Flash DL 25	17.3	21.2	25	15	45	50	732982	250	732982FE
CHROMABOND® Flash DL 40	17.6	26.7	40	30	75	20	732983	250	732983FE
CHROMABOND® Flash DL 80	24.9	30.9	80	60	160	20	732984	250	732984FE
CHROMABOND® Flash DL 120	26.2	37.2	120	80	220	20	732985	250	732985FE
CHROMABOND® Flash DL 200	21.6	59.4	200	150	410	10	732986	100	732986FE
CHROMABOND® Flash DL 330	28.0	59.4	330	250	600	10	732987	100	732987FE



CHROMABOND® Flash DL cartridge filled with sample on CHROMABOND® XTR on top of CHROMABOND® Flash RS or BT silica cartridge

Options for solid injection

The sample is dissolved in a suitable solvent and adsorbed onto CHROMABOND® XTR (diatomaceous earth, see page 64). After removal / evaporation of the residual solvent, the adsorbent is filled into an empty CHROMABOND® Flash DL cartridge.

Our XTR adsorbents can be found on page 64.

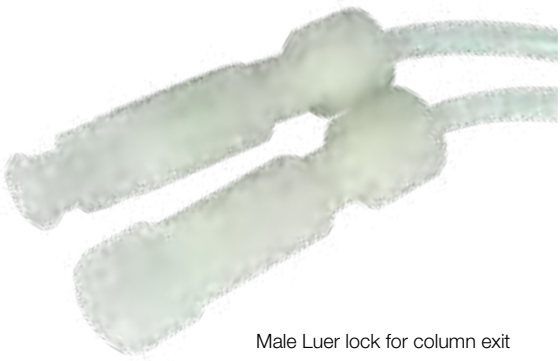
Custom filling sizes are available on request.

CHROMABOND® Flash connecting kits

CHROMABOND® Flash connecting kits allow to use CHROMABOND® Flash RS and BT cartridges as stand-alone system with any pump, detection, fraction collector combination.

REF 730798 CHROMABOND® Flash Starter kit

Female Luer lock for column inlet



Male Luer lock for column exit

REF 732903 CHROMABOND® Flash Stand Alone Kit, Luer

Description	Pack of	REF
CHROMABOND® Flash Starter kit		
consists of 1/8" PTFE tubing, 1.5 mm ID, 3 m long; 5 × 1/4"-28 PP nuts; 5 × 1/8" ETFE ferrules; 5 × 1/4"-28 nylon unions; 2 × 1/4"-28 PP Luer lock, female; 1 × 1/4"-28 PP Luer lock, male; 1 × 1/4"-28 PP Luer tip, male	1 kit	730798
CHROMABOND® Flash "Stand Alone" Kit, Luer		
consists of 1 × 1/4"-28 PP Luer lock, female; 1 × 1/4"-28 PP Luer lock, male; 2 × 1/8" ETFE ferrules; 2 × 1/4"-28 nylon unions; 2 × 1/4"-28 PP nuts	1 kit	732903

Flash glass columns and accessories

Glass columns and accessories for Flash chromatography

Key features

- MN flash chromatography kits include a glass column, eluent reservoir, silica 60 and accessories. Glass columns of different sizes and accessories can be ordered separately.
- These columns are normally filled to a height of about 15 cm, working pressures are 1.5 to 2 bar.
- The most used adsorbent is silica 60 with particle size 40 – 63 µm (see page 267), however, you may also use our ranges of other LC adsorbents and of POLYGOPREP silica phases (see page 266). Particle sizes < 25 µm should only be used with very low-viscosity mobile phases, because otherwise flow rates will be very low.
- This columns are packed by the user.
- No expensive equipment required

Recommended application

- Economic low-tech method for the synthesis laboratory
- Suited for the separation of compounds up to gram levels

Description	Pack of	REF
Flash chromatography kits		
Flash chromatography kit I consists of 1 glass column 20 mm ID x 400 mm length, one 1-L eluent reservoir, 100 g silica 60 (40 – 63 µm), sea sand, silanized glass fiber wadding, 1 m PTFE tubing	1 kit	727450
Flash chromatography kit II consists of 1 glass column 40 mm ID x 450 mm length, one 2-L eluent reservoir, 100 g silica 60 (40 – 63 µm), sea sand, silanized glass fiber wadding, 1 m PTFE tubing	1 kit	727451
Flash chromatography glass columns complete with adapter and PTFE tap, fitted with a polyethylene net to protect against bursting		
20 mm ID x 400 mm length	1 column	727401
40 mm ID x 450 mm length	1 column	727407
Accessories for flash chromatography glass columns		
1-L eluent reservoir with adapter, covered with a protective plastic sleeve for burst protection; this also prevents build-up of UV-induced radicals in the eluent	1 piece	727420
2-L eluent reservoir as above	1 piece	727421
Pressure gauge for controlling flow rates	1 piece	727422
PTFE tubing, 3 mm OD, 2 mm ID, length 1 m	1 m	727424
Sea sand, acid washed and calcined	1 kg	727423
Glass fiber wadding, silanized	25 g	718002

Contents

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Basics

Sample filtration

Syringe filters are used for the filtration of suspended matter from liquid samples or gases. With CHROMAFIL® rapid purification and removal of particles is very simple: just place the filter on the syringe and you are ready for filtration. Special manipulations are not required. The contamination of sensitive instrumentation by solid impurities can be avoided, which leads to an increase of lifetime of chromatographic columns and equipment.

Advantages

Polypropylene housing

- Considerably better solvent stability compared to acrylate and polystyrene filters, featuring a low content of extractable substances

Lowest content of extractable substances

- The housing of every CHROMAFIL® filter is ultrasonically sealed (welded), not glued, because glue may have extractable ingredients. Welding leads to a tight connection between both parts, thus the filter can be used in both directions. The special thick rim of the housing is ideal for use in laboratory robots (e. g., SOTAX®, Benchmate™).

Luer lock on the side of entry

- For a safe connection on the high-pressure side every filter provides a Luer lock on the side of entry.

Luer exit

- For 3, 13 and 25 mm type filters: standard Luer exit
- For 15 mm type filters: minispike · This Luer configuration offers a low hold-up volume and easy filtration into autosampler vials and NMR tubes.
- With the aid of a special adapter, filter inlet and filter exit can be fitted to all CHROMABOND® columns and accessories for selective sample preparation.

No rupture of membrane due to the impact plate

- The input solvent stream is broken and distributed by the impact plate and does not directly hit the membrane: this prevents rupture of the membrane. The high pressure stream is divided into four lanes.

Optimum flow geometry because of the star-shaped distribution device

- The stream of liquid is broken into 4 lanes by the impact plate and then further distributed to 8 slots in the form of a star connected with 5 or 8 circular channels (for 13, 15 and 25 mm type filters, respectively). Thus, the fluid is able to penetrate the membrane on the whole surface, not only on a small region; the filter is not plugged up rapidly, which results in a high-flow efficiency.

Color coded filters

- Filters with 0.2 µm pores have a yellow upper shell, that of filters with 0.45 µm pores is colorless; the different membrane types are distinguished by different colors of the lower shell.

Different pore sizes for versatile filtration

- Standard pore sizes 0.2 and 0.45 µm (additionally: PET filters with 1.2 µm, glass fiber filters with 1 µm, PES filters with 5 µm). Filters with 0.45 µm pore size efficiently remove fine particles that can plug chromatography columns. Filters with 0.2 µm pore size are excellent for filtration of UHPLC samples or other techniques requiring high purity samples.

Filter sizes

- Recommended filter type depending on sample volume

Sample volume	Recommended filter type	Effective membrane diameter*
≤ 1 mL	3 mm	3 mm
1 – 5 mL	13 mm, 15 mm	15.6 mm
5 – 100 mL	25 mm	22 mm

*Standardized measurement since June 2023. The product has not been modified.

- The small diameter filters are especially recommended for very small samples, which require extremely low dead volumes:
- 5 µL for 3 mm type, 30 µL for 13 mm type, 35 µL for 15 mm type, 80 µL for 25 mm type

Filters can be autoclaved at 121 °C, 1.1 bar for 30 min.

All 25 mm type CHROMAFIL® filters are designed to be 100 % compatible and reliable for use with the SOTAX® AT70 smart fully automated dissolution testing systems.

Depending on your filtration task you can choose filter membranes made from different materials:

Material	Page
Combi filters with glass fiber prefilters	
Polyamide (Nylon) (GF/PA)	89
Polytetrafluoroethylene (GF/PTFE)	89
Polyester (GF/PET)	90
Regenerated cellulose (GF/RC)	90
Polyvinylidene difluoride (GF/PVDF)	90
Syringe filters without prefilters	
Polyester (PET)	91
Regenerated cellulose (RC)	91
Polytetrafluoroethylene (PTFE)	92
Hydrophilized polytetrafluoroethylene (H-PTFE)	92
Cellulose mixed esters (MV)	93
Cellulose acetate (CA) · sterile and non-sterile	93
Polyamide / Nylon (PA)	94
Polyethersulfone (PES)	94
Polyvinylidene difluoride (PVDF)	91
Glass fiber (GF)	91
Special filter for ion chromatography (IC)	92

CHROMAFIL® BIGbox

- 400 color-coded quality syringe filters or 400 labeled Xtra syringe filters (25 mm type)
- 800 color-coded quality syringe filters (15 mm type)
- Food safe PE box with screw cap

CHROMAFIL® Xtra

Labeled for method validation and certification

- Xtra: imprint for direct identification of the membrane type, filter type and pore size
- Xtra: low bleeding PP housing
- Xtra: color-free plain polypropylene

CHROMAFIL® combi filters

Combi syringe filters with a coarse glass fiber prefilter and a small pore membrane as main filter

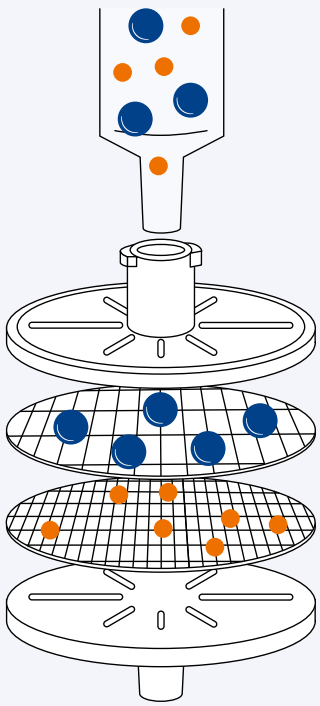
User benefits:

- For solutions with a high load of particulate matter: lower back pressure, easy filtration
- For high yields of filtrate: more mL of pure filtrate per filter

The technology

The glass fiber membrane (1.0 µm) removes coarse particles, before they can block the fine main membrane. This results in a better filtration efficiency, especially for highly contaminated samples.

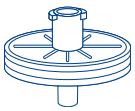
- Housing: solvent-resistant, ultra low bleeding polypropylene
- Inlet: luer lock
- Exit: luer
- Pore size: 1.0 / 0.20 µm or 1.0 / 0.45 µm
- Filter type: 25 mm
- Dead volume: < 80 µL
- Packing unit: 100 filters; BIGbox with 400 filters



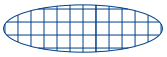
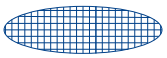
Selection guide for syringe filters

How to select the optimal CHROMAFIL® syringe filter

1. Filter size

Sample volume	5 – 100 mL	1 – 5 mL	< 1 mL
Filter type			
	25 mm	13 mm 15 mm	3 mm

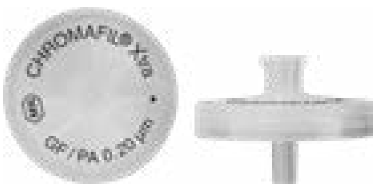
2. Pore size of filter membrane

Sample size		
	For general purpose HPLC columns packed with particles ≥ 3 µm, GC, SFC, ...	 0.45 µm
	Recommended for UHPLC-, core-shell and HPLC columns, packed with particles ≤ 3 µm, GC, SFC, ...	 0.20 µm

3. Membrane type

Properties of sample	Recommended	Alternatives
Aqueous, polar hydrophilic		
Low particle-load High particle-load, prefiltration required	PET GF/PET	H-PTFE, MV, RC GF/RC, GF/PVDF
Mid-polar e. g. HPLC eluents		
Low particle-load High particle-load, prefiltration required	PET GF/PET	PA, RC GF/PA
Proteins		
Low binding capacity of proteins High binding capacity of proteins	CA GF	PVDF, PES GF/PVDF, GF/PET
Strong acids and bases		
Low particle-load High particle-load, prefiltration required	H-PTFE GF/PTFE	PTFE GF
Organic, nonpolar, hydrophob		
Low particle-load High particle-load, prefiltration required	PTFE GF/PTFE	PET GF/PET, GF/PVDF
Aqueous, for ion chromatography determinations	IC	

Polyamide (Nylon) with glass fiber prefilter (GF/PA)



Key features

- Moderately hydrophilic membrane
- For aqueous and organic/aqueous medium polar liquids
- Recommended for solutions with a high load of particulate matter or for highly viscous samples. Glass fiber exhibits a high protein-binding capacity.

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/Pack	REF
Xtra GF/PA-20/25	1.0/0.20	22	labeled	100	729260
Xtra GF/PA-45/25	1.0/0.45	22	labeled	100	729261

Polytetrafluoroethylene with glass fiber prefilter (GF/PTFE)

Key features

- Hydrophobic membrane
- For nonpolar liquids and gases
- Very resistant to all kinds of solvents as well as acids and bases; flushing with alcohol, followed by water, makes the originally hydrophobic membrane more hydrophilic
- Recommended for solutions with a high load of particulate matter or for highly viscous aqueous solutions. Glass fiber exhibits a high protein-binding capacity.

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/Pack	REF
Xtra GF/PTFE-20/25	1.0/0.20	22	labeled	100	729270
Xtra GF/PTFE-45/25	1.0/0.45	22	labeled	100	729271

! Certificates of CHROMAFIL® syringe filters are online available

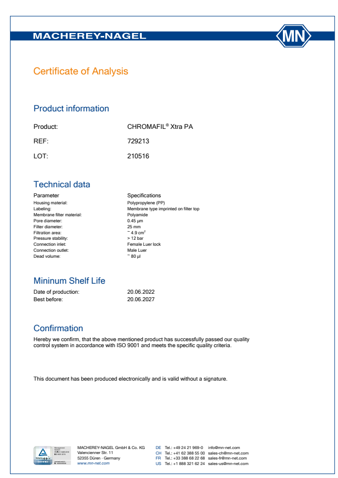
You can quickly and easily access the CoA of CHROMAFIL® syringe filters in two ways:

1. General website

Go to MN Chromatography homepage & Click on Chromatography service:
https://www.mn-net.com/chromatography-service
Choose Certificates of Analysis; type in the REF and LOT number; download PDF

2. Product website

Go to the individual product website, click on "Certificates of analysis", enter the relevant LOT number and download PDF


MACHEREY-NAGEL

Certificate of Analysis

Product information

Product: CHROMAFIL® Xtra PA
REF: 729213
LOT: 210516

Technical data

Parameter	Specifications
Housing material:	Polypropylene (PP)
Labeling:	Membrane type imprinted on filter top
Membrane filter material:	Polyamide
Pore diameter:	0.45 µm
Filter diameter:	25 mm
Filtration area:	~ 4.9 cm^2
Pressure stability:	> 12 bar
Connection inlet:	Female Luer lock
Connection outlet:	Male Luer
Dead volume:	~ 80 µl

Mininum Shelf Life

Date of production: 20.06.2022
Best before: 20.06.2027

Confirmation

Hereby we confirm, that the above mentioned product has successfully passed our quality control system in accordance with ISO 9001 and meets the specific quality criteria.

This document has been produced electronically and is valid without a signature.

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CHROMAFIL® syringe filters

Polyester with glass fiber prefilter (GF/PET)

Key features

- Hydrophilic multipurpose membrane
- For polar as well as nonpolar samples
- The HPLC filter with glass fiber prefilter, especially suited for mixtures of water and organic solvents
- Recommended for solutions with a high load of particulate matter or for highly viscous samples. Glass fiber exhibits a high protein-binding capacity.

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
GF/PET-20/25	1.0/0.20	22	blue	orange	100	729032	400	729032.400
GF/PET-45/25	1.0/0.45	22	black	orange	100	729033	400	729033.400

Regenerated cellulose with glass fiber prefilter (GF/RC)

Key features

- Hydrophilic membrane
- For aqueous and organic-aqueous liquids, i. e. polar and medium polar sample solutions
- Recommended for solutions with a high load of particulate matter or for highly viscous aqueous solutions. Glass fiber exhibits a high protein-binding capacity.

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
GF/RC-20/25	1.0/0.20	22	blue	blue	100	729050	400	729050.400
GF/RC-45/25	1.0/0.45	22	black	blue	100	729051	400	729051.400

Polyvinylidene difluoride with glass fiber prefilter (GF/PVDF)

Key features

- Hydrophilic membrane
- Recommended for the filtration of biological samples with high particle loads. Glass fiber exhibits a high proteinbinding capacity.
- Also suited for the filtration of aqueous samples

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
GF/PVDF-45/25	1.0/0.45	22	black	white	100	729039	400	729039.400

Polyester (PET)

Key features

- Hydrophilic multipurpose membrane
- For polar as well as nonpolar solvents
- The HPLC filter, especially suited for mixtures of water and organic solvents
- For TOC/DOC determination
- Not cytotoxic, does not inhibit the growth of microorganisms and higher cells

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
PET-20/13	0.20	15.6	labeled	100	729222		
PET-45/13	0.45	15.6	labeled	100	729223		
PET-20/25	0.20	22	labeled	100	729221	400	729221.400
PET-45/25	0.45	22	labeled	100	729220	400	729220.400
PET-120/25	1.2	22	labeled	100	729229	400	729229.400

CHROMAFIL®

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
PET-20/15 MS	0.20	15.6	yellow	orange	100	729022	800	729022.800
PET-45/15 MS	0.45	15.6	colorless	orange	100	729023	800	729023.800
PET-20/25	0.20	22	yellow	orange	100	729021	400	729021.400
PET-45/25	0.45	22	colorless	orange	100	729020	400	729020.400

MS = minispike on filter exit

Regenerated cellulose (RC)

Key features

- Hydrophilic membrane with very low adsorption
- For aqueous and organic aqueous liquids, i. e. polar and medium polar sample solutions
- Binding capacity for proteins 84 µg per 25 mm filter

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
RC-20/13	0.20	15.6	labeled	100	729236		
RC-45/13	0.45	15.6	labeled	100	729237		
RC-20/25	0.20	22	labeled	100	729230	400	729230.400
RC-45/25	0.45	22	labeled	100	729231	400	729231.400

CHROMAFIL®

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
RC-20/15 MS	0.20	15.6	yellow	blue	100	729036	800	729036.800
RC-45/15 MS	0.45	15.6	colorless	blue	100	729037	800	729037.800
RC-20/25	0.20	22	yellow	blue	100	729030	400	729030.400
RC-45/25	0.45	22	colorless	blue	100	729031	400	729031.400

MS = minispike on filter exit

CHROMAFIL® syringe filters

Polytetrafluoroethylene (PTFE)

Key features

- Hydrophobic membrane
- For nonpolar liquids and gases
- Very resistant towards all kinds of solvents as well as acids and bases
- Flushing with alcohol, followed by water, makes the originally hydrophobic membrane more hydrophilic

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
PTFE-20/13	0.20	15.6	labeled	100	729208		
PTFE-45/13	0.45	15.6	labeled	100	729209		
PTFE-20/25	0.20	22	labeled	100	729207	400	729207.400
PTFE-45/25	0.45	22	labeled	100	729205	400	729205.400
PTFE-100/25	1.0	22	labeled	100	729247		

CHROMAFIL®

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF	BIGbox Filters/Pack	REF
PTFE-20/3	0.20	3	colorless	colorless	100	729014		
PTFE-45/3	0.45	3	colorless	colorless	100	729015		
PTFE-20/15 MS	0.20	15.6	yellow	colorless	100	729008	800	729008.800
PTFE-45/15 MS	0.45	15.6	colorless	colorless	100	729009	800	729009.800
PTFE-20/25	0.20	22	yellow	colorless	100	729007	400	729007.400

MS = minispike on filter exit

Hydrophilized polytetrafluoroethylene (H-PTFE)

Key features

- Hydrophobic membrane with additional hydrophilic characteristic
- For polar and nonpolar solutions
- Resistant towards all kinds of solvents as well as acids and bases

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
H-PTFE-20/13	0.20	15.6	labeled	100	729256		
H-PTFE-45/13	0.45	15.6	labeled	100	729257		
H-PTFE-20/25	0.20	22	labeled	100	729245	400	729245.400
H-PTFE-45/25	0.45	22	labeled	100	729246	400	729246.400

Cellulose mixed esters (MV)

Key features

- Hydrophilic membrane with very low adsorption
- For aqueous or polar solutions

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
MV-20/25	0.20	22	labeled	100	729206		
MV-45/25	0.45	22	labeled	100	729204	400	729204.400

CHROMAFIL®

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF	BIGbox Filters/Pack	REF
MV-20/25	0.20	22	yellow	yellow	100	729006	400	729006.400
MV-45/25	0.45	22	colorless	yellow	100	729004	400	729004.400

Cellulose acetate (CA)

Key features

- Hydrophilic membrane
- For the filtration of water-soluble oligomers and polymers, especially suited for biological macromolecules
- Very high shape stability in aqueous solutions
- Extremely low binding capacity for proteins (21 µg / 25 mm type filter)
- Also available in a sterile package (S) for filtration under sterile conditions (each filter individually sealed)

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
CA-20/13	0.20	15.6	labeled	100	729254		
CA-45/13	0.45	15.6	labeled	100	729255		
CA-20/25	0.20	22	labeled	100	729226	400	729226.400
CA-45/25	0.45	22	labeled	100	729227	400	729227.400

CHROMAFIL®

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF	BIGbox Filters/Pack	REF
CA-20/25	0.20	22	yellow	red	100	729026	400	729026.400
CA-45/25	0.45	22	colorless	red	100	729027	400	729027.400
Sterile filters								
CA-20/25 (S)	0.20	22	yellow	red	50	729024		
CA-45/25 (S)	0.45	22	colorless	red	50	729025		

MS = minispike on filter exit; S = sterile filters

CHROMAFIL® syringe filters

Polyamide (PA) = Nylon

Key features

- Moderately hydrophilic membrane
- For aqueous and organic aqueous medium polar liquids

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
PA-20/13	0.20	15.6	labeled	100	729248		
PA-45/13	0.45	15.6	labeled	100	729249		
PA-20/25	0.20	22	labeled	100	729212	400	729212.400
PA-45/25	0.45	22	labeled	100	729213	400	729213.400

CHROMAFIL®

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF	BIGbox Filters/Pack	REF
PA-20/3	0.20	3	colorless	colorless	100	729010		
PA-45/3	0.45	3	colorless	colorless	100	729011		
PA-20/15 MS	0.20	15.6	yellow	green	100	729048	800	729048.800
PA-45/15 MS	0.45	15.6	colorless	green	100	729049	800	729049.800
PA-20/25	0.20	22	yellow	green	100	729012	400	729012.400
PA-45/25	0.45	22	colorless	green	100	729013	400	729013.400
MS = minispike on filter exit								

Polyethersulfone (PES)

Key features

- Hydrophilic membrane
- For aqueous liquids and aqueous liquids with low organic contents
- Very low adsorption of pharmaceuticals and proteins
- Good stability against acids and bases
- Binding capacity for proteins 29 µg per 25 mm type filter

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
PES-20/25	0.20	22	labeled	100	729240	400	729240.400
PES-45/25	0.45	22	labeled	100	729241	400	729241.400
PES-500/25	5.0	22	labeled	100	729242		

Polyvinylidene difluoride (PVDF)

Key features

- Hydrophilic membrane
- For 100 % aqueous samples, water-soluble oligomers and polymers like proteins
- Binding capacity for proteins 20 µg per 25 mm filter type

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
PVDF-20/13	0.20	15.6	labeled	100	729243		
PVDF-45/13	0.45	15.6	labeled	100	729244		
PVDF-20/25	0.20	22	labeled	100	729218	400	729218.400
PVDF-45/25	0.45	22	labeled	100	729219	400	729219.400

CHROMAFIL®

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF
PVDF-20/15 MS	0.20	15.6	yellow	white	100	729043
PVDF-45/15 MS	0.45	15.6	colorless	white	100	729044
MS = minispike on filter exit						

Glass fiber (GF)

Key features

- Inert filter, nominal pore size 1 µm, allows higher flow rates than small pore filters
- For solutions with high loads of particulate matter or for highly viscous solutions (e. g., soil samples, fermentation broths). Glass fiber exhibits a high protein-binding capacity.
- As prefilters for other CHROMAFIL® filters, they prevent plugging of the membrane

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/pack	REF	BIGbox Filters/pack	REF
GF-100/13	nominal 1.0	15.6	labeled	100	729234		
GF-100/25	nominal 1.0	22	labeled	100	729228	400	729228.400

CHROMAFIL®

Type	Pore size [µm]	Effective membrane diameter [mm]	Color code Top	Bottom	Standard pack Filters/pack	REF	BIGbox Filters/Pack	REF
GF-100/15 MS	nominal 1.0	15.6	blue	colorless	100	729034		
GF-100/25	nominal 1.0	22	yellow	black	100	729028	400	729028.400
MS = minispike on filter exit								

CHROMAFIL® syringe filters

Special filter for ion chromatography (IC)

Key features

- For the filtration of aqueous liquids
- For optimal results with blind values < 5 ppb we recommend to prewash the filter with deionized water

CHROMAFIL® Xtra

Type	Pore size [µm]	Effective membrane diameter [mm]		Standard pack Filters/Pack	REF
IC-45/25	0.45	22	labeled	100	729258

Hints for using CHROMAFIL® syringe filters

For optimum filtration results we recommend to keep the following in mind:

- Either discard the first mL or rinse the filter unit with 1 mL of the solvent prior to filtration
- Before filling the syringe, draw about 1 mL air into the syringe in order to minimize the liquid remaining in the filter
- Start filtration with a slight pressure; this will optimize the throughput of the filter. As soon as particles accumulate on the filter, filtration will become more difficult and the pressure on the filter will increase.
- Change the filter whenever the resistance becomes too large in order to prevent rupture of the housing
- Do not apply CHROMAFIL® syringe filters on humans; they are only intended for lab use!
- Always use syringes ≥ 10 mL; smaller syringes can easily cause pressures above the 6 bar limit of the filters
- The temperature should not exceed 55 °C
- Do not re-use the filters

Disposable syringes with Luer tip

Key features

- Body and piston made from polypropylene (non sterile)

Volume	Pack of	REF
2 mL	100	729100
5 mL	100	729101
10 mL	100	729102

Chemical compatibility of CHROMAFIL

Chemical compatibility of filter materials

The chemical compatibility depends on several parameters such as time, pressure, temperature and concentration. In most cases, CHROMAFIL® filters will have only short contact with a solvent. In these cases they may be used despite of limited compatibility.

For example, a PTFE filter with PP housing does not liberate any UV-detectable substances during filtration of 5 mL THF, although PP shows only limited resistance towards THF.

The following table lists the chemical compatibility of our CHROMAFIL® materials.

Solvent	Material											
	MV	CA	RC	PA	PTFE	H-PTFE	PVDF	PES	PET	GF	IC	PP
Acetaldehyde	–	–	+	O	+	+	+		+	+		O
Acetic acid, 100 %	–	–	–	–	+	+	+	+	+	+		+
Acetone	–	–	+	+	+	+	–	–	+	+		+
Acetonitrile	–	–	+	+	+	+	+	+	+	+		+
Ammonia, 25 %	–	–	O	–	+	+	+	+	O	+	–	+
Benzene	+	+	+	+	+	+	O	+	+	+		O
n-Butanol	+	+	+	O	+	+	+	+	+	+		+
Cyclohexane	+	+	+	O	+	+	+	+	+	+		+
Dichloromethane	+	–	+	–	+	+	+	–	+	+		–
Diethyl ether	O	O	+	+	+	+	+	+	+	+		O
Dimethylformamide	–	–	O	+	+	+	–	–	+	+		+
1,4–Dioxane	–	–	+	+	+	+	O	–	+	+		O
Ethanol	–	+	+	+	+	+	+	+	+	+		+
Ethyl acetate	–	–	+	+	+	+	+	+	+	+		O
Ethylene glycol	O	O	+	+	+	+	+	+	+	+		+
Formic acid, 100 %	+	–	O	–	+	+	+	+	O	+		+
Hydrochloric acid, 30 %	–	–	–	–	+	+	+	+	–	+	–	+
Methanol	–	–	+	+	+	+	+	+	+	+		+
Nitric acid, 65 %	–	–	–	–	O	+	O		O	+	–	–
Oxalic acid, 10 % aqueous	+	–	+	–	+	+	+		+	+		+
Petroleum ether	+	+	+	+	+	+	+	+	+	+		+
Phosphoric acid, 80 %	–	–	O	–	+	+	O		+	+	–	+
Potassium hydroxide, 1 mol/L	–	–	O	+	+	+	O	O	O	+	+	+
2–Propanol	+	+	+	+	+	+	+	+	+	+		+
Sodium hydroxide, 1 mol/L	–	–	O	+	+	+	O	O	O	O	+	+
Tetrachloromethane	+	–	+	+	+	+	O		+	+		O
Tetrahydrofuran	–	–	+	O	+	+	+	–	+	+		O
Toluene	+	–	+	+	+	+	+	+	+	+		O
Trichloroethene	+	+	+	O	+	+	+	O	+	+		O
Trichloromethane (chloroform)	+	–	+	–	+	+	+	–	+	+		–
Urea	+	+	+	+	+	+	+		+	+		+
Water	+	+	+	+	+	+	+	+	+	+	+	+
Xylene	+	+	+	+	+		O	O	+	+		O

Data not guaranteed.

+ resistant, – not resistant, O limited resistance

Material

Membranes

MV = cellulose mixed esters, CA = cellulose acetate, RC = regenerated cellulose, PA = polyamide, PTFE = polytetrafluoroethylene, H-PTFE = hydrophilized polytetrafluoroethylene, PVDF = polyvinylidene difluoride, PES = polyethersulfone, PET = polyester, GF = glass fiber, IC = special filter for ion chromatography

Housing material

polypropylene

CHROMAFIL® filtration cartridges

Key features

- Filtration cartridges for sample clarification under vacuum (e.g., using the CHROMABOND 96-well plates vacuum manifold or SPE automation systems like Gilson ASPEC™, Rapidtrace®) or by gravity
- Cartridge sizes 3 mL and 6 mL
- Different membranes (PET, PTFE, GF) and pore sizes (0.2, 0.45 and 1.0 µm). Membrane materials correspond to the respective CHROMAFIL® syringe filters.

CHROMAFIL® filtration cartridges

Description	Pore size [µm]	Pack of [cartridges]	Column volume	
			3 mL	6 mL
Filtration cartridges PET (polyester)	0.20	100		730578.620
Filtration cartridges PET (polyester)	0.45	100		730578.645
Filtration cartridges PTFE (polytetrafluoroethylene)	0.20	100	730570.320	730570.620
Filtration cartridges PTFE (polytetrafluoroethylene)	0.45	100	730570.345	730570.645
Filtration cartridges GF (glass fiber)	nom. 1.0	100	730517.3100	730517.6100

CHROMAFIL® MULTI 96 filter plates

Key features

- 96-well polypropylene plates for the simultaneous filtration of 96 samples
- Advantages of this high-throughput system are:
- Economical by saving time and solvent
- The use of multi-channel pipetters facilitates liquid transfer steps
- Readily adaptable to all common automated and robotic handling systems
- Minimized dead volume (≤ 40 µL)
- Membrane materials correspond to the respective CHROMAFIL® syringe filters

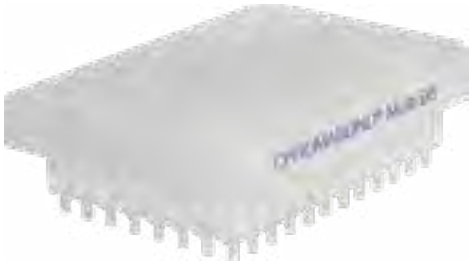
CHROMAFIL® MULTI 96 Filter plates

Description	Pack of	REF
Filter plates with cellulose mixed ester filter elements (0.20 µm)	1	738770.M
Filter plates with cellulose mixed ester filter elements (0.45 µm)	1	738771.M
Filter plates with RC filter elements (regenerated cellulose 0.2 µm)	1	738656.M
Filter plates with RC filter elements (regenerated cellulose 0.45 µm)	1	738657.M
Filter plates with PTFE filter elements (0.2 µm)	1	738660.M
Filter plates with PTFE filter elements (0.45 µm)	1	738661.M
Filter plates with PTFE filter elements (3.0 µm)	1	738663.M
Filter plates with PE filter elements (40 – 100 µm)	1	738659.M
Filter plates with glass fiber filter elements (nominal 1 µm)	1	738655.2M
Filter plates with glass fiber filter elements (nominal 3 µm)	1	738658.M
CHROMABOND® MULTI 96 vacuum manifold for monoblocks, with reservoir tank, vacuum gauge and control valve, for filtration with 96-well filter plates	1	738630.M

MN Tip: High throughput (HTP) product solutions for solid phase extraction (SPE)

Solid phase extraction with CHROMABOND® Multi 96 plates!

Find all CHROMABOND® Multi 96-well plates in our Webshop!



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Technical data of vials

Except for the snap cap vials for storage of powdery samples and the blow-molded glass 70209.1, the vials of our program are made from 1 st hydrolytic class glass. The dimensions stated in this catalog with respect to vial diameter and height are exact values. Please note that other suppliers often list rounded values (e.g., 12 × 32 mm instead of 11.6 × 32 mm), the actual dimensions are, however, identical due to the required fit in the instrument. Our data concerning the volume are defined realistically usable volumes, not calculated values. For reasons of safety we state rather low values. Here, too, deviations of data of other suppliers may occur, which either use the calculated volume (e.g., 2 mL instead of 1.5 mL) or a defined, realistically usable volume in the upper range (e.g., 1.8 mL instead of 1.5 mL).

Closure selection in GC / HPLC

The choice of the best closure depends on certain features of the instrument (needle type / design, transportation mechanism of the autosampler, etc.) as well as on the requirements of the application (temperature, sensitivity of the analysis, single / multiple injections, etc.) and thus is more complicated and more individual than selection of the correct vial type.

Basically the following recommendations can be made:

- Due to the relatively thick and blunt HPLC needles, only Silicone / PTFE closures, either with or without slit, should be used in combination with them.
- Screw closures N 9 are universally suitable on most autosamplers, convenient in handling and available in a broad selection of different cap colors and septa materials. They fulfill all requirements with regard to tightness and analytical purity for GC as well as for HPLC. Due to the relatively thin septa penetration is safe and easy. Crimp closures N 11 are also universally suitable with regard to autosampler compatibility, however, they are not as safe and convenient in their closing technique as the screw closures N 9.
- Snap ring closures N 11 should only be used in HPLC, as the punctual compacting pressure of the septum against the vial rim by the four pins in the cap does not achieve the same level of tightness as the evenly applied pressure through a circular thread or by crimping.
- For sensitive analyses only high purity Silicone / PTFE closures can be used; if additionally there is a need for minimal coring during penetration, a PTFE / Silicone / PTFE septum (sandwich septum) is recommendable.
- Cap colors may be used for marking (sample marking / lab marking / shift marking). However, please consider that some autosamplers working with photocells may not be able to recognize transparent caps.
- For sample storage closed top screw closures (without center hole) should be used. Generally, these also need an elastomeric liner for sealing vials with liquid samples tightly.
- Due to their artificially reduced cap height screw caps N 9 don't have a standardized thread design. Therefore, it is recommendable only to use vials and closures from one source of supply, in order to ensure a harmonious and tight matching of both components.
- Replacement septa are partially available, however, in case of manual assembly you have the risk of contamination with skin fat / sweat and of a possible wrong side orientation. Therefore we highly recommend only to use ready assembled closures, where the liner perfectly matches the cap and has been automatically inserted under strict hygienic conditions.
- Normally ready assembled closures should be suitable for all types of needles, provided the proper type of septum has been selected. Nevertheless, there might be cases where usage of bonded closures (cap and liner form an inseparable unit) can be recommendable. Example: blunt HPLC needle, however, due to the risk of sample loss / concentration changes no septa with slit can be used. In order to avoid that the unslit septum is pushed into the vial by the needle, you use a bonded closure with unslit septum.
- The following table shows the different physical and chemical properties of the various elastomeric septa materials:

Septa Guide					
Septa material	Temperature resistance from / to	Analytical purity	Fragmentation due to hardness and molecular structure (coring)	Hardness (needle penetration)	Resealability (in case of multiple injections)
PTFE virginal	-200 °C / +260 °C	very high		very hard (but very thin material)	no resealability
Natural rubber / PTFE	-40 °C / +120 °C	low	high, big particles	very hard	high
Red Rubber / TEF (FEP)	-40 °C / +110 °C	medium	medium	medium hard	medium
Butyl	-40 °C / +120 °C	medium	medium	medium hard	medium
Butyl / PTFE	-40 °C / +120 °C	medium	medium	medium hard	medium
Silicone / PTFE	-60 °C / +200 °C	high	low to medium	soft	low to medium
PTFE / Silicone / PTFE	-60 °C / +200 °C	high	very low	soft	very low

Certificates

Upon request we can issue (batch related) certificates of conformity for all vials, inserts and closures, if this is required for your own ISO documentation.

Samples

Sample packs of all vials and closures can be requested at any time. The sample packs contain 5 pieces of the respective product. These can be requested cost-free with the REF number of the respective product plus the addition ".MUSTER" (e.g., 1 × 70201HP.MUSTER = 1 sample pack with five vials of 70201HP).

Example for a sample pack with five vials

Example for a sample pack with five screw closures

Packaging

Vials: normally packed with 100 pieces in a PP box, bottom part being shrink-wrapped

Closures: normally packed with 100 pieces in a resealable PE zip lock bag

Literature	
The following literature, which contains vials and caps, can be requested free of charge under the indicated KAT no.	
Brochure vials and caps (English): KATEN200010 Link to the PDF download under: https://*www.mn-net.com/chromatography-downloads*	
Chromatography catalog (English): KATEN200001 Link to the PDF download under: https://*www.mn-net.com/chromatography-downloads*	
Brochure crimping tools (English): KATEN200100, no longer available as hardcopy; only as a PDF download Link to the PDF download under: https://*www.mn-net.com/chromatography-downloads*	
Poster “Optimal crimping” (German/English): KATDE/EN200153 Link to the PDF download under: https://*www.mn-net.com/chromatography-downloads*	

Translation tool for cross-references: the VialFinder at *www.mn-net.com/vialfinder*

The VialFinder is a database-driven translation tool for cross-references of instrument manufacturers and suppliers of consumables worldwide. The VialFinder immediately shows all options available from MACHEREY-NAGEL for the product of interest. The Finder shows 1:1 matches (in bold type) as well as possible alternative products (in normal type) that – in spite of technical differences to the indicated product – are suitable for the application. The corresponding link on the MN REF will lead you to the appropriate product page on our website that will give information on technical product features as well as possible illustrations of the product. In case you cannot find your part number via the VialFinder, please send your inquiry by e-mail to vials@mn-net.com providing us with all product information you may have. We will then check, if we can offer an equivalent product.

Website

The new website offers you support in many ways when searching for the optimal product for your application. Use the digital tools described below of our website in your daily laboratory work!

1. Search by product features:

Open the filter bar and select required individual product features from the drop-down menus. Applicable results are displayed to you in tile view.

2. Translation of cross-references:
Follow the link *www.mn-net.com/vialfinder*.

With the VialFinder part numbers of more than 60 consumables suppliers can be translated.

3. Product information:

Every product on the website has an extensive product detail page with technical data, some even with an additional “Learn more” tab with valuable background information. There is also a download area with relevant product literature.

4. Additional recommendations:

A selection of products with similar product characteristics, such as closures with the same septum, however, with different cap colors, is displayed on the product detail pages under the “Related Products” tab.

In contrast to that, the “Accessories” tab shows products that can be used in conjunction with the product you are looking for, such as vials that can be used in combination with a closure.

5. MN Information center at *www.mn-net.com/chroma-news*:

Stay up to date on product launches and interesting topics related to chromatography. Please kindly do so by studying the Chroma News, which provide exciting information. Tags make it easier to choose a topic.

6. Supporting videos under
https://*www.mn-net.com/e-training-chromatography*:

In the e-training section you will find videos that demonstrate practical and theoretical content in an illustrative way. For example, the principle of sample preparation using the so-called SPE is explained there or you can actively follow how to use electronic crimping tools.

7. Featured analytical topics:

Under “Chromatography Service” you will find in the subsection “Featured topics” specific analytical applications, that are reported on in detail. There you also have access to our application database.

And finally: purchase our products fast and conveniently in our webshop – your exclusive shopping center.

Miscellaneous

Should you need more information concerning this product range, you can ask for our separate brochure “Vials and caps” (KATEN200010), which – among others – features 1:1 drawings of all glass products.

Except where explicitly mentioned, septa are assembled ready to use. Septa beneath or beside a cap are shown for illustration purposes only, and they are pictured upside down.

All drawings in this chapter are scale 1:2.

If you want to see how to use our website in an optimal way, watch the video by following this link:

General remarks

All information is subject to technical changes. All product data are subject to the currently valid specifications.

Contacts

Aside from your known contacts of our sales team you can also contact product management for technical questions at: vials@mn-net.com

Crimp neck vials and caps N 8

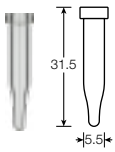
Crimp neck vials and caps N 8

Key features

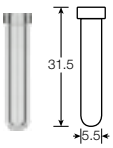
- 0.2 – 0.3 mL usable volume
- Adapter required for use in an autosampler
- Available with round or conical bottom
- Economic closure version: Two-layer septum Red Rubber / FEP
- For more demanding analyses: high purity Silicone / PTFE septa

Crimp neck vials N 8

Illustrations scale 1:2



70286



70282

Type of vial	Usable volume	OD × height	Pack of	REF
Clear, conical	0.2 mL	5.5 × 31.5 mm	100	70286
Clear, round bottom	0.3 mL	5.5 × 31.5 mm	100	70282

Ready assembled crimp closures N 8 and plain crimp caps N 8

 702025  70289  702878  702800

Cap description	Septa description	Thickness	Pack of	REF
N 8 aluminum crimp cap, silver, center hole	Red Rubber / FEP colorless	1.0 mm	100	702025
N 8 aluminum crimp cap, silver, center hole	Silicone white / PTFE red	1.0 mm	100	70289
N 8 aluminum crimp cap, silver, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702878
N 8 aluminum crimp cap, silver, center hole	no liner	–	100	702800

Crimping tools N 8

Description	Pack of	REF
Manual crimper (standard) for 8 mm aluminum crimp caps	1	735126
Manual decapper (standard) for 8 mm aluminum crimp caps	1	735408
Manual ergonomic crimper for 8 mm aluminum crimp caps	1	735208

Manual crimper (standard)

Manual ergonomic crimper

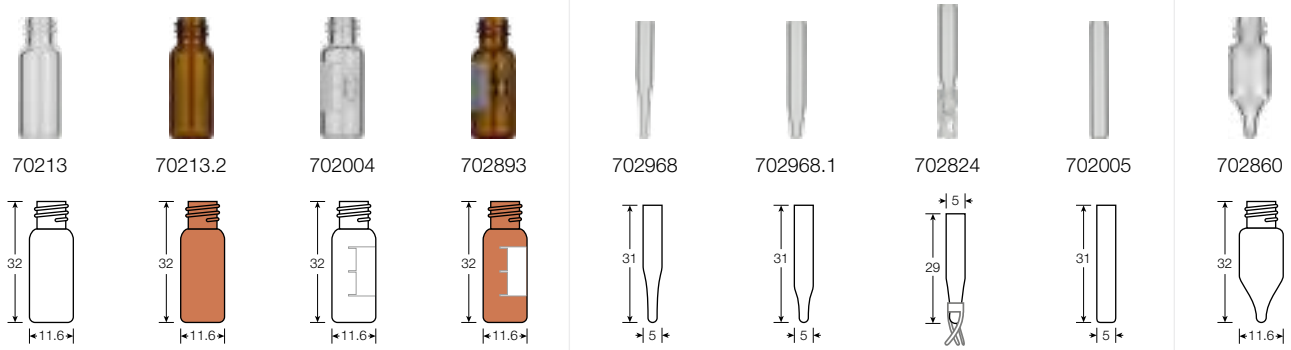
Screw neck vials and caps N 8

Key features

- Are among the oldest vial types for HPLC and GC (besides crimp neck vials N 11)
- More and more replaced by screw neck vials N 9, which are easier to fill due to the wide opening compared to screw neck vials N 8 with small opening
- Due to the cap design not universally usable on all autosamplers in GC and HPLC – however, often used on instruments of VWR (Merck®) / Hitachi, Varian®, Knauer, Gilson®, Shimadzu® and others
- In combination with closed top screw closures also used for sample storage (see page 125)

Screw neck vials N 8, small opening (8-425 thread), and compatible inserts

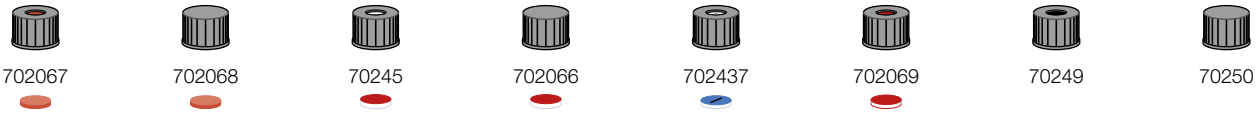
Illustrations scale 1:2



Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom	1.5 mL	11.6 × 32 mm	100	70213
Amber, flat bottom	1.5 mL	11.6 × 32 mm	100	70213.2
Clear, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702004
Amber, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702893
Insert for small opening vials, clear, conical, 15 mm tip	0.1 mL	5 × 31 mm	100	702968
Insert for small opening vials, clear, conical, 9 mm tip	0.15 mL	5 × 31 mm	100	702968.1
Insert for small opening vials, clear, with plastic spring	0.1 mL	5 × 29 mm	100	702824
Insert for small opening vials, clear, flat bottom	0.25 mL	5 × 31 mm	100	702005
Micro-vial, clear, conical	1.1 mL	11.6 × 32 mm	100	702860

Screw neck vials and caps N 8

Ready assembled screw closures N 8 and plain screw caps N 8



Cap description	Septa description	Thickness	Pack of	REF
N 8 PP screw cap, black, center hole	Red Rubber / FEP colorless	1.3 mm	100	702067
as above, but with closed top	Red Rubber / FEP colorless	1.3 mm	100	702068
N 8 PP screw cap, black, center hole	Silicone white / PTFE red	1.3 mm	100	70245
as above, but with closed top	Silicone white / PTFE red	1.3 mm	100	702066
N 8 PP screw cap, black, center hole	Silicone white / PTFE blue, slit	1.0 mm	100	702437
N 8 PP screw cap, black, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702069
N 8 PP screw cap, black, center hole	no liner	–	100	70249
as above, but with closed top	no liner	–	100	70250

N 8 Septa for screw caps N 8

Material	Illustration	Thickness	Pack of	REF
Septum N 8, PTFE virginal, white		0.25 mm	100	70261
Septum N 8, Red Rubber / FEP colorless		1.3 mm	100	702070
Septum N 8, Silicone white / PTFE red		1.3 mm	100	70248
Septum N 8, Silicone white / PTFE blue, slit		1.0 mm	100	702481

Finding instead of searching: Translation of cross-references with the VialFinder

Are you in need to change your current vials and caps supplier due to quality, price or delivery issues? Make an easy changeover to vials and caps from MACHEREY-NAGEL by using our VialFinder – a database driven tool on our website that can help you with the translation of cross-references of vials and caps products from suppliers from all over the world. This powerful and easy-to-use tool has been updated, so that you now find cross-references from almost 60 suppliers worldwide (instrument companies and consumables suppliers).

www.mn-net.com/vialfinder

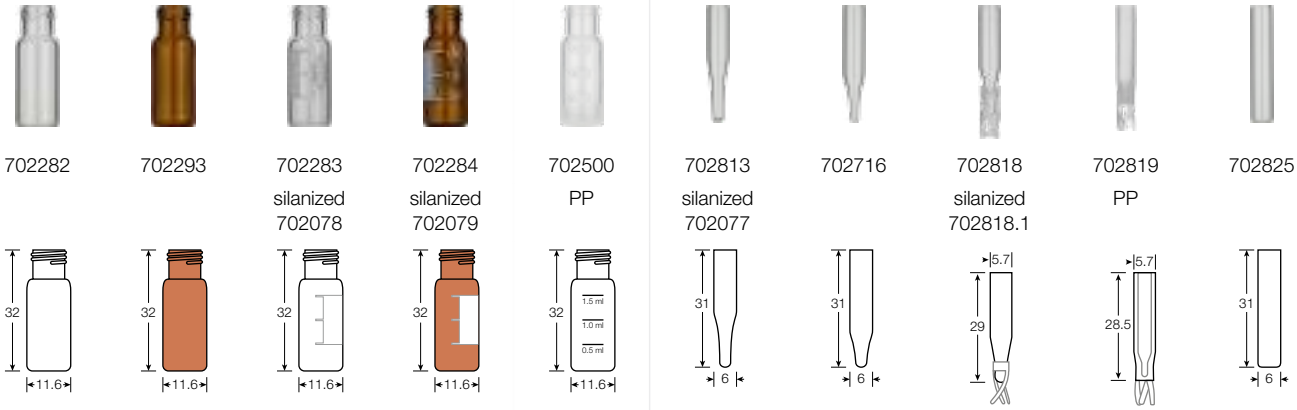
Screw neck vials and caps N 9

Key features

- Can be used on almost all HPLC and GC autosamplers
- Large range of vials and closures
- Also available as bonded closures (advantage: thick (blunt) HPLC needles cannot push the septum into the vial)
- Also available as pre-sealed vial-closure combinations
- 1.5 mL polypropylene vials N 9 for special applications (e.g., IC, CE, PFAS, etc.)

Screw neck vials N 9, wide opening (short thread), and compatible inserts

Illustrations scale 1:2

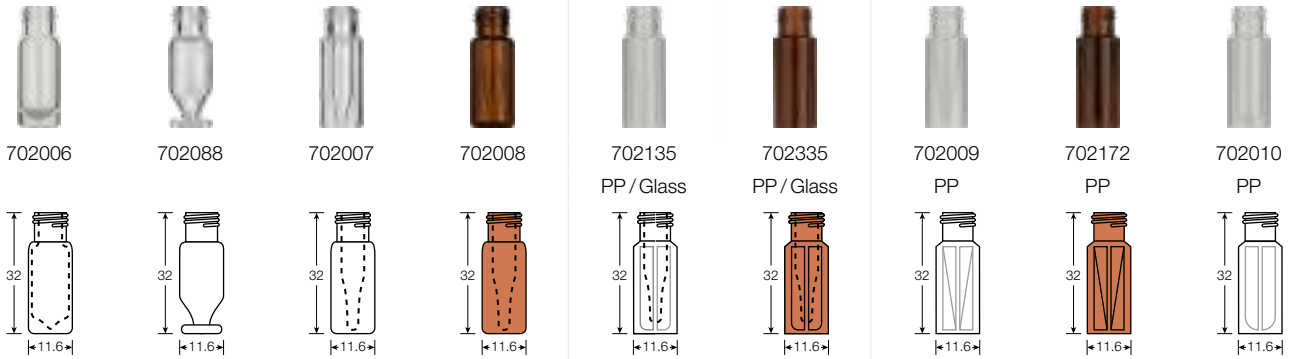


Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom	1.5 mL	11.6 × 32 mm	100	702282
Amber, flat bottom	1.5 mL	11.6 × 32 mm	100	702293
Clear, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702283
as above, silanized	1.5 mL	11.6 × 32 mm	100	702078
Amber, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702284
as above, silanized	1.5 mL	11.6 × 32 mm	100	702079
Polypropylene, transparent, with filling lines	1.5 mL	11.6 × 32 mm	100	702500
Insert for wide opening vials, clear, conical, 15 mm tip	0.2 mL	6 × 31 mm	100	702813
as above, silanized	0.2 mL	6 × 31 mm	100	702077
Insert for wide opening vials, clear, conical, 12 mm tip	0.25 mL	6 × 31 mm	100	702716
Insert for wide opening vials, clear, with plastic spring	0.1 mL	5.7 × 29 mm	100	702818
as above, silanized	0.1 mL	5.7 × 29 mm	100	702818.1
PP Insert for wide opening vials, transparent, with integrated spring	0.1 mL	5.7 × 29 mm	100	702819
Insert for wide opening vials, clear, flat bottom	0.3 mL	6 × 31 mm	100	702825

Screw neck vials and caps N 9

Screw neck micro-vials N 9, wide opening (short thread)

Illustrations scale 1:2



Type of vial	Usable volume	OD × height	Pack of	REF
Micro-vial, clear, 15 µL funnel in solid glass bottom	1.1 mL	11.6 × 32 mm	100	702006
Micro-vial, clear, conical, with round pedestal glass plate	1.1 mL	11.6 × 32 mm	100	702088
Micro-vial, clear, with integrated 0.2 mL insert	0.2 mL	11.6 × 32 mm	100	702007
Micro-vial, amber, with integrated 0.2 mL insert	0.2 mL	11.6 × 32 mm	100	702008
Micro-vial, polypropylene, transparent, with integrated 0.2 mL glass insert, conical	0.2 mL	11.6 × 32 mm	100	702135*
Micro-vial, polypropylene, amber, with integrated 0.2 mL glass insert, conical	0.2 mL	11.6 × 32 mm	100	702335*
Micro-vial, polypropylene, transparent, with inner cone	0.3 mL	11.6 × 32 mm	100	702009
Micro-vial, polypropylene, amber, with inner cone	0.3 mL	11.6 × 32 mm	100	702172
Micro-vial, polypropylene, transparent, with round bottom insert	0.7 mL	11.6 × 32 mm	100	702010
* upon request also available with an integrated silanized glass insert				

Pre-assembled vial-insert combinations with screw neck N 9

Vial description	Insert description	Pack of	REF
Vial 702282: 1.5 mL, clear, flat bottom	with pre-assembled micro-insert 702813: 0.2 mL, conical, 15 mm tip	100	702177
Vial 702283: 1.5 mL, clear, flat bottom, label and scale	with pre-assembled micro-insert 702813: 0.2 mL, conical, 15 mm tip	100	702178
Vial 702284: 1.5 mL, amber, flat bottom, label and scale	with pre-assembled micro-insert 702813: 0.2 mL, conical, 15 mm tip	100	702179
Further pre-assembled vial-insert combinations on request			

Bonded screw closures N 9 (septum firmly connected with the cap; cannot be removed)

Cap description	Septa description	Thickness	Pack of	REF
N 9 PP bonded screw cap, blue, center hole	Red Rubber / TEF colorless	1.0 mm	100	702028
N 9 PP bonded screw cap, blue, center hole	Silicone beige / PTFE white	1.3 mm	100	702026
N 9 PP bonded screw cap, blue, center hole	Silicone beige / PTFE white, slit	1.3 mm	100	702027

Ready assembled screw closures N 9

 702029  702031  702032

Cap description	Septa description	Thickness	Pack of	REF
N 9 PP screw cap, transparent, center hole	PTFE virginal, white	0.25 mm	100	702029
N 9 PP screw cap, blue, center hole	PTFE virginal, white	0.25 mm	100	702031
N 9 PP screw cap blue, closed top	PTFE virginal, white	0.25 mm	100	702032

 702030  702732  702080  702081  702082  702147

 702033

Cap description	Septa description	Thickness	Pack of	REF
N 9 PP screw cap, transparent, center hole	Red Rubber / FEP colorless	1.0 mm	100	702030
N 9 PP screw cap, blue, center hole	Red Rubber / FEP colorless	1.0 mm	100	702732
N 9 PP screw cap, black, center hole	Red Rubber / FEP colorless	1.0 mm	100	702080
N 9 PP screw cap, red, center hole	Red Rubber / FEP colorless	1.0 mm	100	702081
N 9 PP screw cap, green, center hole	Red Rubber / FEP colorless	1.0 mm	100	702082
N 9 PP screw cap, yellow, center hole	Red Rubber / FEP colorless	1.0 mm	100	702147
N 9 PP screw cap blue, closed top	Red Rubber / FEP colorless	1.0 mm	100	702033

 702287  702287.1  702036  702037  702038  702107

 702155  702402  702034

Cap description	Septa description	Thickness	Pack of	REF
N 9 PP screw cap, transparent, center hole	Silicone white / PTFE red	1.0 mm	100	702287
N 9 PP screw cap, blue, center hole	Silicone white / PTFE red	1.0 mm	100	702287.1
N 9 PP screw cap, black, center hole	Silicone white / PTFE red	1.0 mm	100	702036
N 9 PP screw cap, red, center hole	Silicone white / PTFE red	1.0 mm	100	702037
N 9 PP screw cap, green, center hole	Silicone white / PTFE red	1.0 mm	100	702038
N 9 PP screw cap, yellow, center hole	Silicone white / PTFE red	1.0 mm	100	702107
N 9 magnetic screw cap, silver, center hole	Silicone white / PTFE red	1.0 mm	100	702155
N 9 PP screw cap, blue, center hole	Silicone white / Polyimide orange, fluorine-free	1.0 mm	100	702402
N 9 PP screw cap blue, closed top	Silicone white / PTFE red	1.0 mm	100	702034

 702288  702288.1  702039  702040  702083  702109

 702156  702405

Cap description	Septa description	Thickness	Pack of	REF
N 9 PP screw cap, transparent, center hole	Silicone white / PTFE blue, slit	1.0 mm	100	702288
N 9 PP screw cap, blue, center hole	Silicone white / PTFE blue, slit	1.0 mm	100	702288.1
N 9 PP screw cap, black, center hole	Silicone white / PTFE blue, slit	1.0 mm	100	702039
N 9 PP screw cap, red, center hole	Silicone white / PTFE blue, slit	1.0 mm	100	702040
N 9 PP screw cap, green, center hole	Silicone white / PTFE blue, slit	1.0 mm	100	702083
N 9 PP screw cap, yellow, center hole	Silicone white / PTFE blue, slit	1.0 mm	100	702109
N 9 magnetic screw cap, silver, center hole	Silicone white / PTFE blue, slit	1.0 mm	100	702156
N 9 PP screw cap, blue, center hole	Silicone white / Polyimide orange, slit, fluorine-free	1.0 mm	100	702405

Screw neck vials and caps N 9

Ready assembled screw closures N 9

 702286  702035  702158  702084  702085  702159

Cap description	Septa description	Thickness	Pack of	REF
N 9 PP screw cap, transparent, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702286
N 9 PP screw cap, blue, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702035
N 9 PP screw cap, black, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702158
N 9 PP screw cap, red, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702084
N 9 PP screw cap, green, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702085
N 9 PP screw cap, yellow, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702159

 702160  702161  702162  702163  702164  702165

Cap description	Septa description	Thickness	Pack of	REF
N 9 PP screw cap, transparent, center hole	no liner	–	100	702160
N 9 PP screw cap, blue, center hole	no liner	–	100	702161
N 9 PP screw cap, black, center hole	no liner	–	100	702162
N 9 PP screw cap, red, center hole	no liner	–	100	702163
N 9 PP screw cap, green, center hole	no liner	–	100	702164
N 9 PP screw cap, yellow, center hole	no liner	–	100	702165

N 9 septa for screw caps N 9

Material	Illustration	Thickness	Pack of	REF
PTFE virginal, white		0.25 mm	100	702043
Red Rubber / FEP colorless		1.0 mm	100	702041
Silicone white / PTFE red		1.0 mm	100	702042
Silicone white / PTFE blue, slit		1.0 mm	100	702148

Pre-sealed vial-closure combination

Pre-sealed vial-closure combinations with screw neck N 9

Vial description	Closure description	Pack of	REF
Pre-sealed vials 702282: 1.5 mL screw neck vial N 9, 11.6 × 32 mm, clear, flat bottom, wide opening	pre-screwed with 702732: N 9 PP screw cap, blue, center hole, Red Rubber/FEP colorless, 1.0 mm	100	702857
Pre-sealed vials 702283: 1.5 mL screw neck vial N 9, 11.6 × 32 mm, clear, flat bottom, wide opening, label and scale	pre-screwed with 702732: N 9 PP screw cap, blue, center hole, Red Rubber/FEP colorless, 1.0 mm	100	702858
Pre-sealed vials 702282: 1.5 mL screw neck vial N 9, 11.6 × 32 mm, clear, flat bottom, wide opening	pre-screwed with 702287.1: N 9 PP screw cap, blue, center hole, Silicone white/PTFE red, 1.0 mm	100	702874
Pre-sealed vials 702283: 1.5 mL screw neck vial N 9, 11.6 × 32 mm, clear, flat bottom, wide opening, label and scale	pre-screwed with 702288.1: N 9 PP screw cap, blue, center hole, Silicone white/PTFE blue, slit, 1.0 mm	100	702863
Pre-sealed vials 702284: 1.5 mL screw neck vial N 9, 11.6 × 32 mm, clear, flat bottom, wide opening, label and scale	pre-screwed with 702288.1: N 9 PP screw cap, blue, center hole, Silicone white/PTFE blue, slit, 1.0 mm	100	702873
Pre-sealed vials 702283: 1.5 mL screw neck vial N 9, 11.6 × 32 mm, clear, flat bottom, wide opening, label and scale	pre-screwed with 702026: N 9 PP bonded screw cap, blue, center hole, Silicone beige / PTFE white, 1.3 mm	100	702864
Other pre-sealed vial-closure combinations on request.			

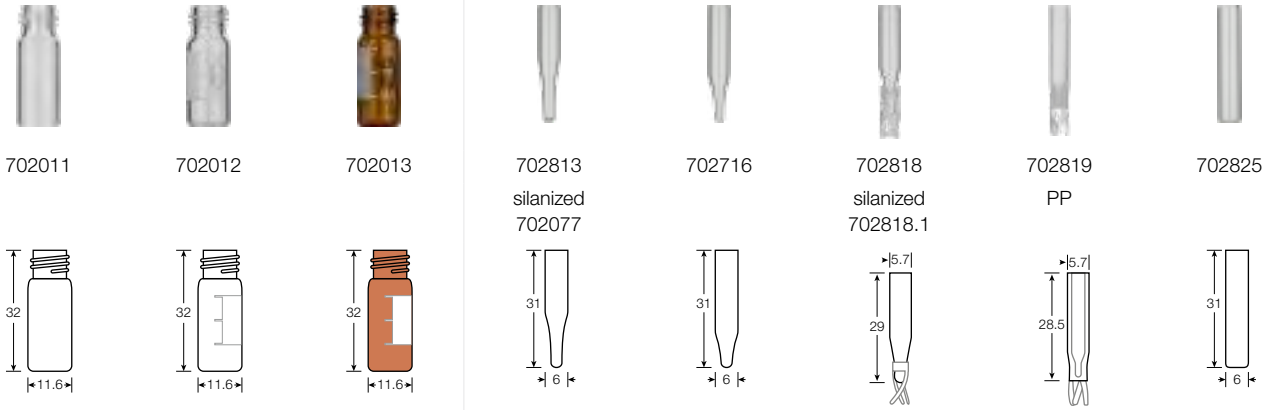
Screw neck vials and caps N 10

Key features

- Wide opening for easy filling
- Due to the cap height not universally suitable for all instruments
- Often used on Jasco, Shimadzu® and PerkinElmer® instruments
- Large range of bonded screw closures for a safe penetration (septa firmly connected with the cap; cannot be removed)

Screw neck vials N 10, wide opening (10-425 thread), and compatible inserts

Illustrations scale 1:2



702011	702012	702013	702813	702716	702818	702819	702825
			silanized 702077		silanized 702818.1	PP	

Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom	1.5 mL	11.6 × 32 mm	100	702011
Clear, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702012
Amber, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702013
Insert for wide opening vials, clear, conical, 15 mm tip	0.2 mL	6 × 31 mm	100	702813
as above, silanized	0.2 mL	6 × 31 mm	100	702077
Insert for wide opening vials, clear, conical, 12 mm tip	0.25 mL	6 × 31 mm	100	702716
Insert for wide opening vials, clear, with plastic spring	0.1 mL	5.7 × 29 mm	100	702818
as above, silanized	0.1 mL	5.7 × 29 mm	100	702818.1
PP insert for wide opening vials, transparent, with integrated spring	0.1 mL	5.7 × 29 mm	100	702819
Insert for wide opening vials, clear, flat bottom	0.3 mL	6 × 31 mm	100	702825

Screw closures N 10 and plain screw caps N 10

702044	702045	702046	702047	702048	702049

Cap description	Septa description	Thickness	Pack of	REF
N 10 PP bonded screw cap*, black, center hole	Red Rubber / TEF colorless	1.0 mm	100	702044
N 10 PP bonded screw cap*, black, center hole	Silicone white / PTFE beige	1.5 mm	100	702045
N 10 PP bonded screw cap*, black, center hole	Silicone white / PTFE red	1.0 mm	100	702046
N 10 PP bonded screw cap*, black, center hole	Silicone white / PTFE blue, slit	1.5 mm	100	702047
N 10 PP screw cap, black, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702048
N 10 PP screw cap, black, center hole	no liner	–	100	702049

*septum firmly connected with the cap, cannot be removed.

Crimp neck vials and caps N 11

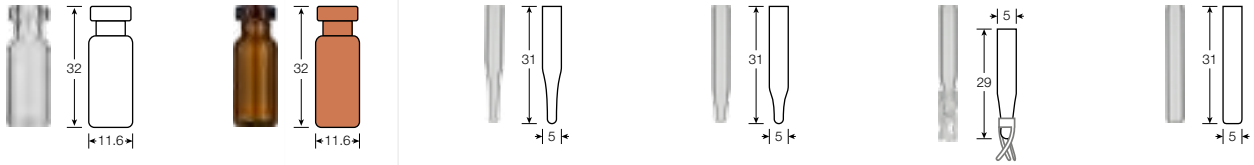
Crimp neck vials and caps N 11

Key features

- Broad variety of standard crimp neck vials (with small or wide opening), as well as crimp neck micro-vials for smaller sample volumes
- Economic closures: Natural rubber / TEF (2 layers), Natural rubber / Butyl / TEF (3 layers) and Red Rubber / FEP (2 layers)
- For more demanding analyses: analytically pure Silicone / PTFE septa with lower fragmentation
- Magnetic closure: REF 702879 for use on CTC GC PAL
- Manual and electronic crimping tools for vials N 11 can be found on pages 118 and 140 – 141.

Crimp neck vials N 11, small opening, and compatible inserts

Illustrations scale 1:2



70201CG | 70214CG | 702968 | 702968.1 | 702824 | 702005

Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom, small opening	1.5 mL	11.6 × 32 mm	100	70201CG
Amber, flat bottom, small opening	1.5 mL	11.6 × 32 mm	100	70214CG
Insert for small opening vials, clear, conical, 15 mm tip	0.1 mL	5 × 31 mm	100	702968
Insert for small opening vials, clear, conical, 9 mm tip	0.15 mL	5 × 31 mm	100	702968.1
Insert for small opening vials, clear, with plastic spring	0.1 mL	5 × 29 mm	100	702824
Insert for small opening vials, clear, flat bottom	0.25 mL	5 × 31 mm	100	702005

Vials and caps for PFAS analysis

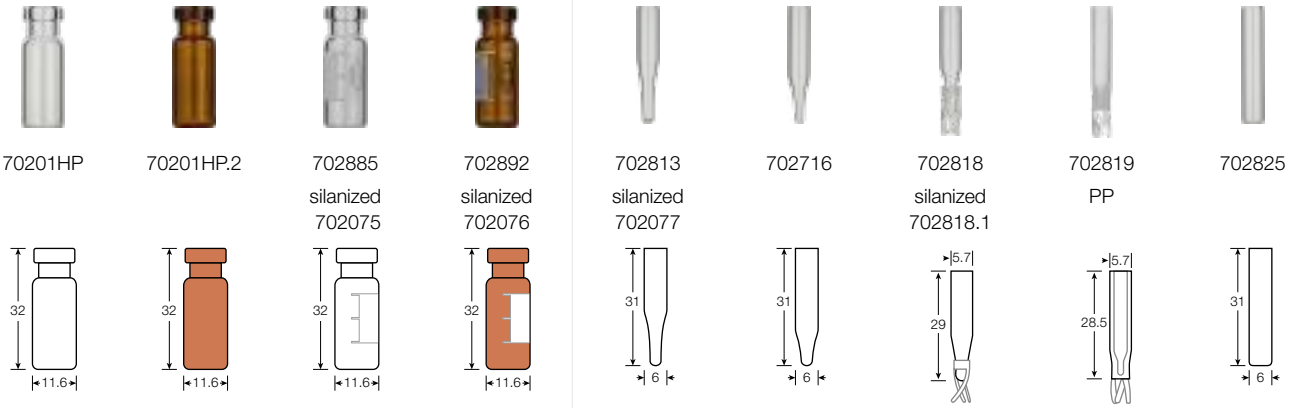
Per- and polyfluoroalkyl substances (PFAS) are used for many daily applications, e.g. food packaging and textile coating, because of their non-sticky properties. However, most PFAS are dangerous substances that need to be monitored globally. Due to their increasing appearance in the environment, new product solutions for their analysis are of great demand.

When you are doing PFAS analysis, it is crucial to select the right vials and closures for this application. Adsorption effects of glass as well as possible contaminations of the sample by particles from the septa, especially from the PTFE lamination, may put your analysis results at risk.

Polypropylene vials are best suited for PFAS analysis, since the adsorption effects are the lowest and the signal strength of the analytes is therefore the highest. Fluorine-free septa, i. e. septa with a polyimide coating rather than a PTFE coating, are recommended to eliminate any migration of fluorine into the sample.

Crimp neck vials N 11, wide opening, and compatible inserts

Illustrations scale 1:2



Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom, wide opening	1.5 mL	11.6 × 32 mm	100	70201HP
Amber, flat bottom, wide opening	1.5 mL	11.6 × 32 mm	100	70201HP.2
Clear, flat bottom, wide opening, label and scale	1.5 mL	11.6 × 32 mm	100	702885
as above, silanized	1.5 mL	11.6 × 32 mm	100	702075
Amber, flat bottom, wide opening, label and scale	1.5 mL	11.6 × 32 mm	100	702892
as above, silanized	1.5 mL	11.6 × 32 mm	100	702076
Insert for wide opening vials, clear, conical, 15 mm tip	0.2 mL	6 × 31 mm	100	702813
as above, silanized	0.2 mL	6 × 31 mm	100	702077
Insert for wide opening vials, clear, conical, 12 mm tip	0.25 mL	6 × 31 mm	100	702716
Insert for wide opening vials, clear, with plastic spring	0.1 mL	5.7 × 29 mm	100	702818
as above, silanized	0.1 mL	5.7 × 29 mm	100	702818.1
PP Insert for wide opening vials, transparent, with integrated spring	0.1 mL	5.7 × 29 mm	100	702819
Insert for wide opening vials, clear, flat bottom	0.3 mL	6 × 31 mm	100	702825

Optimal crimping

For an optimal crimp result the crimping tool needs to be adjusted to:

- Type and height of the vial's crimp neck
- Thickness and hardness of the septa
- Properties of the cap (type, material)

For doing so, please refer to the instruction manual of the individual tool.

Permanent control of the crimp result and thus of the crimping tool settings is necessary.

Incorrect crimping can be recognized by the following features:

Cap deformation

Pulled up edge of the center hole

Strong formation of wrinkles

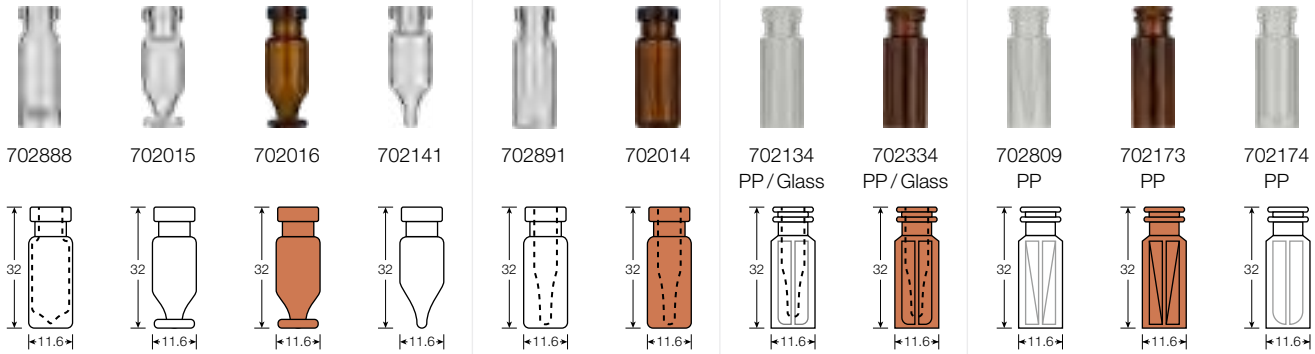
Convex looking liner

Cap can be turned with only low expenditure of power

Crimp neck vials and caps N 11

Crimp neck micro-vials N 11

Illustrations scale 1:2

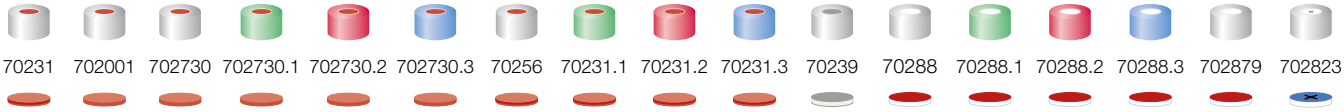


702888	702015	702016	702141	702891	702014	702134 PP / Glass	702334 PP / Glass	702809 PP	702173 PP	702174 PP

Type of vial	Usable volume	OD × height	Pack of	REF
Micro-vial, clear, flat bottom 15 µL funnel in solid glass bottom	1.1 mL	11.6 × 32 mm	100	702888
Micro-vial, clear, conical, with round pedestal glass plate	1.1 mL	11.6 × 32 mm	100	702015
Micro-vial, amber, conical, with round pedestal glass plate	1.1 mL	11.6 × 32 mm	100	702016
Micro-vial, clear, conical	1.1 mL	11.6 × 32 mm	100	702141
Micro-vial, clear, with integrated 0.2 mL insert	0.2 mL	11.6 × 32 mm	100	702891
Micro-vial, amber, with integrated 0.2 mL insert	0.2 mL	11.6 × 32 mm	100	702014
Micro-vial, polypropylene, transparent, with integrated 0.2 mL glass insert, conical	0.2 mL	11.6 × 32 mm	100	702134*
Micro-vial, polypropylene, amber, with integrated 0.2 mL glass insert, conical	0.2 mL	11.6 × 32 mm	100	702334*
Micro-vial, polypropylene, transparent, with inner cone	0.3 mL	11.6 × 32 mm	100	702809
Micro-vial, polypropylene, amber, with inner cone	0.3 mL	11.6 × 32 mm	100	702173
Micro-vial, polypropylene, transparent, with round bottom insert	0.7 mL	11.6 × 32 mm	100	702174

* upon request also available with an integrated silanized glass insert

Ready assembled aluminum crimp closures N 11



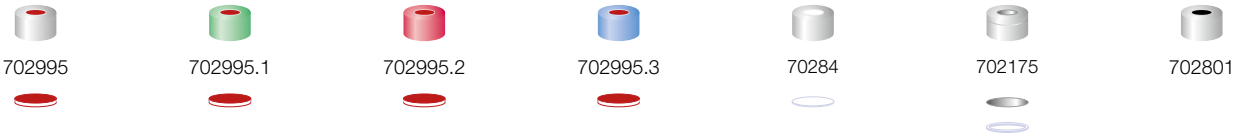
70231	702001	702730	702730.1	702730.2	702730.3	70256	70231.1	70231.2	70231.3	70239	70288	70288.1	70288.2	70288.3	702879	702823

Cap description	Septa description	Thickness	Pack of	REF
N 11 aluminum crimp cap, silver, center hole	Natural rubber / Butyl red-orange / TEF colorless	1.3 mm	100	70231
N 11 aluminum crimp cap, silver, center hole	Natural rubber red-orange / TEF colorless	1.0 mm	100	702001
N 11 aluminum crimp cap, silver, center hole	Red Rubber / FEP colorless	1.0 mm	100	702730
N 11 aluminum crimp cap, green, center hole	as above	1.0 mm	100	702730.1
N 11 aluminum crimp cap, red, center hole	as above	1.0 mm	100	702730.2
N 11 aluminum crimp cap, blue, center hole	as above	1.0 mm	100	702730.3
N 11 aluminum crimp cap, silver, center hole	Natural rubber / Butyl red-orange / TEF colorless	1.0 mm	100	70256
N 11 aluminum crimp cap, green, center hole	as above	1.0 mm	100	70231.1
N 11 aluminum crimp cap, red, center hole	as above	1.0 mm	100	70231.2
N 11 aluminium crimp cap, blue, center hole	as above	1.0 mm	100	70231.3
N 11 aluminum crimp cap, silver, center hole	PTFE gray / Butyl beige / PTFE gray	1.3 mm	100	70239
N 11 aluminum crimp cap, silver, center hole	Silicone white / PTFE red	1.3 mm	100	70288
N 11 aluminum crimp cap, green, center hole	as above	1.3 mm	100	70288.1
N 11 aluminum crimp cap, red, center hole	as above	1.3 mm	100	70288.2
N 11 aluminum crimp cap, blue, center hole	as above	1.3 mm	100	70288.3
N 11 [illegible]ic crimp cap, silver, center hole	Silicone white / PTFE red	1.0 mm	100	702879
N 11 aluminum crimp cap, silver, center hole	Silicone white / PTFE blue, cross-slit	1.5 mm	100	702823*
N 11 PE cap, transparent, closed top, with thin piercing area			100	702401

* upon request also available with a green, red or a blue crimp cap

Crimp neck vials and caps N 11

Ready assembled crimp closures N 11



Cap description	Septa description	Thickness	Pack of	REF
N 11 aluminum crimp cap, silver, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702995
N 11 aluminum crimp cap, green, center hole	as above	1.0 mm	100	702995.1
N 11 aluminum crimp cap, red, center hole	as above	1.0 mm	100	702995.2
N 11 aluminum crimp cap, blue, center hole	as above	1.0 mm	100	702995.3
N 11 aluminum crimp cap, silver, center hole	PTFE virginal, white	0.25 mm	100	70284
N 11 aluminum crimp cap, silver, roll grove, center hole	O-ring + aluminium septa, TPF (Total Phthalate Free)	0.1 mm	100	702175
N 11 aluminum crimp cap, silver, center hole	no liner	–	100	702801

Pre-sealed vial-closure combinations with crimp neck N 11

Vial description	Closure description	Pack of	REF
Pre-sealed vials 70201HP: 1.5 mL crimp neck vial N 11, 11.6 × 32 mm, clear, flat bottom, wide opening	crimped with 70256: N 11 aluminum crimp cap, silver, center hole, Natural rubber / Butyl red-orange / TEF colorless, 1.0 mm	100	702101HP
Pre-sealed vials 702892: 1.5 mL crimp neck vial N 11, 11.6 × 32 mm, amber, flat bottom, wide opening, label and scale	crimped with 70256: N 11 aluminum crimp cap, silver, center hole, Natural rubber / Butyl red-orange / TEF colorless, 1.0 mm	100	702859
Pre-sealed vials 70201HP: 1.5 mL crimp neck vial N 11, 11.6 × 32 mm, clear, flat bottom, wide opening	crimped with 702995: N 11 aluminum crimp cap, silver, center hole, PTFE red / Silicone white / PTFE red, 1.0 mm	100	702867
Pre-sealed vials 70201CG: 1.5 mL crimp neck vial N 11, 11.6 × 32 mm, clear, flat bottom, small opening	crimped with 70231: N 11 aluminum crimp cap, silver, center hole, Natural rubber / Butyl red-orange / TEF colorless, 1.3 mm	100	702882
Pre-sealed vials 70201HP: 1.5 mL crimp neck vial N 11, 11.6 × 32 mm, clear, flat bottom, wide opening	crimped with 702823: N 11 aluminum crimp cap, silver, center hole, Silicone white / PTFE blue, cross-slit, 1.5 mm	100	702887
Pre-sealed vials 702892: 1.5 mL crimp neck vial N 11, 11.6 × 32 mm, amber, flat bottom, wide opening, label +scale	crimped with 702823: N 11 aluminum crimp cap, silver, center hole, Silicone white / PTFE blue, cross-slit, 1.5 mm	100	702895
Other pre-sealed vial-closure combinations on request			

Pre-sealed vial-closure combination

Crimp neck vials and caps N 11

Crimping tools N 11

Description	Pack of	REF
Manual crimper (standard), height adjustable, for 11 mm aluminum crimp caps	1	735111
Manual decapper (standard) for 11 mm aluminum crimp caps	1	735911
Manual ergonomic crimper for 11 mm aluminum crimp caps	1	735211
Manual ergonomic decapper for 11 mm aluminum crimp caps	1	735311
Electronic crimper for 11 mm aluminum crimp caps (battery-powered)	1	735511
Electronic decapper for 11 mm aluminum crimp caps (battery-powered)	1	735611
Electronic high power crimping tool with power supply	1	735700
Crimping head for 11 mm crimp caps (aluminum, magnetic)	1	735711
Decapping head for 11 mm crimp caps (aluminum, magnetic)	1	735811
Stand for electronic crimping tools	1	735501
Replacement battery 6.6 V, 8.6 Wh for 735511, 735611	1	735500
Rack for two crimping tools either type ergonomic (manual) or electronic, blue, 240 × 95 × 65 mm	1	735509

Manual crimper
Standard

Manual crimper
Ergonomic

Electronic crimper
Battery-powered

To see the electronic, battery-powered tool in operation, watch the video under the following link:

Useful tips for optimal crimping

can be found on our website under *www.mn-net.com/media/pdf/Poster-Optimal-Crimping-EN.pdf* .

As a decision-making aid when choosing the most suitable crimping tool for your personal needs, use our specialized brochure “Crimping tools”, which you can find in the chromatography download area at *www.mn-net.com/chromatography-downloads* on our website.

To find out about the different operation modes of the various crimping tool types, please click on the tab “Learn more” on the product detail page of each crimping tool on our website.

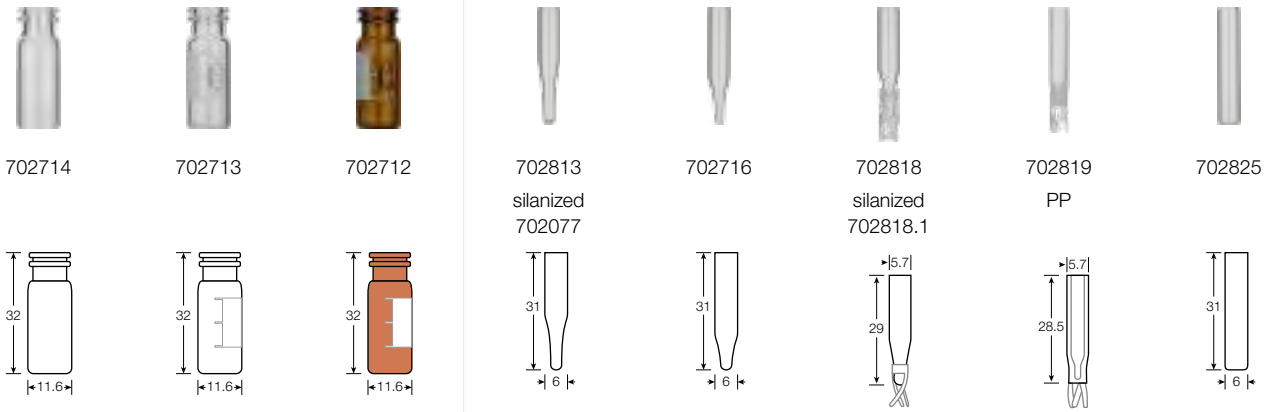
Snap ring vials and caps N 11

Key features

- Quick, convenient sealing method which, however, should only be used in HPLC
- Can be used on all common HPLC autosamplers
- Alternatively crimp closures N 11 can be used (see preceding pages).
- 0.3 and 0.7 mL PP snap ring vials for special applications, e.g., for ion chromatography
- Most common closure: with cross-slit Silicone / PTFE septum, which supports easy penetration with the relatively thick, blunt HPLC needles
- Besides hard caps also more easy to handle soft caps in light blue are available

Snap ring vials N 11, wide opening, and compatible inserts

Illustrations scale 1:2

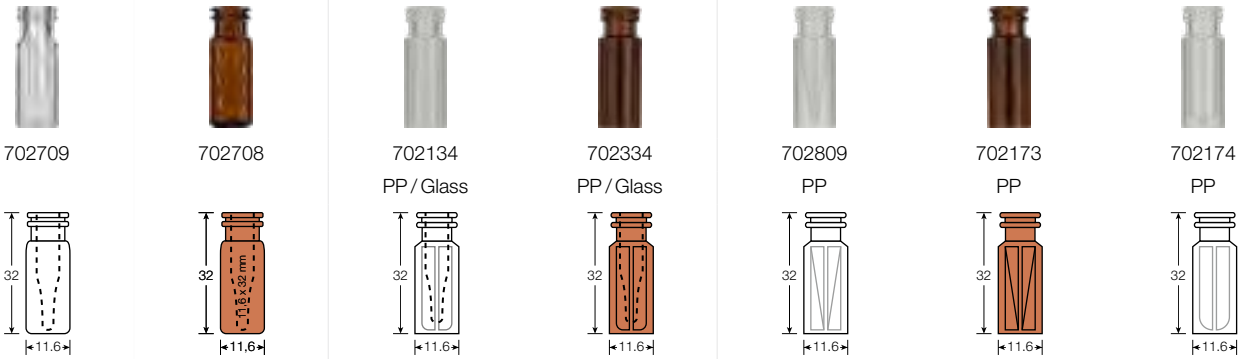


Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom	1.5 mL	11.6 × 32 mm	100	702714
Clear, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702713
Amber, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702712
Insert for wide opening vials, clear, conical, 15 mm tip	0.2 mL	6 × 31 mm	100	702813
as above, silanized	0.2 mL	6 × 31 mm	100	702077
Insert for wide opening vials, clear, conical, 12 mm tip	0.25 mL	6 × 31 mm	100	702716
Insert for wide opening vials, clear, with plastic spring	0.1 mL	5.7 × 29 mm	100	702818
as above, silanized	0.1 mL	5.7 × 29 mm	100	702818.1
PP Insert for wide opening vials, transparent, with integrated spring	0.1 mL	5.7 × 29 mm	100	702819
Insert for wide opening vials, clear, flat bottom	0.3 mL	6 × 31 mm	100	702825

Snap ring vials and caps N 11

Snap ring micro-vials N 11, wide opening

Illustrations scale 1:2



Type of vial	Usable volume	OD × height	Pack of	REF
Micro-vial, clear, with integrated 0.2 mL insert	0.2 mL	11.6 × 32 mm	100	702709
Micro-vial, amber, with integrated 0.2 mL insert	0.2 mL	11.6 × 32 mm	100	702708
Micro-vial, polypropylene, transparent, with integrated 0.2 mL glass-insert, conical	0.2 mL	11.6 × 32 mm	100	702134*
Micro-vial, polypropylene, amber, with integrated 0.2 mL glass-insert, conical	0.2 mL	11.6 × 32 mm	100	702334*
Micro-vial, polypropylene, transparent, with inner cone	0.3 mL	11.6 × 32 mm	100	702809
Micro-vial, polypropylene, amber, with inner cone	0.3 mL	11.6 × 32 mm	100	702173
Micro-vial, polypropylene, transparent, with round bottom insert	0.7 mL	11.6 × 32 mm	100	702174
* upon request also available with an integrated silanized glass insert				

Pre-assembled vial-insert combinations with snap ring N 11

Vial description	Insert description	Pack of	REF
Vial 702714: 1.5 mL, clear, flat bottom	with pre-assembled micro-insert 702813: 0.2 mL, conical, 15 mm tip	100	702170
Vial 702713: 1.5 mL, clear, flat bottom, label and scale	with pre-assembled micro-insert 702813: 0.2 mL, conical, 15 mm tip	100	702176
Further pre-assembled vial-insert combinations on request.			

Ready assembled snap ring closures N 11 (hard cap)

 702731  702063  702295

Cap description	Septa description	Thickness	Pack of	REF
N 11 PE snap ring cap, hard, transparent, center hole	Red Rubber / FEP colorless	1.0 mm	100	702731
N 11 PE snap ring cap, hard, blue, center hole	Red Rubber / FEP colorless	1.0 mm	100	702063
N 11 PE snap ring cap, hard, red, center hole	Red Rubber / FEP colorless	1.0 mm	100	702295

 702710  702710.1  702095  702142 702108

Cap description	Septa description	Thickness	Pack of	REF
N 11 PE snap ring cap, hard, transparent, center hole	Silicone white / PTFE red	1.0 mm	100	702710
N 11 PE snap ring cap, hard, blue, center hole	Silicone white / PTFE red	1.0 mm	100	702710.1
N 11 PE snap ring cap, hard, red, center hole	Silicone white / PTFE red	1.0 mm	100	702095
N 11 PE snap ring cap, hard, green, center hole	Silicone white / PTFE red	1.0 mm	100	702142
N 11 PE snap ring cap, hard, yellow, center hole	Silicone white / PTFE red	1.0 mm	100	702108

 702064  702717.2  702143  702150 702151

Cap description	Septa description	Thickness	Pack of	REF
N 11 PE snap ring cap, hard, transparent, center hole	Silicone white / PTFE blue, cross-slit	1.0 mm	100	702064
N 11 PE snap ring cap, hard, blue, center hole	Silicone white / PTFE blue, cross-slit	1.0 mm	100	702717.2
N 11 PE snap ring cap, hard, red, center hole	Silicone white / PTFE blue, cross-slit	1.0 mm	100	702143
N 11 PE snap ring cap, hard, green, center hole	Silicone white / PTFE blue, cross-slit	1.0 mm	100	702150
N 11 PE snap ring cap, hard, yellow, center hole	Silicone white / PTFE blue, cross-slit	1.0 mm	100	702151

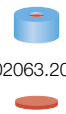
 702718  702718.1

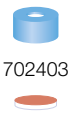
Cap description	Septa description	Thickness	Pack of	REF
N 11 PE snap ring cap, hard, transparent, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702718
N 11 PE snap ring cap, hard, blue, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702718.1

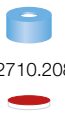
 702401

Cap description	Septa description	Thickness	Pack of	REF
N 11 PE cap, transparent, closed top, thin piercing area	–	–	100	702401

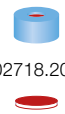
Ready assembled snap ring closures N 11 (soft cap)


702063.2080


702403


702710.2080


702717.2080


702718.2080

Cap description	Septa description	Thickness	Pack of	REF
N 11 PE snap ring cap, soft, light blue, center hole	Red Rubber / FEP colorless	1.0 mm	100	702063.2080
N 11 PE snap ring cap, soft, light blue, center hole	Silicone white / Polyimide orange (fluorine-free)	1.0 mm	100	702403
N 11 PE snap ring cap, soft, light blue, center hole	Silicone white / PTFE red	1.0 mm	100	702710.2080
N 11 PE snap ring cap, soft, light blue, center hole	Silicone white / PTFE blue, cross-slit	1.0 mm	100	702717.2080
N 11 PE snap ring cap, soft, light blue, center hole	PTFE red / Silicone white / PTFE red	1.0 mm	100	702718.2080

Snap ring vials and caps N 11

Vial rack for screw neck vials N 8, N 9, N 10 and crimp neck as well as snap ring vials N 11

Description	Pack of	REF
50 position polypropylene vial rack blue, for all vials 11.6 × 32 mm with flat bottom Dimensions: 190 × 100 × 22 mm, stackable	1	702502

Container for screw neck vials N 8, N 9, N 10 and crimp neck as well as snap ring vials N 11

Description	Pack of	REF
81 position container blue, with firmly integrated divider for vials 11.6 × 32 mm, 130 × 130 × 45 mm, coded, with transparent lid (suitable for freezers)	1	702514

Storage of samples in the fridge or in the freezer

Useful tips for sample handling

Generally sample vials should be stored in a vial container when being placed in the fridge or in the freezer, in order to avoid any condensations on the cap/septa surface that may go along with contaminations in the penetration area of the septa in the center hole. When filling the vial you have to consider the expansion rate of your sample to prevent breakage of the vial. Furthermore it is important to defreeze the sample at a later point in time very slowly (no sudden defreezing with hot water for example). With screw closures you may have to check, if restoring forces have been activated during the defreezing process and if you may have to tighten the screw closure. The choice of the correct closure (septum) depends on the storage temperature.

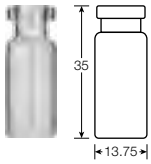
Crimp neck vials and caps N 13

Key features

- Usage of these vials and closures is more in the packaging area
- Height adjustable crimpers for aluminum crimp caps as well as for Flip Top / Flip Off crimp caps
- Butyl / PTFE septa with only centrical PTFE lamination, typically called Pharma-Fix septa, stand out due to their excellent sealing on the glass rims.

Crimp neck vials N 13

Illustrations scale 1:2

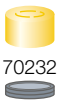


70203

Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom	2 mL	13.75 × 35 mm	100	70203

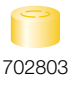
Ready assembled crimp closures N 13 and plain crimp caps N 13

70257



70232

702802



702803

Cap description	Septa description	Thickness	Pack of	REF
N 13 aluminum crimp cap, silver, center hole	Butyl dark gray / PTFE gray*	2 mm	100	70257
N 13 aluminum center tear off cap, gold	Butyl dark gray / PTFE gray*	2 mm	100	70232
N 13 aluminum crimp cap, silver, center hole	no liner	–	100	702802
N 13 aluminum center tear off cap, gold	no liner	–	100	702803

* only centrically laminated with PTFE, typically called Pharma-Fix

Crimping tools N 13

Description	Pack of	REF
Manual crimper (standard), height adjustable, for 13 mm aluminum crimp caps	1 / box	735113
Manual crimper (standard), height adjustable, for 13 mm Flip Top / Flip Off caps	1 / box	735133
Manual decapper (standard) for 13 mm aluminum crimp caps	1 / box	735913
Electronic crimper for 13 mm aluminum crimp caps (battery-powered)	1 / box	735513
Electronic crimper for 13 mm Flip Top / Flip Off caps (battery-powered)	1 / box	735533
Electronic decapper for 13 mm aluminum crimp caps (battery-powered)	1 / box	735613
Electronic high power crimping tool with power supply	1 / box	735700
Crimping head for 13 mm crimp caps	1 / box	735713
Crimping head for 13 mm Flip Top / Flip Off caps	1 / box	735733
Decapping head for 13 mm crimp caps	1 / box	735813

Container for crimp and screw neck vials N 13

Description	Pack of	REF
49 position container blue, with firmly integrated devider, for crimp and screw neck vials N 13, 130 × 130 × 50 mm, with transparent lid (suitable for freezers)	1	702515

Vial rack for crimp and screw neck vials N 13

Description	Pack of	REF
50 position polypropylene vial rack blue, for all vials with a diameter of 15 mm max. and flat bottom Dimensions 120 × 120 × 28 mm, stackable	1	702504

Screw neck vials and caps N 13

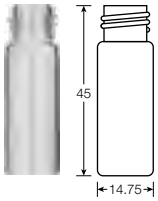
Screw neck vials and caps N 13

Key features

- Generally used for large sample volumes in HPLC
- In combination with closed top screw closures suitable for sample storage (see pages 126)
- Compatible insert requires metal spring for centrical alignment
- Range of ready assembled closures and plain caps with center hole or with closed top as well as separate septa (PTFE virginal, Red Rubber / FEP and Silicone / PTFE) are available.

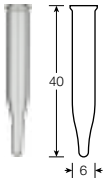
Screw neck vials N 13 (13-425 thread) and compatible insert

Illustrations scale 1:2



702962

702973



702972

702974

Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom	4 mL	14.75 × 45 mm	100	702962
Amber, flat bottom	4 mL	14.75 × 45 mm	100	702973
Insert, clear, conical, metal spring required	0.3 mL	6 × 40 mm	100	702972
Metal spring for 702972	–	–	100	702974

Ready assembled screw closures and plain screw caps N 13

702113

702050

702051

702926

702052

702925

702963
–

702966
–

Cap description	Septa description	Thickness	Pack of	REF
N 13 PP bonded screw cap, white, closed top	Silicone white/PTFE blue	1.3 mm	100	702113
N 13 PP screw cap, black, center hole	Red Rubber / FEP colorless	1.5 mm	100	702050
as above, but with closed top	Red Rubber / FEP colorless	1.5 mm	100	702051
N 13 PP screw cap, black, center hole	Silicone white / PTFE red	1.3 mm	100	702926
as above, but with closed top	Silicone white / PTFE red	1.3 mm	100	702052
N 13 PP screw cap, black, center hole	Silicone white/PTFE blue, cross-slit	1.5 mm	100	702925
N 13 PP screw cap, black, center hole	no liner	–	100	702963
as above, but with closed top	no liner	–	100	702966

N 12 septa for screw caps N 13

Material	Illustration	Thickness	Pack of	REF
PTFE virginal, white		0.25 mm	100	70260
Red Rubber / FEP colorless		1.5 mm	100	702053
Silicone white / PTFE red		1.3 mm	100	702292

Container for crimp and screw neck vials N 13

Vial rack for crimp and screw neck vials N 13

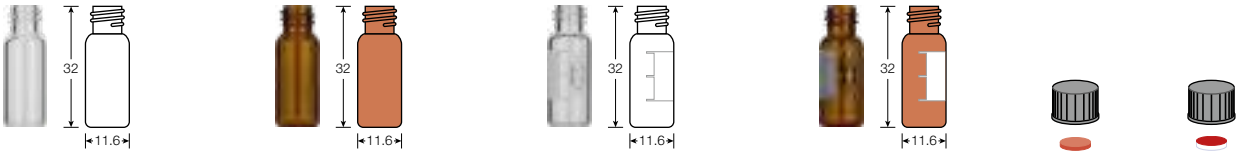
Screw neck vials for storage of liquid samples

Key features

- Usable volumes of 1.5 up to 24 mL
- Available neck sizes N 8, N 9, N 13, N 15, N 18 and N 20
- Corresponding closed top screw closures with different septa materials

Screw neck vials N 8, small opening (8-425 thread)

Illustrations scale 1:2



70213 70213.2 702004 702893 702068 702066

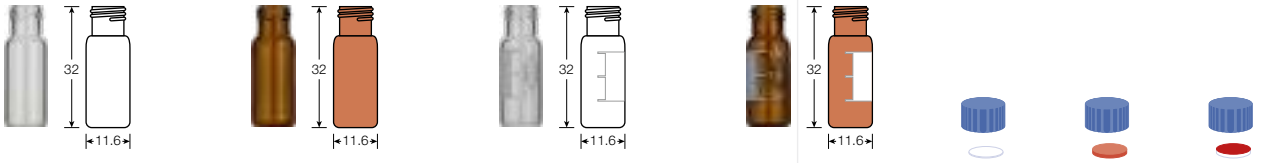
Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom	1.5 mL	11.6 × 32 mm	100	70213
Amber, flat bottom	1.5 mL	11.6 × 32 mm	100	70213.2
Clear, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702004
Amber, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702893

Closed top screw closures N 8

Cap description	Septa description	Thickness	Pack of	REF
N 8 PP screw cap, black, closed top	Red Rubber / FEP colorless	1.3 mm	100	702068
N 8 PP screw cap, black, closed top	Silicone white / PTFE red	1.3 mm	100	702066

Screw neck vials N 9, wide opening (short thread)

Illustrations scale 1:2



702282 702293 702283 702284 702032 702033 702034

Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom	1.5 mL	11.6 × 32 mm	100	702282
Amber, flat bottom	1.5 mL	11.6 × 32 mm	100	702293
Clear, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702283
as above, silanized	1.5 mL	11.6 × 32 mm	100	702078
Amber, flat bottom, label and scale	1.5 mL	11.6 × 32 mm	100	702284
as above, silanized	1.5 mL	11.6 × 32 mm	100	702079

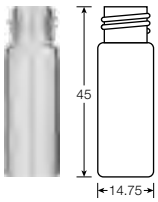
Closed top screw closures N 9

Cap description	Septa description	Thickness	Pack of	REF
N 9 PP screw cap blue, closed top	PTFE virginal, white	0.25 mm	100	702032
N 9 PP screw cap blue, closed top	Red Rubber / FEP colorless	1.0 mm	100	702033
N 9 PP screw cap blue, closed top	Silicone white / PTFE red	1.0 mm	100	702034

Special vials and caps

Screw neck vials N 13 (13-425 thread)

Illustrations scale 1:2



702962

702973

702113

702051

702052

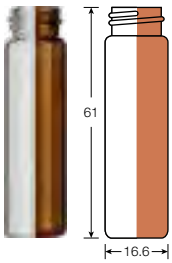
Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom	4 mL	14.75 × 45 mm	100	702962
Amber, flat bottom	4 mL	14.75 × 45 mm	100	702973

Closed top screw closures N 13

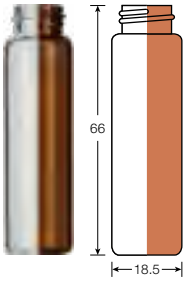
Cap description	Septa description	Thickness	Pack of	REF
N 13 PP bonded screw cap, white, closed top	Silicone white/PTFE blue	1.3 mm	100	702113
N 13 PP screw cap, black, closed top	Red Rubber / FEP colorless	1.5 mm	100	702051
N 13 PP screw cap, black, closed top	Silicone white / PTFE red	1.3 mm	100	702052

Screw neck vials N 15 (15-425 thread)

Illustrations scale 1:2



702096 / 702311



70285 / 702097

702114

702180

Type of vial	Usable volume	OD × height	Pack of	REF
Screw neck vial N 15, clear, flat bottom	8 mL	16.6 × 61 mm	100	702096
Screw neck vial N 15, amber, flat bottom	8 mL	16.6 × 61 mm	100	702311
Screw neck vial N 15, clear, flat bottom	12 mL	18.5 × 66 mm	100	70285
Screw neck vial N 15, amber, flat bottom	12 mL	18.5 × 66 mm	100	702097

Screw closures N 15

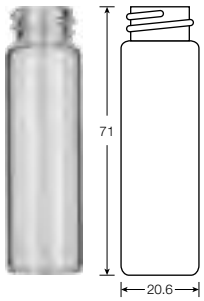
Cap description	Septa description	Thickness	Pack of	REF
N 15 PP bonded screw cap, white, closed top	Silicone white/PTFE blue	1.3 mm	100	702114
N 15 PP bonded screw cap, black, center hole	Silicone white / PTFE beige	1.5 mm	100	702180

Container for screw neck vials N 15

Description	Pack of	REF
36 position container blue, with removable devider, for screw neck vials N 15 (sample storage: 702096, 702311, 70285, 702097) 130 × 130 × 80 mm, with transparent lid (suitable for freezers)	1	702518

Screw neck vial N 18 (18-400 thread)

Illustrations scale 1:2



702098

702115

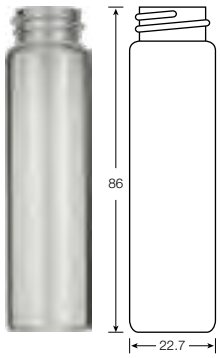
Type of vial	Usable volume	OD × height	Pack of	REF
Screw neck vial N 18, clear, flat bottom	16 mL	20.6 × 71 mm	100	702098

Screw closures N 18

Cap description	Septa description	Thickness	Pack of	REF
N 18 PP bonded screw cap, white, closed top	Silicone white/PTFE blue	1.3 mm	100	702115

Screw neck vials N 20 (20-400 thread)

Illustrations scale 1:2



702099

702116

702181

Type of vial	Usable volume	OD × height	Pack of	REF
Screw neck vial N 20, clear, flat bottom	24 mL	22.7 × 86 mm	100	702099

Screw closures N 20

Cap description	Septa description	Thickness	Pack of	REF
N 20 PP bonded screw cap, white, closed top	Silicone white/PTFE blue	1.3 mm	100	702116
N 20 PP bonded screw cap, white, center hole	Silicone white / PTFE beige	1.5 mm	100	702181

For screw neck vials with even larger volumes please see page 137.

Special vials and caps

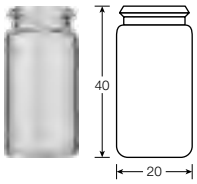
Snap cap vials for storage of powdery samples

Key features

- Available sizes N 18 and N 22
- Usable volumes from 5 up to 25 mL
- Glass of 3rd hydrolytic class

Snap cap vials N 18

Illustrations scale 1:2



70271

70272

70274

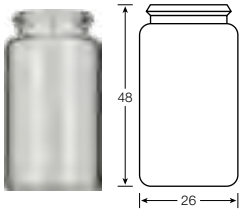
Type of vial	Usable volume	OD × height	Pack of	REF
N 18, clear, flat bottom	5 mL	20 × 40 mm	100	70271
N 18, clear, flat bottom	10 mL	22 × 50 mm	100	70272

PE snap caps N 18

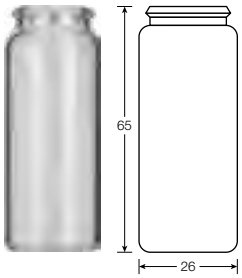
Description	Pack of	REF
N 18 PE snap cap, transparent, for 70271 and 70272	100	70274

Snap cap vials N 22

Illustrations scale 1:2



702019



70273

70275

Type of vial	Usable volume	OD × height	Pack of	REF
N 22, clear, flat bottom	15 mL	26 × 48 mm	100	702019
N 22, clear, flat bottom	25 mL	26 × 65 mm	100	70273

PE snap caps N 22

Description	Pack of	REF
N 22 PE snap cap, transparent, for 702019 and 70273	100	70275

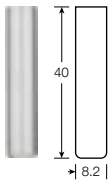
Shell vials N 8

Key features

- Economic combination of vials and closures for uncritical HPLC application
- Often used on Waters® and Shimadzu® instruments

Shell vials N 8 with PE plug

Illustrations scale 1:2



70202.1

702807

Type of vial	Usable volume	OD × height	Pack of	REF
N 8, clear, flat bottom	1 mL	8.2 × 40 mm	100	70202.1

PE plug N 8

Description	Pack of	REF
N 8 PE plug, transparent, for 70202.1	100	702807

Special vials for special applications

Silanized glass vials / Plastic vials / Plastic vials with glass insert

- Silanized glass vials
  Silanized glass vials have a deactivated inner glass surface, in order to reduce adsorption of polar substances. Therefore they are often used for the analysis of proteins, phenols and amino acids, which would – without any silanization of the glass surface – react with the OH-groups of the glass and thus would stick to the normally polar glass surface. It is also recommendable to use silanized vials respectively inserts for pH-sensitive and aqueous samples.
- Plastic vials
  For some applications glass vials are not suitable due their composition and their chemical properties. Amongst these are heavy metal analysis, water and protein analysis, atomic absorption, capillary electrophoresis (CE) and ion chromatography (IC). For all these cases high purity polyproylene vials with 0.3 mL, 0.7 mL and 1.5 ml in transparent and amber are available.
- Plastic vials with glass insert
  In comparison to the glass-in-glass products, glass-in-plastic systems are very robust, as the glass insert is well protected by the polypropylene outer shell. The tip of the micro-insert is centered by 100 per cent in an outlet at the bottom. The insert sits firmly in the protective PP round bottom shell and thus can easily be filled. Another advantage of these systems is their excellent tightness, as the glass insert always constantly exceeds the rim of the plastic outer vial by 0.1 mm granting a firm sealing of the sample in the insert. Upon request also a silanized insert can be integrated into the plastic shell. The high transparent polypropylene enables a good view on the filling level.

Screw neck vials and magnetic screw caps N 18

Key features

- Headspace vials for convenient, safe and consistent handling
- High tightness and better reproducibility of the sealing process (as compared to crimping)
- Thinner septum (1.5 mm instead of 3 mm septum thickness in crimp caps), thus safe penetration of the needle and less fragmentation (especially important for SPME applications)
- Improved run in autosamplers with magnets (CTC Combi PAL and equivalent instruments), since a flat surface for the magnet is ensured, thus avoiding that the filled vial can drop from the magnet

Headspace screw neck vials N 18

Illustrations scale 1:2

702866 | 702866.2 | 702826 | 702826.0 | 702826.2

Type of vial	Usable volume	OD × height	Pack of	REF
Clear, rounded bottom	10 mL	22.5 × 46.0 mm	100	702866
Amber, rounded bottom	10 mL	22.5 × 46.0 mm	100	702866.2
Clear, rounded bottom	20 mL	22.5 × 75.5 mm	100	702826
Clear, rounded bottom, label	20 mL	22.5 × 75.5 mm	100	702826.0
Amber, rounded bottom	20 mL	22.5 × 75.5 mm	100	702826.2

Container for screw neck vials N 18 and crimp neck vials N 20

Description	Pack of	REF
25 position container blue, with removable divider, for headspace screw neck vials N 18 and crimp neck vials N 20; 130 × 130 × 80 mm, with transparent lid (suitable for freezers)	1	702516

Vial rack for screw neck vials N 18 and crimp neck vials N 20

Description	Pack of	REF
36 position polypropylene vial rack blue, coded, for vials with a diameter of 23.1 mm max. Dimensions: 323 × 91 × 30 mm, stackable	5	702503

Screw neck vials / magnetic screw caps N 18

Ready assembled, magnetic screw closures N 18

702827	702055	702140	702136	702137	702139	702072

Cap description	Septa description	Thickness	Pack of	REF
N 18 magnetic screw cap, silver, center hole	Silicone blue transparent / PTFE white	1.5 mm	100	702827
N 18 magnetic screw cap, silver, center hole	Silicone white / PTFE blue	1.5 mm	100	702055
N 18 magnetic screw cap, silver, closed top	Silicone white / PTFE blue	1.5 mm	100	702140
N 18 magnetic screw cap, silver, center hole	Silicone white / PTFE blue, slit	1.5 mm	100	702136
N 18 magnetic screw cap, silver, center hole	Butyl red / PTFE gray	1.5 mm	100	702137
N 18 magnetic screw cap, silver, closed top	Butyl red / PTFE gray	1.5 mm	100	702139
N 18 magnetic screw cap, silver, center hole	Red Rubber / TEF colorless	1.5 mm	100	702072

N 17 septa for magnetic screw caps N 18

Material	Illustration	Thickness	Pack of	REF
Silicone blue transparent / PTFE white		1.5 mm	100	702981
Silicone white / PTFE blue		1.5 mm	100	702110
Butyl red / PTFE gray		1.5 mm	100	702138

Safe handling of samples in headspace analysis

10 mL and 20 mL screw neck vials N 18 from MACHEREY-NAGEL with magnetic screw caps are designed for use on headspace autosamplers such as the CTC Combi PAL®.

They offer a more convenient, consistent and secure sealing process than crimping (better reproducibility). Due to the thinner septum (1.5 mm instead of 3 mm), needle penetration is easier and associated with less fragmentation (especially important for SPME applications). The screw caps provide a flat surface for the magnet; thus the filled vial cannot drop down from the magnet, which can be the case with overcrimped vials due to the convexity of the cap going along with it.

The closures are offered with a variety of different septa materials, with silicone / PTFE being recommended for its excellent analytical purity, high temperature resistance and outstanding penetration properties. Closed top screw variants are also available for sample storage / transport.

Crimp neck vials and caps N 20

Crimp neck vials and caps N 20

Key features

- Large range of Headspace crimp neck vials with different volumes and diameters
- Flat DIN crimp neck with stable bearing surface for the septum (especially suited for high vial pressures) as well as beveled HS crimp neck for instruments of certain manufacturers (PerkinElmer®).
- Assignment to respective instrument manufacturers in parentheses
- Different types of crimp closures depending on instrument and application
- Please consider our various crimping tools on pages 140 – 141.

Crimp neck vials N 20 (volume 5 – 10 mL)

Illustrations scale 1:2

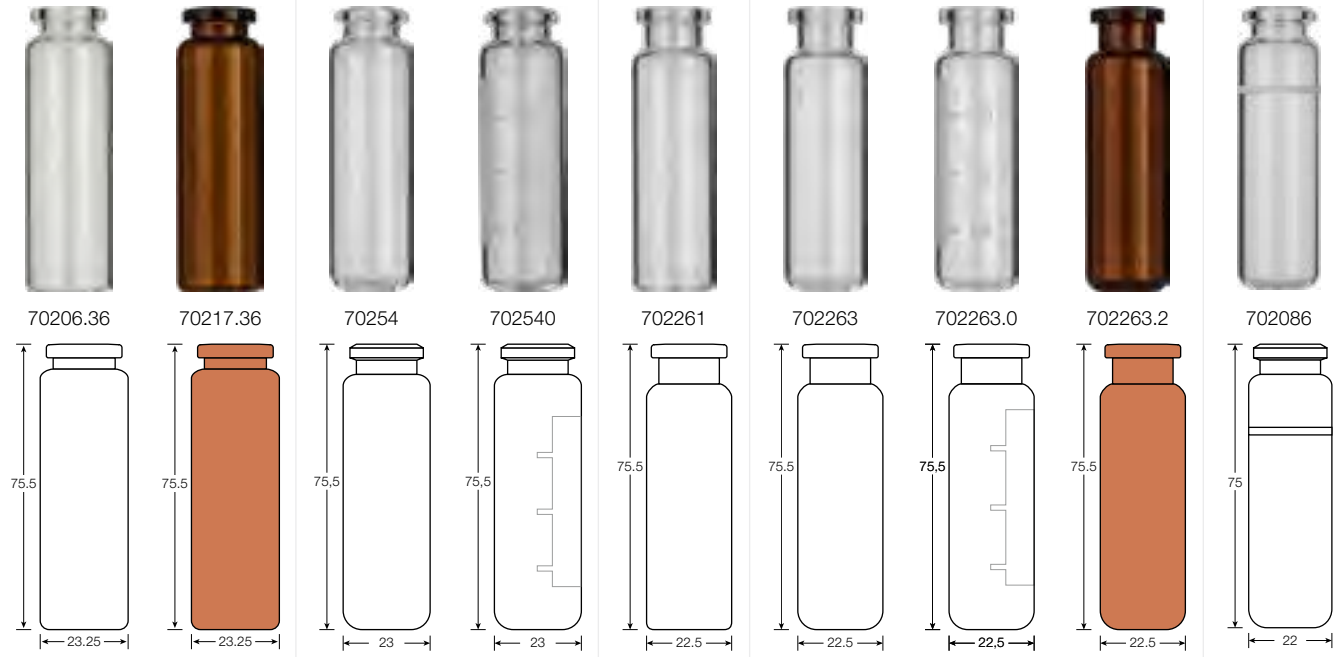
Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom, flat DIN crimp neck (Varian®)	5 mL	20.5 × 38.0 mm	100	70204.36
Amber, flat bottom, flat DIN crimp neck (Varian®)	5 mL	20.5 × 38.0 mm	100	70215.36
Clear, rounded bottom, beveled HS crimp neck (PerkinElmer®)	6 mL	22.0 × 38.25 mm	100	702917
Clear, flat bottom, beveled HS crimp neck (Metrohm®, Karl-Fischer titration)	5 mL	21.7 × 38.25 mm	100	702020
Clear, flat bottom, flat DIN crimp neck (Varian®)	10 mL	20.5 × 54.5 mm	100	70205.36
Amber, flat bottom, flat DIN crimp neck (Varian®)	10 mL	20.5 × 54.5 mm	100	70216.36
Clear, flat bottom, flat DIN crimp neck (Dani, Agilent®)	10 mL	22.5 × 46.0 mm	100	702918
Clear, rounded bottom, flat DIN crimp neck (CTC)	10 mL	22.5 × 46.0 mm	100	702924

Optimal closure for Headspace analysis: Silicone/PTFE Pharma-Fix crimp closures 702340 and 702341

- Outstanding sealing properties due to only centrically applied PTFE (Pharma-Fix)
- High analytical purity and high temperature resistance (-60 °C up to 200 °C)
- Easy piercing for the needle due to the softness of Silicone/PTFE
- Lamella designed side edges for good compressing during crimping
- Additions for Butyl / PTFE Pharma-Fix closures 70234 / 70234.10

Crimp neck vials N 20 (volume 20 mL)

Illustrations scale 1:2



Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom, flat DIN crimp neck	20 mL	23.25 × 75.5 mm	100	70206.36
Amber, flat bottom, flat DIN crimp neck	20 mL	23.25 × 75.5 mm	100	70217.36
Clear, rounded bottom, beveled HS crimp neck (PerkinElmer®)	20 mL	23.0 × 75.5 mm	100	70254
Clear, rounded bottom, beveled HS crimp neck, label (PerkinElmer®)	20 mL	23.0 × 75.5 mm	100	702540
Clear, flat bottom, flat DIN crimp neck (Dani, Agilent®)	20 mL	22.5 × 75.5 mm	100	702261
Clear, rounded bottom, flat DIN crimp neck (CTC)	20 mL	22.5 × 75.5 mm	100	702263
Clear, rounded bottom, flat DIN crimp neck, label (CTC)	20 mL	22.5 × 75.5 mm	100	702263.0
Amber, rounded bottom, flat DIN crimp neck (CTC)	20 mL	22.5 × 75.5 mm	100	702263.2
Clear, rounded bottom, beveled HS crimp neck, graduation at 15 mL	20 mL	22.0 × 75.0 mm	100	702086

Container for screw neck vials N 18 and crimp neck vials N 20

Description	Pack of	REF
25 position container blue, with removable divider, for headspace screw neck vials N 18 and crimp neck vials N 20; 130 × 130 × 80 mm, with transparent lid (suitable for freezers)	1	702516

Vial rack for screw neck vials N 18 and crimp neck vials N 20

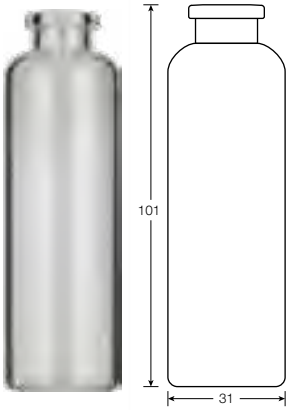
Description	Pack of	REF
36 position polypropylene vial rack blue, coded, for vials with a diameter of 23.1 mm max. Dimensions: 323 x 91 x 30 mm, stackable	5	702503

Crimp neck vials and caps N 20

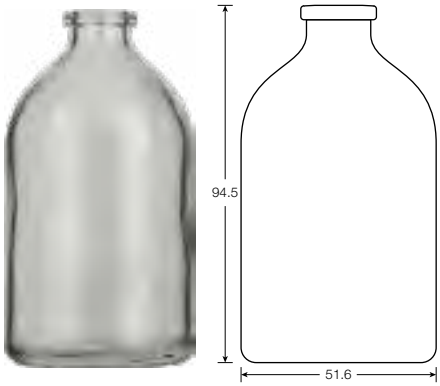
Crimp neck vials N 20 (volume > 20 mL)

Illustrations scale 1:2

70210.36



70208.36



70209.1

Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom, flat DIN crimp neck	25 mL	30 × 65 mm	100	70210.36
Clear, flat bottom, flat DIN crimp neck	50 mL	31 × 101 mm	100	70208.36
Clear, flat bottom, flat DIN crimp neck (3rd hydrolytic class)	100 mL	51.6 × 94.5 mm	88	70209.1

Crimping tools N 20

Description		Pack of	REF
Manual crimper (standard), height adjustable, for 20 mm aluminum crimp caps		1	735120
Manual crimper (standard), height adjustable, for 20 mm Flip Top / Flip Off caps		1	735132
Manual decapper (standard) for 20 mm aluminum crimp caps		1	735920
Manual ergonomic crimper for 20 mm aluminum crimp caps		1	735220
Manual ergonomic decapper for 20 mm aluminum crimp caps		1	735320
Electronic crimper for 20 mm aluminum crimp caps (battery-powered)		1	735520
Electronic crimper for 20 mm Flip Top/Flip Off caps (battery-powered)		1	735532
Electronic decapper for 20 mm aluminum crimp caps (battery-powered)		1	735620
Electronic high power crimping tool with power supply		1	735700
Crimping head for 20 mm crimp caps (aluminum, magnetic, bi-metal)		1	735720
Crimping head for 20 mm Flip Top/Flip Off caps		1	735732
Decapping head for 20 mm crimp caps (aluminum, magnetic, bi-metal)		1	735820
Stand for electronic crimping tools		1	735501
Replacement battery 6.6 V, 8.6 Wh for 735520, 735532, 735620		1	735500
Rack for two crimping tools either type ergonomic (manual) or electronic, blue, 240 × 95 × 65 mm		1	735509

Ready assembled crimp closures N 20

Center hole caps

702773 | 702775 | 70234.9 | 70234 / 70234.10 | 70237.2 | 702093 | 702340 | 702094 | 702145 | 702804

Cap description	Septa description	Thickness	Pack of	REF
N 20 aluminum crimp cap, silver, center hole	Butyl red / PTFE gray	3 mm	100	702773
N 20 aluminum crimp cap, silver, center hole	Butyl light gray / PTFE dark gray	3 mm	100	702775
N 20 aluminum crimp cap, silver, center hole	Molded septum Butyl / PTFE gray	3 mm	100	70234.9
N 20 aluminum crimp cap, silver, center hole	Butyl dark gray / PTFE gray*	3 mm	100	70234
N 20 aluminum crimp cap, silver, center hole	Butyl dark gray / PTFE gray*, high purity	3 mm	100	70234.10
N 20 aluminum crimp cap, silver, center hole	Bromobutyl stopper gray, unassembled (separate parts)	–	100 each	70237.2
N 20 aluminum crimp cap, silver, center hole	Silicone blue transp. / PTFE colorless	3 mm	100	702093
N 20 aluminum crimp cap, silver, center hole	Silicone blue transparent / centrical PTFE lamination colorless*	3 mm	100	702340
N 20 aluminum crimp cap, silver, center hole	Silicone white / PTFE beige	3 mm	100	702094
N 20 aluminum crimp cap, silver, center hole	Silicone white / FEP- / aluminum foil silver	3.2 mm	100	702145
N 20 aluminum crimp cap, silver, center hole	no liner	–	100	702804
N 20 aluminum crimp cap, gold, center hole	no liner	–	100	702112

Pressure release caps

702829 | 70234.8 | 702071 | 702927 | 702835 | 702799

Cap description	Septa description	Thickness	Pack of	REF
N 20 aluminum pressure release cap, silver, center hole	Butyl light gray / PTFE dark gray	3 mm	100	702829
N 20 aluminum pressure release cap, silver, center hole	Molded septum Butyl / PTFE gray	3 mm	100	70234.8
N 20 aluminum pressure release cap, silver, center hole	Butyl dark gray / PTFE gray*	3 mm	100	702071
N 20 aluminum pressure release cap, silver, center hole	Silicone blue transp. / PTFE colorless	3 mm	100	702927
N 20 aluminum pressure release cap, silver, center hole	Silicone white / PTFE beige	3 mm	100	702835
N 20 aluminum pressure release cap, silver, center hole	no liner	–	100	702799

Bi-metal crimp caps

702838 | 702834 | 702341 | 702837 | 702833

Cap description	Septa description	Thickness	Pack of	REF
N 20 Bi-metal crimp cap, blue / silver, center hole	Butyl light gray / PTFE dark gray	3 mm	100	702838
N 20 Bi-metal crimp cap, blue / silver, center hole	Silicone blue transp. / PTFE colorless	3 mm	100	702834
N 20 Bi-metal crimp cap, blue/silver, center hole	Silicone blue transparent / centrical PTFE lamination colorless*	3 mm	100	702341
N 20 Bi-metal crimp cap, blue / silver, center hole	Silicone white / PTFE beige	3 mm	100	702837
N 20 Bi-metal crimp cap, blue / silver, center hole	no liner	–	100	702833

Magnetic crimp caps

702928 | 702928.9 | 702929 | 702808

Cap description	Septa description	Thickness	Pack of	REF
N 20 magnetic crimp cap, silver, 8 mm center hole	Butyl light gray / PTFE dark gray	3 mm	100	702928
N 20 magnetic crimp cap, silver, 8 mm center hole	Butyl dark gray / PTFE gray*	3 mm	100	702928.9
N 20 magnetic crimp cap, silver, 8 mm center hole	Silicone blue transp. / PTFE colorless	3 mm	100	702929
N 20 magnetic crimp cap, silver, 8 mm center hole	no liner	–	100	702808

* only centrically laminated with PTFE, typically called Pharma-Fix

Crimp neck vials and caps N 20

Ready assembled crimp closures N 20

Center tear off caps


70233


no liner 70236.1

Cap description	Septa description	Thickness	Pack of	REF
N 20 aluminum center tear off cap, gold	Butyl dark gray / PTFE gray*	3 mm	100	70233
N 20 aluminum center tear off cap, silver	no liner	–	100	70236.1

Complete tear off caps



70235

702839


no liner 702805

Cap description	Septa description	Thickness	Pack of	REF
N 20 aluminum complete tear off cap, silver	Butyl dark gray / PTFE gray*	3 mm	100	70235
N 20 aluminum complete tear off cap, silver	Silicone white/PTFE beige	3 mm	100	702839
N 20 aluminum complete tear off cap, silver	no liner	–	100	702805

N 20 septa for crimp caps N 20

Material	Illustration	Thickness	Pack of	REF
Butyl red / PTFE gray		3 mm	100	70277
Butyl light gray / PTFE dark gray		3 mm	100	702057
Molded septum Butyl / PTFE gray		3 mm	100	702101
Butyl dark gray / PTFE gray*		3 mm	100	702D20TB
Silicone blue transparent / PTFE colorless		3 mm	100	702780
Silicone white / PTFE beige		3 mm	100	70278

* only centrically laminated with PTFE, typically called Pharma-Fix

Stoppers N 20

Material	Illustration	Pack of	REF
Bromobutyl gray		100	702931.3
Bromobutyl red		100	702931.1

PE caps N 20

height 8.4 mm

70266


702128

height 9.1 mm

70267


702129

Description	Pack of	REF
N 20 PE cap, transparent, for beveled HS crimp neck N 20, 4.3 mm center hole (no liner)	100	70266
as above, but with septum Butyl beige / PTFE gray, unassembled, 1.3 mm	100	70242
as above, but with assembled septum Natural rubber red-orange / TEF colorless, 1.3 mm	100	702128
N 20 PE cap, transparent, for flat DIN crimp neck N 20, 4.3 mm center hole (no liner)	100	70267
as above, but with septum Butyl beige / PTFE gray, unassembled, 1.3 mm	100	70240
as above, but with assembled septum Natural rubber red-orange / TEF colorless, 1.3 mm	100	702129

N 19 septa for PE caps N 20

Description	Illustration	Thickness	Pack of	REF
Butyl beige / PTFE gray		1.3 mm	100	70269
Natural rubber red-orange / TEF colorless		1.3 mm	100	702904
Silicone blue transparent / PTFE white		1.3 mm	100	702144

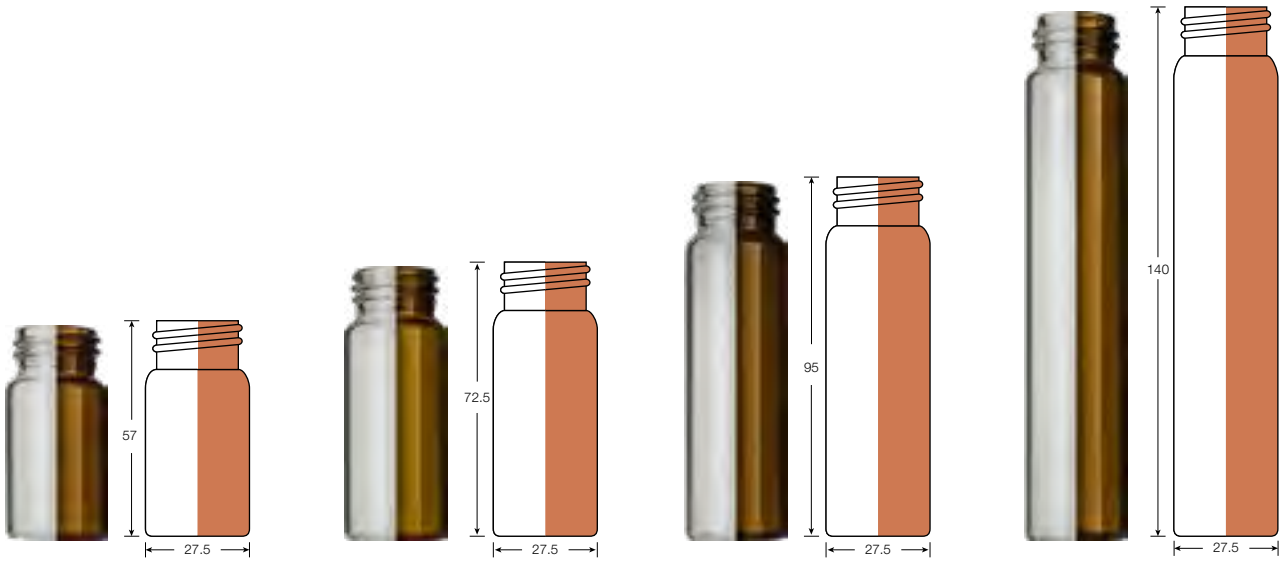
Screw neck vials and caps N 24 (EPA)

Key features

- Recommended for VOC and TOC analyses
- Closed top screw closures for sample storage
- Most frequently used: 40 mL clear glass
- Often called EPA vials, since they are defined in the regulations of the US Environmental Protection Agency
- Due to their size mainly used as bonded closure for a firm fit of the septum
- Recommended for environmental analysis: screw closure with center hole and Silicone / PTFE septum
- Universal screw closure 702168 with removable protection lid for sample storage and analysis

Screw neck vials N 24 (EPA)

Illustrations scale 1:2



702021 / 702022 | 702132 / 702133 | 702023 / 702024 | 702074 / 702131

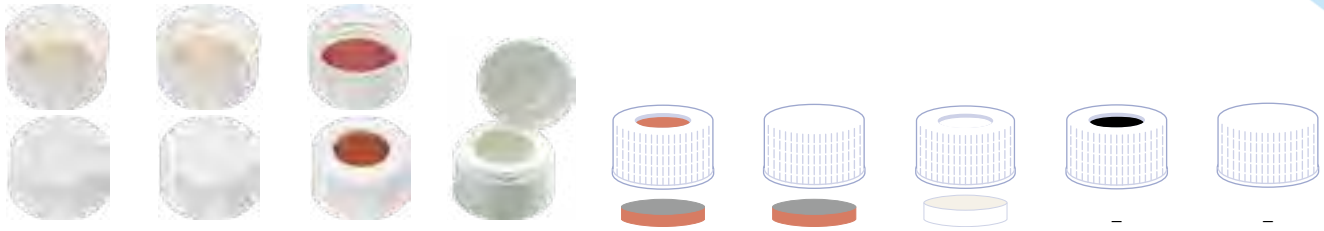
Type of vial	Usable volume	OD × height	Pack of	REF
Clear, flat bottom	20 mL	27.5 × 57.0 mm	100	702021
Amber, flat bottom	20 mL	27.5 × 57.0 mm	100	702022
Clear, flat bottom	30 mL	27.5 × 72.5 mm	100	702132
Amber, flat bottom	30 mL	27.5 × 72.5 mm	100	702133
Clear, flat bottom	40 mL	27.5 × 95.0 mm	100	702023
Amber, flat bottom	40 mL	27.5 × 95.0 mm	100	702024
Clear, flat bottom	60 mL	27.5 × 140 mm	100	702074
Amber, flat bottom	60 mL	27.5 × 140 mm	100	702131

Container for screw neck vials N 24

Description	Pack of	REF
16 position container blue, with removable divider, for screw neck vials N 24 (20 mL, 30 mL, 40 mL); 130 × 130 × 102 mm, with transparent lid (suitable for freezers)	1	702517

Screw neck vials and caps N 24

Screw closures N 24 and plain screw caps N 24



702058	702059	702073	702168	702130	702102	702171	702060	702061

Cap description	Septa description	Thickness	Pack of	REF
N 24 PP bonded* screw cap, white, center hole	Silicone white / PTFE beige	3.2 mm	100	702058
as above, but with closed top	Silicone white / PTFE beige	3.2 mm	100	702059
N 24 PP bonded* screw cap, white, center hole	Red Rubber / TEF colorless	2.5 mm	100	702073
N 24 PP bonded* screw cap, white, center hole, with removable protection lid	Silicone natural / PTFE colorless	3.2 mm	100	702168
N 24 PP screw cap, white, center hole	Butyl red / PTFE gray	2.4 mm	100	702130
as above, but with closed top	Butyl red / PTFE gray	2.4 mm	100	702102
N 24 PP screw cap, white, center hole	Silicone white/PTFE beige	3.2 mm	100	702171
N 24 PP screw cap, white, center hole	no liner		100	702060
as above, but with closed top	no liner		100	702061
* septum firmly connected with the cap, cannot be removed				

Septa N 22 for screw caps N 24

Material	Illustration	Thickness	Pack of	REF
Silicone natural / PTFE colorless		3.2 mm	100	702062
Butyl red / PTFE gray		2.4 mm	100	702791

Pre-sealed vial-closure combinations with screw neck N 24

Vial description	Closure description	Pack of	REF
Pre-sealed vials 702021: 20 mL screw neck vial N 24, 27.5 × 57 mm, clear, flat bottom	pre-screwed with 702073: N 24 PP screw cap (bonded), white, center hole, Red Rubber / TEF colorless, 2.5 mm	100	702865
Pre-sealed vials 702021: 20 mL screw neck vial N 24, 27.5 × 57 mm, clear, flat bottom	pre-screwed with 702058: N 24 PP screw cap (bonded), white, center hole, Silicone white / PTFE beige, 3.2 mm	100	**702894**
Pre-sealed vials 702021: 20 mL screw neck vial N 24, 27.5 × 57 mm, clear, flat bottom	pre-screwed with 702059: N 24 PP screw cap (bonded), white, closed top, Silicone white / PTFE beige, 3.2 mm	100	**702884**
Pre-sealed vials 702132: 30 mL screw neck vial N 24, 27.5 × 72.5 mm, clear, flat bottom	pre-screwed with 702058: N 24 PP screw cap (bonded), white, center hole, Silicone white / PTFE beige, 3.2 mm	100	**702831**
Pre-sealed vials 702023: 40 mL screw neck vial N 24, 27.5 × 95 mm, clear, flat bottom	pre-screwed with 702058: N 24 PP screw cap (bonded), white, center hole, Silicone white / PTFE beige, 3.2 mm	100	702877
Pre-sealed vials 702023: 40 mL screw neck vial N 24, 27.5 × 95 mm, clear, flat bottom	pre-screwed with 702168: N 24 PP screw cap (bonded), white, 15 mm center hole, with removable protection lid, Silicone natural / PTFE colorless, 3.2 mm	100	**702872**
Pre-sealed vials 702131: 60 mL screw neck vial N 24, 27.5 × 140 mm, amber, flat bottom	pre-screwed with 702058: N 24 PP screw cap (bonded), white, center hole, Silicone white / PTFE beige, 3.2 mm	100	**702886**
Other pre-sealed vial-closure combinations on request			

Containers / Vial racks

Key features

- Containers allow a secure transportation of sample vials
- Safe standing position in dividers designed for the respective diameter
- Ideal for space-saving storage in fridges, since the transparent lid prevents condensations on the closures and thus avoids a possible contamination in the cooling unit
- Available for all 1.5 mL vials (standard volume), for crimp and screw neck vials N 13 , for storage screw neck vials N 15 and for headspace vials with screw neck N 18 or crimp neck N 20, respectively as well as for EPA screw neck vials N 24

Containers

Description	Pack of	REF
81 position container blue, with integrated divider for all vials 11.6 × 32 mm 130 × 130 × 45 mm, coded, with transparent lid (suitable for freezers)	1	702514
49 position container blue, with integrated divider for crimp and screw neck vials N 13; 130 × 130 × 50 mm, with transparent lid (suitable for freezers)	1	702515
25 position container blue, with removable divider for headspace screw neck vials N 18 and crimp neck vials N 20; 130 × 130 × 80 mm, with transparent lid (suitable for freezers)	1	702516
36 position container blue, with removable devider, for screw neck vials N 15 (sample storage: 702096, 702311, 70285, 702097) 130 × 130 × 80 mm, with transparent lid (suitable for freezers)	1	702518
16 position container blue, with removable divider for screw neck vials N 24 (20 mL, 30 mL, 40 mL); 130 × 130 × 102 mm, with transparent lid (suitable for freezers)	1	702517

Vial racks

Description	Pack of	REF
50 position polypropylene vial rack blue, for all vials 11.6 × 32 mm with flat bottom Dimensions: 190 × 100 × 22 mm, stackable	1	702502
50 position polypropylene vial rack blue, for all vials with a diameter of 15 mm max. and flat bottom Dimensions: 240 × 120 × 28 mm, stackable	1	702504
36 position polypropylene vial rack blue, for all vials with a diameter of 23.1 mm max. and flat bottom Dimensions: 323 × 91 × 30 mm, stackable	5	702503

Crimping tools

Manual crimping tools

Advanced ergonomic version

Crimper available for 8 mm, 11 mm and 20 mm crimp caps

- More lightweighted than complete steel crimpers
- Ergonomically designed handles
- Adjustment by a knob on the crimping head that is easily accessible and visible
- Activated by bottom handle motion only which allows a steadier and safer hold of the tool during crimping
- Due to design and alignment of the crimping head better vertical clearance over the vial

Advanced ergonomic decappers allow safe removal of caps; no adjustment required (for 11 and 20 mm crimp caps available)

Standard version

Crimper available for 8, 11, 13 and 20 mm crimp caps

- Adjustable crimping height via hexagon key, which allows to move the inner part of the crimping head up and down (not possible for manual crimpers N 8)
- Crimping pressure adjustable via screw in the handle
- Manual crimpers for N 13 and N 20 Flip Top / Flip Off caps (pharmaceutical closures) available
- Long life time and convenient handling

Manual decappers (standard version) allow safe removal of caps; no adjustment required

Description	Pack of	REF
Manual crimpers (ergonomic)		
Crimping pressure adjustable by knob on the crimping head		
Manual ergonomic crimper for 8 mm crimp caps	1	735208
Manual ergonomic crimper for 11 mm crimp caps	1	735211
Manual ergonomic crimper for 20 mm crimp caps	1	735220
Manual decappers (ergonomic)		
Manual ergonomic decapper for 11 mm crimp caps	1	735311
Manual ergonomic decapper for 20 mm crimp caps	1	735320
Manual crimpers (standard)		
Crimping height: adjustable by a hexagon key in the crimping head		
Crimping pressure: adjustable by a screw in the handle		
Manual crimper for 8 mm crimp caps	1	735126
Manual crimper, height adjustable, for 11 mm crimp caps	1	735111
Manual crimper, height adjustable, for 13 mm crimp caps	1	735113
Manual crimper, height adjustable, for 13 mm Flip Top / Flip Off crimp caps	1	735133
Manual crimper, height adjustable, for 20 mm crimp caps	1	735120
Manual crimper, height adjustable, for 20 mm Flip Top / Flip Off crimp caps	1	735132
Manual decappers (standard)		
Manual decapper for 8 mm crimp caps	1	735408
Manual decapper for 11 mm crimp caps	1	735911
Manual decapper for 13 mm crimp caps	1	735913
Manual decapper for 20 mm crimp caps	1	735920

Electronic crimping tools

Battery-powered electronic crimping tools

Available for 11 mm and 20 mm aluminum crimp caps (not suitable for magnetic / bi-metal crimp caps). Mobile tools for consistent and reproducible crimping results

- Crimping pressure adjustable by pushing the up and down buttons of the control unit on top of the tool
- Long lasting lithium ion cell batteries (full battery charge for several hundred vials, life time of battery > 1500 charges)
- CE certificate of conformity along with one year warranty
- One tool each necessary for crimping and for decapping
- For more convenient handling a stand is optionally available

Electronic high power crimping tool

Available for 11 mm, 13 mm and 20 mm crimp caps (also suitable for magnetic / bi-metal crimp caps). Due to a more powerful motor also suitable for magnetic and bi-metal crimp caps

- Fixed power supply
- Exchangeable crimping / decapping heads
- Settings mode with language selection, change of jaw set, statistics, log data and different reset options
- CE certificate of conformity along with one year warranty
- For more convenient handling a stand is optionally available

Description	Pack of	REF
Electronic crimpers (battery-powered)		
Electronic crimper for 11 mm aluminum crimp caps (not suitable for magnetic crimp caps)	1	735511
Electronic crimper for 13 mm aluminum crimp caps	1	735513
Electronic crimper for 13 mm Flip Top/Flip Off caps	1	735533
Electronic crimper for 20 mm aluminum crimp caps (not suitable for magnetic / bi-metal crimp caps)	1	735520
Electronic crimper for 20 mm Flip Top/Flip Off caps	1	735532
Electronic decappers (battery-powered)		
Electronic decapper for 11 mm aluminum crimp caps	1	735611
Electronic decapper for 13 mm aluminum crimp caps	1	735613
Electronic decapper for 20 mm aluminum crimp caps (not suitable for magnetic / bi-metal crimp caps)	1	735620
Accessories for battery-powered electronic crimping / decapping tools		
Replacement battery 6.6 Volt, 8.6 Wh	1	735500
Stand for electronic crimping tools	1	735501
Rack for two crimping tools either type ergonomic (manual) or electronic, blue, 240 × 95 × 65 mm	1	735509
Electronic high power crimping tool		
Electronic high power crimping tool with power supply (please order exchangeable crimping / decapping heads separately)	1	735700
Accessories for 735700		
Crimping head for 11 mm crimp caps (for electronic high power crimping tool 735700)	1	735711
Crimping head for 13 mm crimp caps (for electronic high power crimping tool 735700)	1	735713
Crimping head for 13 mm Flip Top/Flip Off caps (for electronic high power crimping tool 735700)	1	735733
Crimping head for 20 mm crimp caps (for electronic high power crimping tool 735700)	1	735720
Crimping head for 20 mm Flip Top/Flip Off caps (for electronic high power crimping tool 735700)	1	735732
Decapping head for 11 mm crimp caps (for electronic high power crimping tool 735700)	1	735811
Decapping head for 13 mm crimp caps (for electronic high power crimping tool 735700)	1	735813
Decapping head for 20 mm crimp caps (for electronic high power crimping tool 735700)	1	735820
d for electronic crimping tools	1	735501

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Basics

High performance liquid chromatography (HPLC) is part of liquid chromatographic separating processes of substance mixtures and their analysis. At the beginning the technique was also called high pressure liquid chromatography due to the high back pressure of the column. HPLC offers qualitative (identification of substances) and quantitative (concentration determination) analysis by comparison with standard substances. The term HPLC was introduced in the 1970s for the delineation of the high-performance method to the in the 1930s developed column liquid chromatography (column chromatography). At the beginning of the 21st century HPLC was complemented by the even more efficient UHPLC (ultra high performance liquid chromatography). Hereby, even higher pressures (> 400 bar) result in shorter analysis time and enhanced efficiency enabling a higher sample throughput with smaller sample volumes.

Application

HPLC / UHPLC is used additionally to gas chromatography (GC) for separation and determination of complex substance mixtures composed of low-volatile, polar and ionic, high-molecular or thermal instable substances. Therefore, a sufficient solubility of the sample in a solvent or a solvent mixture is required. HPLC / UHPLC is used for purity control of chemicals and industrial products, determination of active agents for drug development, production and testing, environmental analytics, quality and purity control of foods, analysis of ingredients in cosmetics as well as for the isolation of biopolymers.

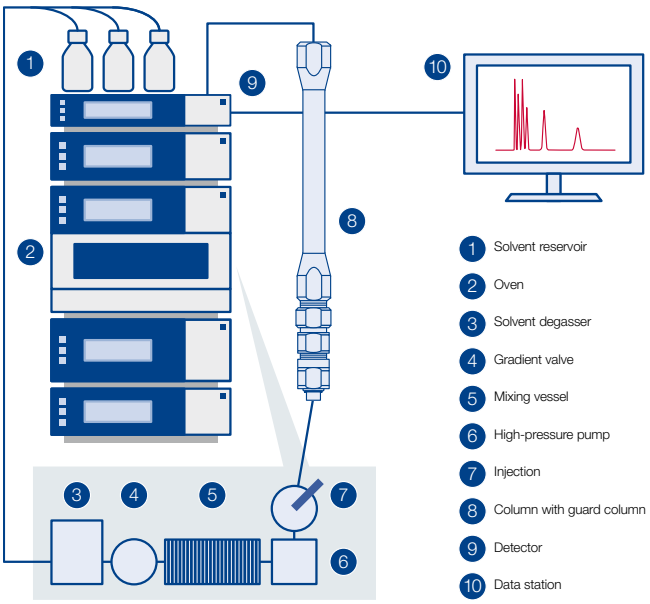
Basic principle

In liquid column chromatography a mobile phase (eluent) flows through a particle filled tube (stationary phase, separation column). In classic column chromatography this tube is a glass column with an inner diameter of several centimeters and a length up to 450 mm or even bigger. The filling material typically consists of coarse-grained particles like silica gel 60. The eluent is transported through the separation column either by hydrostatic pressure or a low-pressure pump with 1.5 – 2 bar.

In contrast HPLC columns consist of stainless steel with an inner diameter of 2 – 4.6 mm and a length of 20 – 300 mm. The column packing, mostly modified porous silica, has generally a particle size of 3, 5, 7 or 10 µm and a pore size of 50, 100, 120 (for low-molecular analytes) or 300 – 4000 Å (for high-molecular analytes). In UHPLC shorter columns in the range of 20 – 150 mm length with highly efficient particles of 1.8 µm size (sub-2 µm) are utilized. A guard column of a few millimeters length can be utilized and installed with a specific Column Protection System to increase the column lifetime. HPLC / UHPLC uses a high-pressure pump to transport the eluent from a storage vessel into the system with a column back pressure of up to 600 / 1200 bar.

Instrument

HPLC as well as UHPLC instruments have different building blocks. The storage vessel (eluent reservoir, 1) usually contains a deaerator unit (3) for the solvents. Followed by a gradient valve (4) with mixing chamber (5) in flow direction, which allows the usage of isocratic as well as gradient methods. A high-pressure pump (6) transports the sample into the system. The sample is injected via an injection valve (7). Usually this is operated automatically with a syringe by an autosampler. With the eluent flow the sample is transported to the guard and the seperation column (8). For better reproducibility of the separation tempering with a column oven (2) should be performed. The separated substances are determined with a detector (9). In the resulting chromatogram each detector signal of a substance (peak), is related to the retention time of the column. With the data evaluation (10) these peaks can be identified and their concentration can be determined.



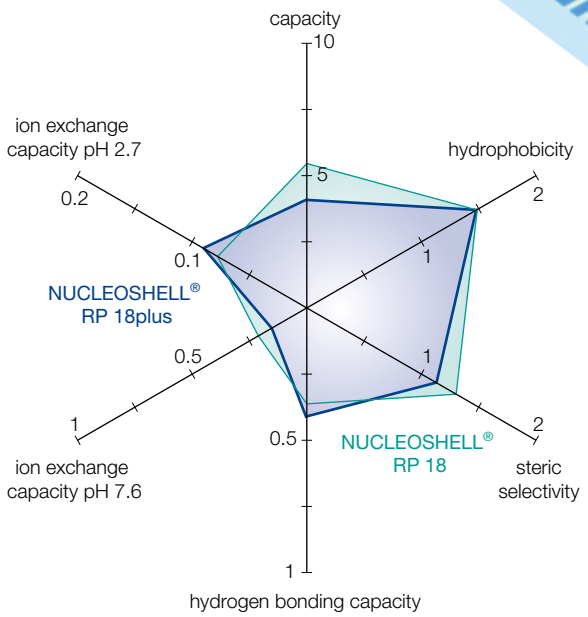
Separation mechanism

While flowing through the column each component of the solved mixture interacts differently with the stationary phase. According to the characteristics of the substance (hydrophobic, polar, ionic, aromatic, sterically hindered etc.) the strength of the interactions vary and thus, the compounds are retained by the stationary phase in different ways. Essentially a distinction is drawn between normal phase (NP), reversed phase (RP) and ion exchange chromatography. Depending on the structure of the stationary phase diverse interactions e. g., van der Waals forces or π-π-stacking can occur and different polar mobile phases are required. For polar stationary normal phases (e. g., SiOH, CN, OH, NH_2) non-polar eluents like *n*-heptane, hexane, dichloromethane or 2-propanol are applicable. While for reversed phases (e. g., C_{18}, C_8, C_4, C_2, C_6H_5) typically polar RP eluents (e. g., acetonitrile or methanol with ultrapure water or buffer) and for ion exchange (e. g., SA, SB) aqueous buffers (e. g., phosphate, acetate, citric buffer) come to use.

Selectivity

The characteristic separation behavior of phases under certain conditions is also called selectivity. This is dependent on different parameters like structure and modifications of the base silica gel, nature of the chemical binding or the type of endcapping.

In recent decades several methods have been developed to compare and distinguish the selectivity of various silica gels and their modifications. In this connection defined substances or substance classes are analyzed and the chromatographic parameters are graphically presented. A frequently applied model in specialist literature is e. g., the TANAKA plot, which allows a quick comparison of different HPLC phases. [4]

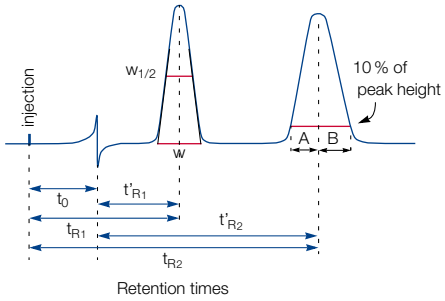


Parameter of the Tanaka diagram:
Capacity = k' (pentylbenzene)
Hydrophobicity = α (pentylbenzene, butylbenzene)
Steric selectivity = α (triphenyl, *o*-terphenyl)
Hydrogen bonding capacity (capacity of silanol) = α (caffeine, phenol)
Ion exchange capacity at pH 2.7 = α (benzylamine, phenol)
Ion exchange capacity at pH 7.6 = α (benzylamine, phenol)

The comparison of NUCLEOSHELL® RP 18 and NUCLEOSHELL® RP® 18plus for example shows a lower ion exchange capacity at pH 7.6 for the monomeric NUCLEOSHELL® RP 18plus. The radar chart also reflects a more pronounced steric selectivity of NUCLEOSHELL® RP 18 due to a higher density of modifications with C_{18} chains.

Characteristic parameters

The success of a chromatographic separation depends apart from the stationary and mobile phase also on other characteristics like the quality of the separating column or the linear flow rate. The following schematic chromatogram illustrates the most important parameters which characterize a separation.



Schematic chromatogram

Peak width:

- $w_{1/2}$ peak width at half height
- w peak width of the peak (intersection point of the inflectional tangents with the zero line)

Peak symmetry:

- A peak front to peak maximum at 10 % of peak height
- B peak maximum to peak end at 10 % of peak height

Retention time:

- t_0 dead time of a column = retention time of a non-retarded substance
- t_{R1}, t_{R2} retention times of components 1 and 2
- t'_{R1}, t'_{R2} net retention times of components 1 and 2

In a chromatographic system the substances differ from each other in their retention time in or on the stationary phase. The time, which is needed by a sample component to migrate from column inlet (sample injection) to the column end (detector) is the retention time t_{R1} or t_{R2}. The dead time t_0 is the time required by an inert compound to migrate from column inlet to column end without any retardation by the stationary phase. Consequently, the dead time is identical with the retention time of the sample component remaining in the stationary phase. The difference of total retention time and dead time yields the net retention time t'_{R1} or t'_{R2}, which is the time a sample component remains in the stationary phase.

$$t'_{R1} = t_{R1} - t_0 \quad \text{bzw.} \quad t'_{R2} = t_{R2} - t_0$$

To compare chromatograms that are recorded with columns of different lengths and internal diameters, as well as different flow rates, the retention time is converted into a dimensionless capacity factor k'.

$$k'_1 = \frac{t_{R1} - t_0}{t_0} \quad \text{bzw.} \quad k'_2 = \frac{t_{R2} - t_0}{t_0}$$

The relative retention α, also known as the separation factor, describes the ability of a chromatographic system (stationary and mobile phase) to distinguish between two compounds. This is calculated from the rate of the capacity factors of the substances, where the figure in the denominator is the reference compound.

$$\alpha = \frac{k'_2}{k'_1}$$

The resolution R is a measure for the efficiency of the column to separate two substances. Besides the retention time t_R the peak width at half height $w_{1/2}$ is also included.

$$R = 1.18 \cdot \frac{t_{R2} - t_{R1}}{(w_{1/2})_2 + (w_{1/2})_1}$$

For practical reasons the peak symmetry is calculated at 10 % of peak height. Ideally symmetry should be 1, i. e. A = B. Values > 1 indicate peak tailing, while values < 1 indicate peak fronting.

$$\text{Peak symmetry} = \frac{B}{A}$$

Instead of the mobile phase volumetric flow rate [mL/min], which is controlled at the HPLC instrument, it is advantageous to use the linear velocity u [cm/sec]. The linear velocity is independent of the column cross section and proportional to the pressure drop in the column. The linear velocity can be calculated by means of the dead time, where L is the column length in cm and t_0 the dead time in sec.

$$u = \frac{L}{t_0}$$

The quality of a column packing is determined through the number of theoretical plates N. High N values indicate a high capability to separate complex sample mixtures.

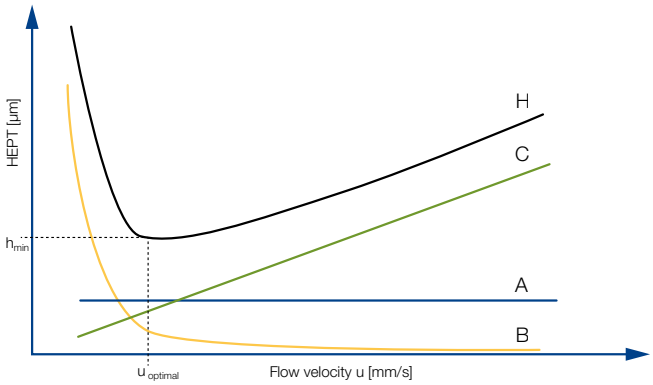
$$N = 5.54 \cdot \left(\frac{t_{R1}}{w_{1/2}} \right)^2$$

The value of the height equivalent to a theoretical plate HEPT is a criterion for the quality of a column. HEPT, is the length, in which the chromatographic equilibrium between mobile and stationary phase has been adjusted once. Its value depends on the particle size, the flow velocity, the mobile phase viscosity and especially on the packing quality. Small HEPT values, meaning a large number of theoretical plates N, facilitate the column to separate complex sample mixtures.

$$H = \frac{L}{N}$$

The Van Deemter equation shows the dependence of the HEPT on the velocity u.

$$H = A + \frac{B}{u} + C \cdot u$$



A term = eddy-diffusion, B term = longitudinal diffusion coefficient, C term = mass transfer coefficient, H = HEPT = height equivalent to a theoretical plate

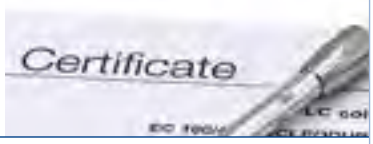
The A term, also called eddy-diffusion, is a function of the particle size, the B term a function of the diffusion coefficient of the substance in the mobile phase and the C term the retardation of a substance by the interface between stationary and mobile phase. In the point of intersection of h_{min} and u_{opt} the optimal separation efficiency for a column with high peak symmetry for the separated substances is obtained.

Column quality

Each HPLC / UHPLC column of MACHEREY-NAGEL is individually tested according to the most important characteristic parameters in quality control and the results are documented in a certificate of analysis.

Detailed information of the particular properties of the high-purity silica phases NUCLEODUR®, of the established standard silica NUCLEOSIL® and the modern Core-Shell material NUCLEOSHELL® as well as phases for special separations and the equivalent HPLC- and UHPLC-columns can be found on the following pages.

Strict quality specifications
Outstanding reliability



Highest production standard

- Our facilities are ISO 9001 certified
- Perfect reproducibility from batch-to-batch and within each lot
- Individually tested columns, supplied with test chromatogram and conditions

USP listing

USP specification of MN HPLC phases

Code	Specification	MN HPLC Phases	Page
USP L1	octadecyl silane chemically bonded to porous silica particles 1.5 to 10 µm diameter, or monolithic silica gel	NUCLEODUR® C_{18} ec	181
		NUCLEODUR® C_{18} Gravity	158
		NUCLEODUR® C_{18} Gravity-SB	162
		NUCLEODUR® C_{18} HTec	178
		NUCLEODUR® C_{18} Isis	164
		NUCLEODUR® C_{18} Pyramid	166
		NUCLEODUR® PolarTec	168
		NUCLEODUR® Sphinx RP	176
		NUCLEOSHELL® RP 18	200
		NUCLEOSHELL® RP 18plus	202
		NUCLEOSIL® C_{18}	220
		NUCLEOSIL® C_{18} AB	220
		NUCLEOSIL® C_{18} HD	220
		NUCLEOSIL® Nautilus	221
		NUCLEOSIL® C_{18} MPN	250
		NUCLEOSIL® C_{18} PPN	251
USP L3	porous silica particles, 1.5 to 10 µm diameter, or monolithic silica gel	NUCLEODUR® SiOH	190
		NUCLEOSIL® SiOH	230
USP L7	octyl silane chemically bonded to totally porous silica particles, 1.8 to 10 µm diameter	NUCLEODUR® C_8 ec	181
		NUCLEODUR® C_8 Gravity	158
		NUCLEOSIL® C_8	224
		NUCLEOSIL® C_8 HD	224
USP L8	an essentially monomolecular layer of aminopropyl silane chemically bonded to totally porous silica gel support, 1.5 to 10 µm diameter	NUCLEODUR® NH_2 / NH_2-RP	188
		NUCLEOSIL® Carbohydrate	254
		NUCLEOSIL® NH_2 / NH_2-RP	227
USP L9	irregular or spherical, totally porous silica gel having a chemically bonded, strongly acidic cation-exchange coating, 3 to 10 µm diameter	NUCLEOSIL® SA	229
USP L10	nitrile groups chemically bonded to porous silica particles, 1.5 to 10 µm diameter	NUCLEODUR® CN / CN-RP	186
		NUCLEOSIL® CN / CN-RP	228
USP L11	phenyl groups chemically bonded to porous silica particles, 1.5 to 10 µm diameter	NUCLEODUR® Phenyl-Hexyl	170
		NUCLEODUR® π^2	172
		NUCLEOSHELL® Phenyl-Hexyl	207
		NUCLEODUR® Sphinx RP	176
		NUCLEOSIL® C_6H_5	226
USP L14	silica gel having a chemically bonded, strongly basic quaternary ammonium anion-exchange coating, 5 to 10 µm diameter	NUCLEOSIL® SB	229
USP L16	dimethylsilane chemically bonded to porous silica particles, 5 to 10 µm diameter	NUCLEOSIL® C_2	225
USP L17	strong cation-exchange resin consisting of sulfonated cross-linked PS/DVB copolymer in the H form, 6 to 12 µm diameter	NUCLEOGEL® ION 300 OA	256
		NUCLEOGEL® SUGAR 810 H	255
USP L19	strong cation-exchange resin consisting of sulfonated cross-linked PS/DVB copolymer in the Ca form, 5 to 15 µm particle size	NUCLEOGEL® SUGAR 810 Ca	255
		NUCLEOGEL® SUGAR Ca	256
USP L20	dihydroxypropane groups chemically bonded to porous silica particles, 5 to 10 µm diameter	NUCLEOSIL® OH (Diol)	226
USP L21	a rigid, spherical styrene-divinylbenzene copolymer, 5 to 10 µm diameter	NUCLEOGEL® RP	252
USP L22	a cation-exchange resin made of porous polystyrene gel with sulfonic acid groups, about 10 µm in size	NUCLEOGEL® SCX	247
USP L23	an anion-exchange resin made of porous polymethacrylate or polyacrylate gel with quaternary ammonium groups, about 10 µm in size	NUCLEOGEL® SAX	247
USP L26	butyl silane chemically bonded to totally porous silica particles, 5 to 10 µm diameter	NUCLEODUR® C_4 ec	248
		NUCLEOSIL® C_4	225
		NUCLEOSIL® C_4 MPN	250
USP L32	a chiral ligand-exchange resin packing · L-proline copper complex covalently bonded to irregular shaped silica particles, 5 to 10 µm diameter	NUCLEOSIL® CHIRAL-1	242
USP L34	strong cation-exchange resin consisting of sulfonated cross-linked PS-DVB copolymer in the Pb form, 5 to 7 µm particle size	NUCLEOGEL® SUGAR Pb	256
USP L[illegible]	a 3,5-dinitrobenzoyl derivative of L-phenylglycine covalently bonded to 5 µm aminopropyl silica	NUCLEOSIL® CHIRAL-3	243
USP L40	cellulose tris-(3,5-dimethylphenylcarbamate) coated porous silica particles, 5 to 20 µm diameter	NUCLEOCEL *DELTA*	240

USP specification of MN HPLC phases

Code	Specification	MN HPLC Phases	Page
USP L43	pentafluorophenyl groups chemically bonded to silica particles by a propyl spacer, 1.5 to 10 µm diameter	NUCLEODUR® PFP	174
		NUCLEOSHELL® PFP	212
USP L45	beta-cyclodextrin bonded to porous silica particles, R,S-hydroxypropyl ether derivative, 3 to 10 µm diameter	NUCLEODEX β-OH, β-PM	238
USP L58	strong cation-exchange resin consisting of sulfonated cross-linked PS/DVB copolymer in the Na form, 6 to 30 µm diameter	NUCLEOGEL® SUGAR Na	256
USP L60	spherical porous silica gel, particle size of 10 µm diameter or smaller, the surface of which has been covalently modified with alkyl amide groups and endcapped	NUCLEODUR® PolarTec	168
		NUCLEOSIL® C_{18} Nautilus	220
USP L75	A chiral-recognition protein, bovine serum albumin (BSA), chemically bonded to silica particles, about 7 µm in diameter, with a pore size of 300 Angstrom	RESOLVOSIL BSA-7	241
USP L118	Aqueous polymerized C_{18} groups on silica particles, 1.2 to 5 µm in diameter	NUCLEODUR® C_{18} PAH	234
		NUCLEOSIL® C_{18} PAH	236

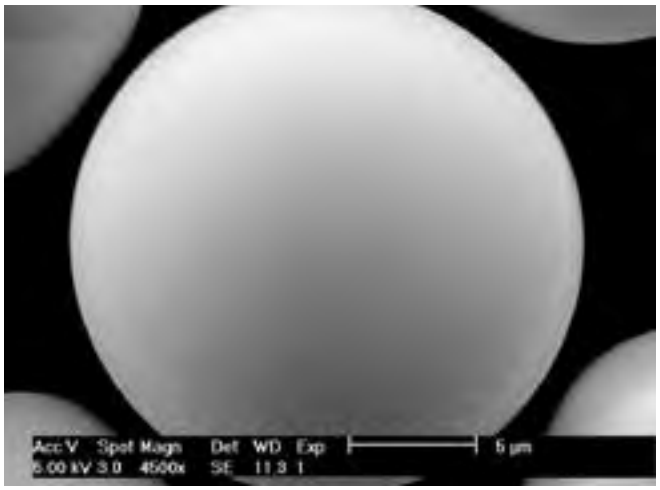
NUCLEODUR® high purity silica for HPLC

NUCLEODUR® is a fully synthetical type B silica (silica of 3rd generation) offering highly advanced physical properties like totally spherical particle shape, outstanding surface microstructure, high pressure stability and low metal content.

NUCLEODUR® as a state-of-the-art silica is the ideal base material for modern HPLC phases. It is the result of MACHEREY-NAGEL's pioneering research in chromatography for more than 40 years.

In RP liquid chromatography the efficiency of the packing is strongly affected by the quality of the base silica itself. Shortcomings in the surface geometry of the particles or metal contaminants are the main reasons for inadequate coverage with the covalently bonded alkylsilanes in the subsequent derivatization steps. It is well known, that poor surface coverage and, in consequence, high activity of residual free silanols often results in peak tailing or adsorption, particularly with basic compounds.

Particle shape and surface symmetry



NUCLEODUR® silicas are synthesized in a unique and carefully controlled manufacturing process which provides silica particles, which are totally spherical. The picture shows the outstanding smoothness of the NUCLEODUR® surface.

Purity

As already mentioned above, a highly pure silica is required for achieving symmetric peak shapes and maximum resolution. Inclusions of e. g., iron or alkaline earth metal ions on the silica surface are largely responsible for the unwanted interactions with ionizable analytes e. g., amines or phenolic compounds.

NUCLEODUR® is virtually free of metal impurities and low acidic surface silanols. Elemental analysis data of NUCLEODUR® 5 µm measured by AAS are listed below.

Elementary analysis (metal ions) of NUCLEODUR® 100 - 5		
Aluminum	< 5	ppm
Iron	< 5	ppm
Sodium	< 5	ppm
Calcium	< 10	ppm
Titanium	< 1	ppm
Zirconium	< 1	ppm
Arsenic	< 0.5	ppm
Mercury	< 0.05	ppm

Pressure stability

The totally spherical and 100 % synthetic silica gel exhibits an outstanding mechanical stability, even at high pressures and elevated eluent flow rates. In addition, after several cycles of repeated packing, no significant drop in pressure can be observed. The latter is of prime importance for preparative and process-scale applications.

NUCLEODUR® silica is available with two pore sizes – 110 Å pore size as standard material and as 300 Å widepore material for the separation of biomolecules, like peptides and proteins.

Physical data of NUCLEODUR®

	Standard	Widepore
Pore size	110 Å	300 Å
Surface area (BET)	340 m^2/g	100 m^2/g
Pore volume	0.9 mL/g	0.9 mL/g
Density	0.47 g/mL	0.47 g/mL

NUCLEODUR® modifications

Several different surface modifications based on NUCLEODUR® silica have been developed over the last years providing a full range of specified HPLC phases and an ideal tool for every separation.

For a summary of important properties of our NUCLEODUR® phases please see page 152.

1.8 µm particles for increased separation efficiency

Key features

- Decrease of analysis time (ultra fast HPLC)
- Shorter columns with high separation efficiency and significant improvement of resolution and detection sensitivity
- Suitable for LC/MS due to low bleeding characteristics

Fractionation

- NUCLEODUR® 1.8 µm particles are fractionated to limit the increase in back pressure.

Availability

- The following NUCLEODUR® phases are available in 1.8 µm:
  C_{18} Gravity, C_8 Gravity, C_{18} Gravity-SB, C_{18} Isis, C_{18} Pyramid, PolarTec, Phenyl-Hexyl, PFP, Sphinx RP, C_{18} HTec and HILIC

Advantages of 1.8 µm particle size

Miniaturization started in the early stage of HPLC with the reduction of particle size from 10 µm via 7 µm to standard 5 µm – still the most used particle diameter in analytical HPLC – to 3 µm spherical particles. With the introduction of 1.8 µm NUCLEODUR® particles researchers have turned over a new leaf in HPLC column technology, featuring extraordinary improvements in terms of plate numbers, column efficiency and resolution compared with 3 µm particles.

Increased separation efficiency by higher number of theoretical plates (N):

- 50 × 4.6 mm NUCLEODUR® C_{18} Gravity
- 3 µm: N ≥ 100 000 plates/m (h-value≤ 10)
- 1.8 µm: N ≥ 166 667 plates/m (h-value≤ 6)

Increase of the plate number by ~ 67 % offers the possibility of using shorter columns with equal plate number resulting in a decrease of analysis time.

Significant improvement in resolution

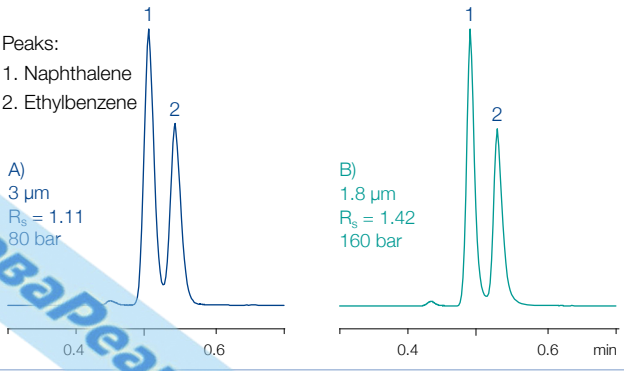
$$R_s = \frac{\sqrt{N}}{4}\left(\frac{\alpha - 1}{\alpha}\right)\left(\frac{k_i'}{k_i' + 1}\right)$$

R_s = resolution, α = selectivity (separation factor), k_i' = retention
N = plate number with $N \propto 1/d_P$, d_P = particle diameter

Resolution as a function of particle size

Column: 50 x 4 mm NUCLEODUR® C_{18} Gravity
A) 3 µm, B) 1.8 µm
Eluent: acetonitrile – water (80:20, v/v)
Flow rate: 2 mL/min
Detection: UV, 254 nm

Peaks:
1. Naphthalene
2. Ethylbenzene



Use of 1.8 µm instead of 3 µm particles leads to an increase of resolution by a factor of 1.29 (29 %) since the resolution is inversely proportional to the square root of the particle size.

Column back pressure

Due to the smaller particles the back pressure will increase according to

$$\Delta_p = \frac{\Phi \cdot L_C \cdot \eta \cdot u}{d_P^2}$$

Δ_P = pressure drop, Φ = flow resistance (non-dimensional), LC = column length, η = viscosity, u = linear velocity, d_P = particle diameter

The high sphericity of the NUCLEODUR® particles and the very narrow particle size distribution allow to keep the back pressure on a moderate level.

Comparison of back pressures

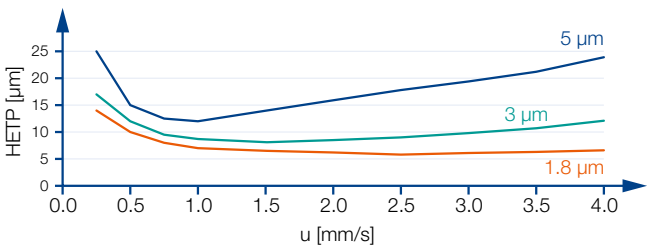
Eluent 100 % methanol, flow rate 1.5 mL/min
temperature 22 °C, column dimensions 50 × 4.6 mm

	NUCLEODUR® C_{18} Gravity	Competitor
3 µm	70 bar	–
1.8 µm	130 bar	170 bar

Higher flow rates and shorter run times

The optimal flow rate for 1.8 µm particles is higher than for 3 and 5 µm particles (see figure – the flow rate should be at the van Deemter minimum).

Van Deemter curves



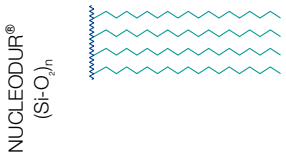
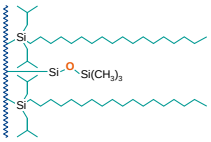
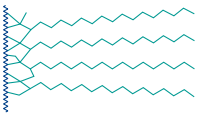
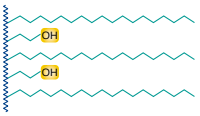
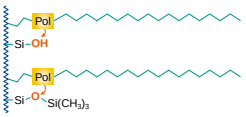
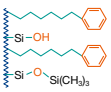
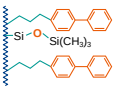
Column 50 x 4.6 mm, acetonitrile – water (50:50, v/v), analyte toluene

Technical requirements

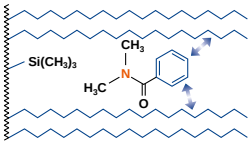
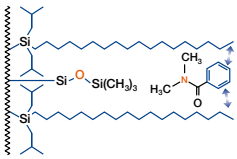
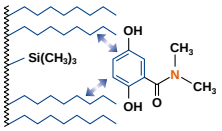
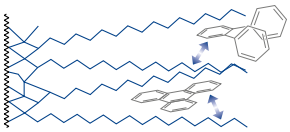
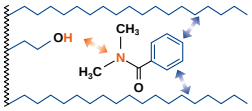
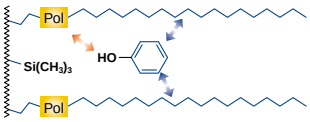
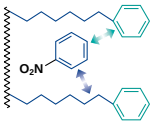
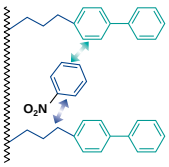
To gain best results with 1.8 µm particles certain technical demands must be met including pumps for flow rates of 2 – 3 mL with pressures of 250 – 1000 bar, minimized dead volume, and fast data recording.

NUCLEODUR® phase overview

Overview of NUCLEODUR® HPLC phases

Phase	Specification	Page	Characteristic*	Stability	Structure
C_{18} Gravity	octadecyl, high density coating, multi-endcapping 18 % C · USP L1	158	A ●●●●● B ◖ C ●●◖	pH 1 – 11, suitable for LC/MS	
C_{18} Gravity-SB	octadecyl (monomeric), extensive endcapping 13 % C · USP L1	162	A ●●●● B ●●◖ C -	pH 1 – 9, suitable for LC/MS	
C_8 Gravity	octyl, high density coating, multi-endcapping 11 % C · USP L7	158	A ●●◖ B ● C ●◖	pH 1 – 11, suitable for LC/MS	
C_{18} Isis	octadecyl phase with specially crosslinked surface modification endcapping 20 % C · USP L1	164	A ●●●●◖ B ●● C ●●●●●	pH 1 – 10, suitable for LC/MS	
C_{18} Pyramid	octadecyl with polar endcapping 14 % C · USP L1	166	A ●●●● B ●●◖ C ●●	stable in 100 % aqueous eluent, pH 1 – 9, suitable for LC/MS	
PolarTec	octadecyl with embedded polar group 17 % C · USP L1 and L60	168	A ●●●● B ●●◖ C ●●●●	stable in 100 % aqueous eluent, pH 1 – 9, suitable for LC/MS	
Phenyl-Hexyl	phenylhexyl, multi-endcapping 10 % C · USP L11	170	A ●● B ●●● C ●	pH 1 – 10, suitable for LC/MS	
π²	biphenylpropyl, multi-endcapping 17 % C · USP L11	172	A ●● B ●●●● C ●●●	pH 3 – 10	

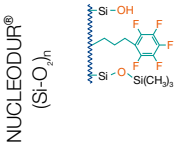
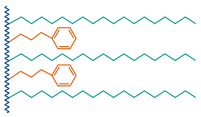
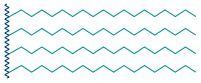
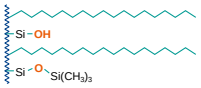
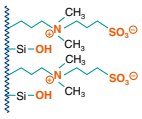
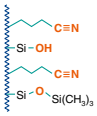
* A = ● hydrophobic selectivity, B = ● polar / ionic selectivity, C = ● steric selectivity

Application	Similar phases**	Interactions · retention mechanism	
in general compounds with ionizable functional groups such as basic pharmaceuticals and pesticides	NUCLEOSIL® C_{18} HD Xterra® RP18 / MS C18; Luna® C18(2), Gemini®, Synergi® Max RP; Zorbax® Extend-C18; Inertsil® ODS III; Purospher® STAR RP-18; Hypersil™ BDS	hydrophobic (van der Waals interactions)	
overall sophisticated analytical separations, especially for polar compounds, e. g., antibiotics, water-soluble vitamins, organic acids	–	hydrophobic (van der Waals interactions) with additional polar interactions	
like C_{18} Gravity, however, generally shorter retention times for nonpolar compounds	NUCLEOSIL® C_8 HD Xterra® RP8 / MS C8; Luna® C8; Zorbax® Eclipse XDB-C8	hydrophobic (van der Waals interactions)	
high steric selectivity, thus suited for separation of positional and structural isomers, planar / nonplanar molecules	NUCLEOSIL® C_{18} AB Inertsil® ODS-P; Pro C18 RS	steric and hydrophobic	
basic pharmaceuticals, very polar compounds, organic acids	Aqua, Synergi® Hydro-RP; AQ; Atlantis® dC18; Polaris® C18-A	hydrophobic and polar (H bonds)	
basic pharmaceuticals, organic acids, pesticides, amino acids, water-soluble vitamins	NUCLEOSIL® C_{18} Nautilus ProntoSIL® C18 AQ, Zorbax® Bonus-RP, Polaris® Amide-C18; Ascentis® RP Amide, SymmetryShield™ RP18; SUPELCOSIL™ LC-ABZ+; HyPURITY™ ADVANCE; ACCLAIM Polar AD.II	hydrophobic and polar (H bonds)	
aromatic and unsaturated compounds, polar compounds like pharmaceuticals, antibiotics	Luna® Phenyl-Hexyl; Zorbax® Eclipse Plus Phenyl-Hexyl; Kromasil® Phenyl-Hexyl	π-π and hydrophobic	
aromatic and unsaturated compounds, polar compounds like pharmaceuticals, antibiotics	Pinnacle® DB Biphenyl; Ultra Biphenyl	π-π and hydrophobic	

** phases which provide a similar selectivity based on chemical and physical properties

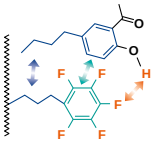
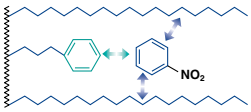
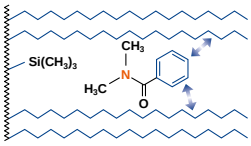
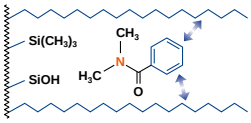
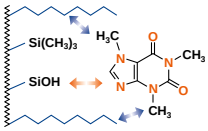
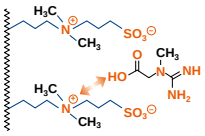
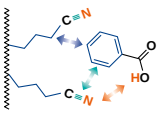
NUCLEODUR® phase overview

Overview of NUCLEODUR® HPLC phases

Phase	Specification	Page	Characteristic*	Stability	Structure
PFP	pentafluorophenylpropyl, multi-endcapping 8 % C · USP L43	174	A ●● B ●●●● C ●●●●	pH 1 – 9, suitable for LC/MS	
Sphinx RP	bifunctional, balanced ratio of propylphenyl and octadecyl, endcapping 15 % C · USP L1 and L11	176	A ●●● B ●●◖ C ●	pH 1 – 10, suitable for LC/MS	
C_{18} HTec	octadecyl, high density coating, high capacity, multi-endcapping 18 % C · USP L1	178	A ●●●●● B ◖ C ●●◖	pH 1 – 11, suitable for LC/MS	
C_{18} ec	octadecyl, medium density, endcapping available in 110 Å and 300 Å pore size 17.5 % / 4 % C · USP L1	181	A ●●●● B ● C ●●●◖	pH 1 – 9	
C_8 ec	octyl, medium density, endcapping 10.5 % C · USP L7	181	A ●● B ●◖ C ●●◖	pH 1 – 9	
C_4 ec	butyl, medium density, endcapping, 300 Å pore size 2.5 % C · USP L26	181	A ● B ●● C ●◖	pH 1 – 9	
HILIC	zwitterionic ammonium – sulfonic acid phase 7 % C	184	A ● B ●●●●● C -	pH 2 – 8.5	
CN / CN-RP	cyano (nitrile) for NP and RP separations 7 % C · USP L10	186	A ● B ●●●● C -	pH 1 – 8, stable towards highly aqueous mobile phases	

* A = ● hydrophobic selectivity, B = ● polar / ionic selectivity, C = ● steric selectivity

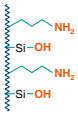
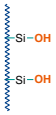
NUCLEODUR® phase overview

Application	Similar phases**	Interactions · retention mechanism	
aromatic and unsaturated compounds, halogen compounds, phenols, isomers, polar pharmaceuticals, antibiotics	ACQUITY® CSH Fluoro-Phenyl; Hypersil™ GOLD PFP; Luna® PFP(2); Discovery® HS F5; Allure® PFP Propyl; Ultra II PFP Propyl	polar (H bond), dipole-dipole, π-π and hydrophobic	
compounds with aromatic and multiple bond systems	no similar phases	π-π and hydrophobic	
robust and well base deactivated C_{18} phase; all separation tasks with preparative potential	Xterra® RP18 / MS C18 / SunFire™ C18; Luna® C18(2), Gemini®, Synergi® Max RP; Zorbax® Extend-C18; Inertsil® ODS III; Purospher® STAR RP-18; Hypersil® BDS	hydrophobic (van der Waals interactions)	
robust C_{18} phase for routine analyses	NUCLEOSIL® C_{18} Spherisorb® ODS II; Symmetry® C18; Hypersil® ODS; Inertsil® ODS II; Kromasil® C18; LiChrospher® RP-18	hydrophobic (van der Waals interactions) some residual silanol interactions	
robust C_8 phase for routine analyses	NUCLEOSIL® C_8 ec / C_8 Spherisorb® C8; Symmetry® C8; Hypersil® MOS; Kromasil® C8; LiChrospher® RP-8	hydrophobic (van der Waals interactions) some residual silanol interactions	
biological macromolecules like proteins or peptides	Jupiter® C4; ACE® C4	hydrophobic (van der Waals interactions) some residual silanol interactions	
hydrophilic compounds such as polar organic acids and bases, polar natural compounds	Sequant™ ZIC®-HILIC; Obelisc™	ionic / hydrophilic and electrostatic	
polar organic compounds (basic drugs), molecules containing π-electron systems	NUCLEOSIL® CN / CN-RP	π-π and polar (H bond), hydrophobic	

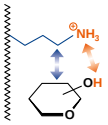
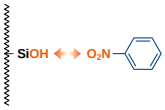
** phases which provide a similar selectivity based on chemical and physical properties

NUCLEODUR® phase overview

Overview of NUCLEODUR® HPLC phases

Phase	Specification	Page	Characteristic*	Stability	Structure
NH_2 / NH_2-RP	aminopropyl for NP and RP separations 2.5 % C · USP L8	188	A ● B ●●●● C -	pH 2 – 8, stable towards highly aqueous mobile phases	NUCLEODUR® $(Si\text{-}O_2)_n$ 
SiOH	unmodified high purity silica · USP L3	190	A - B - C -	pH 2 – 8	NUCLEODUR® $(Si\text{-}O_2)_n$ 

* A = ● hydrophobic selectivity, B = ● polar / ionic selectivity, C = ● steric selectivity

Application	Similar phases**	Interactions · retention mechanism	
sugars, sugar alcohols and other hydroxy compounds, DNA bases, polar compounds in general	NUCLEOSIL® NH_2 / NH_2-RP	polar / ionic and hydrophobic	
polar compounds in general	NUCLEOSIL® SiOH	polar / ionic	

** phases which provide a similar selectivity based on chemical and physical properties

NUCLEODUR® columns

NUCLEODUR® C_{18} Gravity · C_8 Gravity nonpolar high density phase · USP L1 (C_{18}) · USP L7 (C_8)

Key feature

- Suitable for LC/MS and HPLC at pH extremes (pH 1 – 11)
- Superior base deactivation
- Ideal for method development

Technical data

- Available as octadecyl (C_{18}) and octyl (C_8), multi-endcapped
- Pore size 110 Å; particle sizes 1.8 µm, 3 µm and 5 µm for C_{18}, 1.8 and 5 µm for C_8; 7, 10, 12 and 16 µm particles for preparative purposes on request
- Carbon content 18 % for C_{18}, 11 % for C_8

Recommended application

- Overall sophisticated analytical separations
- Compound classes separated include pharmaceuticals, e. g., analgesics, anti-inflammatory drugs, antidepressants; herbicides; phytopharmaceuticals; immunosuppressants

Base deactivation

NUCLEODUR® C_{18} Gravity and NUCLEODUR® C_8 Gravity are based on the ultrapure NUCLEODUR® silica. Derivatization generates a homogeneous surface with a high density of bonded silanes (~18 % C for C_{18}, ~11 % C for C_8). Thorough endcapping suppresses any unwanted polar interactions between the silica surface and the sample, which makes “Gravity” particularly suitable for the separation of basic and other ionizable analytes. Even strongly basic pharmaceuticals like amitriptyline are eluted without tailing under isocratic conditions. For a discussion of the different retention behavior of C_{18} phases compared to C_8 phases see page 182.

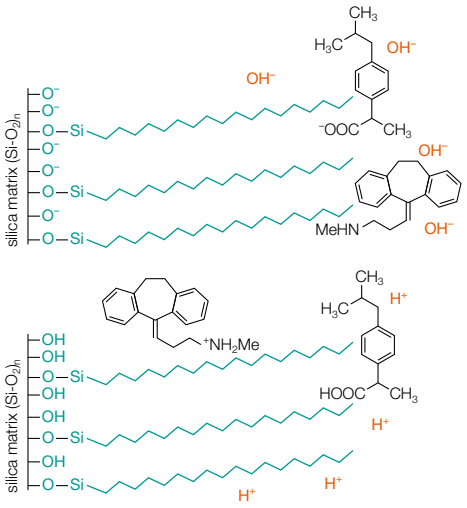
Enhanced pH stability

One major disadvantage of silica stationary phases is limited stability at strongly acidic or basic pH. Cleavage of the siloxane bonding by hydrolysis, or dissolution of the silica will rapidly lead to a considerable loss in column performance. Conventional RP phases are usually not recommended to be run with mobile phases at pH > 8 or pH < 2 for extended periods of time. The special surface bonding technology and the low concentration of trace elements of NUCLEODUR® C_{18} and C_8 Gravity allow for use at an expanded pH range from pH 1 to 11.

Benefits of enhanced pH stability

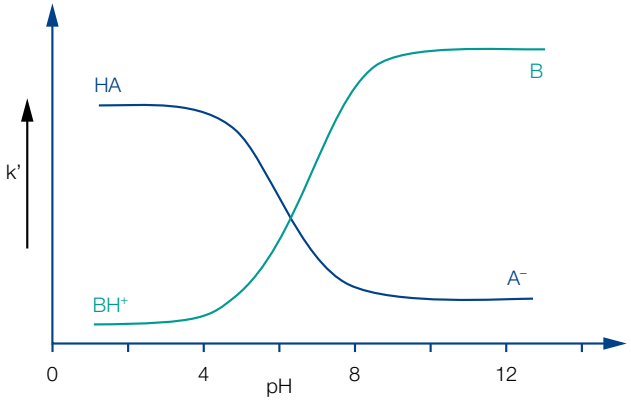
An expanded pH range is often required in method development. Many nitrogen containing compounds like basic drugs are protonated at acidic or neutral pH and exhibit poor retention on a standard C_{18} phase. The retention behavior can be improved by working at a higher pH, where the analyte is no longer protonated, but formally neutrally charged, as a rule between pH 9 – 10. For acidic analytes it is exactly in inverse proportion, maximum retention can be attained at low pH.

Surface silanols at different pH values



The figure above shows the extent of protonation of surface silanols and of two exemplary analytes at acidic and alkaline pH. The following graph explains the general correlation between retention and pH.

Correlation between retention and pH for basic and acidic compounds



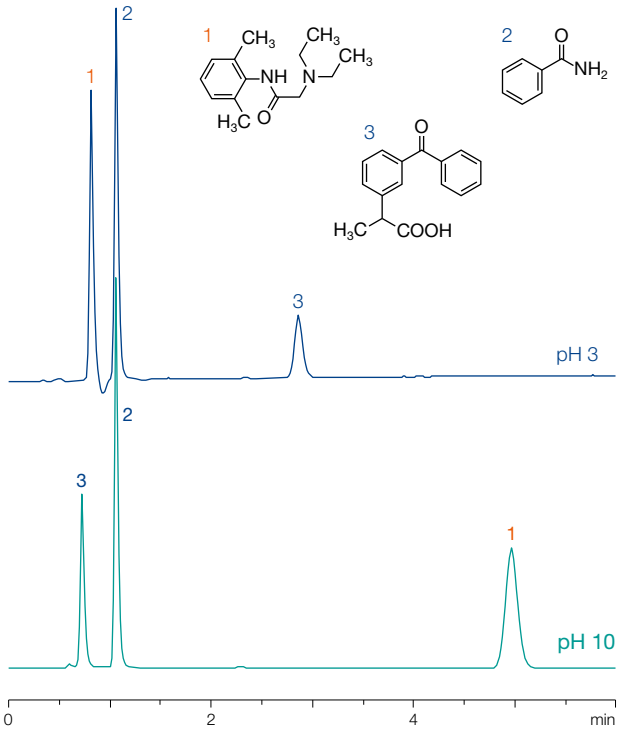
An example how selectivity can be controlled by pH is the separation of the acid ketoprofen, the base lidocaine and benzamide. Under acidic conditions the protonated lidocaine is eluted very fast due to lack of sufficiently strong hydrophobic interactions between analyte and C_{18} chains, while the formally neutral ketoprofen is eluted after about 3 min. However, at pH 10 a reversal of the elution order, with a visibly longer retention time for the basic lidocaine, is observed.

Influence of the pH value on selectivity

MN Appl. No. 120860

Column:	125 x 4 mm NUCLEODUR® C_{18} Gravity, 5 µm
Eluent:	A) acetonitrile – 10 mmol/L ammonium formate, pH 3.0 (50:50, v/v); B) acetonitrile – 10 mmol/L ammonium bicarbonate, pH 10.0 (50:50, v/v)
Flow rate:	1.0 mL/min
Temperature:	30 °C
Detection:	UV, 230 nm
Injection:	2 µL

Peaks:
1. Lidocaine
2. Benzamide
3. Ketoprofen



As mentioned above, pH stability of the stationary phase can be helpful for improving selectivity in method development. The following figure shows the separation of 4 basic drugs under acidic and basic conditions.

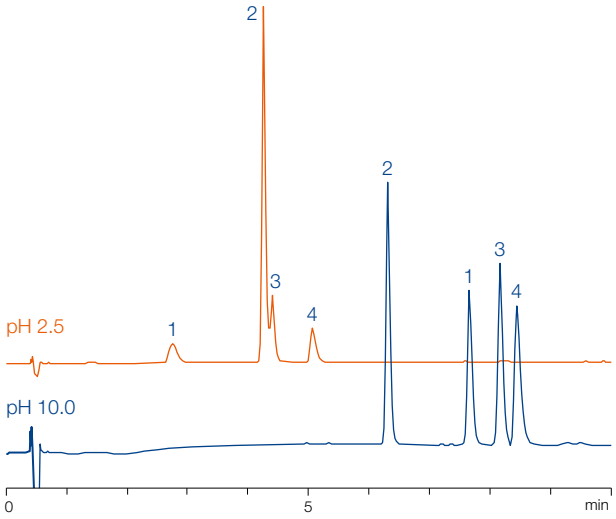
At pH 2.5 the protonated analytes exhibit poor retention (early elution) and in addition an inadequate resolution for papaverine and noscapine, whilst the formally non ionized molecules can be baseline separated due to the better retention pattern at alkaline pH.

Separation of basic alkaloids

MN Appl. No. 118010

Column:	125 x 4 mm NUCLEODUR® C_{18} Gravity, 5 µm
Eluent:	A) acetonitrile B) 20 mmol/L $(NH_4)_2HPO_4$, pH 2.5 / 10.0 10 % A (1 min) → 75 % A in 10 min
Flow rate:	1.0 mL/min
Temperature:	25 °C
Detection:	UV, 254 nm
Injection:	2 µL

Peaks:
1. Lidocaine
2. Papaverine
3. Noscapine
4. Diphenhydramine



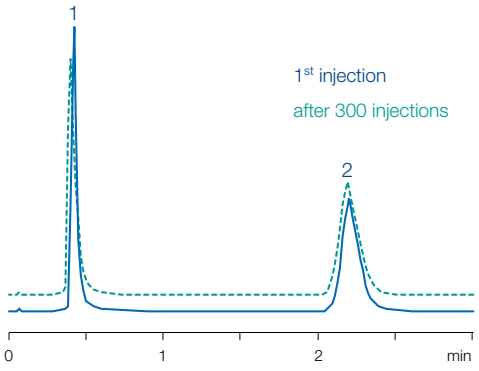
The following chromatogram demonstrates the stability of NUCLEODUR® C_{18} Gravity under alkaline conditions. The ultrapure Gravity with its unique high density surface bonding technology withstands strong alkaline mobile phase conditions.

Stability of NUCLEODUR® C_{18} Gravity at pH 11

MN Appl. No. 120850

Column:	50 x 4.6 mm NUCLEODUR® C_{18} Gravity, 5 µm
Eluent:	methanol – water – ammonia (20:80:0.5, v/v/v), pH 11
Flow rate:	1.3 mL/min
Temperature:	30 °C
Detection:	UV, 254 nm
Injection:	2.0 µL

Peaks:
1. Theophylline
2. Caffeine



Even after 300 injections no loss of column efficiency – identified, e. g., by peak broadening or decrease in retention times – could be observed.

Under alkaline conditions dissolution of the silica support is possible, resulting in dead volume and thus peak broadening. It is worth mentioning, that this phenomenon also depends on type and concentration of buffers, as well as on the temperature. It is well known that the use of phosphate buffers, particularly at elevated temperatures, can reduce column lifetime even at moderate pH. If possible, phosphate buffers should be replaced by less harmful alternatives.

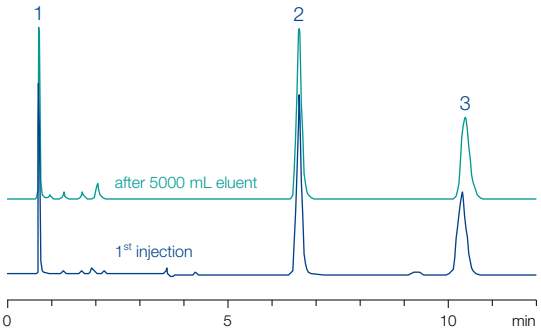
The following chromatograms show the excellent column stability of NUCLEODUR® C_{18} Gravity in acidic conditions. Retention times of all three compounds in the column performance test remain consistent and virtually unchanged, even after the column is run with 5000 mL eluent. Due to the extremely stable surface modification, no cleavage of the Si-O-Si bonding occurs, column deterioration is therefore successfully prevented.

Stability of NUCLEODUR® C_{18} Gravity at pH 1.5

MN Appl. No. 120840

Column:	125 x 4 mm NUCLEODUR® C_{18} Gravity, 5 µm
Eluent:	acetonitrile – 1 % TFA in water (50:50, v/v), pH 1.5
Flow rate:	1.0 mL/min
Temperature:	30 °C
Detection:	UV, 230 nm
Injection:	5 µL

Peaks: 1. Pyridine, 2. Toluene, 3. Ethylbenzene



Eluent in column acetonitrile – water

	ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® C_{18} Gravity, 1.8 µm; octadecyl phase, particle size 1.8 µm, 18 % C · UHPLC								
Analytical EC columns								
	2 mm	760078.20	760079.20	760071.20	760076.20		760075.20	
	3 mm	760078.30	760079.30		760076.30			
	4 mm	760078.40	760079.40		760076.40			
	4.6 mm	760078.46	760079.46		760076.46			
EC guard columns*			4 × 2 mm: 761901.20		4 × 3 mm: 761901.30			
NUCLEODUR® C_{18} Gravity, 3 µm; octadecyl phase, particle size 3 µm, 18 % C								
Analytical EC columns								
	2 mm		760080.20		760084.20	760081.20	760083.20	760082.20
	3 mm		760080.30		760084.30	760081.30	760083.30	760082.30
	4 mm		760080.40		760084.40	760081.40	760083.40	760082.40
	4.6 mm		760080.46	760086.46	760084.46	760081.46	760083.46	760082.46
EC guard columns*			4 × 2 mm: 761902.20		4 × 3 mm: 761902.30			

Eluent in column acetonitrile – water

ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® C_{18} Gravity, 5 µm; octadecyl phase, particle size 5 µm, 18 % C							
Analytical EC columns							
2 mm		760102.20		760104.20	760100.20	760103.20	760101.20
3 mm		760102.30		760104.30	760100.30	760103.30	760101.30
4 mm		760102.40		760104.40	760100.40	760103.40	760101.40
4.6 mm		760102.46	760106.46	760104.46	760100.46	760103.46	760101.46
EC guard columns*		4 × 2 mm: 761903.20		4 × 3 mm: 761903.30			
Preparative VarioPrep columns							
10 mm		762103.100			762109.100		762113.100
21 mm		762103.210			762109.210		762113.210
32 mm							762113.320
40 mm						762100.400	762113.400
VP guard columns ***		10 × 8 mm: 762160.80		10 × 16 mm: 762160.160		15 × 32 mm: 762163.320	
NUCLEODUR® C_{18} Gravity, 10 µm; octadecyl phase, particle size 10 µm, 18 % C							
Preparative VarioPrep columns							
21 mm							762250.210
40 mm							762250.400
VP guard columns **				10 × 16 mm: 762160.160		15 × 32 mm: 762163.320	

Eluent in column acetonitrile – water

ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® C_8 Gravity, 1.8 µm; octyl phase, particle size 1.8 µm, 11 % C · UHPLC							
Analytical EC columns							
2 mm	760756.20	760755.20	760760.20	760757.20		760759.20	
3 mm	760756.30	760755.30		760757.30			
4 mm	760756.40	760755.40		760757.40			
4.6 mm	760756.46	760755.46		760757.46			
EC guard columns*		4 × 2 mm: 761905.20		4 × 3 mm: 761905.30			
NUCLEODUR® C_8 Gravity, 5 µm; octyl phase, particle size 5 µm, 11 % C							
Analytical EC columns							
2 mm		760750.20		760754.20	760751.20	760752.20	760753.20
3 mm		760750.30		760754.30	760751.30	760752.30	760753.30
4 mm		760750.40		760754.40	760751.40	760752.40	760753.40
4.6 mm		760750.46	760749.46	760754.46	760751.46	760752.46	760753.46
EC guard columns*		4 × 2 mm: 761907.20		4 × 3 mm: 761907.30			
Preparative VarioPrep columns							
10 mm		762081.100			762071.100		762070.100
21 mm		762081.210			762071.210	762082.210	762070.210
VP guard columns **		10 × 8 mm: 762097.80		10 × 16 mm: 762097.160			
EC and VarioPrep columns in packs of 1, guard columns see below.							

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966
Guard columns for VarioPrep columns with ID		**8, 10 mm**	**16, 21 mm**	**32, 40 mm**	**≥ 50 mm**	
** VP guard columns (pack of)	VP	10/8 (2)	10/16 (2)	15/32 (1)	15/50 (1)	
VP guard column holder		718251	718256	718253	718255	

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® C_{18} Gravity-SB hydrophobic phase with polar selectivity · USP L1

Key feature

- Hydrophobic C_{18} phase with distinct polar selectivity, ideal for method development, better retention of early eluting substances
- Excellent performance under highly aqueous conditions
- Suitable for LC/MS due to low bleeding characteristics

Technical data

- Monomeric octadecyl modification, extensive endcapping
- Pore size 110 Å; available particle sizes 1.8 µm, 3 µm and 5 µm; carbon content 13 %; pH stability 1 – 9

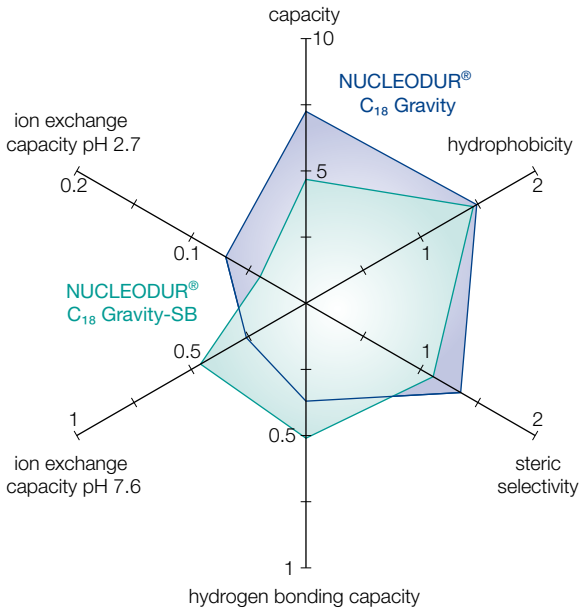
Recommended application

- Overall sophisticated analytical separations, especially for polar compounds, e. g., antibiotics, water-soluble vitamins, organic acids

NUCLEODUR® C_{18} Gravity-SB excels with a relatively high hydrophobicity – similar to C_{18} Gravity – while simultaneously showing distinctive polar selectivity, without having polar embedded groups or polar endcapping. As a result the column displays better retention of early eluting analytes and high performance under strongly aqueous conditions. Additionally the column is suitable for LC/MS due to low bleeding characteristics. These features are achieved through side chains (isobutyl) of the monomeric C_{18} phase.

In the TANAKA plot the NUCLEODUR® Gravity-SB shows similar hydrophobicity than the Gravity, however with a reduced capacity. The ion exchange capacity under basic conditions (pH 7.6) is high, which favors good retention of early eluting, polar substances.

Due to the broad selectivity and stability the base deactivated NUCLEODUR® C_{18} Gravity-SB is versatile applicable, especially for polar analytes like nucleobases or pesticides the column shows good separation efficiency.



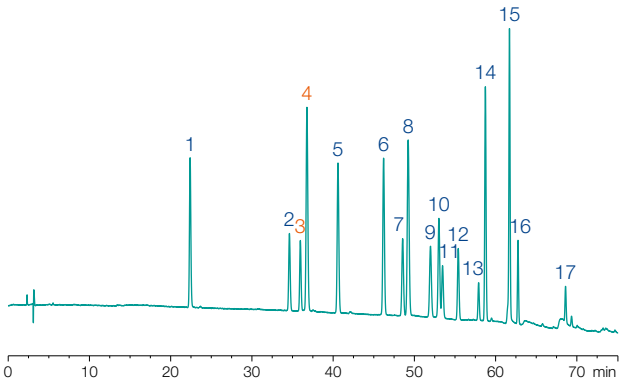
Pesticide mix (Ehrenstorfer, 17 components)

MN Appl. No. 127330

Column:	EC 250/4.6 NUCLEODUR® C_{18} Gravity-SB, 3 µm
Eluent:	A) acetonitrile
	B) 5 mmol/L NH_4Ac;
	10 – 37.5 % A in 50 min, 37.5 – 75 % A in 25 min
Flow rate:	1.1 mL/min
Temperature:	35 °C
Detection:	UV, 230 nm
Injection:	3 µL

Peaks:

1. Desethylatrazine
2. Metoxuron
3. Hexazinone
4. Simazine
5. Cyanazine
6. Methabenzthiazuron
7. Chlortoluron
8. Atrazine
9. Monolinuron
10. Isoproturon
11. Diuron
12. Metobromuron
13. Metazachlor
14. Sebuthylazin
15. Terbuthylazine
16. Linuron
17. Metolachlor



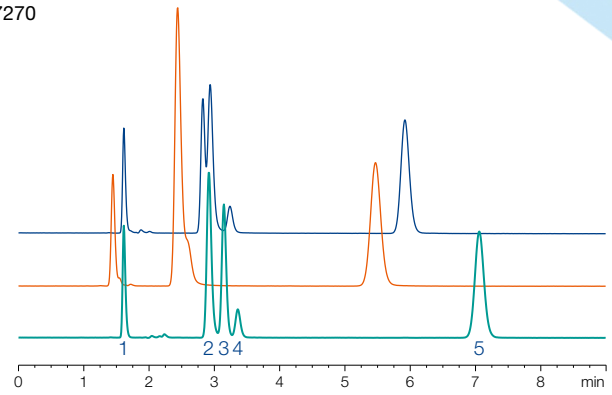
Critical separation of the critical pair hexazinone/simazine

Selectivity comparison of nucleobases

MN Appl. No. 127270

Columns: EC 150/4.6 mm
NUCLEODUR® C_{18} Gravity-SB, 5 µm
NUCLEODUR® C_{18} Gravity, 5 µm
NUCLEODUR® C_{18} Pyramid, 5 µm
Eluent: 25 mmol/L KH_2PO_4, pH 3 – methanol (95:5, v/v)
Flow rate: 1.0 mL/min, temperature: 20 °C
Detection: UV, 220 nm, injection: 2.5 µL (1 mg/mL)

Peaks:
1. Cytosine
2. Adenine
3. Uracil
4. Guanine
5. Thymine



Better resolution of early eluting analyte

Eluent in column acetonitrile – water

	ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® C_{18} Gravity-SB, 1.8 µm; particle size 1.8 µm · UHPLC								
Analytical EC columns								
	2 mm	760591.20	760593.20	760595.20	760596.20		760598.20	
	3 mm	760591.30	760593.30		760596.30			
	4 mm	760591.40	760593.40		760596.40			
	4.6 mm	760591.46	760593.46		760596.46			
EC guard columns*			4 × 2 mm: 761990.20		4 × 3 mm: 761990.30			
NUCLEODUR® C_{18} Gravity-SB, 3 µm; particle size 3 µm								
Analytical EC columns								
	2 mm		760603.20		760606.20	760607.20	760608.20	760609.20
	3 mm		760603.30		760606.30	760607.30	760608.30	760609.30
	4 mm		760603.40		760606.40	760607.40	760608.40	760609.40
	4.6 mm		760603.46	760605.46	760606.46	760607.46	760608.46	760609.46
EC guard columns*			4 × 2 mm: 761991.20		4 × 3 mm: 761991.30			
NUCLEODUR® C_{18} Gravity-SB, 5 µm; particle size 5 µm								
Analytical EC columns								
	2 mm		760613.20		760616.20	760617.20	760618.20	760619.20
	3 mm		760613.30		760616.30	760617.30	760618.30	760619.30
	4 mm		760613.40		760616.40	760617.40	760618.40	760619.40
	4.6 mm		760613.46	760615.46	760616.46	760617.46	760618.46	760619.46
EC guard columns*			4 × 2 mm: 761992.20		4 × 3 mm: 761992.30			
Preparative VarioPrep columns								
	10 mm		762350.100			762351.100		762353.100
	21 mm		762350.210			762351.210		762353.210
	32 mm							762353.320
	40 mm						762352.400	762353.400
VP guard columns **			10 × 8 mm: 762354.80		10 × 16 mm: 762354.160		15 × 32 mm: 762355.320	
EC and VarioPrep columns in packs of 1, guard columns see below.								

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966
Guard columns for VarioPrep columns with ID		**8, 10 mm**	**16, 21 mm**	**32, 40 mm**	**≥ 50 mm**	
guard columns (pack of)	VP	10/8 (2)	10/16 (2)	15/32 (1)	15/50 (1)	
VP g[illegible]umn holder		718251	718256	718253	718255	

For details c[illegible]r column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® C_{18} Isis phase with high steric selectivity · USP L1

Key feature
- Exceptional steric selectivity
- Outstanding surface deactivation
- Suitable for LC/MS and HPLC at pH 1 – 10

Technical data
- C_{18} phase with special polymeric, crosslinked surface modification; pore size 110 Å; particle sizes 1.8 µm, 3 µm and 5 µm; carbon content 20 %

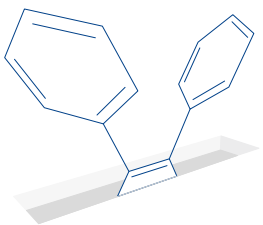
Recommended application
- Steroids, (*o*,*p*,*m*-)substituted aromatics, fat-soluble vitamins

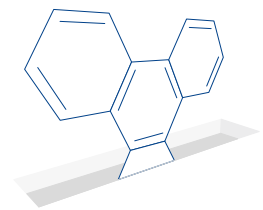
Surface modification

By use of specific C_{18} silanes and polymeric bonding technologies a dense shield of alkyl chains protects the subjacent silica matrix. Elemental analysis of NUCLEODUR® C_{18} Isis shows a carbon load of 20 %. The target crosslinking of the C_{18} chains on the surface enables the separation of compounds with similar molecular structure but different stereochemical properties. The technical term for this feature is steric selectivity.

Slot Model

Sander and Wise [5] proposed a model for the retention of aromatic compounds based on molecular shape, which is referred to as "Slot Model". This model pictures the bonded C_{18} phase on the silica surface with slots which the analytes have to penetrate during retention. Planar molecules are able to penetrate these slots deeper than non-planar molecules of similar molecular weight and length-to-width ratio. Thus triphenylene (lower structure) is longer retained than o-terphenyl (upper structure).





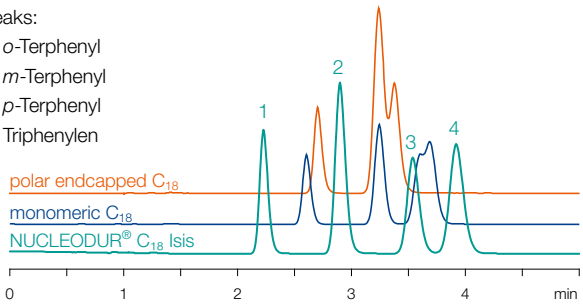
Steric selectivity

The following chromatograms reveal the improved resolution for positional isomers in a test mixture of aromatic compounds on NUCLEODUR® C_{18} Isis (green) in direct comparison with monomerically coated (blue) and polar endcapped (orange) C_{18} columns.

Steric selectivity of NUCLEODUR® C_{18} Isis

Columns:	125 x 4 mm NUCLEODUR® C_{18} Isis monomerically coated C_{18} phase polar endcapped phase C_{18} phase
Eluent:	methanol – water (90:10, v/v)
Flow rate:	1 mL/min, temperature: 35 °C
Detection:	UV, 254 nm
Injection:	5 µL

Peaks:
1. *o*-Terphenyl
2. *m*-Terphenyl
3. *p*-Terphenyl
4. Triphenylen

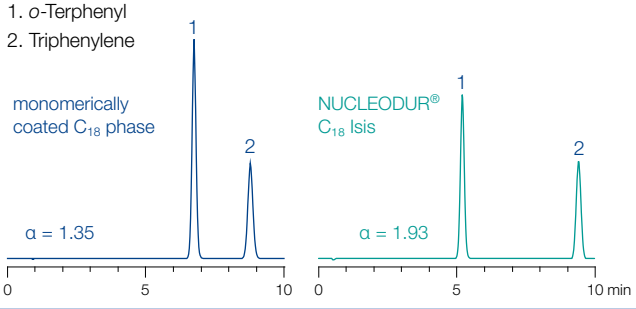


The separation of o-terphenyl and triphenylene is a good example to evaluate the selectivity of a RP column in terms of the shape of two molecules. The phenyl rings of *o*-terphenyl are twisted out of plane while triphenylene has a planar geometry. The separation factor α is a measure for the steric selectivity. As is shown below the α value is considerable larger on NUCLEODUR® C_{18} Isis compared to a conventional C_{18} column.

Steric selectivity of NUCLEODUR® C_{18} Isis

Columns:	125 x 4 mm
Eluent:	methanol – water (80:20, v/v)
Flow rate:	1 mL/min
Temperature:	40 °C
Detection:	UV, 254 nm
Injection:	1 µL

Peaks:
1. *o*-Terphenyl
2. Triphenylene



The surface bonding technology also provides improved stability features for the NUCLEODUR® C_{18} Isis phase.

Surface deactivation

The chromatography of basic analytes requires a high density of surface-bonded C_{18} silanes combined with a thorough endcapping procedure to keep silanol activity at a minimum. This ensures tailing-free elution of even strongly basic amino-containing compounds (see application 121210 at https://chromaappdb.mn-net.com).

Eluent in column acetonitrile – water

	ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® C_{18} Isis, 1.8 µm; particle size 1.8 µm · UHPLC								
Analytical EC columns								
	2 mm	760406.20	760405.20	760396.20	760407.20		760409.20	
	3 mm	760406.30	760405.30		760407.30			
	4 mm	760406.40	760405.40		760407.40			
	4.6 mm	760406.46	760405.46		760407.46			
EC guard columns*			4 × 2 mm: 761910.20		4 × 3 mm: 761910.30			
NUCLEODUR® C_{18} Isis, 3 µm; particle size 3 µm								
Analytical EC columns								
	2 mm		760400.20		760401.20	760402.20	760403.20	760404.20
	3 mm		760400.30		760401.30	760402.30	760403.30	760404.30
	4 mm		760400.40		760401.40	760402.40	760403.40	760404.40
	4.6 mm		760400.46	760397.46	760401.46	760402.46	760403.46	760404.46
EC guard columns*			4 × 2 mm: 761911.20		4 × 3 mm: 761911.30			
NUCLEODUR® C_{18} Isis, 5 µm; particle size 5 µm								
Analytical EC columns								
	2 mm		760410.20		760415.20	760412.20	760413.20	760414.20
	3 mm		760410.30		760415.30	760412.30	760413.30	760414.30
	4 mm		760410.40		760415.40	760412.40	760413.40	760414.40
	4.6 mm		760410.46	760416.46	760415.46	760412.46	760413.46	760414.46
EC guard columns*			4 × 2 mm: 761912.20		4 × 3 mm: 761912.30			
Preparative VarioPrep columns								
	10 mm		762404.100			762405.100		762403.100
	21 mm		762404.210			762405.210		762403.210
	32 mm							762403.320
	40 mm						762406.400	762403.400
VP guard columns **			10 × 8 mm: 762420.80		10 × 16 mm: 762420.160		15 × 32 mm: 762422.320	
EC and VarioPrep columns in packs of 1, guard columns see below.								

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966
Guard columns for VarioPrep columns with ID		**8, 10 mm**	**16, 21 mm**	**32, 40 mm**	**≥ 50 mm**	
** VP guard columns (pack of)	VP	10/8 (2)	10/16 (2)	15/32 (1)	15/50 (1)	
VP guard column holder		718251	718256	718253	718255	

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® C_{18} Pyramid phase for highly aqueous eluents · USP L1

Key feature

- Stable in 100 % aqueous mobile phase systems
- Interesting polar selectivity features
- Excellent base deactivation; suitable for LC/MS due to low bleeding characteristics

Technical data

- Special phase with polar endcapping; pore size 110 Å; particle sizes 1.8 µm, 3 µm and 5 µm (7 and 10 µm particles for preparative purposes on request); carbon content 14 %; pH stability 1 – 9

Recommended application

- Analgesics, penicillin antibiotics, nucleic acid bases, water-soluble vitamins, complexing agents, organic acids

RP-HPLC with highly aqueous mobile phases

The efforts to neutralize unwanted silanol activity often results in well base-deactivated RP phases with high carbon load, but a limited scope of selectivity beyond non-polar interactions. Polar compounds like carboxylic acids or drug metabolites show only weak retention on densely bonded RP columns due to distinct hydrophobic properties but low polar interactions. Very polar analytes require highly aqueous mobile phases for solubility and retention. Conventional reversed phase columns often display stability problems in eluent systems with high percentage of water (> 95 %) as evidenced by a sudden decrease of retention time and overall poor reproducibility. This phenomenon is described as phase collapse caused by the mobile phase expelled from the pores due to the fact, that hydrophobic RP phases are incompletely wetted with the mobile phase [6].

Different approaches can be used to increase column stability with highly aqueous mobile phase systems. The most promising concepts are incorporating a polar group in the hydrophobic alkyl chain, or using hydrophilic endcapping procedures to improve the wettability of the reversed phase modification. NUCLEODUR® PolarTec may be taken as an example for the embedded polar group strategy, in which a C_{18} silane with a polar function is successfully linked to the silica surface.

Stability features

NUCLEODUR® C_{18} Pyramid is a silica phase with hydrophilic endcapping, designed especially for use in eluent systems of up to 100 % water. The upper figure shows the retention behavior of tartaric, acetic and maleic acid under purely aqueous conditions on NUCLEODUR® C_{18} Pyramid in comparison with a conventionally bonded C_{18} phase.

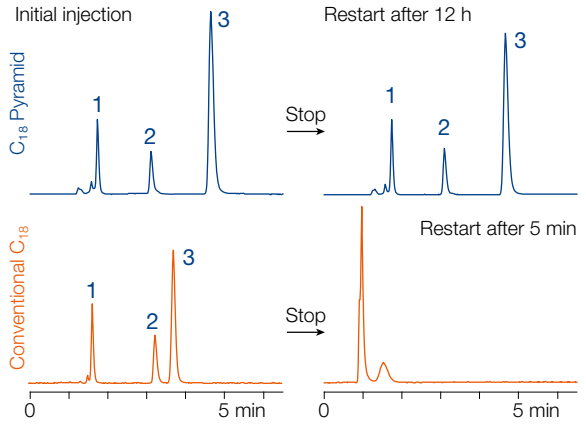
It can be shown that the retention times for NUCLEODUR® C_{18} Pyramid remain nearly unchanged between initial injection and restart after the flow has been stopped for 12 h, whilst the performance of the conventional RP column already collapsed totally after 5 min.

Stability test

MN Appl. No. 120870

Both columns:	125 x 4 mm
Eluent:	50 mmol/L KH_2PO_4, pH 2.5
Flow rate:	0.7 mL/min
Temperature:	25 °C
Detection:	UV, 210 nm
Injection:	1 µL

Peaks:
1. Tartaric acid
2. Acetic acid
3. Maleic acid



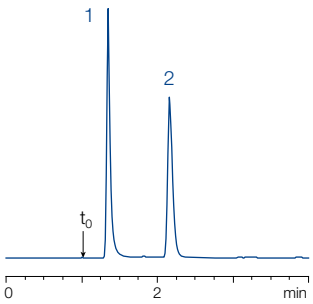
Retention characteristics

Separation of very polar compounds

MN Appl. No. 119170

Column:	125 x 4 mm NUCLEODUR® C_{18} Pyramid, 5 µm
Eluent:	0.2 % H_3PO_4
Flow rate:	1.0 mL/min
Temperature:	22 °C
Detection:	UV, 202 nm
Injection:	2 µL

Peaks:
1. Formic acid
2. Acetic acid



The polar surface exhibits retention characteristics different from conventional C_{18} phases. Application 119170 shows the improved retention behavior of the very polar short chain organic acids, which are insufficiently retained on RP columns with predominantly hydrophobic surface properties. In addition to the exceptional polar selectivity NUCLEODUR® C_{18} Pyramid also provides adequate hydrophobic retention (see application No. 19190 at *https://chromaappdb.mn-net.com*). The perceptible increase in polarity has no impact on the retention behavior of ionizable analytes. Even with the strongly basic compounds of the tricyclic antidepressant drug test mixture, no unwanted interactions or a so-called lack in base deactivation are observed (see application 119200 at *https://chromaappdb.mn-net.com*).

Eluent in column acetonitrile – water

ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® C_{18} Pyramid, 1.8 µm; particle size 1.8 µm · UHPLC							
Analytical EC columns							
2 mm	760271.20	760272.20	760275.20	760273.20		760274.20	
3 mm	760271.30	760272.30		760273.30			
4 mm	760271.40	760272.40		760273.40			
4.6 mm	760271.46	760272.46		760273.46			
EC guard columns*		4 × 2 mm: 761915.20		4 × 3 mm: 761915.30			
NUCLEODUR® C_{18} Pyramid, 3 µm; particle size 3 µm							
Analytical EC columns							
2 mm		760263.20		760264.20	760260.20	760261.20	760262.20
3 mm		760263.30		760264.30	760260.30	760261.30	760262.30
4 mm		760263.40		760264.40	760260.40	760261.40	760262.40
4.6 mm		760263.46	760259.46	760264.46	760260.46	760261.46	760262.46
EC guard columns*		4 × 2 mm: 761916.20		4 × 3 mm: 761916.30			
NUCLEODUR® C_{18} Pyramid, 5 µm; particle size 5 µm							
Analytical EC columns							
2 mm		760200.20		760204.20	760201.20	760203.20	760202.20
3 mm		760200.30		760204.30	760201.30	760203.30	760202.30
4 mm		760200.40		760204.40	760201.40	760203.40	760202.40
4.6 mm		760200.46	760205.46	760204.46	760201.46	760203.46	760202.46
EC guard columns*		4 × 2 mm: 761917.20		4 × 3 mm: 761917.30			
Preparative VarioPrep columns							
10 mm		762271.100			762273.100		762272.100
21 mm		762271.210			762273.210		762272.210
32 mm							762272.320
40 mm						762269.400	762272.400
VP guard columns **		10 × 8 mm: 762291.80		10 × 16 mm: 762291.160		15 × 32 mm: 762293.320	
EC and VarioPrep columns in packs of 1, guard columns see below.							

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966
Guard columns for VarioPrep columns with ID		**8, 10 mm**	**16, 21 mm**	**32, 40 mm**	**≥ 50 mm**	
** VP guard columns (pack of)	VP	10/8 (2)	10/16 (2)	15/32 (1)	15/50 (1)	
VP guard column holder		718251	718256	718253	718255	

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® PolarTec RP phase with embedded polar group · USP L1 and L60

Key feature

- Excellent base deactivation
- Suitable for LC/MS and 100 % aqueous eluents
- Pronounced steric selectivity

Technical data

- Phase with embedded polar group; pore size 110 Å; particle sizes 1.8 µm, 3 µm and 5 µm; carbon content 17 %; pH stability 1 – 9

Recommended application

- Exceptional selectivity for phenols and nitrogen containing compounds, polar compounds like basic pharmaceuticals, organic acids, pesticides, amino acids, water-soluble vitamins, etc.

RP-HPLC under 100 % aqueous conditions

The dominant form of interactions of conventional C_{18} phases are nonpolar London dispersion forces. Besides nonpolar interactions phases with embedded polar groups possess the ability to show polar interactions (dipole-dipole, hydrogen bonds, π-π, etc.). These interactions enhance retention and selectivity for polar compounds like carboxylic acids, phenols and nitrogen containing compounds.

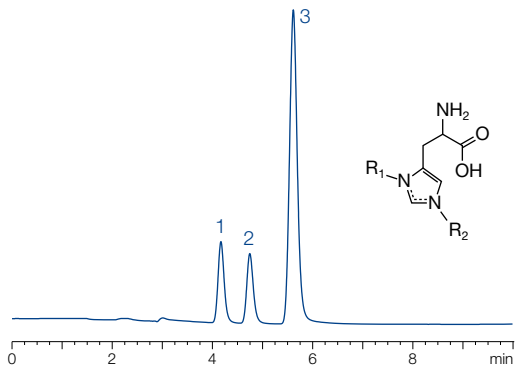
Separation of histidines

MN Appl. No. 125140

Column:	150 x 3 mm NUCLEODUR® PolarTec, 3 µm
Eluent:	1.0 mmol/L perfluoropentanoic acid in water – 0.5 mmol/L perfluoropentanoic acid in acetonitrile (99.5:0.5, v/v)
Flow rate:	0.4 mL/min
Temperature:	20 °C
Detection:	UV, 230 nm

Peaks:

1. 3-Methylhistidine $R_1 = H, R_2 = CH_3$
2. Histidine $R_1 = R_2 = H$
3. 1-Methylhistidine $R_1 = CH_3, R_2 = H$



In order to increase retention for polar compounds it is often necessary to decrease the organic ratio of the mobile phase to zero. Under these conditions many conventional C_{18} phases display the so-called dewetting effect which means that the mobile phase is expelled from the pores. This phenomenon leads to a dramatic loss in retention. NUCLEODUR® PolarTec is stable in 100 % aqueous mobile phases and therefore especially suited for the separation of polar compounds like organic acids.

Due to the shielding effect of the embedded group NUCLEODUR® PolarTec shows an excellent base deactivation, which is at the top-notch of embedded polar group phases on the market. The pronounced steric selectivity (see Tanaka plot) is an additional tool for the separation of complex mixtures.

Due to low bleeding characteristics NUCLEODUR® PolarTec is also suitable for LC/MS.

Even after days or weeks of operation in purely aqueous eluents the C_{18} chains of NUCLEODUR® PolarTec are neither folded nor show any collapsing. A significant reduction of retention time cannot be observed.

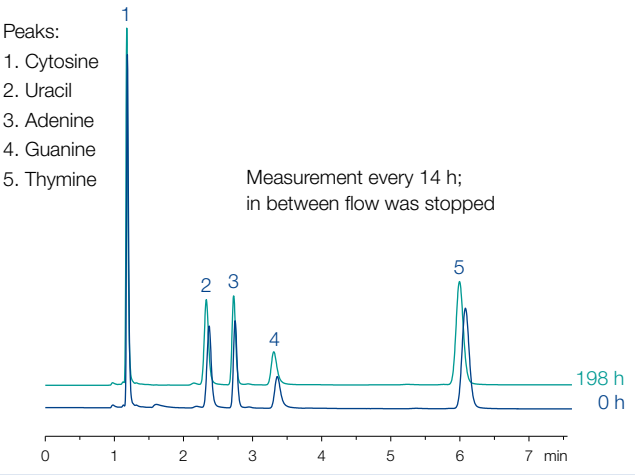
Stability of NUCLEODUR® PolarTec

MN Appl. No. 124610

Column:	150 x 3 mm NUCLEODUR® PolarTec, 3 µm
Eluent:	30 mmol/L KH_2PO_4, pH 3.0
Flow rate:	0.5 mL/min
Temperature:	30 °C
Detection:	UV, 220 nm

Peaks:

1. Cytosine
2. Uracil
3. Adenine
4. Guanine
5. Thymine



In spite of the polar character of the embedded functional group NUCLEODUR® PolarTec exhibits sufficient hydrophobic properties and is very well suited for analyzing basic compounds.

Eluent in column acetonitrile – water

	ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® PolarTec, 1.8 µm; particle size 1.8 µm · UHPLC								
Analytical EC columns								
	2 mm	760461.20	760463.20	760465.20	760466.20		760468.20	
	3 mm	760461.30	760463.30		760466.30			
	4 mm	760461.40	760463.40		760466.40			
	4.6 mm	760461.46	760463.46		760466.46			
EC guard columns*			4 × 2 mm: 761980.20		4 × 3 mm: 761980.30			
NUCLEODUR® PolarTec, 3 µm; particle size 3 µm								
Analytical EC columns								
	2 mm		760473.20		760476.20	760477.20	760478.20	760479.20
	3 mm		760473.30		760476.30	760477.30	760478.30	760479.30
	4 mm		760473.40		760476.40	760477.40	760478.40	760479.40
	4.6 mm		760473.46	760475.46	760476.46	760477.46	760478.46	760479.46
EC guard columns*			4 × 2 mm: 761981.20		4 × 3 mm: 761981.30			
NUCLEODUR® PolarTec, 5 µm; particle size 5 µm								
Analytical EC columns								
	2 mm		760483.20		760486.20	760487.20	760488.20	760489.20
	3 mm		760483.30		760486.30	760487.30	760488.30	760489.30
	4 mm		760483.40		760486.40	760487.40	760488.40	760489.40
	4.6 mm		760483.46	760485.46	760486.46	760487.46	760488.46	760489.46
EC guard columns*			4 × 2 mm: 761982.20		4 × 3 mm: 761982.30			
Preparative VarioPrep columns								
	10 mm		762220.100			762221.100		762223.100
	21 mm		762220.210			762221.210		762223.210
	32 mm							762223.320
	40 mm						762222.400	762223.400
VP guard columns **			10 × 8 mm: 762224.80		10 × 16 mm: 762224.160		15 × 32 mm: 762226.320	
EC and VarioPrep columns in packs of 1, guard columns see below.								

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966
Guard columns for VarioPrep columns with ID		**8, 10 mm**	**16, 21 mm**	**32, 40 mm**	**≥ 50 mm**	
** VP guard columns (pack of)	VP	10/8 (2)	10/16 (2)	15/32 (1)	15/50 (1)	
VP guard column holder		718251	718256	718253	718255	

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® Phenyl-Hexyl suitable for polar / aromatic compounds · USP L11

Key feature

- Hydrophobic phase with alternative selectivity compared to classical C_{18} modifications
- Separation principle based on 2 retention mechanisms: π-π interactions and hydrophobic interactions
- Suitable for LC/MS due to low bleeding characteristics

Technical data

- Phase with phenyl-hexyl modification and multi-endcapping; pore size 110 Å; particle sizes 1.8 µm, 3 µm and 5 µm; carbon content 10 %; pH stability 1 – 10

Recommended application

- Aromatic and unsaturated compounds, polar compounds like pharmaceuticals, antibiotics

Phenylhexyl modified phases are an interesting alternative to classical C_{18} phases due to an excellent separation of aromatic and unsaturated compounds especially with electron withdrawing groups.

The combination of hydrophobic and polar π-π interactions result in an interesting and alternate selectivity in comparison to C_{18} and C_8 modified phases.

Through short phenylhexyl chains the NUCLEODUR® Phenyl-Hexyl is more polar than the bifunctional modified NUCLEODUR® Sphinx RP. Therefore shorter analysis times can be achieved with mixtures of structural similar aromatic and aliphatic unsaturated compounds.

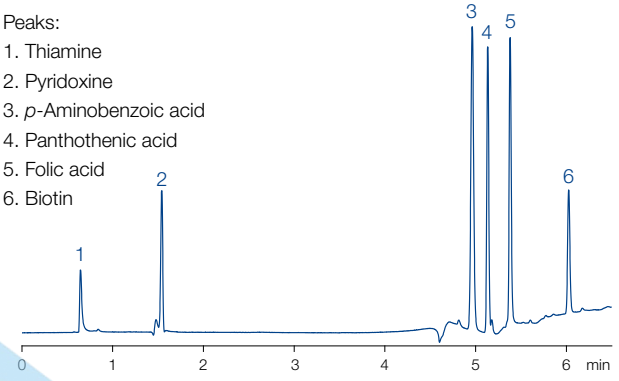
With NUCLEODUR® Phenyl-Hexyl e. g., tricyclic antidepressants or water soluble vitamins can be separated in good resolution.

Separation of water-soluble vitamins on NUCLEODUR® Phenyl-Hexyl

MN Appl. No. 125920

Column:	100 x 3 mm NUCLEODUR® Phenyl-Hexyl, 3 µm
Eluent:	A) 0.1 % phosphoric acid in water
	B) 0.1 % phosphoric acid in acetonitrile
	0 % B for 2 min, then to 60 % B in 7 min
Flow rate:	0.56 mL/min
Temperature:	35 °C
Detection:	UV, 215 nm
Injection:	0.8 µL, 1.0 mg/mL each compound 1 mg/mL in eluent

Peaks:
1. Thiamine
2. Pyridoxine
3. *p*-Aminobenzoic acid
4. Panthothenic acid
5. Folic acid
6. Biotin

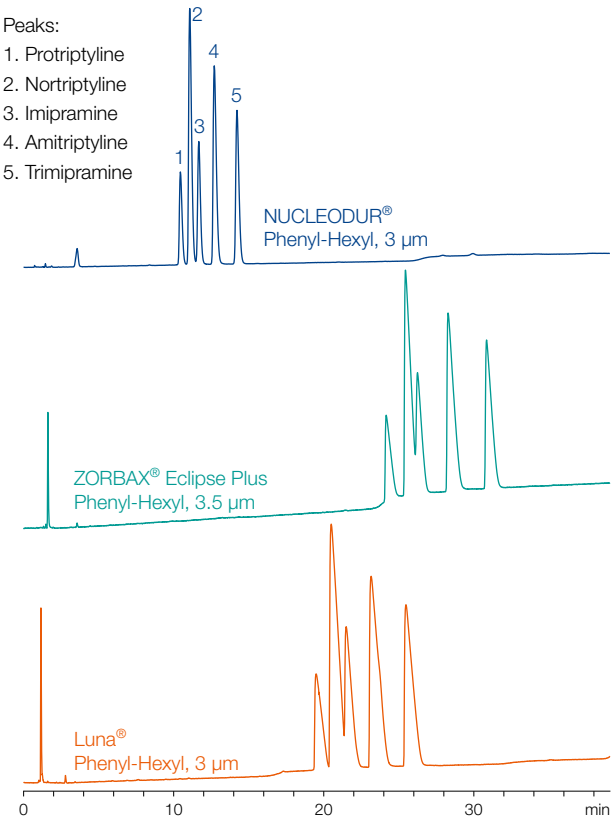


Tricyclic antidepressant (TCA)

MN Appl. No. 126020

Columns:	150 x 3 mm
	NUCLEODUR® Phenyl-Hexyl, 3 µm
	Agilent ZORBAX® Eclipse Phenyl-Hexyl, 3.5 µm
	Phenomenex Luna® Phenyl-Hexyl, 3 µm
Eluent:	A) 0.1 % formic acid in acetonitrile
	B) 0.1 % formic acid in water
	20 – 32.5 % A in 40 min
Flow rate:	0.56 mL/min
Temperature:	40 °C
Detection:	UV, 254 nm
Injection:	0.2 µL, each compound 1 mg/mL in eluent

Peaks:
1. Protriptyline
2. Nortriptyline
3. Imipramine
4. Amitriptyline
5. Trimipramine



Eluent in column acetonitrile – water

	ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® Phenyl-Hexyl, 1.8 µm; particle size 1.8 µm · UHPLC								
Analytical EC columns								
	2 mm	760561.20	760563.20	760565.20	760566.20		760568.20	
	3 mm	760561.30	760563.30		760566.30			
	4 mm	760561.40	760563.40		760566.40			
	4.6 mm	760561.46	760563.46		760566.46			
EC guard columns*			4 × 2 mm: 761985.20		4 × 3 mm: 761985.30			
NUCLEODUR® Phenyl-Hexyl, 3 µm; particle size 3 µm								
Analytical EC columns								
	2 mm		760573.20		760576.20	760577.20	760578.20	760579.20
	3 mm		760573.30		760576.30	760577.30	760578.30	760579.30
	4 mm		760573.40		760576.40	760577.40	760578.40	760579.40
	4.6 mm		760573.46	760575.46	760576.46	760577.46	760578.46	760579.46
EC guard columns*			4 × 2 mm: 761986.20		4 × 3 mm: 761986.30			
NUCLEODUR® Phenyl-Hexyl, 5 µm; particle size 5 µm								
Analytical EC columns								
	2 mm		760583.20		760586.20	760587.20	760588.20	760589.20
	3 mm		760583.30		760586.30	760587.30	760588.30	760589.30
	4 mm		760583.40		760586.40	760587.40	760588.40	760589.40
	4.6 mm		760583.46	760585.46	760586.46	760587.46	760588.46	760589.46
EC guard columns*			4 × 2 mm: 761987.20		4 × 3 mm: 761987.30			
Preparative VarioPrep columns								
	10 mm		762230.100			762231.100		762233.100
	21 mm							762233.210
	32 mm							762233.320
	40 mm							762233.400
VP guard columns **			10 × 8 mm: 762234.80		10 × 16 mm: 762234.160		15 × 32 mm: 762236.320	
EC and VarioPrep columns in packs of 1, guard columns see below.								

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966
Guard columns for VarioPrep columns with ID		**8, 10 mm**	**16, 21 mm**	**32, 40 mm**	**≥ 50 mm**	
** VP guard columns (pack of)	VP	10/8 (2)	10/16 (2)	15/32 (1)	15/50 (1)	
VP guard column holder		718251	718256	718253	718255	

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® π² hydrophobic biphenylpropyl phase · USP L11

Key feature

- Hydrophobic phase with alternative selectivity compared to classical C_{18} modifications
- Separation principle based on 2 retention mechanisms (π-π interactions and hydrophobic interactions)
- Better retention of aromatic and unsaturated substances
- Excellent performance under highly aqueous conditions

Technical data

- Phase with biphenylpropyl modification and multi-endcapping; pore size 110 Å; particle size 5 µm; carbon content 17 %; pH stability 1.5 – 10

Recommended application

- Overall sophisticated analytical separations, especially aromatic and unsaturated compounds, polar compounds like pharmaceuticals, antibiotics, steroids

Stationary HPLC phases with biphenyl ligands like NUCLEODUR® π² provide an interesting alternative to classical alkyl modified C_{18} and C_8 HPLC phases due to their remarkable orthogonal selectivity.

Furthermore the NUCLEODUR® π² provides an excellent separation performance for aromatic and unsaturated analytes by combination of hydrophobic and π-π interactions.

A unique feature is the predominant separation mechanism (π-π or hydrophobic interactions) and thus the selectivity can be controlled by selection of the eluent. In acetonitrile / water NUCLEODUR® π² shows similar retention strength than C_{18} modified phases and thereby displays a significantly stronger retention than phenyl phases. These interactions are even further enhanced in a methanol / water eluent.

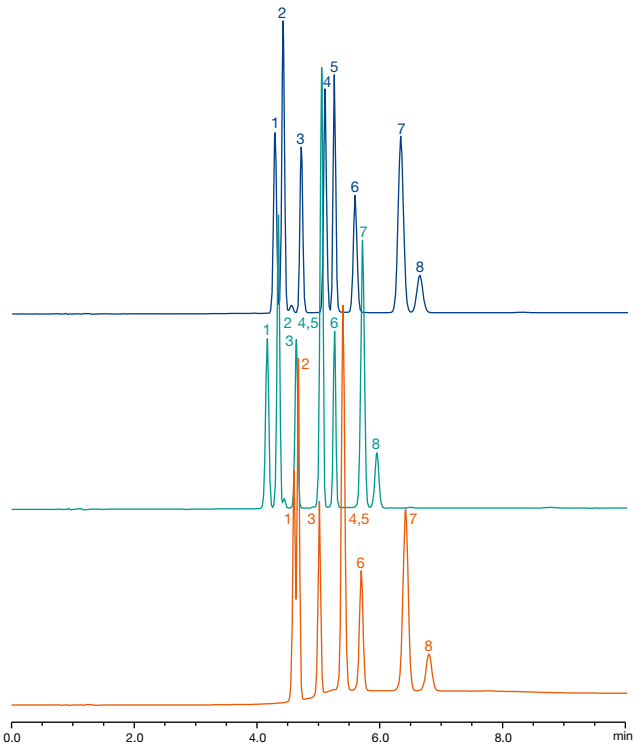
NUCLEODUR® π² exceeds other aryl phases in terms of stability under strongly aqueous conditions. Therefore i. a. steroids, sulfonamides and acidic pharmaceuticals are separated in good resolution with NUCLEODUR® π². NUCLEODUR® π² is the stationary phase with the highest aromatic analyte selectivity.

Sulfonamide antibiotics

MN Appl. No. 127920

Columns:	100 × 3 mm each NUCLEODUR® π², 5 µm Pinnacle® DB Biphenyl, 5 µm Ultra Biphenyl, 5 µm
Eluent:	A) 0.1 % TFA in water B) 0.1 % TFA in methanol 20 % B for 2 min, 20 – 60 % B in 2 min, 60 % B for 10 min
Flow rate:	0.56 mL/min
Temperature:	30 °C
Detection:	UV, 280 nm
Injection:	1 µL

Peaks:
1. Sulfathiazole
2. Sulfadiazine
3. Sulfachloropyridazine
4. Sulfamerazine
5. Sulfadimidine
6. Sulfamethoxazole
7. Sulfadimethoxine
8. Sulfaquinoxaline

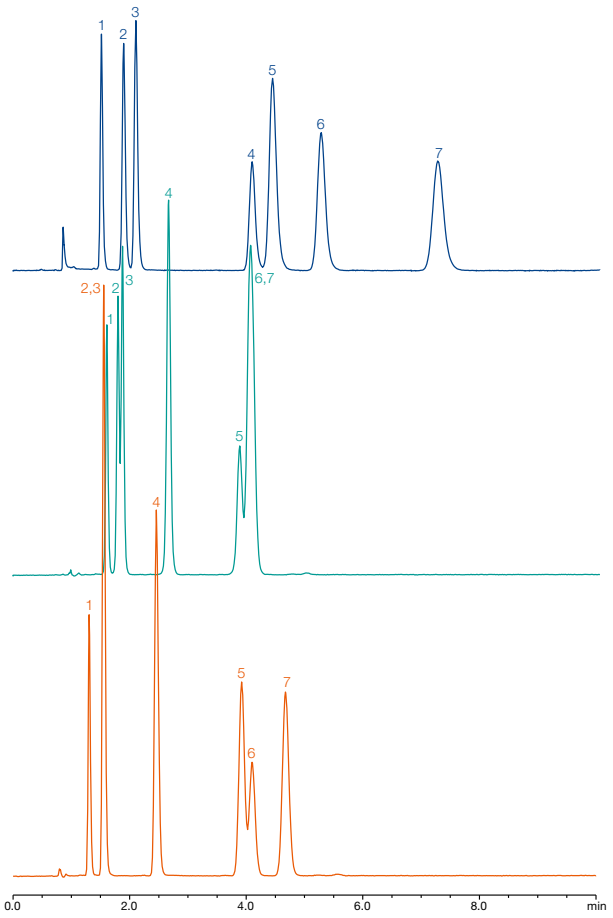


Steroids

MN Appl. No. 127910

Columns: 125 x 4 mm each
NUCLEODUR® π², 5 µm
NUCLEODUR® Phenyl-Hexyl, 5 µm
NUCLEODUR® C_{18} Gravity, 5 µm
Eluent: acetonitrile – water (45:55, v/v)
Injection: 1 µL
Flow rate: 1 mL/min
Temperature: 25 °C
Detection: UV, 230 nm

Peaks:
1. Estriol
2. Hydrocortisone
3. Prednisone
4. β-Estradiol
5. Corticosterone
6. Cortisonacetate
7. Testosterone



Eluent in column acetonitrile – water

ID	Length → 50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® π2, 5 µm; particle size 5 µm						
Analytical EC columns						
2 mm	760620.20	760621.20	760622.20	760623.20	760624.20	760625.20
3 mm	760620.30	760621.30	760622.30	760623.30	760624.30	760625.30
4 mm	760620.40	760621.40	760622.40	760623.40	760624.40	760625.40
4.6 mm	760620.46	760621.46	760622.46	760623.46	760624.46	760625.46
EC guard columns*	4 × 2 mm: 761810.20		4 × 3 mm: 761810.30			
EC columns in packs of 1, guard columns in packs of 3.						

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® PFP hydrophobic pentafluorophenyl phase · USP L43

Key feature

- Hydrophobic phase with alternative selectivity in comparison to classical C_{18} modifications
- Separation principle based on 4 retention mechanisms (polar interactions (H bonds), dipole-dipole, π-π, and hydrophobic interactions)
- Suitable for LC/MS due to low bleeding characteristics

Technical data

- Phase with pentafluorophenyl-propyl modification and multi-endcapping; pore size 110 Å; particle sizes 1.8 µm, 3 µm and 5 µm; carbon content 8 %; pH stability 1 – 9

Recommended application

- Aromatic and unsaturated compounds, phenols, halogen compounds, isomers, polar compounds like pharmaceuticals, antibiotics; strong retention of basic compounds

Orthogonality in selectivity

Fluorinated stationary phases in HPLC have gained increasing interest over the last years. Most common representative of fluorinated silica phases is the pentafluorophenyl modification (PFP or F_5). Especially the orthogonal selectivity compared to traditional alkyl phases widens the scope in analytical HPLC.

Thus NUCLEODUR® PFP offers an excellent selectivity especially for highly polar analytes like aromatic and unsaturated compounds, phenols or halogenated hydrocarbons.

While a typical C_{18} phase just provides hydrophobic interactions between stationary phase and analyte NUCLEODUR® PFP offers four different retention mechanisms: polar interactions (H bonds), dipole-dipole, π-π, and hydrophobic interactions. Especially the pronounced ion exchange capacity and distinct steric selectivity are typical for fluorinated phases.

Due to low bleeding characteristics NUCLEODUR® PFP is also suitable for LC/MS. Based on a special surface modification procedure NUCLEODUR® PFP offers highest stability also at low pH values.

NUCLEODUR® PFP offers a completely different retention behavior compared to alkyl modified silica and is often used for separations which provide insufficient results on traditional C_{18} phases.

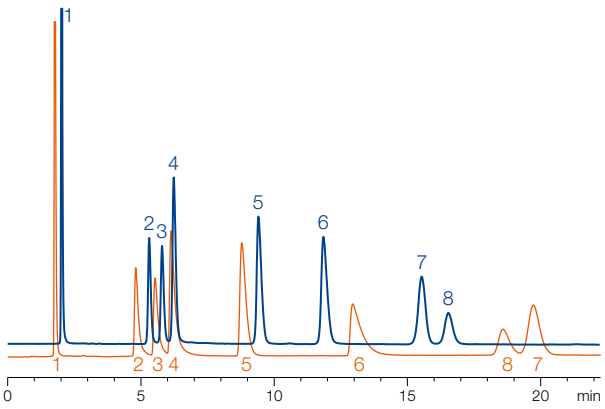
Applications in the areas of (bio-)pharma, natural compounds and environment show the broad applicability of this phase.

Separation of antihistamines

MN Appl. No. 124861

Columns:	250 x 3 mm NUCLEODUR® PFP, 5 µm
	250 x 3 mm NUCLEODUR® C_{18} Gravity, 5 µm
Eluent:	acetonitrile – 20 mmol/L KH_2PO_4 (30:70, v/v)
Flow rate:	1.3 mL/min
Temperature:	30 °C
Detection:	UV, 210 nm

Peaks:
1. Maleic acid
2. Chlorpheniramine
3. Brompheniramine
4. Triprolidine
5. Diphenhydramine
6. Promethazine
7. Cetirizine
8. Hydroxyzine



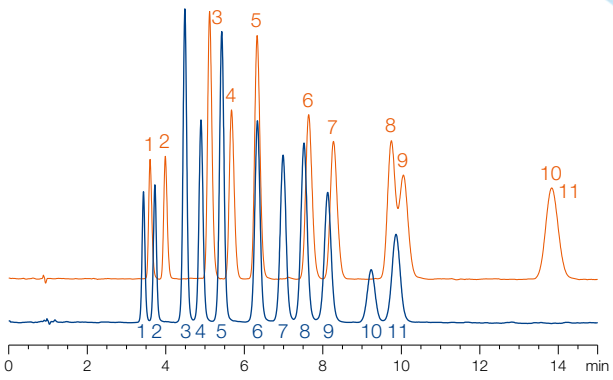
Separation of phenol isomers

MN Appl. No. 124531

Column: 125 x 4 mm NUCLEODUR® PFP, 5 µm
125 x 4 mm NUCLEODUR® C_{18} HTec, 5 µm
Eluent: acetonitrile, 0.1 % formic acid – water, 0.1 % formic acid (35:65, v/v)
Flow rate: 1 mL/min
Temperature: 35 °C
Detection: UV, 280 nm

Peaks:

1. *o*-Kresol	5. 2,5-Dimethylphenol	9. 3,4-Dichlorophenol
2. *m*-Kresol	6. 2,6-Dichlorophenol	10. 2,4-Dibromophenol
3. 3,4-Dimethylphenol	7. 2,3-Dichlorophenol	11. 3,5-Dibromophenol
4. 3,5-Dimethylphenol	8. 2,4-Dichlorophenol	



Eluent in column acetonitrile – water

ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® PFP, 1.8 µm; particle size 1.8 µm · UHPLC							
Analytical EC columns							
2 mm	760431.20	760433.20	760435.20	760436.20		760438.20	
3 mm	760431.30	760433.30		760436.30			
4 mm	760431.40	760433.40		760436.40			
4.6 mm	760431.46	760433.46		760436.46			
EC guard columns*		4 × 2 mm: 761975.20		4 × 3 mm: 761975.30			
NUCLEODUR® PFP, 3 µm; particle size 3 µm							
Analytical EC columns							
2 mm		760443.20		760446.20	760447.20	760448.20	760449.20
3 mm		760443.30		760446.30	760447.30	760448.30	760449.30
4 mm		760443.40		760446.40	760447.40	760448.40	760449.40
4.6 mm		760443.46	760445.46	760446.46	760447.46	760448.46	760449.46
EC guard columns*		4 × 2 mm: 761976.20		4 × 3 mm: 761976.30			
NUCLEODUR® PFP, 5 µm; particle size 5 µm							
Analytical EC columns							
2 mm		760453.20		760456.20	760457.20	760458.20	760459.20
3 mm		760453.30		760456.30	760457.30	760458.30	760459.30
4 mm		760453.40		760456.40	760457.40	760458.40	760459.40
4.6 mm		760453.46	760455.46	760456.46	760457.46	760458.46	760459.46
EC guard columns*		4 × 2 mm: 761977.20		4 × 3 mm: 761977.30			
Preparative VarioPrep columns							
10 mm		762210.100			762211.100		762213.100
21 mm		762210.210			762211.210		762213.210
32 mm							762213.320
40 mm						762212.400	762213.400
VP guard columns **		10 × 8 mm: 762214.80		10 × 16 mm: 762214.160		15 × 32 mm: 762216.320	
EC and VarioPrep columns in packs of 1, guard columns see below.							

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966
Guard columns for VarioPrep columns with ID		**8, 10 mm**	**16, 21 mm**	**32, 40 mm**	**≥ 50 mm**	
** guard columns (pack of)	VP	10/8 (2)	10/16 (2)	15/32 (1)	15/50 (1)	
VP guard column holder		718251	718256	718253	718255	

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® Sphinx RP bifunctional RP phase · USP L1 and L11

Key feature

- Distinct selectivity based on well-balanced bifunctional surface coverage
- Widens the scope for method development based on additional π-π interactions
- Suitable for LC/MS due to low bleeding characteristics

Technical data

- Octadecyl and propylphenyl modified silica; pore size 110 Å; particle sizes 1.8 µm, 3 µm and 5 µm; carbon content 15 %; pH stability 1 – 10; high reproducibility and consistent quality

Recommended application

- Quinolone antibiotics, sulfonamides, xanthines, substituted aromatics

Alternative RP selectivity

NUCLEODUR® Sphinx RP is characterized by exceptional selectivity features generated by a well-balanced ratio of covalently bonded octadecyl and phenyl groups. The combination of classical hydrophobic with π-π interactions (aromatic ring system) expands the scope of selectivity in comparison with conventional reversed phase packings. NUCLEODUR® Sphinx RP is particularly suited for the separation of molecules containing aromatic and multiple bonds.

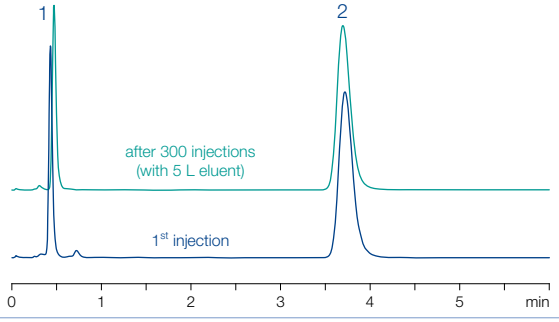
For the separation of polar compounds NUCLEODUR® Sphinx RP can be especially recommended and can also outperform many customary C_{18} phases. In addition, exhaustive endcapping steps minimize unwanted surface silanol activity and guarantee excellent peak shapes even for strong basic analytes.

Stability of NUCLEODUR® Sphinx RP at pH 10

MN Appl. No. 120900

Column:	50 x 4.6 mm NUCLEODUR® Sphinx RP, 5 µm
Eluent:	methanol – dil. NH_3, pH 10 (20:80, v/v)
Flow rate:	1.0 mL/min
Temperature	30 °C
Detection:	UV, 275 nm
Injection:	3 µL

Peaks:
1. Theophylline
2. Caffeine

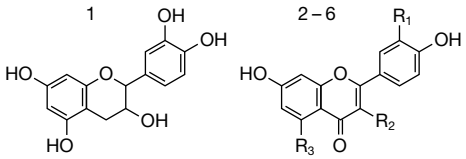


Different from standard phenyl phases, NUCLEODUR® Sphinx RP is far more stable towards hydrolysis and is also suggested for LC/MS applications. Due to the additional intermolecular interactions NUCLEODUR® Sphinx RP is an interesting replenishment to the high density bonded phases NUCLEODUR® C_8 / C_{18} Gravity and the polar endcapped NUCLEODUR® C_{18} Pyramid.

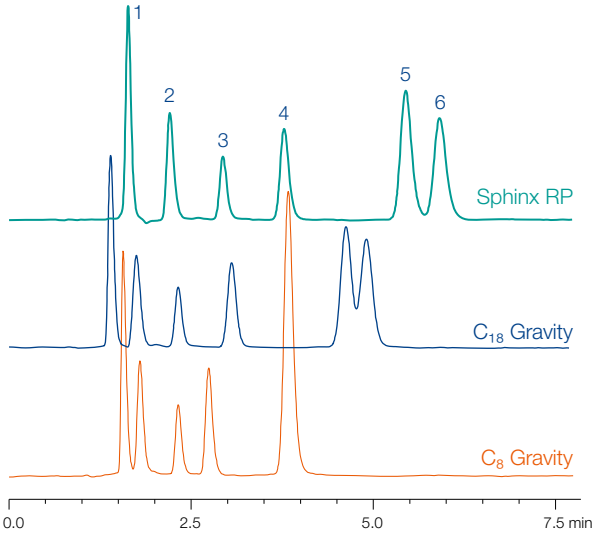
Separation of flavonoids on three different NUCLEODUR® phases

MN Appl. No. 119830

Columns:	150 x 4.6 mm NUCLEODUR® Sphinx RP, 5 µm NUCLEODUR® C_{18} Gravity, 5 µm NUCLEODUR® C_8 Gravity, 5 µm
Eluent:	water – methanol (40:60, v/v)
Flow rate:	1 mL/min
Temperature:	30 °C
Detection:	UV, 270 nm
Injection:	3 µL



Peaks:
1. Catechin
2. Rutin — $R_1 = R_3 = OH$, R_2 = O-Rutinose
3. Fisetin — $R_1 = R_2 = OH$, $R_3 = H$
4. Quercetin — $R_1 = R_2 = R_3 = OH$
5. Kaempferol — $R_1 = H$, $R_2 = R_3 = OH$
6. Isorhamnetin — $R_1 = OCH_3$, $R_2 = R_3 = OH$



Eluent in column acetonitrile – water

	ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® Sphinx RP, 1.8 µm; particle size 1.8 µm · UHPLC								
Analytical EC columns								
	2 mm	760821.20	760822.20	760825.20	760823.20		760824.20	
	3 mm	760821.30	760822.30		760823.30			
	4 mm	760821.40	760822.40		760823.40			
	4.6 mm	760821.46	760822.46		760823.46			
EC guard columns*			4 × 2 mm: 761920.20		4 × 3 mm: 761920.30			
NUCLEODUR® Sphinx RP, 3 µm; particle size 3 µm								
Analytical EC columns								
	2 mm		760806.20		760812.20	760807.20	760805.20	760808.20
	3 mm		760806.30		760812.30	760807.30	760805.30	760808.30
	4 mm		760806.40		760812.40	760807.40	760805.40	760808.40
	4.6 mm		760806.46	760813.46	760812.46	760807.46	760805.46	760808.46
EC guard columns*			4 × 2 mm: 761921.20		4 × 3 mm: 761921.30			
NUCLEODUR® Sphinx RP, 5 µm; particle size 5 µm								
Analytical EC columns								
	2 mm		760800.20		760809.20	760801.20	760802.20	760803.20
	3 mm		760800.30		760809.30	760801.30	760802.30	760803.30
	4 mm		760800.40		760809.40	760801.40	760802.40	760803.40
	4.6 mm		760800.46	760815.46	760809.46	760801.46	760802.46	760803.46
EC guard columns*			4 × 2 mm: 761922.20		4 × 3 mm: 761922.30			
Preparative VarioPrep columns								
	10 mm		762372.100			762375.100		762373.100
	21 mm		762372.210			762375.210		762373.210
	32 mm							762373.320
	40 mm						762371.400	762373.400
VP guard columns **			10 × 8 mm: 762390.80		10 × 16 mm: 762390.160		15 × 32 mm: 762392.320	
EC and VarioPrep columns in packs of 1, guard columns see below.								

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966
Guard columns for VarioPrep columns with ID		**8, 10 mm**	**16, 21 mm**	**32, 40 mm**	**≥ 50 mm**	
** VP guard columns (pack of)	VP	10/8 (2)	10/16 (2)	15/32 (1)	15/50 (1)	
VP guard column holder		718251	718256	718253	718255	

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® C_{18} HTec base-deactivated preparative octadecyl phase · USP L1

Key feature

- Reliable and durable standard RP phase for up-scaling to preparative scale, suited for LC/MS
- High loading capacity and excellent stability
- Outstanding base deactivation

Technical data

- High density octadecyl modification (C_{18}); pore size 110 Å; particle sizes 1.8 µm, 3 µm, 5 µm, 7 µm and 10 µm for analytical and preparative separations; carbon content 18 %, pH stability 1 – 11

Recommended application

- Sophisticated analytical and preparative separations of basic, neutral and acidic pharmaceuticals, derivatized amino acids, pesticides, fat-soluble vitamins, aldehydes, ketones and phenolic compounds

Preparative separations place high demands on silica based HPLC materials. Apart from excellent selectivity and base deactivation, robustness (pH, pressure stability, …) and capacity are vital criteria for optimal and efficient separation at the preparative scale.

Selectivity and base deactivation

The innovative endcapping procedure leads to exceptionally good base deactivation – the Engelhardt test demonstrates superb selectivity, peak symmetry and peak shape over the entire polarity range. In addition NUCLEODUR® C_{18} HTec scores in low bleed characteristics and is therefore highly suitable for LC/MS.

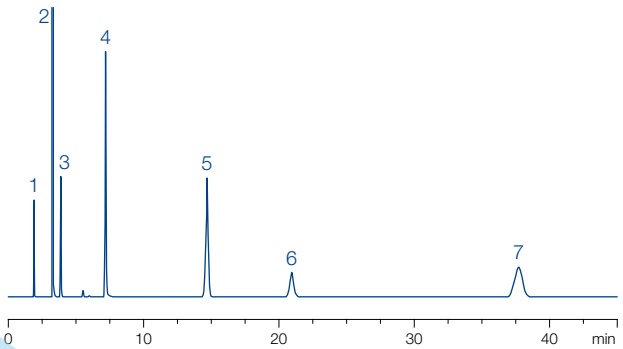
Engelhardt test

MN Appl. No. 123580

Column:	250 x 4 mm NUCLEODUR® C_{18} HTec, 5 µm
Eluent:	methanol – water (49:51, w/w)
Flow rate:	1 mL/min
Temperature:	40 °C
Detection:	UV, 254 nm
Injection:	5 µL

Peaks:

1. Uracil
2. Aniline
3. Phenol
4. *p*-Ethylaniline
5. *N*,*N*-Dimethylaniline
6. Toluene
7. Ethylbenzene



Stability and lifetime

Based on fully synthetic and extremely robust totally spherical NUCLEODUR® silica, NUCLEODUR® C_{18} HTec offers outstanding mechanical rigidity and is thus the perfect choice also for self-packing of prep-columns. The special surface modification and endcapping procedure results in high chemical stability even at extreme chromatographic conditions like high flow rates, temperature or critical solvents (DMSO). Furthermore, NUCLEODUR® C_{18} HTec columns show a remarkably long lifetime in acidic (pH 1) as well as basic (pH 10) mobile phases.

pH stability test

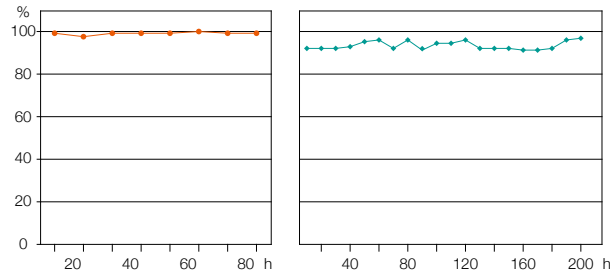
Column:	150 x 4 mm NUCLEODUR® C_{18} HTec, 5 µm
Flow rate:	1 mL/min
Detection:	UV, 254 nm
Injection:	5 µL

• pH 1:

Eluent: acetonitrile – 1 % TFA in water (50:50, v/v); 80 °C
% initial retention of ethylbenzene
693 injections

• pH 10:

Eluent: methanol – 50 mmol/L triethylamine (25:85, v/v); 50 °C
% initial N of theophylline
1034 injections



to innovative surface coating procedures NUCLEODUR® C_{18} HTec offers excellent analytical separation properties and is the first choice for up-scaling to preparative column dimensions.

Up-scaling

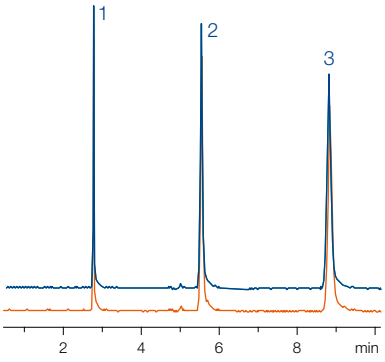
Due to highest quality standards in silica production and phase chemistry combined with optimized packing technology, NUCLEODUR® C_{18} HTec allows exceptional transferability from analytical to preparative scale with respect to different particle sizes (e. g., 5, 7 or 10 µm) as well as column dimensions (e. g., ID 4.6 to 21 mm).

Up-scaling with NUCLEODUR® C_{18} HTec

MN Appl. No. 123780

Columns:	EC 250 x 4,6 mm NUCLEODUR® C_{18} HTec, 5 µm VP 250 x 21 mm NUCLEODUR® C_{18} HTec, 5 µm
Eluent:	acetonitrile – water (80:20, v/v)
Flow rate:	1.3 mL/min / 27 mL/min
Temperature:	22 °C
Pressure:	84 bar / 109 bar
Detection:	UV, 254 nm
Injection:	3 µL / 60 µL

Peaks: (1 mg/mL each)
1. Phenol
2. Naphthalene
3. Anthracene



Capacity

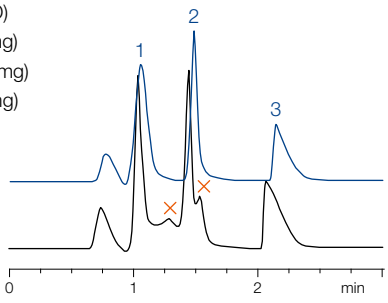
A vital criterion for efficiency in preparative HPLC is the capacity of the separation medium. NUCLEODUR® C_{18} HTec is characterized by a notably high loading capacity under both basic and acidic conditions, while competitor columns show overload effects even at lower loads (×).

Loading capacity under acidic conditions

MN Appl. No. 123890

Columns:	VP 100 x 21 mm NUCLEODUR® C_{18} HTec, 5 µm 100 x 21.2 mm AXIA™ Gemini® 5 µm C18 110 Å
Eluent:	acetonitrile – formic acid in H_2O pH 3.0 (30:70, v/v)
Flow rate:	28 mL/min
Temperature:	22 °C
Pressure:	124 bar
Detection:	UV, 254 nm

Peaks:
total load 40 mg
(sample dissolved in DMSO)
1. 4-Acetamidophenol (5 mg)
2. 2-Acetamidophenol (10 mg)
3. Acetylsalicylic acid (25 mg)



Eluent in column acetonitrile – water

ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® C_{18} HTec, 1.8 µm; particle size 1.8 µm · UHPLC							
Analytical EC columns							
2 mm	760301.20	760305.20	760304.20	760306.20		760308.20	
3 mm	760301.30	760305.30		760306.30			
4 mm	760301.40	760305.40		760306.40			
4.6 mm	760301.46	760305.46		760306.46			
EC guard columns*		4 × 2 mm: 761925.20		4 × 3 mm: 761925.30			
NUCLEODUR® C_{18} HTec, 3 µm; particle size 3 µm							
Analytical EC columns							
2 mm		760321.20		760323.20	760324.20	760325.20	760326.20
3 mm		760321.30		760323.30	760324.30	760325.30	760326.30
4 mm		760321.40		760323.40	760324.40	760325.40	760326.40
4.6 mm		760321.46	760322.46	760323.46	760324.46	760325.46	760326.46
EC guard columns*		4 × 2 mm: 761926.20		4 × 3 mm: 761926.30			

NUCLEODUR® columns

Eluent in column acetonitrile – water

	ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® C_{18} HTec, 5 µm; particle size 5 µm								
Analytical EC columns								
	2 mm		760311.20		760313.20	760314.20	760315.20	760316.20
	3 mm		760311.30		760313.30	760314.30	760315.30	760316.30
	4 mm		760311.40		760313.40	760314.40	760315.40	760316.40
	4.6 mm		760311.46	760312.46	760313.46	760314.46	760315.46	760316.46
EC guard columns*			4 × 2 mm: 761927.20		4 × 3 mm: 761927.30			
Preparative VarioPrep columns								
	10 mm		762551.100			762554.100		762556.100
	21 mm		762551.210		762553.210	762554.210		762556.210
	32 mm				762553.320		762555.320	762556.320
	40 mm						762555.400	762556.400
	50 mm				762553.500		762555.500	762556.500
VP guard columns **			10 × 8 mm: 762591.80		10 × 16 mm: 762591.160			
			15 × 32 mm: 762592.320		15 × 50 mm: 762592.500			
NUCLEODUR® C_{18} HTec, 7 µm; particle size 7 µm								
Preparative VarioPrep columns								
	10 mm		762561.100			762564.100		762566.100
	21 mm		762561.210		762563.210	762564.210		762566.210
	32 mm				762563.320		762565.320	762566.320
	40 mm						762565.400	762566.400
	50 mm				762563.500		762565.500	762566.500
VP guard columns **			10 × 8 mm: 762591.80		10 × 16 mm: 762591.160			
			15 × 32 mm: 762592.320		15 × 50 mm: 762592.500			
NUCLEODUR® C_{18} HTec, 10 µm; particle size 10 µm								
Preparative VarioPrep columns								
	10 mm		762571.100			762574.100		762576.100
	21 mm		762571.210		762573.210	762574.210		762576.210
	32 mm				762573.320		762575.320	762576.320
	40 mm						762575.400	762576.400
	50 mm				762573.500		762575.500	762576.500
VP guard columns **			10 × 8 mm: 762591.80		10 × 16 mm: 762591.160			
			15 × 32 mm: 762592.320		15 × 50 mm: 762592.500			
EC and VarioPrep columns in packs of 1, guard columns see below.								

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966
Guard columns for VarioPrep columns with ID		**8, 10 mm**	**16, 21 mm**	**32, 40 mm**	**≥ 50 mm**	
** VP guard columns (pack of)	VP	10/8 (2)	10/16 (2)	15/32 (1)	15/50 (1)	
VP guard column holder		718251	718256	718253	718255	

For details of our column systems see page 258.
NUCLEODUR® C_{18} HTec bulk material in 7 and 10 µm for self-packing of preparative columns see page 264.

NUCLEODUR® C_{18} ec · C_8 ec · C_4 ec nonpolar phases for routine analysis · USP L1 (C_{18}) · L7 (C_8) · L26 (C_4)

Key feature

- Ideal and reliable standard RP phase for daily routine analysis and up-scaling for preparative HPLC
- Medium density Octadecyl (C_{18}) and octyl (C_8) with pore size of 110 Å with exhaustive endcapping for a wide range of applications
- Octadecyl (C_{18}) and butyl (C_4) with pore size of 300 Å for the separation of biomolecules

Technical data

- Pore size 110 Å:
  particle sizes 3 µm and 5 µm, 7 µm, 10 µm, 12 µm, 16 µm, 20 µm, 30 µm and 50 µm for preparative separations; carbon content 17.5 % for C_{18}, 10.5 % for C_8; pH stability 1 – 9; high reproducibility from lot to lot
- Pore size 300 Å:
  technical data and applications in chapter "HPLC column for biochemical separations" (see page 244)

Recommended application

- 110 Å:
  basic, neutral or acidic drugs; derivatized amino acids; pesticides; fat-soluble vitamins; aldehydes and ketones; phenolic compounds
- 300 Å:
  biomolecular macromolecules, like proteins and peptides

NUCLEODUR® C_{18} ec for daily routine analysis

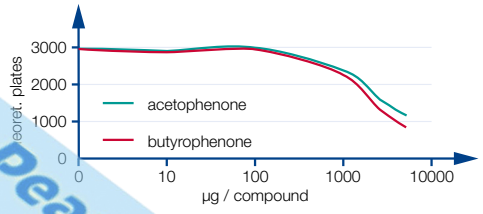
The efficiency of a separation is controlled by particle size and selectivity of the stationary phase. The exceptional surface coverage of monomeric bonded alkylsilanes, combined with an exhaustive endcapping, results in a surface with lowest silanol activity. This allows the tailing-free elution of polar compounds such as basic drugs. NUCLEODUR® C_{18} ec is available in 9 different particle sizes (3, 5, 7, 10, 12, 16, 20, 30 and 50 µm) which cover the whole range from high speed analytical HPLC up to medium and low pressure prep LC. NUCLEODUR® C_{18} ec is also an ideal tool for scale-up purposes.

Loading capacity

Loading capacity, probably the most important feature for preparative LC applications, is determined by pore size, pore volume and surface area of the packing. However, it can also be influenced by the molecular weight of the analytes. In the figure below the mass loading curve for acetophenone and butyrophenone on a NUCLEODUR® 100-20 C_{18} ec column describes the correlation between the increase of column loading and the decrease of separation efficiency.

Loading curve

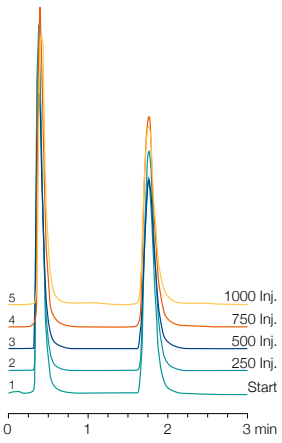
Column:	250 × 4.6 mm NUCLEODUR® 100 – 20 C_{18} ec
Eluent:	acetonitrile – H_2O 80:20 (v/v)
Flow rate:	1.0 mL/min
Temperature:	25 °C
Detection:	UV, 280 – 370 nm



pH stability of NUCLEODUR® C_{18} ec

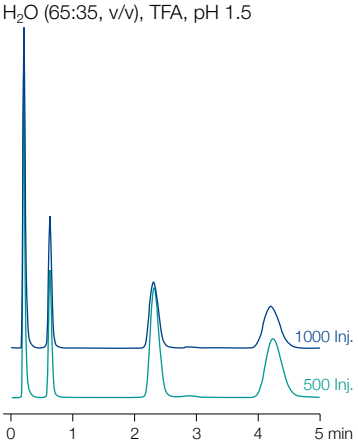
Separation of theophylline and caffeine at pH 10

Column:	30 x 3 mm NUCLEODUR® 100-5 C_{18} ec
Eluent:	methanol – aq. NH_3 (20:80, v/v), pH 10
Flow rate:	0.5 mL/min
Temperature:	25 °C
Detection:	UV, 254 nm



Separation of uracil, veratrol, toluene and ethylbenzene at pH 1.5

Column:	30 x 3 mm NUCLEODUR® 100-5 C_{18} ec
Eluent:	acetonitrile – H_2O (65:35, v/v), TFA, pH 1.5
Flow rate:	1.0 mL/min
Temperature:	25 °C
Detection:	UV, 254 nm



NUCLEODUR® columns

Chemical stability

The utmost purity of the base silica and the exceptional silane bonding chemistry minimize the risk of dissolution, or hydrolysis at pH extremes.

The chromatograms show the retention behavior at pH values of 1.5 and 10.0 for NUCLEODUR® 100-5 C_{18} ec.

NUCLEODUR® octyl phases

In addition to NUCLEODUR® C_{18} phases MACHEREY-NAGEL offers octyl modified NUCLEODUR® C_8 Gravity and NUCLEODUR® C_8 ec columns to expand the RP tool box. Based on the same spherical high purity silica the C_8 phases exhibit the same chemical and mechanical stability as the C_{18} counterparts. Indeed NUCLEODUR® C_8 Gravity can also be run at pH extremes (pH 1 – 11) by choosing appropriate elution parameters. Due to the shorter chain and less hydrophobic properties of the stationary phase the retention of non-polar compounds is decreased, and in consequence a reduction in time of analysis can be achieved. Moreover a stronger polar selectivity, particularly with the separation of ionizable analytes is frequently observed (as distinct from the C_{18} phases). NUCLEODUR® C_8 ec and NUCLEODUR® C_8 Gravity are most suitable for the development of new methods but also for robust routine analyses.

There are no general guidelines which could make the choice between C_8 and C_{18} phases easier but it will always be beneficial to add both phases to the existing pool of RP columns in the laboratory. Comparative studies reveal some different selectivity patterns of NUCLEODUR® C_8 ec and C_{18} ec. The separation of phenols at right shows baseline separation for 2-ethoxyphenol and dimethoxybenzene (veratrol) and in addition a reversal of the elution order of phenol and 4-methoxyphenol can be shown on the octyl phase.

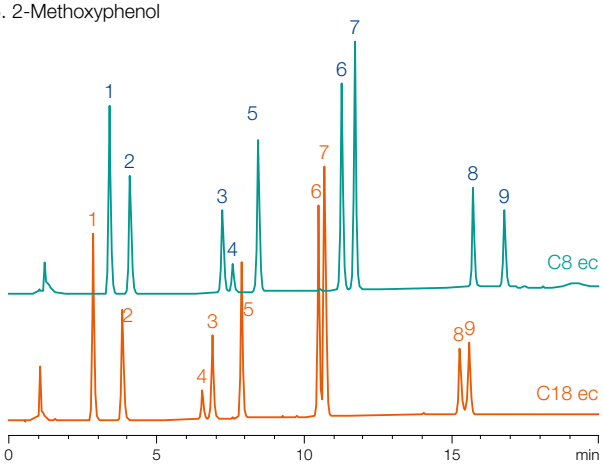
Separation of phenols

MN Appl. Nos. 120890 / 120891

Columns:	250 x 4 mm NUCLEODUR® 100-5 C_8 ec / C_{18} ec
Eluent:	A) water, B) methanol
	C_8: 20 % B (2 min) → 60 % B in 12 min
	C_{18}: 25 % B (2 min) → 65 % B in 12 min
Flow rate:	1.0 mL/min
Temperature:	25 °C
Detection:	UV, 275 nm
Injection:	10 µL

Peaks:

1. Resorcinol
2. Pyrocatechol
3. 4-Methoxyphenol
4. Phenol
5. 2-Methoxyphenol
6. 2-Ethoxyphenol
7. Veratrol
8. Biphenyl-2-ol
9. Phenetole



NUCLEODUR® phases for biochromatography

A description and applications for C_{18} and C_4 modified 300 Å NUCLEODUR® widepore materials for the separation of biopolymers, like peptids and proteins can be found in chapter “HPLC column for biochemical separations” (see page 244).

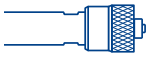
C_{18} or C_8 · the best of both worlds

- Octyl phases (C_8) show superior polar selectivity.
- Octadecyl phases (C_{18}) show superior hydrophobic selectivity.
- Hydrophobic compounds show shorter retention times on C_8 phases.

Eluent in column acetonitrile – water

ID	Length → 50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® 100-3 C_{18} ec; octadecyl phase, particle size 3 µm, 17.5 % C						
Analytical EC columns						
2 mm	760050.20		760054.20	760051.20	760053.20	760052.20
3 mm	760050.30		760054.30	760051.30	760053.30	760052.30
4 mm	760050.40		760054.40	760051.40	760053.40	760052.40
4.6 mm	760050.46	760046.46	760054.46	760051.46	760053.46	760052.46
EC guard columns*		4 × 2 mm: 761931.20		4 × 3 mm: 761931.30		

Eluent in column acetonitrile – water

	ID	Length → 50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® 100-5 C_{18} ec; octadecyl phase, particle size 5 µm, 17.5 % C							
Analytical EC columns							
	2 mm	760004.20		760013.20	760001.20	760008.20	760002.20
	3 mm	760004.30		760013.30	760001.30	760008.30	760002.30
	4 mm	760004.40		760013.40	760001.40	760008.40	760002.40
	4.6 mm	760004.46	760035.46	760013.46	760001.46	760008.46	760002.46
EC guard columns*			4 × 2 mm: 761932.20		4 × 3 mm: 761932.30		
Preparative VarioPrep columns							
	10 mm	762003.100			762029.100		762022.100
	21 mm	762003.210			762029.210		762022.210
	32 mm						762022.320
	40 mm					762027.400	762022.400
VP guard columns **			10 × 8 mm: 762090.80		10 × 16 mm: 762090.160		
			15 × 32 mm: 762311.320		15 × 50 mm: 762311.500		
NUCLEODUR® 100-10 C_{18} ec; octadecyl phase, particle size 10 µm, 17.5 % C							
Preparative VarioPrep columns							
	10 mm	762011.100			762302.100		762010.100
	21 mm	762011.210			762302.210		762010.210
	32 mm						762010.320
	40 mm					762303.400	762010.400
	50 mm						762010.500
VP guard columns **			10 × 8 mm: 762090.80		10 × 16 mm: 762090.160		
			15 × 32 mm: 762311.320		15 × 50 mm: 762311.500		

Eluent in column acetonitrile – water

	ID	Length → 50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® 100-3 C_8 ec; octyl phase, particle size 3 µm, 10.5 % C							
Analytical EC columns							
	2 mm	760063.20		760059.20	760060.20		760062.20
	3 mm	760063.30		760059.30	760060.30		760062.30
	4 mm	760063.40		760059.40	760060.40		760062.40
	4.6 mm	760063.46	760064.46	760059.46	760060.46	760061.46	760062.46
EC guard columns*			4 × 2 mm: 761936.20		4 × 3 mm: 761936.30		
NUCLEODUR® 100-5 C_8 ec; octyl phase, particle size 5 µm, 10.5 % C							
Analytical EC columns							
	2 mm	760700.20		760704.20	760701.20		760703.20
	3 mm	760700.30		760704.30	760701.30		760703.30
	4 mm	760700.40		760704.40	760701.40		760703.40
	4.6 mm	760700.46	760706.46	760704.46	760701.46	760702.46	760703.46
EC guard columns*			4 × 2 mm: 761937.20		4 × 3 mm: 761937.30		
Preparative VarioPrep columns							
	10 mm	762072.100			762061.100		762062.100
	21 mm	762072.210			762061.210		762062.210
	32 mm						762062.320
	40 mm					762079.400	762062.400
VP guard columns **		10 × 8 mm: 762092.80		10 × 16 mm: 762092.160		15 × 32 mm: 762321.320	
EC and VarioPrep columns in packs of 1, guard columns see previous NUCLEODUR® phases.							

Guard column systems see previous NUCLEODUR® phases. For details of our column systems see page 258.
NUCLEODUR® C_{18} ec bulk material with 10 – 50 µm for self-packing of preparative columns see page 264.
For ordering information for C_{18} and C_4 modified 300 Å NUCLEODUR® widepore materials for the separation of biopolymers can be found in the chapter “HPLC column for biochemical separations” (see page 248).
* and ** for corresponding guard column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® HILIC zwitterionic phase

Key feature

- Ideal for reproducible and stable chromatography of highly polar analytes
- Suitable for analytical and preparative applications
- Very short column conditioning period

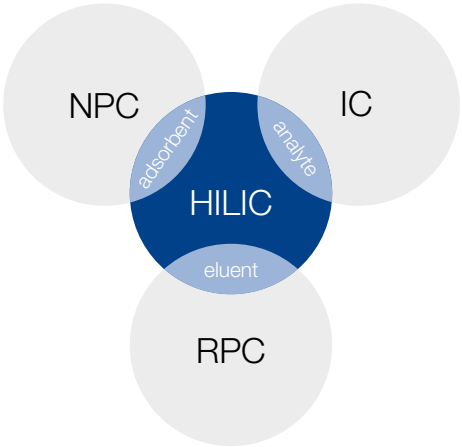
Technical data

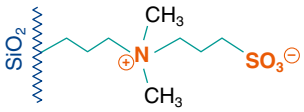
- Ammonium – sulfonic acid modified silica; pore size 110 Å; particle sizes 1.8, 3 and 5 µm; carbon content 7 %; pH stability 2 – 8.5

Recommended application

- Hydrophilic compounds such as organic polar acids and bases, polar natural compounds, nucleosides, oligonucleotides, amino acids, peptides, water soluble vitamins

Hydrophilic interaction chromatography





Especially for polar compounds reversed phase HPLC – the most common analytical method – is often limited. Here, hydrophilic stationary phases provide an additional tool for the separation of polar analytes in HPLC.

The expression HILIC (Hydrophilic Interaction Chromatography) was firstly published by Andrew Alpert in 1990 – since then it took quite some efforts to develop robust and reproducible hydrophilic HPLC phases for HILIC chromatography [7].

HILIC combines the characteristics of the 3 major methods in liquid chromatography – reversed phase (RPC), normal phase (NPC) and ion chromatography (IC):

- Stationary phases (adsorbents) are mostly polar modifications of silica or polymers (SiOH, NH_2, Diol, (zwitter) ions, …) – like in NPC.
- Mobile phases (eluents) are mixtures of aqueous buffer systems and organic modifier like acetonitrile or methanol – like in RPC.
- Fields of application include quite polar compounds as well as organic and inorganic ions – like in IC.

Summarized: "HILIC is NP chromatography of polar and ionic compounds under RP conditions."

NUCLEODUR® HILIC is a special zwitterionic modified stationary phase based on ultra spherical NUCLEODUR® particles. The betaine character of the ammoniumsulfonic acid ligands results in total charge equalization and in an overall neutrally charged but highly polar surface.

Retention characteristic

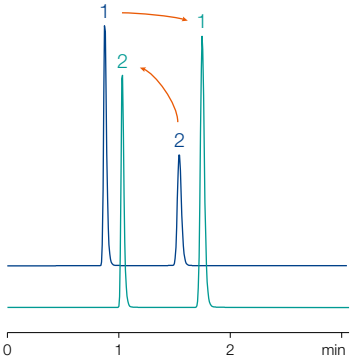
Commonly HILIC is described as partition chromatography or liquid-liquid extraction system between mobile and stationary phases. Versus a water-poor mobile phase a water-rich layer on the surface of the polar stationary phase is formed. Thus, a distribution of the analytes between these two layers will occur. Furthermore HILIC includes weak electrostatic mechanisms as well as hydrogen donor interactions between neutral polar molecules under high organic elution conditions. This distinguishes HILIC from ion exchange chromatography – main principle for HILIC separation is based on compound's polarity and degree of solvation.

Separation of uracil and naphthalene

MN Appl. Nos. 122911 / 122912

Columns:	A) 125 x 4 mm NUCLEODUR® C_{18} Pyramid, 3 µm B) 125 x 4 mm NUCLEODUR® HILIC, 3 µm
Eluent:	acetonitrile – water (90:10, v/v)
Flow rate:	1.0 mL/min
Temperature:	25 °C
Detection:	UV, 254 nm

Peaks:
1. Uracil
2. Naphthalene



More polar compounds will have stronger interaction with the stationary aqueous layer than less polar compounds – resulting in a stronger retention. Nonpolar compounds exhibit faster elution profiles due to minor hydrophobic interactions. In the separation of uracil and naphthalene the elution order is quite often inverse on HILIC columns compared to RP columns.

Stability features

Due to an advanced and unique surface modification procedure (pat. pend.) NUCLEODUR® HILIC columns provide short equilibration times – after just 20 min equilibration already the 2nd injection shows stable and reproducible results.

Beyond this, NUCLEODUR® HILIC columns are characterized by an outstanding column life time – even after nearly 800 runs the columns show no loss of pristine performance - peak shape and retention are still immaculate. Due to its high loading capacity NUCLEODUR® HILIC is absolutely suitable for preparative and semi-preparative applications.

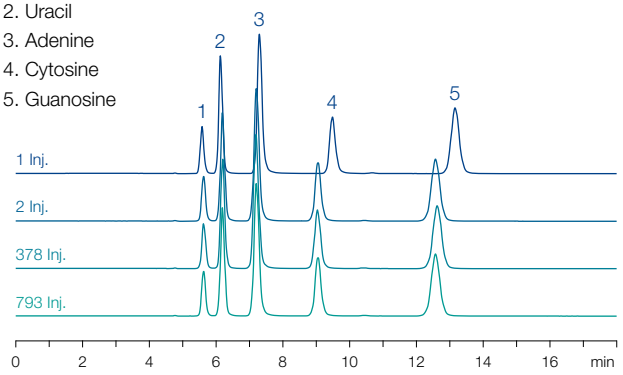
Overall NUCLEODUR® HILIC provides excellent chromatographic features and is hereby the perfect choice for separation of polar or charged compounds.

Stability and equilibration

MN Appl. No. 123100

Column:	250 x 4 mm NUCLEODUR® HILIC, 5 µm
Eluent:	CH_3CN – 5 mmol/L ammonium acetate (80:20, v/v)
Flow rate:	0.6 mL/min
Temperature:	25 °C
Detection:	UV, 254 nm

Peaks:
1. Thymine
2. Uracil
3. Adenine
4. Cytosine
5. Guanosine



Eluent in column acetonitrile – water (80:20, v/v)

	ID	Length → 30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	250 mm
NUCLEODUR® HILIC, 1.8 µm; particle size 1.8 µm · UHPLC								
Analytical EC columns								
	2 mm	760521.20	760523.20	760525.20	760526.20		760528.20	
	3 mm		760523.30		760526.30			
	4 mm				760526.40			
	4.6 mm				760526.46			
EC guard columns*			4 × 2 mm: 761960.20		4 × 3 mm: 761960.30			
NUCLEODUR® HILIC, 3 µm; particle size 3 µm								
Analytical EC columns								
	2 mm		760532.20		760534.20	760531.20	760533.20	760530.20
	3 mm		760532.30		760534.30	760531.30	760533.30	760530.30
	4 mm		760532.40		760534.40	760531.40	760533.40	760530.40
	4.6 mm		760532.46		760534.46	760531.46	760533.46	760530.46
EC guard columns*			4 × 2 mm: 761961.20		4 × 3 mm: 761961.30			
NUCLEODUR® HILIC, 5 µm; particle size 5 µm								
Analytical EC columns								
	2 mm		760552.20		760554.20	760551.20	760553.20	760550.20
	3 mm		760552.30		760554.30	760551.30	760553.30	760550.30
	4 mm		760552.40		760554.40	760551.40	760553.40	760550.40
	4.6 mm		760552.46		760554.46	760551.46	760553.46	760550.46
EC guard columns*			4 × 2 mm: 761962.20		4 × 3 mm: 761962.30			

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® CN / CN-RP cyano-modified high purity silica phase · USP L10

Key feature

- High retention capacity especially for very polar and unsaturated compounds
- Multi-mode column (RP and NP) widens scope of selectivity
- Stable against hydrolysis at low pH (working range pH 1 – 8)

Technical data

- Cyanopropyl-modified high purity silica; pore size 110 Å; particle sizes 3 µm and 5 µm; carbon content 7 %; special endcapping
- High reproducibility from lot to lot; different retention characteristics in comparison to C_8 and C_{18}

Recommended application

- Tricyclic antidepressants, steroids, organic acids

Alternative bonded-phase functionality

In reversed phase HPLC it is fairly common to start with C_{18} or C_8 columns, if new methods have to be developed. However, superior polarity and selectivity properties often required for more sophisticated separations, are not always sufficiently provided by classical RP phases, which are usually characterized by a hydrophobic layer of monomeric or polymeric bonded alkylsilanes.

One approach to improve the resolution of compounds poorly separated on nonpolar stationary phases, is to change bonded-phase functionality.

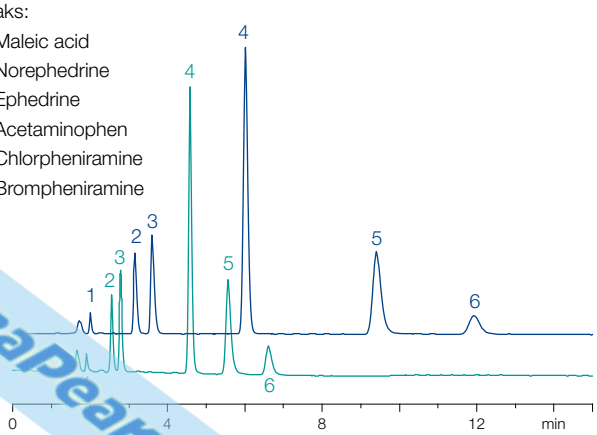
The fully endcapped and highly reproducible NUCLEODUR® 100-5 CN-RP phase has cyanopropyl groups on the surface able to generate a clearly recognizable different retention behavior compared to purely alkyl-functionalized surface modifications (see figure below).

Separation of cold medicine ingredients on two different NUCLEODUR® phases

MN Appl. No. 119340

Columns:	250 x 4 mm NUCLEODUR® 100-5 C_{18} ec
	250 x 4 mm NUCLEODUR® 100-5 CN-RP
Eluent:	acetonitrile – 100 mmol/L sodium citrate pH 2.5 (15:85, v/v)
Flow rate:	1.0 mL/min
Temperature:	25 °C
Detection:	UV, 254 nm
Injection:	10 µL

Peaks:
1. Maleic acid
2. Norephedrine
3. Ephedrine
4. Acetaminophen
5. Chlorpheniramine
6. Brompheniramine



The polarity of NUCLEODUR® 100-5 CN-RP can be classified as intermediate based on multiple retention mechanisms such as dipole-dipole, π-π, and also hydrophobic interactions [8]. Therefore, this phase shows a distinct selectivity for polar organic compounds as well as for molecules containing π electron systems (e. g., analytes with double bonds, tricyclic antidepressants) [9].

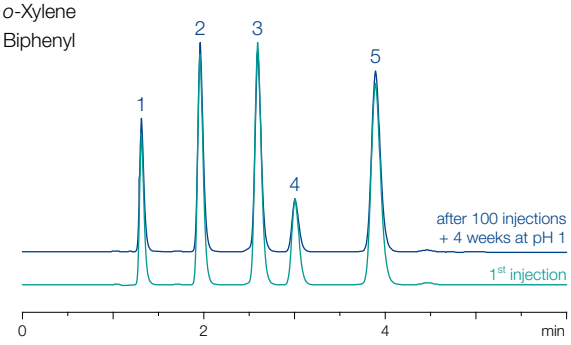
Short-chain bonded phases are sometimes suspected of revealing shortcomings in stability towards hydrolysis at low pH [10]. Application 119350 shows that even after 100 sample injections and four weeks storage at pH 1 (blue curve), neither a considerable shift in retention, nor a visible change in peak symmetry could be noticed (green curve = new column).

Stability of NUCLEODUR® CN-RP at pH 1

MN Appl. No. 119350

Columns:	125 x 4 mm NUCLEODUR® 100-5 CN-RP
Eluent:	acetonitrile – water, 2 % TFA pH 1 (50:50, v/v)
Flow rate:	1.0 mL/min
Temperature:	25 °C
Detection:	UV, 254 nm
Injection:	5 µL

Peaks:
1. Benzamide
2. Dimethyl phthalate
3. Phenetole
4. *o*-Xylene
5. Biphenyl



Multi-mode columns

Due to its polarity the cyano phase can also be run in normal phase mode. NUCLEODUR® CN columns for NP applications are shipped in *n*-heptane. The change in selectivity and order of elution for a mixture of various steroids in NP and RP mode is displayed below. The high coverage combined with a thorough endcapping makes NUCLEODUR® 100-5 CN-RP suitable for separation of ionizable compounds such as basic drugs.

Separation of steroids in normal phase and reversed phase mode

MN Appl. Nos. 119271 / 119272

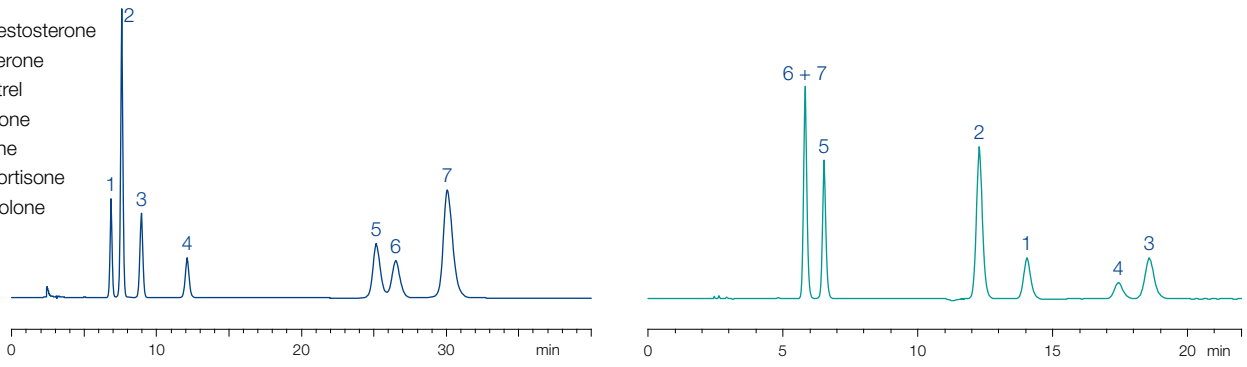
Normal phase mode

Column: 250 x 4 mm NUCLEODUR® 100-5 CN
Eluent: *n*-heptane – 2-propanol (90:10, v/v)
Flow rate: 1.0 mL/min, temperature 25 °C
Detection: UV, 254 nm, injection 10 µL

Reversed phase mode

Column: 250 x 4 mm NUCLEODUR® 100-5 CN-RP
Eluent: acetonitrile – water (25:75, v/v)
other conditions as for normal phase mode

Peaks:
1. Methyltestosterone
2. Testosterone
3. Norgestrel
4. Medrysone
5. Cortisone
6. Hydrocortisone
7. Prednisolone



ID	Length → 50 mm	125 mm	150 mm	250 mm
NUCLEODUR® 100-3 CN-RP; particle size 3 µm; eluent in column acetonitrile – water				
Analytical EC columns				
2 mm	760159.20	760157.20		
3 mm		760157.30		
4 mm			760156.40	
4.6 mm			760156.46	
EC guard columns*	4 × 2 mm: 761941.20		4 × 3 mm: 761941.30	
NUCLEODUR® 100-5 CN-RP; particle size 5 µm; eluent in column acetonitrile – water				
Analytical EC columns				
4 mm		760153.40		760152.40
4.6 mm		760153.46	760154.46	760152.46
EC guard columns*			4 × 3 mm: 761944.30	
NUCLEODUR® 100-5 CN; particle size 5 µm; eluent in column *n*-heptane				
Analytical EC columns				
4 mm		760151.40	760149.40	760150.40
4.6 mm		760151.46	760149.46	760150.46
EC guard columns*			4 × 3 mm: 761943.30	
EC columns in packs of 1, guard columns in packs of 3.				

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® NH_2 / NH_2-RP amino-modified high purity silica · USP L8

Key feature

- Multi-mode columns (for RP, NP and IC)
- Stable against hydrolysis at low pH (working range pH 2 – 8), 100 % stable in water; suitable for LC/MS
- Widens scope of analytical HPLC into the polar range

Technical data

- Aminopropyl modified high purity silica; pore size 110 Å; particle sizes 3, 5 and 7 µm; carbon content 2.5 %; not endcapped

Recommended application

- Polar compounds under RP conditions (sugars, DNA bases), hydrocarbons under NP conditions

- Normal phase chromatography (NP) with hexane, dichloromethane or 2-propanol as mobile phase for polar compounds such as substituted anilines, esters, chlorinated pesticides
- Reversed phase chromatography (RP) of polar compounds in aqueous-organic eluent systems
- Ion exchange chromatography of anions and organic acids using conventional buffers and organic modifiers

Some compounds, especially polar substances, cannot be sufficiently resolved on C_{18} phases. Polar-modified silica phases offer alternative selectivities thus expanding the spectrum of analytical HPLC into the polar range.

Multi-mode columns

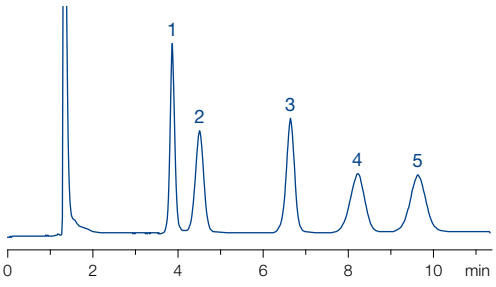
Besides cyano modifications, amino modifications belong to the most frequently used polar silica phases – both feature the important advantage, that they can be run in the RP mode using aqueous-organic eluent mixtures as well as in the NP mode, e. g., with hexane as mobile phase.

Reversed phase separation of sugars

MN Appl. No. 122160

Column:	250 x 4 mm NUCLEODUR® 100-5 NH_2-RP
Eluent:	acetonitrile – water (79:21, v/v)
Flow rate:	2 mL/min
Detection:	RI

Peaks:
1. Fructose
2. Glucose
3. Saccharose
4. Maltose
5. Lactose



NUCLEODUR® NH_2, too, belongs to the so-called multimode columns. It can be used for RP chromatography of polar compounds such as sugars in aqueous-organic eluent systems, for NP chromatography of substituted aromatics or chlorinated pesticides with organic mobile phases such as hexane, dichloromethane or 2-propanol, but also for ion exchange chromatography of anions and organic acids using conventional buffers and organic modifiers.

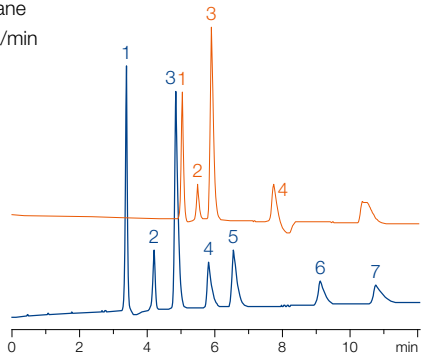
Main field of application of NUCLEODUR® NH_2 is the separation of simple and complex sugars, sugar alcohols and other hydroxy compounds under RP conditions as well as hydrocarbons under NP conditions.

Normal phase separation of middle distillates in accordance with DIN EN 12916

MN Appl. No. 122180

Columns:	A) 250 x 4 mm NUCLEODUR® 100-5 NH_2
	B) conventional aminopropyl phase
Eluent:	heptane
Flow rate:	1 mL/min
Detection:	RI

Peaks:
1. Cyclohexane
2. 1-Phenyldodecane
3. 1,2-Dimethylbenzene
4. Hexamethylbenzene
5. Naphthalene
6. Dibenzothiophene
7. 9-Methylanthracene



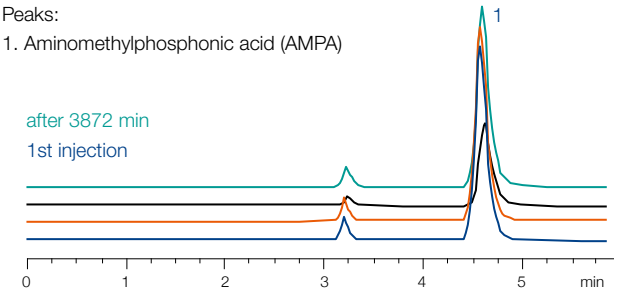
Due to the special method of surface modification NUCLEODUR® NH_2 features a pronounced stability at higher as well as at lower pH values. The following figure shows, that even after several days of exposure of the column material at pH 1.75 good separation efficiency and peak symmetry are maintained. The resulting high column life allows cost reduction due to lower column consumption.

This example shows the enhanced pH stability of NUCLEODUR® NH_2 and the outstanding suitability for the separation of total herbicides (AMPA, glyphosate, glufonisate, …) – see application 122190 in our online data base at *www.mn-net.com/apps*.

Hydrolytical resistance of NUCLEODUR® NH_2-RP

Column: 250 x 4 mm NUCLEODUR® 100-5 NH_2-RP
Eluent: acetonitrile – 50 mmol/L KH_2PO_4, pH 1.75 (50:50, v/v)
Flow rate: 0.6 mL/min
Detection: UV, 254 nm

Peaks:
1. Aminomethylphosphonic acid (AMPA)

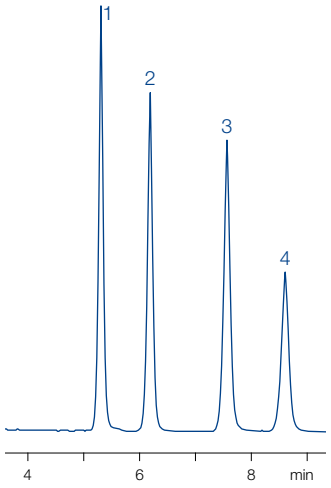


Separation of DNA bases

MN Appl. No. 122170

Column: 250 x 4 mm NUCLEODUR® 100-5 NH_2-RP
Eluent: acetonitrile – water (80:20, v/v)
Flow rate: 0.6 mL/min
Temperature: 35 °C
Pressure: 30 bar
Detection: UV, 254 nm

Peaks:
1. Thymine
2. Uracil
3. Cytosine
4. Adenine



Based on superspherical NUCLEODUR® this phase features a high pressure stability, which makes it the perfect choice for preparative separations as well as for LC/MS. Additionally, the high batch-to-batch reproducibility of NUCLEODUR® NH_2 enables reliable analyses especially for routine work.

ID	Length → 100 mm	125 mm	150 mm	250 mm
NUCLEODUR® 100-3 NH_2-RP; particle size 3 µm; eluent in column acetonitrile – water				
Analytical EC columns				
2 mm	760740.20	760741.20		
4.6 mm			760742.46	760739.46
EC guard columns*	4 × 2 mm: 761951.20		4 × 3 mm: 761951.30	
NUCLEODUR® 100-5 NH_2-RP; particle size 5 µm; eluent in column acetonitrile – water				
Analytical EC columns				
2 mm		760730.20		760732.20
3 mm		760730.30		760732.30
4 mm		760730.40		760732.40
4.6 mm		760730.46	760731.46	760732.46
EC guard columns*	4 × 2 mm: 761953.20		4 × 3 mm: 761953.30	
NUCLEODUR® 100-5 NH_2; particle size 5 µm; eluent in column *n*-heptane				
Analytical EC columns				
4 mm		760720.40		760722.40
4.6 mm		760720.46	760721.46	760722.46
EC guard columns*			4 × 3 mm: 761952.30	
EC columns in packs of 1, guard columns in packs of 3.				

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

For details of our column systems see page 258.

NUCLEODUR® columns

NUCLEODUR® SiOH unmodified silica for normal phase · USP L3

Key feature

- Totally spherical high purity silica
- Pressure stable up to 600 bar
- Suitable for analytical and preparative separation of polar and midpolar compounds

Technical data

- Unmodified high purity silica; pore size 110 Å; particle sizes 3 to 50 µm; pore volume 0.9 mL/g; surface area (BET) 340 m^2/g; pH stability 2 – 8; metal content < 10 ppm (see page 150)

Recommended application

- Polar and midpolar compounds under normal phase conditions

Eluent in column *n*-heptane

ID	Length → 50 mm	125 mm	150 mm	250 mm
NUCLEODUR® 100-3; particle size 3 µm				
Analytical EC columns				
4.6 mm	760170.46		760172.46	760173.46
EC guard columns*			4 × 3 mm: 761966.30	
NUCLEODUR® 100-5; particle size 5 µm				
Analytical EC columns				
4 mm				760007.40
4.6 mm	760023.46		760012.46	760007.46
EC guard columns*			4 × 3 mm: 761967.30	
Preparative VarioPrep columns				
10 mm	762077.100	762078.100		762007.100
21 mm	762077.210	762078.210		762007.210
40 mm			762075.400	762007.400
VP guard columns *	10 × 8 mm: 762094.80		10 × 16 mm: 762094.160	
	15 × 32 mm: 762330.320			
EC and VarioPrep columns in packs of 1, guard columns see below.				

Guard column systems

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966
Guard columns for VarioPrep columns with ID		**8, 10 mm**	**16, 21 mm**	**32, 40 mm**	**≥ 50 mm**	
** VP guard columns (pack of)	VP	10/8 (2)	10/16 (2)	15/32 (1)	15/50 (1)	
VP guard column holder		718251	718256	718253	718255	

For details of our column systems see page 258.
Unmodified NUCLEODUR® bulk material in 10 – 50 µm for self-packing of preparative columns see page 264.

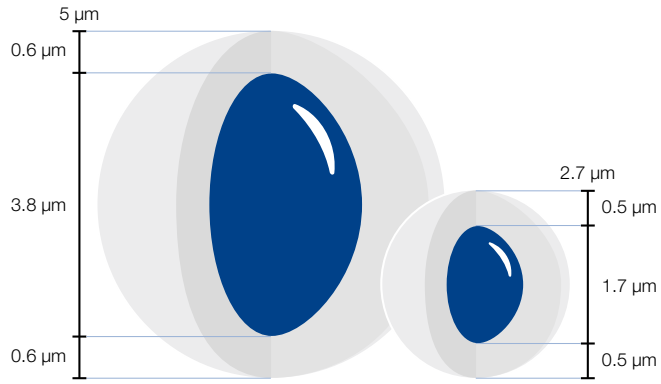
MACHEREY-NAGEL
your partner in HPLC · also online

Besides to this catalog our website provides useful information

- Applications
  Database without registration, with more than 3000 free chromatography applications for your separation task.
- Instruction manuals
  General advises for column care and individual column cleaning are available in the attached instruction manual or online.
- HPLC troubleshooting
  Sometimes during chromatographic separation unexpected effects occur. We give advise of possible reasons and how to avoid or remedy these.
- Flyers, brochures, catalogs
  Our product information is available online as PDF file at any time.

NUCLEOSHELL® core-shell silica for HPLC

Core-shell technology



Key feature

- Solid core of silicon dioxide, homogeneous shell of porous silica
- Highest efficiency compared to traditional totally porous materials
- Pore size 90 Å; particle size 2.7 µm (core 1.7 µm) and 5 µm (core 3.8 µm); specific surface 130 (2.7 µm) and 90 (5 µm) m^2/g lower back pressure enables use on conventional LC systems
- Pressure stability 600 bar

Demands on HPLC separations are constantly increasing with respect to separation efficiency, detection limits, and the time requirements for each analysis.

Several approaches have been made to achieve fast separations without losing chromatographic performance. HPLC columns packed with particles < 2 µm show very high efficiencies (plates/meter) and allow the use of smaller column sizes with the positive side effect of significant solvent saving. However they generate a high back pressure of the mobile phase during column runs which requires specifically designed equipment.

Electron microscopic image of NUCLEOSHELL®

NUCLEOSHELL® silica particles consist of a non-porous solid core of 1.7 µm diameter and a porous outer shell of 0.5 µm thickness. Accordingly the total diameter of the particle is 2.7 µm.

Utilizing a proprietary process of synthesis, NUCLEOSHELL® particles exhibit a distinct narrow particle size distribution (d_{90}/d_{10} < 1.1). Columns packed with NUCLEOSHELL® core shell particles feature exceptional separation efficiencies with theoretical plate numbers easily comparable to totally porous sub 2 micron particles.

$$R_s = \frac{\sqrt{N}}{4}\left(\frac{\alpha - 1}{\alpha}\right)\left(\frac{k_i'}{k_i' + 1}\right)$$

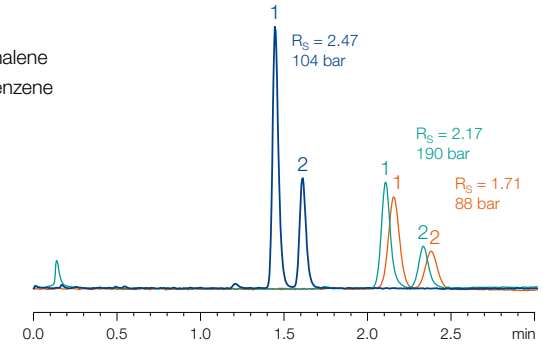
R_s = resolution, α = selectivity (separation factor), k_i' = retention
N = plate number with $N \propto 1/d_P$, d_P = particle diameter

Resolution R_S as function of particle size

MN Appl. No. 125270

Columns:	50 x 4 mm
	NUCLEOSHELL® RP 18, 2.7 µm
	NUCLEODUR® C_{18} Gravity, 3 µm
	NUCLEODUR® C_{18} Gravity, 1.8 µm
Eluent:	acetonitrile – water (60:40, v/v)
Flow rate:	1 mL/min
Temperature:	25 °C
Detection:	UV, 254 nm

Peaks:
1. Naphthalene
2. Ethylbenzene

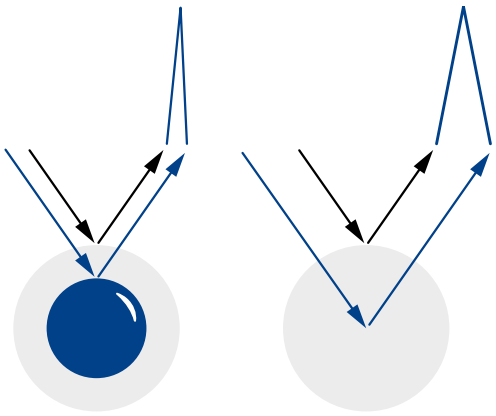


Theoretical column efficiency (optimal conditions)

Silica	d_p [µm]	L [m]	HETP [µm]	Efficiency [plates/m]	L [mm]	N	R_s	Analysis time
NUCLEOSHELL®	2.7	1	4	250,000	100	25,000	112 %	40 %
	5	1	6.5	154,000	150	23,000	115 %	60 %
NUCLEODUR®	1.8	1	4.5	222,222	100	22,000	105 %	40 %
	3	1	7.5	133,333	150	20,000	100 %	60 %
	5	1	12.5	80,000	250	20,000	100 %	100 %

Benefits of core-shell technology

Core-shell particles vs. totally porous silica



Short diffusion paths

- Fast mass transfer (term C of Van Deemter equation)
- High flow velocity without peak broadening for fast LC

Narrow particle size distribution (d_{90}/d_{10} ~ 1.1)

- Stable packing

High heat transfer

- Minimized influence of frictional heat
- Efficiency of NUCLEOSHELL® ~ 250 000 m^{-1} (HETP ~ 4 µm)

With conventional fully porous particles the mass transfer between stationary and mobile phase usually results in peak broadening at higher flow rates (C-term in van Deemter equation). The short diffusion paths in the core-shell particles reduce the dwell time of the analyte molecules in the stationary phase, so that even at high flow velocities of the mobile phase, optimal separation results can be obtained.

The van Deemter plots demonstrate how efficiency is affected by flow rate.

In comparison with fully porous silicas, core-shell particles from various manufacturers maintain the efficiency optimum (max. plates/m) over a long range of increasing linear mobile phase velocity.

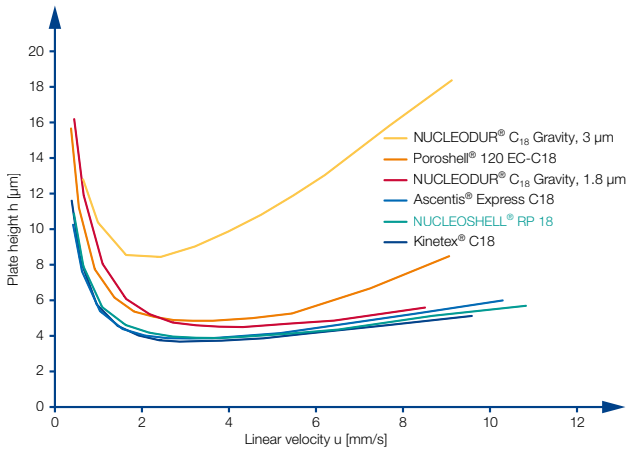
$$H = A + \frac{B}{u} + C \cdot u$$

A term = eddy-diffusion, B term = longitudinal diffusion coefficient, C term = mass transfer coefficient

Van Deemter curves

MN Appl. No. 125500

Column:	50 x 4.6 mm
Eluent:	$CH_3CN – H_2O$ (70:30, v/v)
Temperature:	25 °C
Sample:	acenaphthene



NUCLEOSHELL® core-shell silica for HPLC

In direct comparison with conventional sub 2 micron phases, NUCLEOSHELL® columns only generate about 60 % of the back pressure and can be operated with the majority of conventional HPLC systems. In order to develop the maximum performance of NUCLEOSHELL® columns, we recommend reducing extra column voids by using suitable capillaries (< 0.15 mm inner diameter) and specially adapted detector cells. Moreover detector settings should be optimized by increasing the measuring rate or by decrease of the time constant.

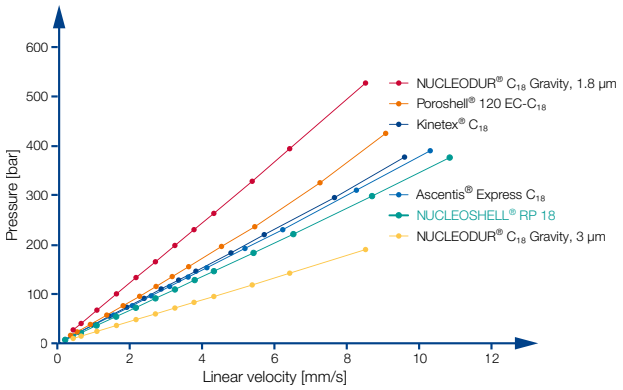
$$\Delta_P = \frac{\Phi \cdot L_C \cdot \eta \cdot u}{d_P^2}$$

Δ_P = pressure drop, Φ = flow resistance (non-dimensional), LC = column length, η = viscosity, u = linear velocity, d_P = particle diameter

Pressure drop

MN Appl. No. 125510

Column:	50 x 4.6 mm
Eluent:	$CH_3CN - H_2O$ (70:30, v/v)
Temperature:	25 °C



Core-shell particle technology from MACHEREY-NAGEL is an alternate route to gain highest column efficiency and resolution in HPLC at short run time, but with moderate back pressure.

Features of NUCLEOSHELL® particles

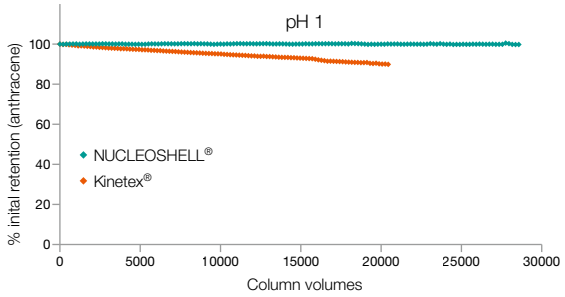
A criterion for the long-term stability of the column at pH extremes is the percentage decrease of initial retention and initial plates, respectively.

The following figure shows a column stability test of NUCLEOSHELL® RP 18 at mobile phase levels pH 1 and pH 10 compared with three competing phases.

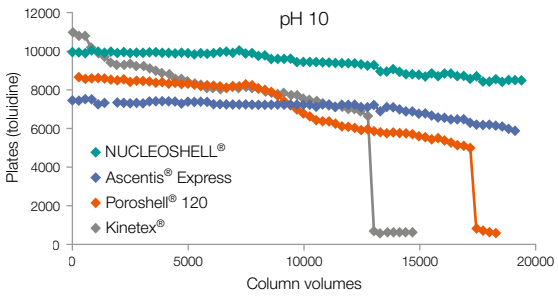
Stability under acidic and basic conditions

MN Appl. Nos. 125520 / 125530

Columns:	50 x 4.6 mm NUCLEOSHELL® RP 18, 2.7 µm 50 x 4.6 mm Kinetex® 2.6 µm C18
Eluent:	acetonitrile – 1 % TFA in water, pH 1 (50:50, v/v)
Flow rate:	1.3 mL/min
Temperature:	80 °C
Detection:	UV, 254 nm
Analyt:	anthracene



Columns:	50 x 4.6 mm NUCLEOSHELL® RP 18, 2.7 µm 50 x 4.6 mm Ascentis® Express C18, 2.7 µm 50 x 4.6 mm Poroshell® 120 EC-C18 50 x 4.6 mm Kinetex® 2,6 µm C18
Eluent:	20 mmol/L Na borate – 10 mmol/L NaOH – methanol, pH 10 (21:49:30, v/v/v)
Flow rate:	1.5 mL/min
Temperature:	40 °C
Detection:	UV, 220 nm
Analyt:	toluidine



Columns can be operated at elevated temperatures without loss in retention, efficiency or peak symmetry.

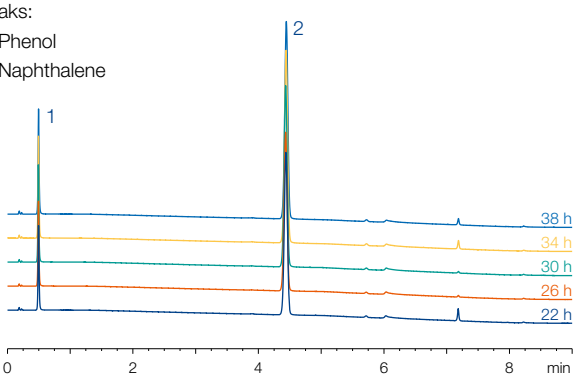
Temperature stability

MN Appl. No. 125400

Stability test:

Column:	50 × 2 mm NUCLEOSHELL® RP 18, 2.7 µm
Eluent:	A) 10 mmol/L ammonium formate – methanol (9:1, v/v) + 120 µL formic acid, ~ pH 4 B) 10 mmol/L ammonium formate – methanol (1:9, v/v) + 120 µL formic acid, ~ pH 4 0 – 100 % B in 7 min
Flow rate:	0.5 mL/min,
Temperature:	100 °C
Detection:	UV, 220 nm

Peaks:
1. Phenol
2. Naphthalene



Efficiency test:

Eluent:	acetonitrile – water (60:40, v/v)
Flow rate:	0.33 mL/min;
Temperature:	25 °C
Detection:	UV, 254 nm
Analyte:	anthracene

	HETP [µm]	Asymmetry
Start (t = 0)	5.2	0.98
End (t = 40 h)	5.2	1.01

NUCLEOSHELL® core-shell silica for HPLC

Uniformly shaped NUCLEOSHELL® particles combined with optimized bonding technology safeguard tightly packed columns for 100 % reproducible results.

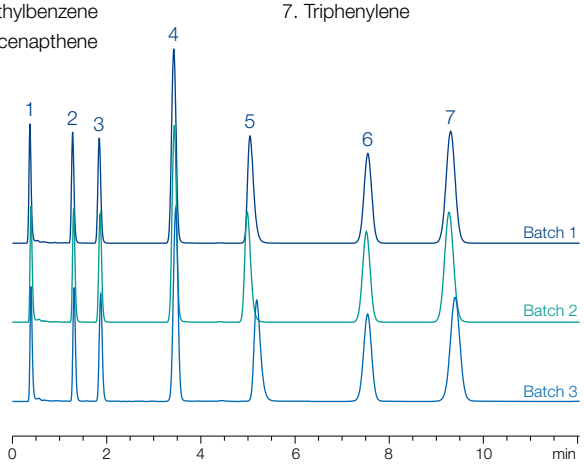
Batch-to-batch reproducibility

MN Appl. No. 125410

Column:	50 x 4 mm NUCLEOSHELL® RP 18, 2.7 µm
Eluent:	methanol – 25 mmol/L KH_2PO_4, pH 7 (70:30, v/v)
Flow rate:	1 mL/min
Temperature:	40 °C
Detection:	UV, 254 nm

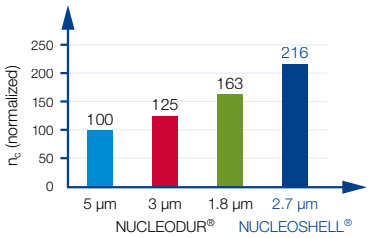
Peaks:

1. Uracil
2. Toluene
3. Ethylbenzene
4. Acenapthene
5. Amitriptyline
6. *o*-Terphenyl
7. Triphenylene



Peak capacity

The peak capacity is a measure for the number of sample analytes that can be separated on HPLC columns per time unit. Narrow peaks increase the peak capacity and thus the efficiency of the analytical column.



Comparison of peak capacities

$$n_c = 1 + \left(\frac{t_g}{W}\right)$$

n_c: peak capacity
t_g: gradient time
W: peak width (at baseline)

The example shows, that in comparison with totally porous NUCLEODUR® silica (1.8 µm) NUCLEOSHELL® provides 33 % higher peak capacity.

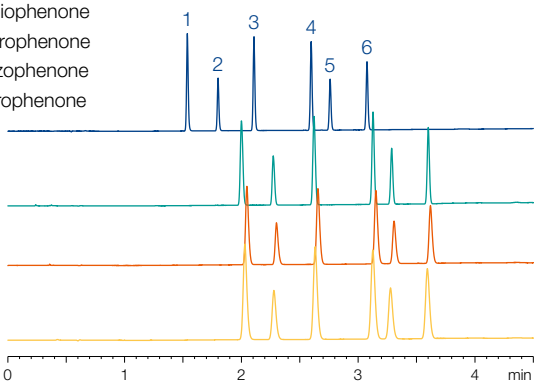
Peak capacity

MN Appl. No. 125540

Columns:	100 × 4.6 mm each NUCLEOSHELL® RP 18, 2.7 µm NUCLEODUR® C_{18} Gravity, 1.8 µm NUCLEODUR® C_{18} Gravity, 3 µm NUCLEODUR® C_{18} Gravity, 5 µm
Eluent:	A) acetonitrile, B) water, 40 – 100 % A in 4 min
Flow rate:	1.5 mL/min
Temperature:	25 °C
Detection:	UV, 230 nm

Peaks:

1. Acetophenone
2. Benzoin
3. Propiophenone
4. Butyrophenone
5. Benzophenone
6. Valerophenone

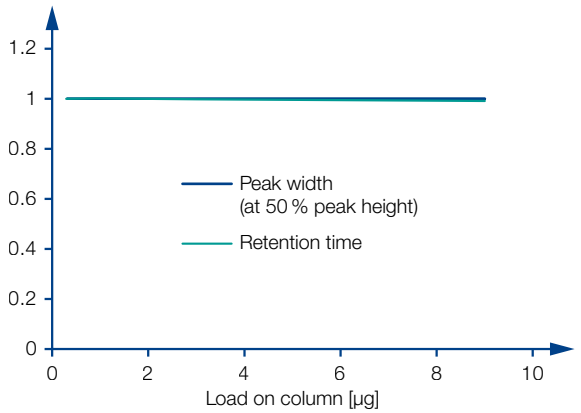


	Max. pressure [bar]	Resolution (4.5)
NUCLEOSHELL®, 2.7 µm	255	5.45
NUCLEODUR®, 1.8 µm	450	4.14
NUCLEODUR®, 3 µm	214	2.97
NUCLEODUR®, 5 µm	142	2.30

Loading capacity

NUCLEOSHELL® columns allow reliable quantification in a wide analytical detection range. Retention time and peak width at 50 % height remain constant with increasing columns load although core-shell particles are suspected of showing a slightly lower loading capacity compared to fully porous silica materials.

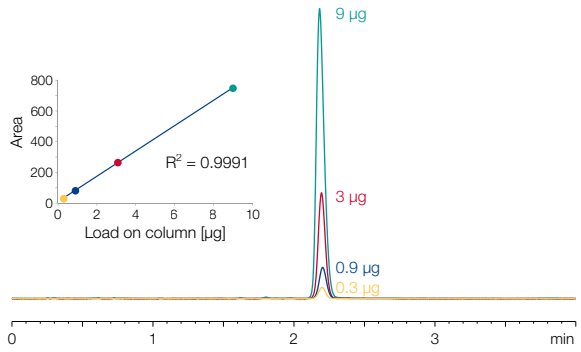
Normalized column parameters

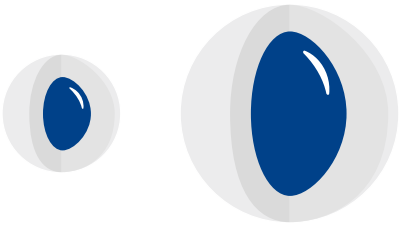


Loading capacity

Column: 50 x 3 mm NUCLEOSHELL® RP 18, 2.7 µm
Eluent: acetonitrile – 25 mmol/L KH_2PO_4, pH 3 (70:30, v/v)
Flow rate: 0.66 mL/min
Temperature: 30 °C
Detection: UV, 285 nm

Peaks:
1. Valerophenone





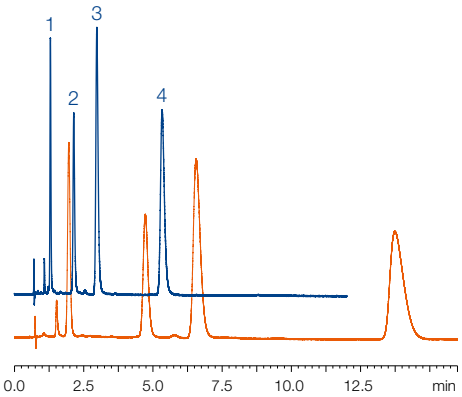
Method transfer of 5 µm particle columns

NUCLEOSHELL® is also available in 5 µm particle size to offer all benefits of core-shell technology to all applications which are bound to particle size.

Separation of cephalosporin antibiotics

MN Appl. No. 126630

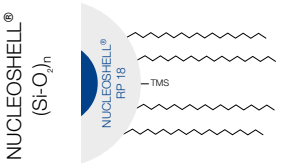
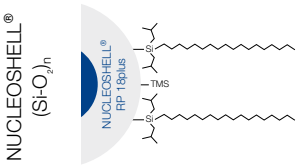
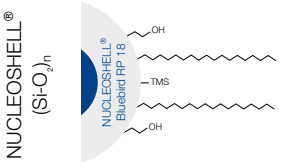
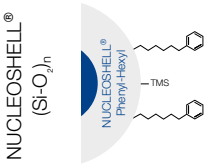
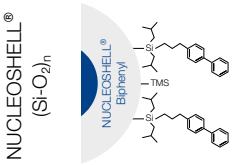
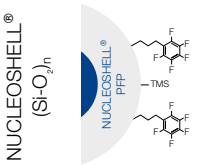
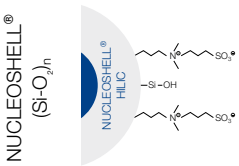
Comparison of 5 µm core-shell and totally porous phase
Columns: each 100 x 4.6 mm
A) NUCLEOSHELL® RP 18plus, 5 µm
B) NUCLEODUR® Gravity C_{18}, 5 µm
Eluent: methanol – water + 0.1 % formic acid (35:65, v/v)
Flow rate: 1.3 mL/min
Pressure: 182 bar, 219 bar
Temperature: 25 °C
Detection: UV, 254 nm
Injection: 4.0 µL



Peaks:	Ret. time [min]		Asymmetry (EP)		Plates (EP)	
	A	B	A	B	A	B
1 Cefotaxime	1.30	1.96	1.19	1.12	6800	2218
2 Cefoxitin	2.14	4.72	1.22	1.20	6599	3471
3 Cefamandole	2.97	6.57	1.24	1.25	6259	3367
4 Cefalotine	5.33	13.73	1.32	1.61	6948	3672

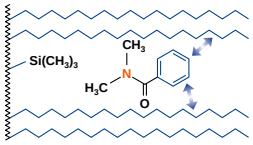
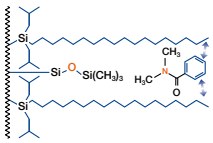
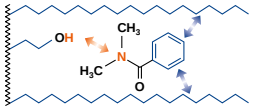
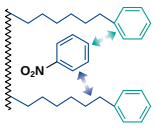
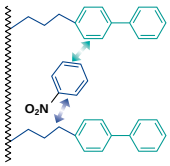
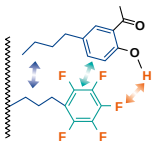
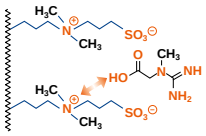
NUCLEOSHELL® phase overview

Overview of NUCLEOSHELL® HPLC phases

Phase	Specification	Page	Characteristic*	Stability	Structure
RP 18	octadecyl, multi-endcapping 7.8 % C (2.7 µm particles) 6.1 % C (5 µm particles) USP L1	200	A ●●●●● B ◖ C ●●◖	pH 1 – 11, suitable for LC/MS	
RP 18plus	octadecyl (monomeric), multi-endcapping 5.7 % C (2.7 µm particles) 4.4 % C (5 µm particles) USP L1	202	A ●●●● B ●●◖ C -	pH 2 – 9, suitable for LC/MS	
Bluebird RP 18	octadecyl, hydrophilic endcapping 5 % C (2.7 µm particles) USP L1	204	A ●●●● B ●●◖ C ●●	stable in 100 % aqueous eluent, pH 1 – 8, suitable for LC/MS	
Phenyl-Hexyl	phenylhexyl, multi-endcapping 4.5 % C (2.7 µm particles) USP L11	207	A ●● B ●●● C ●	pH 1 – 10, suitable for LC/MS	
Biphenyl	biphenylpropyl, multi-endcapping 5.2 % C (2.7 µm particles) USP L11	209	A ●●● B ●●● C ●●●	stable in 100 % aqueous eluent, pH 1.5 – 8.5, suitable for LC/MS	
PFP	pentafluorophenyl, multi-endcapping ~ 3 % C (2.7 µm particles) USP L43	212	A ●● B ●●●● C ●●●●	pH 1 – 9, suitable for LC/MS	
HILIC	zwitterionic ammonium-sulfonic acid, no endcapping 1.3 % C (2.7 µm particles)	214	A ● B ●●●●● C -	pH 2 – 8.5, suitable for LC/MS	

* A = ● hydrophobic selectivity, B = ● polar / ionic selectivity, C = ● steric selectivity
** phases which provide a similar selectivity based on chemical and physical properties

NUCLEOSHELL® phase overview

Application	Similar phases**	Interactions · retention mechanism	
overall sophisticated analytical separations, e. g., analgesics, anti-inflammatory drugs, antidepressants; herbicides; phytopharmaceuticals; immunosuppressants	Kinetex® C18; Cortecs® C18; Raptor® C18; Accucore® C18; Ascentis® Express C18; HALO® C18; Shim-pack Velox® C18	hydrophobic (van der Waals interactions)	
overall sophisticated analytical separations, especially for polar compounds, e. g., pharmaceuticals like antibiotics, water-soluble vitamins, organic acids	Kinetex® XB-C18; Bonshell® ASB-C18; Raptor® ARC-C18; Shim-pack Velox® SP-18	hydrophobic (van der Waals interactions)	
overall sophisticated analytical separations, especially for very polar compounds, e. g., pesticides, sweeteners, nitrosamines, water-soluble vitamins, organic acids, pharmaceuticals	Kinetex® Polar C_{18}	hydrophobic and polar (H bonds)	
aromatic and unsaturated compounds, polar compounds like pharmaceuticals, antibiotics	Ascentis® Express Phenyl-Hexyl; Kinetex® Phenyl-Hexyl; Accucore® Phenyl-Hexyl; Ultracore® Phenyl-Hexyl; Poroshell® Phenyl-Hexyl; HALO® Phenyl-Hexyl	π-π and hydrophobic	
aromatic and unsaturated compounds, mycotoxins, phthalates, hormones, polar compounds like pharmaceuticals, antibiotics, pesticides	Kinetex® Biphenyl, Raptor® Biphenyl, HALO® Biphenyl; Shim-pack Velox® Biphenyl	π-π and hydrophobic	
aromatic and unsaturated compounds, phenols, halogenated hydrocarbons, isomers, polar compounds like pharmaceuticals, antibiotics	Kinetex® PFP; Ascentis® Express F5; Accucore® PFP; Shim-pack Velox® PFP; HALO® PFP; Raptor® PFP	polar (H bond), dipole-dipole, π-π and hydrophobic	
hydrophilic compounds such as organic polar acids and bases, polar natural compounds	–	ionic / hydrophilic and electrostatic	

NUCLEOSHELL® columns

NUCLEOSHELL® RP 18 nonpolar high density phase · USP L1

Key feature

- Core-shell technology for fast and efficient HPLC
- Suitable for LC/MS and HPLC at pH extremes (pH 1 – 11)
- Superior base deactivation, ideal for method development

Technical data

- Octadecyl modification, multi-endcapped; pore size 90 Å, particle size 2.7 and 5 µm, carbon content 7.8 % for 2.7 µm, 6.1 % for 5 µm; pH stability 1 – 11; suitable for LC/MS

Recommended application

- Overall sophisticated analytical separations, e. g., analgesics, anti-inflammatory drugs, antidepressants; herbicides; phytopharmaceuticals; immunosuppressants

NUCLEOSHELL® RP 18 is based on core-shell silica. A unique derivatization process generates a homogeneous surface with a high density of bonded silanes. The following thorough endcapping suppresses any unwanted polar interactions between the silica surface and the sample, which makes NUCLEOSHELL® RP 18 particularly suitable for the separation of basic and other ionizable analytes. The extremely reduced silanol activity of the phase can be demonstrated by applying basic analytes, such as tricyclic antidepressants. The chromatogram below shows a sharp elution profile (superior resolution!) of these highly polar compounds with an excellent asymmetry value for amitriptyline of 1.12.

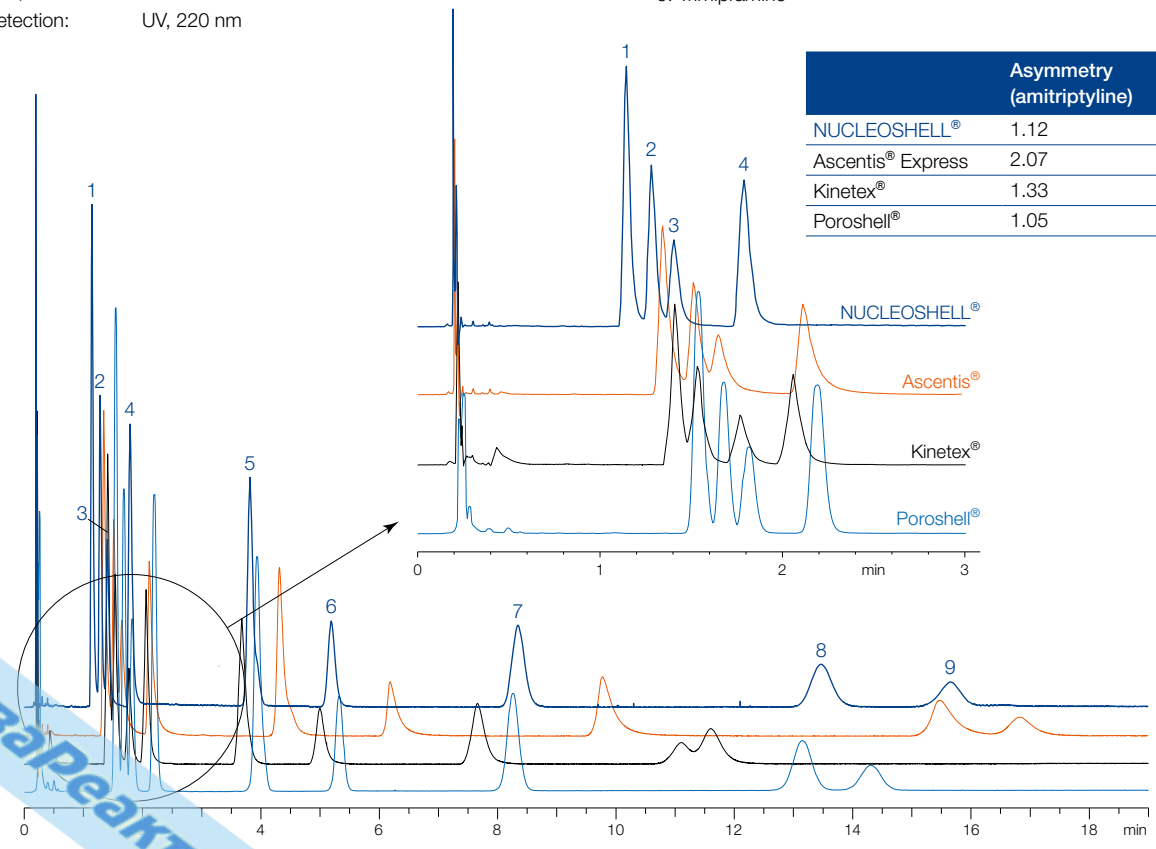
Tricyclic antidepressants · comparison of selectivity and resolution

MN Appl. No. 124960

Columns:	50 x 4.6 mm each NUCLEOSHELL® RP 18, 2.7 µm Ascentis® Express C18 Kinetex® 2.6 µm C18 Poroshell® 120 EC-C18
Eluent:	methanol – acetonitrile – 25 mmol/L KH_2PO_4, pH 7 (22.5:22.5:55, v/v/v)
Flow rate:	2 mL/min
Pressure:	224 bar, 239 bar, 248 bar, 212 bar
Temperature:	40 °C
Detection:	UV, 220 nm

Peaks:
1. Protriptyline
2. Desipramine
3. Maprotiline
4. Nortriptyline
5. Doxepin
6. Imipramine
7. Amitriptyline
8. Clomipramine
9. Trimipramine

	Asymmetry (amitriptyline)	Resolution (8, 9)
NUCLEOSHELL®	1.12	3.35
Ascentis® Express	2.07	1.91
Kinetex®	1.33	n.a.
Poroshell®	1.05	1.95



NUCLEOSHELL® RP 18 combines innovative silica technology and excellent surface deactivation, that outperforms conventional C_{18} silicas in terms of efficiency, resolution and speed.

Due to the applied core-shell particle design the back pressure at elevated flow rates remains at a moderate level and in many cases permits the use of existing HPLC equipment. NUCLEOSHELL® RP 18 with extended pH stability, low bleed characteristics in LC/MS applications, and overall robustness is an ideal tool for method development and routine analyses in modern HPLC.

The separation of 13 β-lactam antibiotics illustrates how time of analysis can be shortened to a fractional part by using core-shell particles without loss of resolution at moderate back pressure.

13 β-lactam antibiotics in less than 3 min

MN Appl. No. 124940

Columns: 50 x 4 mm NUCLEOSHELL® RP 18, 2.7 µm
150 x 4 mm NUCLEODUR® C_{18} Gravity, 5 µm

Eluent: A) acetonitrile B) 20 mmol/L KH_2PO_4, pH 3.5
10 % A (0,5 min) → 50 % A in 1.5 min (0.5 min 50 % A)
10 % A (3 min) → 50 % A in 9 min (3 min 50 % A)

Flow rate: 2 mL/min, 1 mL/min

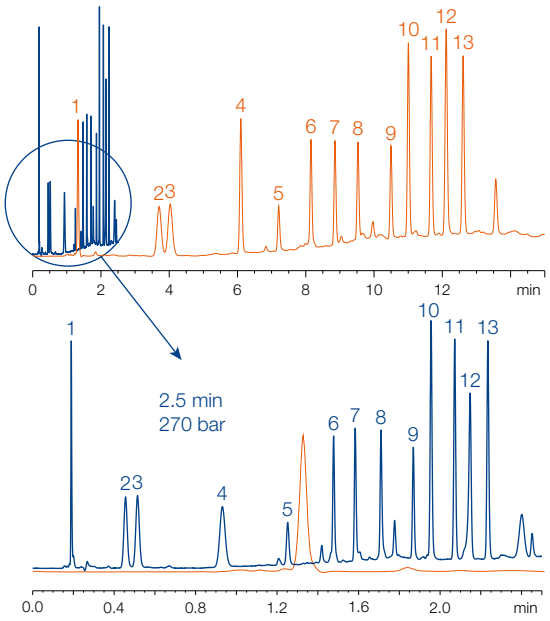
Pressure: 270 bar, 110 bar

Temperature: 25 °C

Detection: UV, 220 nm

Peaks:

1. Amoxicillin
2. Ampicillin
3. Cephalexin
4. Cefotaxime
5. Cefoxitin
6. Cefamandole
7. Cephalothin
8. Piperacillin
9. Penicillin V
10. Oxacillin
11. Cloxacillin
12. Nafcillin
13. Dicloxacillin



Eluent in column acetonitrile – water

	ID	Length → 50 mm	100 mm	150 mm	250 mm	EC guard columns*
NUCLEOSHELL® RP 18, 2.7 µm; particle size 2.7 µm						
Analytical EC columns						
	2 mm	763132.20	763134.20	763136.20		763138.20
	3 mm	763132.30	763134.30	763136.30		763138.30
	4 mm	763132.40	763134.40	763136.40		763138.30
	4.6 mm	763132.46	763134.46	763136.46		763138.30
NUCLEOSHELL® RP 18, 5 µm; particle size 5 µm						
Analytical EC columns						
	2 mm	763152.20	763154.20	763156.20	763157.20	763158.20
	3 mm	763152.30	763154.30	763156.30	763157.30	763158.30
	4 mm	763152.40	763154.40	763156.40	763157.40	763158.30
	4.6 mm	763152.46	763154.46	763156.46	763157.46	763158.30

EC columns in packs of 1, guard columns in packs of 3.

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

For details of the EC column system please see page 258.

NUCLEOSHELL® columns

NUCLEOSHELL® RP 18plus C_{18} phase with polar selectivity · USP L1

Key feature

- Based on core-shell particle technology for fast and efficient HPLC
- Hydrophobic C_{18} phase with distinct polar selectivity, ideal for method development
- Excellent performance under highly aqueous conditions

Technical data

- Monomeric octadecyl modification, multi-endcapped; pore size 90 Å, available particle sizes 2.7 µm and 5 µm, carbon content 5.7 % for 2.7 µm, 4.4 % for 5 µm; pH stability 2 – 9; suitable for LC/MS

Recommended application

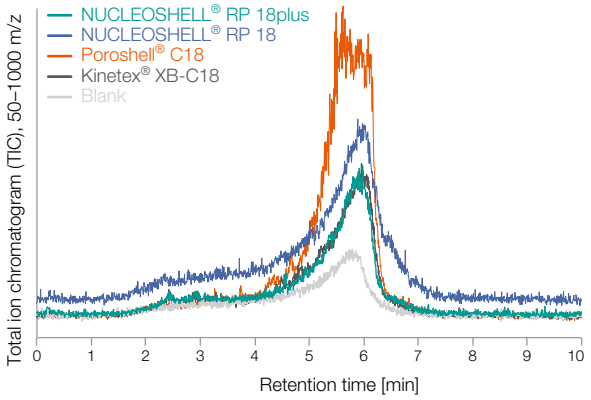
- Overall sophisticated analytical separations, especially for polar compounds, e. g., pharmaceuticals like antibiotics, water-soluble vitamins, organic acids

NUCLEOSHELL® RP 18plus is a C_{18} modified core-shell silica. Due to a monomeric bonding chemistry this HPLC phase offers hydrophobic characteristics with distinct polar selectivity. A special derivatization process generates a medium density of bonded silanes with reduced steric selectivity compared to NUCLEOSHELL® RP 18.

Bleeding characterisitics

MN Appl. No. 126640

Column:	50 x 2 mm NUCLEOSHELL® RP 18plus, 2.7 µm
Eluent:	A) 0.1 % formic acid in water B) 0.1 % formic acid in acetonitrile 95 % A → 5 % A in 4.5 min (0.5 min) → 95 % A in 0.5 min (4.5 min)
Flow rate:	0.5 mL/min
Temperature:	25 °C
Detection:	MS

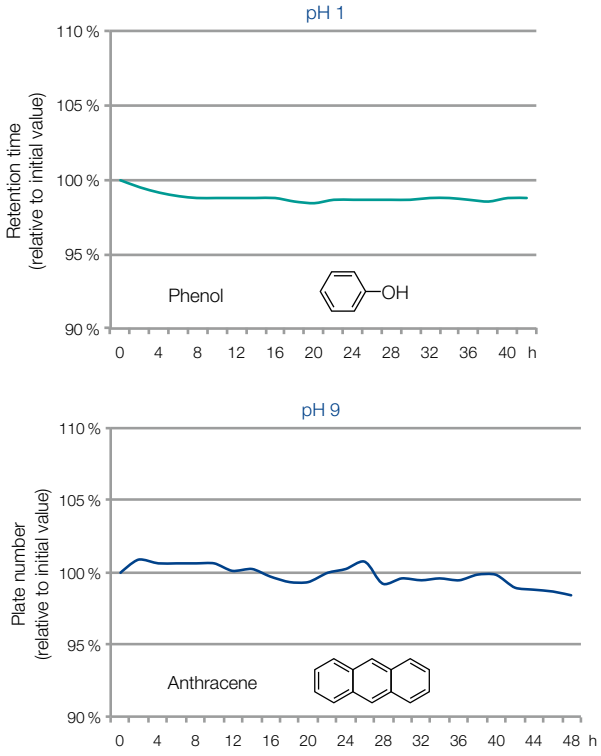


NUCLEOSHELL® RP 18plus combines superbly hydrophobic and polar selectivity – so it is a useful tool for method development in RP chromatography. Good pH stability and low bleeding characteristics make it ideal especially for LC/MS applications.

pH stability of NUCLEOSHELL® RP 18plus

MN Appl. No. 126650

Column:	100 x 4 mm NUCLEOSHELL® RP 18plus, 2.7 µm
Eluent pH 1:	1 % TFA in water – acetonitrile (50:50, v/v)
Eluent pH 9:	50 mmol/L triethylammonium acetate adjusted to pH 9
Flow rate:	for pH 1: 0.8 mL/min, for pH 9: 0.56 mL/min
Temperature:	for pH 1: 60 °C, for pH 9: 50 °C
Detection:	UV, 254 nm
Injection:	1 µL

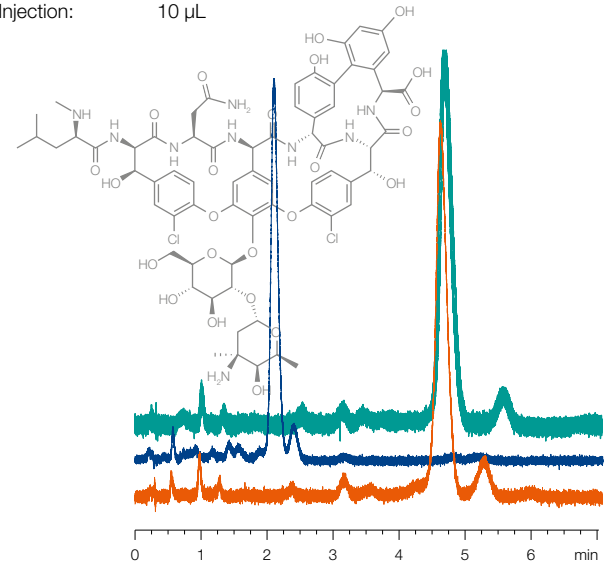


Also a comparison of retention of the glycopeptide antibiotic vancomycin on several octadecyl modified core-shell phases underlines the polar selectivity of NUCLEOSHELL® RP 18plus.

Polar selectivity shown for vancomycin

MN Appl. No. 126660

Columns:	50 x 3 mm each NUCLEOSHELL® RP 18plus, 2.7 µm NUCLEOSHELL® RP 18, 2.7 µm Kinetex® 2.6 µm C18
Eluent:	water – methanol – acetonitrile – glacial acetic acid (100:8:2:0.3, v/v/v/v) adjusted to pH 3.2 with sodium hydroxide solution
Flow rate:	0.9 mL/min
Temperature:	35 °C
Detection:	UV, 240 nm
Injection:	10 µL

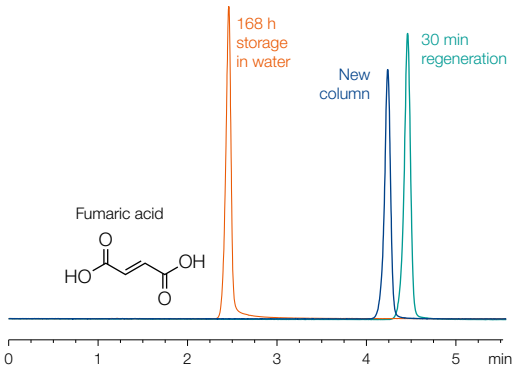


In addition NUCEOSHELL® RP 18plus provides a good stability under highly aqueous conditions. Even by long term usage or storage of the phase phase collapse and loss of retention are hardly observed. The original performance can be regained after a short regeneration procedure.

Phase collapse and regeneration

MN Appl. No. 126670

Column:	100 x 4 mm NUCLEOSHELL® RP 18plus, 2.7 µm
Eluent:	20 mmol/L KH_2PO_4, pH 2.6
Flow rate:	0.5 mL/min
Temperature:	20 °C
Detection:	UV, 215 nm
Injection:	0.5 µL



Eluent in column acetonitrile – water

	ID	Length → 50 mm	100 mm	150 mm	250 mm	EC guard columns*
NUCLEOSHELL® RP 18plus, 2.7 µm; particle size 2.7 µm						
Analytical EC columns						
	2 mm	763232.20	763234.20	763236.20		763238.20
	3 mm	763232.30	763234.30	763236.30		763238.30
	4 mm	763232.40	763234.40	763236.40		763238.30
	4.6 mm	763232.46	763234.46	763236.46		763238.30
NUCLEOSHELL® RP 18plus, 5 µm; particle size 5 µm						
Analytical EC columns						
	2 mm	763252.20	763254.20	763256.20	763257.20	763258.20
	3 mm	763252.30	763254.30	763256.30	763257.30	763258.30
	4 mm	763252.40	763254.40	763256.40	763257.40	763258.30
	4.6 mm	763252.46	763254.46	763256.46	763257.46	763258.30

EC columns in packs of 1, guard columns in packs of 3.

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

For details of the EC column system please see page 258.

NUCLEOSHELL® columns

NUCLEOSHELL® Bluebird RP 18 for highly aqueous mobile phases · USP L1

Key feature

- Special core-shell phase with hydrophilic endcapping
- Stable in 100 % aqueous mobile phase
- Distinct polar selectivity features
- Excellent base deactivation; suitable for LC/MS due to low bleeding characteristics

Technical data

- Octadecyl phase; polar endcapped
- Pore size 90 Å; particle size 2.7 µm. carbon content 5 %; pH stability 1 – 8

Recommended application

- USP listing L1
- Pesticides, pharmaceuticals, water-soluble vitamins, sweeteners, nitrosamines, organic acids, very polar analytes

NUCLEOSHELL® Bluebird RP 18 is an octadecyl modified superficially porous silica. Due to an excellent base deactivation and a special hydrophilic endcapping procedure, NUCLEOSHELL® Bluebird RP 18 is extremely durable in 100 % aqueous mobile phase.

A robust bonding chemistry leads to low bleeding characteristics and therefor an excellent suitability for LC/MS applications.

The polar surface chemistry of NUCLEOSHELL® Bluebird RP 18 leads to retention characteristics distinctly different from conventional C_{18} phases. Sulfa drugs and various polar drug analytes can be very well separated as shown in the following applications (MN application numbers 128340 and 128390).

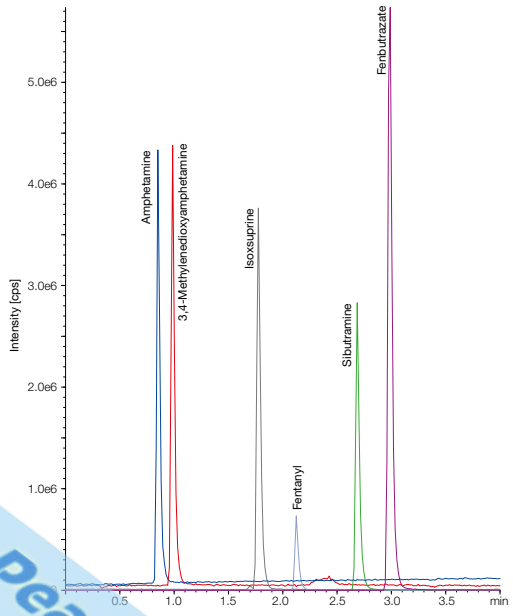
Drug analytes

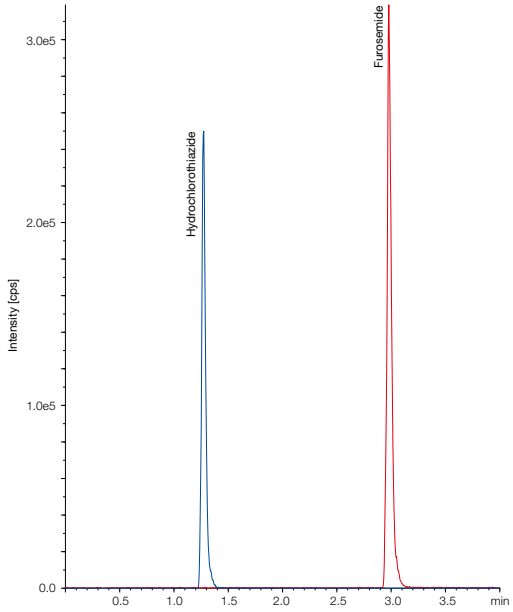
MN Appl. No. 128340

Column:	50 x 4.6 mm NUCLEOSHELL® Bluebird RP 18, 2.7 µm
Eluent:	A) 0.1 % formic acid in water
	B) 0.1 % formic acid in methanol
Gradient:	in 4.5 min from 5 % to 90 % B, hold for 0.5 min, in 0.5 min to 5 % B, hold 0 % B for 4.5 min
Flow rate:	1.3 mL/min
Temperature:	30 °C
Detection:	MS, SMRM
Injection:	5 µL
Concentration:	50 ng/mL for each analyte

MRM transitions

Analyte	RT [min]	$[M+H]^+$	Q_1 (Quantifier)	Q_2 (Qualifier)
Amphetamine	0.85	136.0	91.1	108.9
3,4-Methylenedi-oxyamphetamine	0.99	180.0	163.1	105.0
Isoxsuprine	1.78	303.0	285.1	77.1
Fentanyl	2.13	337.0	304.9	105.1
Sibutramine	2.69	280.0	125.0	139.1
Fenbutrazate	2.99	368.2	191.1	91.1
Analyte	**RT [min]**	**$[M-H]^-$**	**Q_1 (Quantifier)**	**Q_2 (Qualifier)**
Hydrochlorothiazide	1.27	295.9	268.7	98.9
Furosemide	2.98	329.0	283.2	255.2





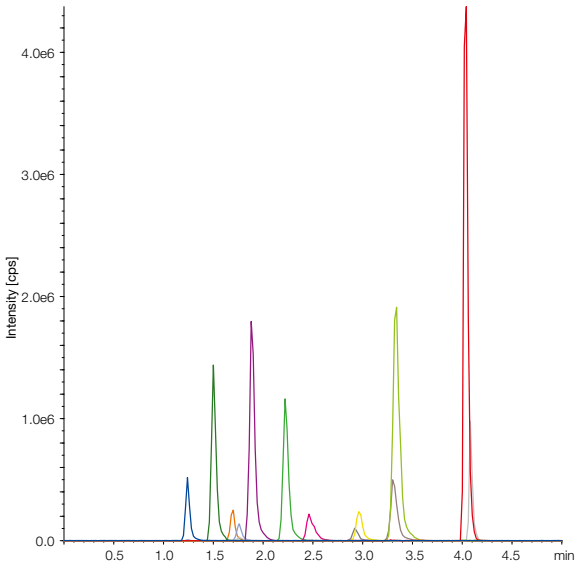
Sulfa drugs

MN Appl. No. 128390

Column: 50 x 4.6 mm NUCLEOSHELL® Bluebird RP 18, 2.7 µm
Eluent: A) 0.1 % formic acid in water
B) 0.1 % formic acid in methanol
Gradient: in 4.0 min from 5 % to 20 % B, in 1.0 min to 80 % B, hold 80 % B for 0.5 min, in 0.1 min to 5 % B, hold 5 % B for 4.4 min
Flow rate: 1.3 mL/min
Temperature: 50 °C
Detection: MS, MRM
Injection: 5 µL
Concentration: 100 ng/mL for each analyte

MRM transitions

Analyte	RT [min]	$[M+H]^+$	Q_1 (Quantifier)	Q_2 (Qualifier)
Sulfacetamide	1.24	215.2	156.2	92.1
Sulfadiazine	1.50	251.2	156.1	92.1
Sulfapyridine	1.69	250.2	156.1	92.0
Sulfatiazole	1.75	256.2	156.2	92.1
Sulfamerazine	1.89	265.1	156.1	92.1
Sulfadimidine	2.22	279.2	185.9	65.0
Sulfamethoxypyridazine	2.46	281.2	156.1	92.2
Sulfamonomethoxine	2.92	281.2	156.1	92.2
Sulfachlorpyridazine	2.96	285.2	156.1	92.1
Sulfamethoxazole	3.31	254.2	156.1	92.1
Sulfadoxine	3.72	311.1	156.1	92.1
Sulfadimethoxine	4.03	311.1	156.1	92.1
Sulfaquinoxaline	4.08	301.2	156.1	92.1



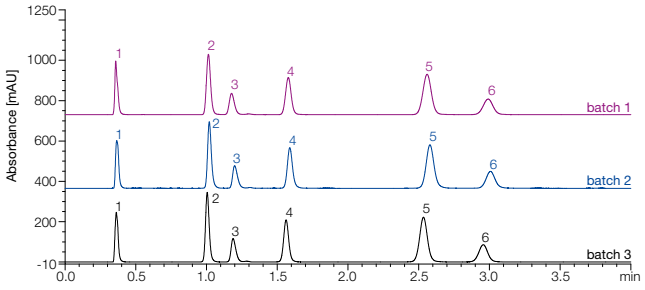
The reliable phase modification process leads to a high batch-to-batch reproducibility, where different batches show very consistent performance results. This can be shown in application 128610 with analytes of different polarities, which also demonstrate the hydrophobic properties of this C_{18} phase.

Batch-to-batch reproducibility

MN Appl. No. 128610

Column: 50 x 4 mm NUCLEOSHELL® Bluebird RP 18, 2.7 µm
Eluent: 25 mM ammonium dihydrogen phosphate solution – methanol (35:65, v/v), pH = 7.0
Flow rate: 1.0 mL/min
Temperature: 40 °C
Detection: UV, 254 nm
Injection: 5 µL
Concentration:
Uracil 45 µg/mL
Ethyl benzoate 181 µg/mL
Lidocaine 1134 µg/mL
Naphthalene 1134 µg/mL
Biphenyl 45 µg/mL
Acenaphthene 227 µg/mL
The mixture was diluted to 4 mL with water

Peaks:
1. Uracil
2. Ethyl benzoate
3. Lidocaine
4. Naphthalene
5. Biphenyl
6. Acenaphthene



NUCLEOSHELL® columns

In addition even very polar organic acids can be analyzed while retaining an excellent performance on NUCLEOSHELL® Bluebird RP 18 using 100 % aqueous mobile phase.

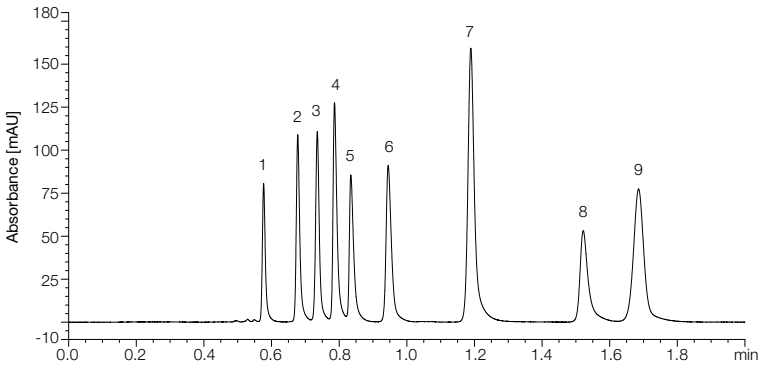
Organic acids

MN Appl. No. 128330

Column:	150 x 4 mm NUCLEOSHELL® Bluebird RP 18, 2.7 µm
Eluent:	50 mM potassium dihydrogen phosphate solution, pH = 2.5
Flow rate:	2.0 mL/min
Temperature:	40 °C
Detection:	UV, 210 nm
Injection:	3 µL
Concentration (in water)	
Tartaric acid	135 µg/mL
Malic acid	2162 µg/mL
Shikimic acid	27 µg/mL
Lactic acid	2703 µg/mL
Acetic acid	2703 µg/mL
Citric acid	1081 µg/mL
Fumaric acid	41 µg/mL
Acrylic acid	676 µg/mL
Arbutin	216 µg/mL

Peaks:

1. Tartaric acid
2. Malic acid
3. Shikimic acid
4. Lactic acid
5. Acetic acid
6. Citric acid
7. Fumaric acid
8. Acrylic acid
9. Arbutin



Length (mm)	ID (mm)	Particle size (µm)	REF	Guard columns*
NUCLEOSHELL® Bluebird RP 18 (pack of 1)				
Analytical EC columns				
150	4.6	2.7	763436.46	763438.30
150	4	2.7	763436.40	763438.30
150	3	2.7	763436.30	763438.30
150	2	2.7	763436.20	763438.20
100	4.6	2.7	763434.46	763438.30
100	4	2.7	763434.40	763438.30
100	3	2.7	763434.30	763438.30
100	2	2.7	763434.20	763438.20
50	4.6	2.7	763432.46	763438.30
50	3	2.7	763432.30	763438.30

* Pack of 3, EC guard columns require column protection system REF 718966. For more information, 259

NUCLEOSHELL® Phenyl-Hexyl Alternative selectivity to C_{18} phases · USP L11

Key feature

- Based on core-shell particle technology for fast and efficient HPLC
- Hydrophobic phase with alternative selectivity compared to classical C_{18} modifications
- Separation principle based on 2 retention mechanisms: π-π interactions and hydrophobic interactions

Technical data

- Phenyl-Hexyl modification, multi-endcapped; pore size 90 Å, particle size 2.7 µm; carbon content 4.5 %; pH stability 1 – 10; suitable for LC/MS

Recommended application

- Aromatic and unsaturated compounds, polar compounds like pharmaceuticals, antibiotics

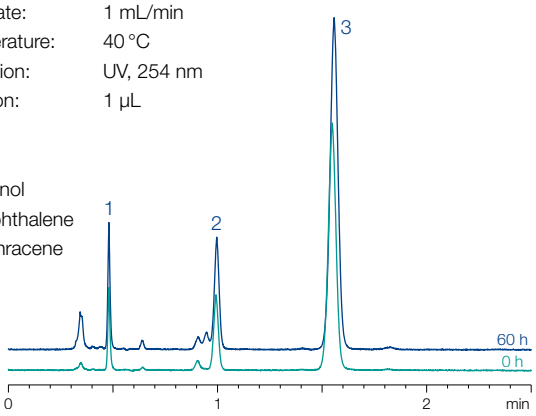
Phenyl-Hexyl modified phases offer an excellent separation efficiency especially for aromatic and unsaturated compounds with electron-withdrawing groups. The combination of hydrophobic and π-π interactions results in an alternative and interesting selectivity profile compared to C_{18} or C_8 modifications. NUCLEOSHELL® Phenyl-Hexyl is based on a unique surface bonding chemistry – therefore it is suitable for LC/MS due to low bleeding characteristics and offers high temperature stability and pH stability from 1 to 10.

Stability of NUCLEOSHELL® Phenyl-Hexyl at pH 10

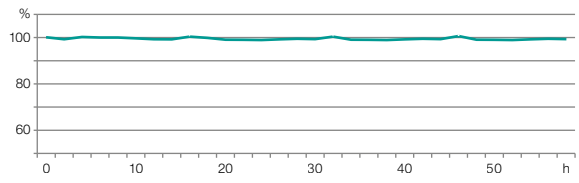
MN Appl. No. 126420

Column:	50 x 4 mm NUCLEOSHELL® Phenyl-Hexyl, 2.7 µm
Eluent:	acetonitrile – 50 mmol/L TEA pH 10 (60:40, v/v); pH of the mixture 10.4
Flow rate:	1 mL/min
Temperature:	40 °C
Detection:	UV, 254 nm
Injection:	1 µL

Peaks:
1. Phenol
2. Naphthalene
3. Anthracene



Relative plate numbers

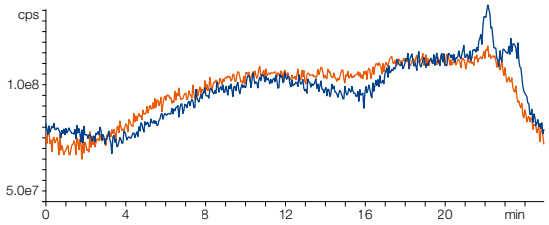


NUCLEOSHELL® Phenyl-Hexyl is a robust phase with an alternative RP selectivity for aromatic and unsaturated analytes compared to classical C_{18} / C_8 phases – it is an additional and useful tool for all chromatography users.

Bleeding characteristics of NUCLEOSHELL® Phenyl-Hexyl

MN Appl. No. 126400

Columns:	50 × 2 mm each NUCLEOSHELL® Phenyl-Hexyl, 2.7 µm Kinetex® Phenyl-Hexyl
Eluent:	A) acetonitrile, B) water 5 – 95 % A in 25 min
Flow rate:	0.2 mL/min
Temperature:	25 °C
Detection:	MS



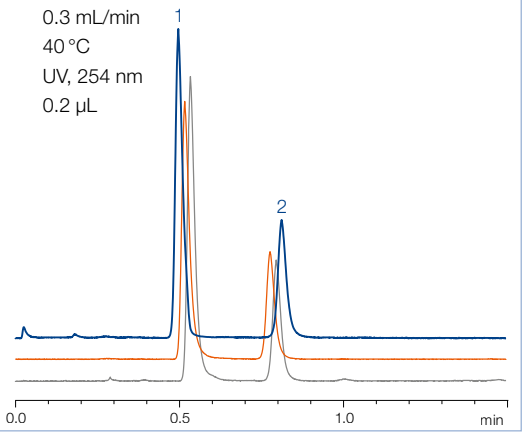
The pyridine-phenol test shows that NUCLEOSHELL® Phenyl-Hexyl provides a symmetrical peak for pyridine and higher resolution in comparison to other core-shell based Phenyl-Hexyl phases, which underlines the excellent base deactivation.

Pyridine-phenol test of NUCLEOSHELL® Phenyl-Hexyl

MN Appl. No. 126410

Columns:	50 x 2 mm each NUCLEOSHELL® Phenyl-Hexyl, 2.7 µm Kinetex® Phenyl-Hexyl Ascentis® Express Phenyl-Hexyl
Eluent:	acetonitrile – water (70:30, v/v)
Flow rate:	0.3 mL/min
Temperature:	40 °C
Detection:	UV, 254 nm
Injection:	0.2 µL

Peaks:
1. Pyridine
2. Phenol



Comparing the separation of sulfonamides on NUCLEODUR® Phenyl-Hexyl with different particle sizes

MN Appl. No. 125860

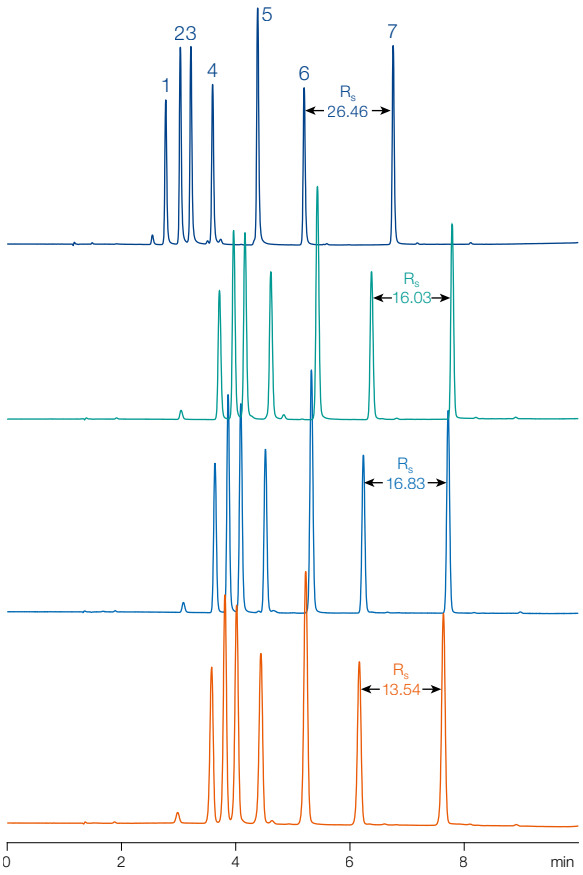
Columns: 150 × 3 mm each
NUCLEOSHELL® Phenyl-Hexyl, 2.7 µm
NUCLEODUR® Phenyl-Hexyl, 1.8 µm
NUCLEODUR® Phenyl-Hexyl, 3 µm
NUCLEODUR® Phenyl-Hexyl, 5 µm

Eluent: A) methanol
B) 0.1 % formic acid in water
20 – 80 % A in 10 min

Flow rate: 0.56 mL/min
Temperature: 40 °C
Detection: UV, 254 nm
Injection: 0.5 µL

Peaks:
1. Sulfadiazine
2. Sulfachlorpyridazine
3. Sulfapyridine
4. Sulfamerazine
5. Sulfadimidine
6. Sulfathiazole
7. Sulfadimethoxine

On NUCLEOSHELL® Phenyl-Hexyl the resolution of the last two peaks is higher than on the fully porous 1.8 µm NUCLEODUR® Phenyl-Hexyl.



The separation of sulfonamides proves the scalability from fully porous NUCLEODUR® to NUCLEOSHELL® Phenyl-Hexyl. Hereby the core-shell silica exhibits identical selectivity, narrower peaks and slightly shorter retention under the same conditions.

Thus, method transferability between NUCLEODUR® and NUCLEOSHELL® is guaranteed, either for speeding up your methods or scaling up for preparative requirements.

Eluent in column acetonitrile – water

ID	Length → 50 mm	100 mm	150 mm	EC guard columns*
NUCLEOSHELL® Phenyl-Hexyl, 2.7 µm; particle size 2.7 µm				
Analytical EC columns				
2 mm	763732.20	763734.20	763736.20	763738.20
3 mm	763732.30	763734.30	763736.30	763738.30
4 mm	763732.40	763734.40	763736.40	763738.30
4.6 mm	763732.46	763734.46	763736.46	763738.30
EC columns in packs of 1, guard columns in packs of 3.				

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

For details of the EC column system please see page 258.

NUCLEOSHELL® Biphenyl for highly aqueous mobile phases · USP L11

Key feature

- Enhanced retention for aromatic and unsaturated substances due to a separation principle based on 2 retention mechanisms: π-π interactions and hydrophobic interactions
- Stable in 100 % aqueous mobile phase systems
- Suitable for LC/MS due to low bleeding characteristics

Technical data

- Biphenylpropyl phase; multi-endcapped
- Pore size 90 Å; particle size 2.7 µm. carbon content 5.2 %; pH stability 1.5 – 8.5

Recommended application

- USP listing L11
- Pesticides, pharmaceuticals, mycotoxins, phthalates, hormones, DNPH aldehydes, aromatic and unsaturated compounds

NUCLEOSHELL® Biphenyl is a biphenyl modified superficially porous silica.

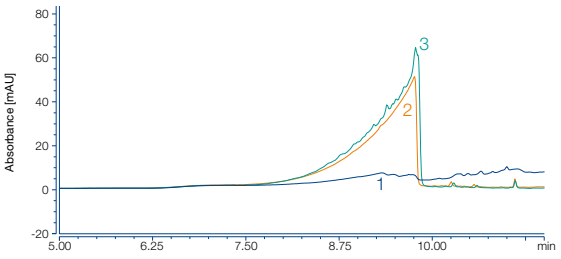
The special phase modification of NUCLEOSHELL® Biphenyl with iso-butyl sidechains leads to low bleeding characteristics even at very acidic pH values compared to competitor columns (as shown in application 128780). Due to these iso-butyl sidechains and multi-endcapping procedures no phase collapse occurs and stability in 100 % aqueous mobile phase is ensured. Additionally NUCLEOSHELL® Biphenyl shows an excellent suitability for LC/MS applications.

A reliable phase modification process guarantees a high batch-to-batch reproducibility. This can be shown in application 128760 with different analytes. The separation of these compounds with various polarities demonstrates the hydrophobic as well as polar properties of this biphenyl phase.

Stability in acidic medium (gradient method)

MN Appl. No. 128780

Column:	100 x 3 mm NUCLEOSHELL® Biphenyl, 2.7µm
Eluent:	A) 1 % H_3PO_4 (pH = 1.2) B) acetonitrile
Gradient:	equilibration 10 min 10 % B, hold 10 % B for 5 min, from 10 % to 90 % B in 5 min, hold 90 % B for 3 min, in 1.0 min to 10 % B
Flow rate:	0.56 mL/min
Temperature:	40 °C
Detection:	UV, 254 nm
1.	NUCLEOSHELL® Biphenyl, 2.7 µm
2.	Kinetex® Biphenyl, 2.6 µm
3.	Raptor® Biphenyl, 2.7 µm



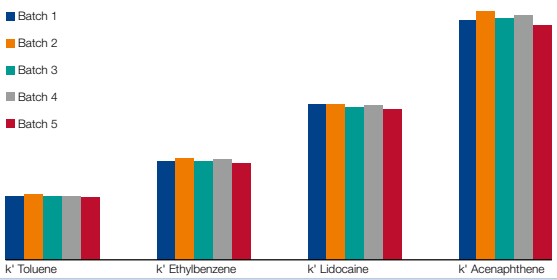
Batch-to-batch reproducibility

MN Appl. No. 128760

Column:	50 x 4 mm NUCLEOSHELL® Biphenyl, 2.7 µm
Eluent:	25 mM potassium dihydrogen phosphate solution – methanol (70:30, v/v), pH = 7.0
Flow rate:	1.0 mL/min
Run time:	10 min
Temperature:	30 °C
Detection:	UV, 254 nm
Injection:	1 µL

Concentration (in methanol)

Uracil	40 µg/mL (void volume marker)
Toluene	1250 µg/mL
Ethylbenzene	1250 µg/mL
Lidocaine	500 µg/mL
Acenaphthene	230 µg/mL



Phthalates

MN Appl. No. 128830

Columns: 100 x 3 NUCLEOSHELL® Biphenyl, 2.7 µm
100 x 3 NUCLEOSHELL® Phenyl-Hexyl, 2.7 µm
100 x 3 NUCLEOSHELL® PFP, 2.7 µm

Eluent: A) water
B) 0.1 % water in acetonitrile

Gradient: hold 50 % B for 1.5 min, in 6.0 min to 95 % B, hold 95 % B for 3.5 min, in 2.0 min to 50 % B, hold 50 % B for 4.5 min

Flow rate: 1.0 mL/min

Temperature: 30 °C

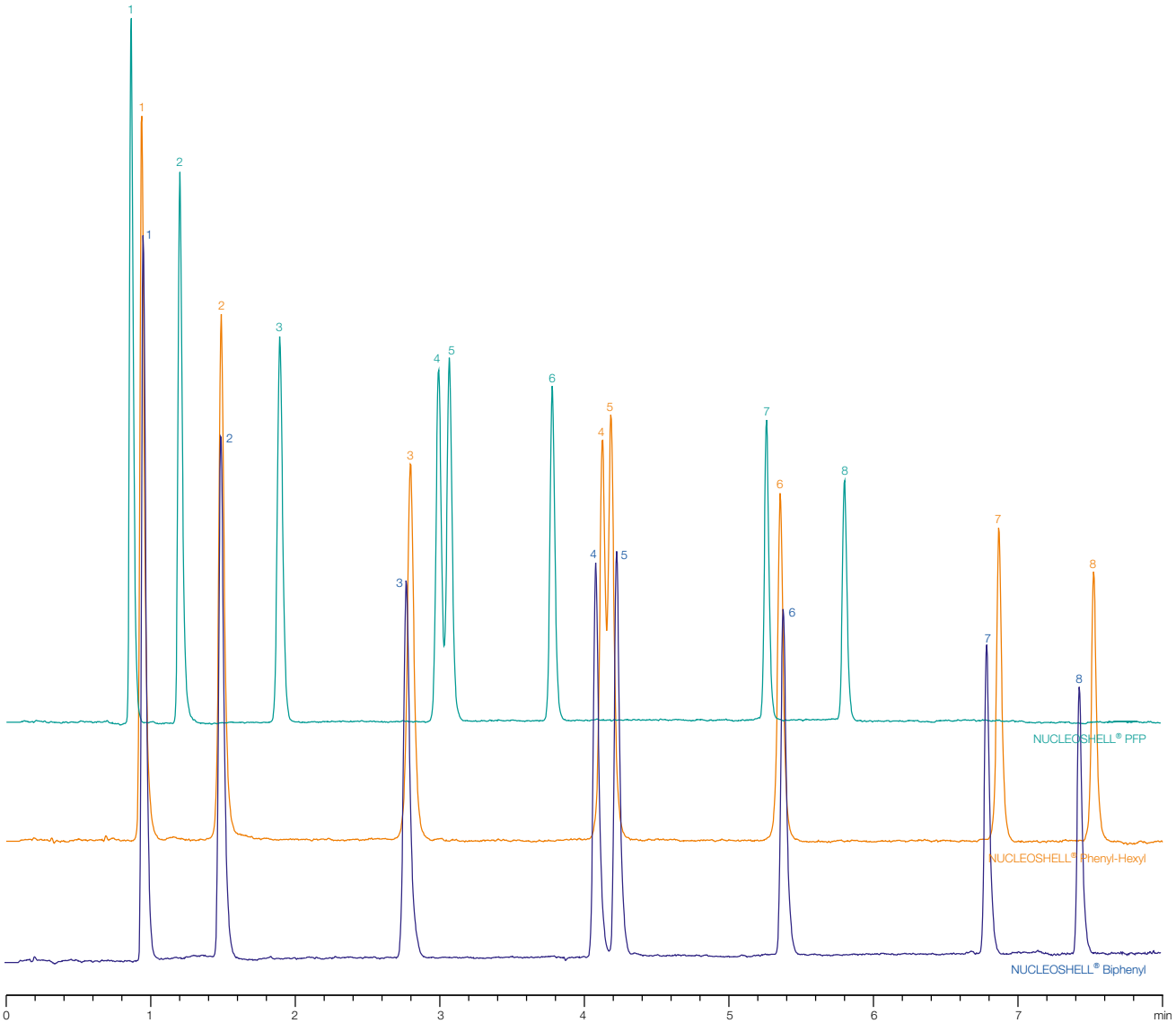
Detection: UV, 228 nm

Injection: 5 µL

Concentration: 10.0 ng/mL for each analyte in water – acetonitrile (1:1, v/v)

Retention times

	Analyte	Biphenyl RT [min]	Phenyl-Hexyl RT [min]	PFP RT [min]
1	Dimethyl phthalate	0.96	0.94	0.86
2	Diethyl phthalate	1.50	1.49	1.20
3	Dipropyl phthalate	2.87	2.80	1.89
4	Dibutyl phthalate	4.09	4.13	2.99
5	Benzyl butyl phthalate	4.24	4.19	3.07
6	Dicyclohexyl phthalate	5.39	5.36	3.78
7	Diheptyl phthalate	6.80	6.87	5.26
8	Dioctyl phthalate	7.44	7.53	5.80



Compared to other aryl HPLC modifications NUCLEOSHELL® Biphenyl shows more pronounced π-π interactions. In application 128830 NUCLEOSHELL® Biphenyl is able to separate the critical analyte pair dibutyl phthalate and benzyl butyl phthalate whereas other aryl phases cannot achieve a baseline separation.

Length (mm)	ID (mm)	Particle size (µm)	REF	Guard columns*
NUCLEOSHELL® Biphenyl (pack of 1)				
Analytical EC columns				
150	4.6	2.7	763636.46	763638.30
150	4	2.7	763636.40	763638.30
150	3	2.7	763636.30	763638.30
150	2	2.7	763636.20	763638.20
100	4.6	2.7	763634.46	763638.30
100	4	2.7	763634.40	763638.30
100	3	2.7	763634.30	763638.30
100	2	2.7	763634.20	763638.20
50	3	2.7	763632.30	763638.30
50	2	2.7	763632.20	763638.20

* Pack of 3, EC guard columns require column protection system REF 718966. For more information, see page 259.

NUCLEOSHELL® columns

NUCLEOSHELL® PFP hydrophobic pentafluorophenyl phase · USP L43

Key feature

- Core-shell technology for fast and efficient HPLC
- Hydrophobic phase with alternative selectivity in comparison to classical C_{18} modifications
- Separation principle based on 4 retention mechanisms (polar interactions (H bonds), dipole-dipole, π-π, hydrophobic interactions)

Technical data

- Phase with pentafluorophenylpropyl modification, multi-endcapping; pore size 90 Å, particle size 2.7 µm; carbon content ~ 3 %; pH stability 1 – 9; suitable for LC/MS

Recommended application

- Aromatic and unsaturated compounds, phenols, halogen compounds, isomers, polar compounds like pharmaceuticals, antibiotics; strong retention of basic compounds

Orthogonality in selectivity

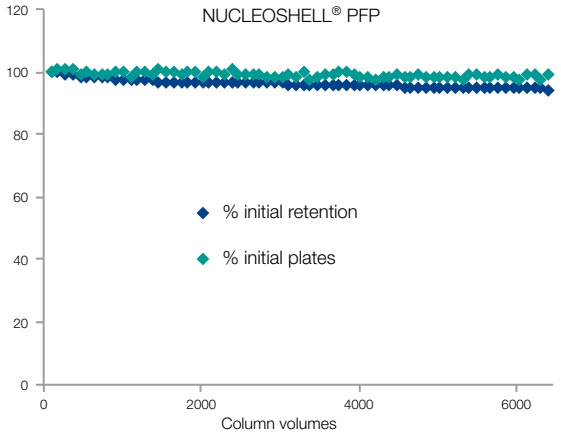
Fluorinated stationary phases in HPLC have gained increasing interest over the last years. Most common representative of fluorinated silica phases is the pentafluorophenyl modification (PFP or F_5). Especially the orthogonal selectivity compared to traditional alkyl phases widens the scope in analytical HPLC. Thus NUCLEOSHELL® PFP offers an excellent selectivity especially for highly polar analytes, aromatic and unsaturated compounds, phenols or halogenated hydrocarbons.

While a typical C_{18} phase just provides hydrophobic interactions between stationary phase and analyte NUCLEOSHELL® PFP offers four different retention mechanisms: polar interactions (H bonds), dipole-dipole interactions, π-π interactions and hydrophobic interactions. Especially the pronounced ion exchange capacity and distinct steric selectivity are typical for the character of fluorinated phases.

Stability of NUCLEOSHELL® PFP at pH 1

MN Appl. No. 125560

Columns:	100 x 4.6 mm NUCLEOSHELL® PFP, 2.7 µm 100 x 4.6 mm Kinetex® PFP, 2.6 µm F5
Eluent:	acetonitrile – 0.5 % TFA, pH 1 (50:50, v/v)
Flow rate:	1.3 mL/min
Temperature:	60 °C
Detection:	UV, 254 nm
Sample:	ethylbenzene



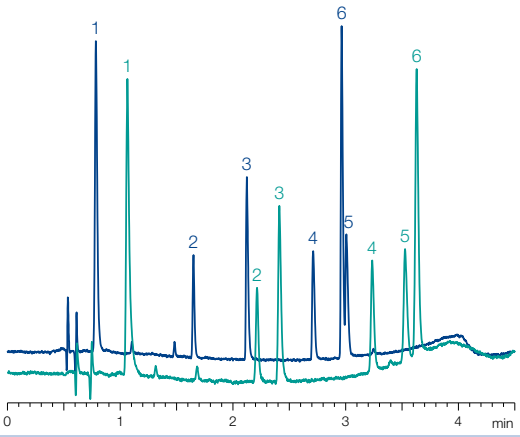
β-Blockers · orthogonal selectivity of NUCLEOSHELL® PFP

MN Appl. No. 125610

Columns:	100 × 4.6 mm NUCLEOSHELL® RP 18, 2.7 µm NUCLEOSHELL® PFP, 2.7 µm
Eluent:	A) acetonitrile + 0.1 % formic acid B) 0.1 % formic acid 10 – 35 % A in 2.5 min, 35 – 50 % A in 2 min
Flow rate:	1.7 mL/min
Temperature:	25 °C
Detection:	UV, 280 nm

Peaks:

1. Atenolol
2. Pindolol
3. Metoprolol
4. Labetalol
5. Alprenolol
6. Propranolol



Methylacetophenones

MN Appl. No. 125590

Columns: 100 x 4.6 mm NUCLEOSHELL® PFP, 2.7 µm
250 x 4 mm NUCLEODUR® PFP, 5 µm
100 x 4.6 mm Kinetex® 2.6 µm F5

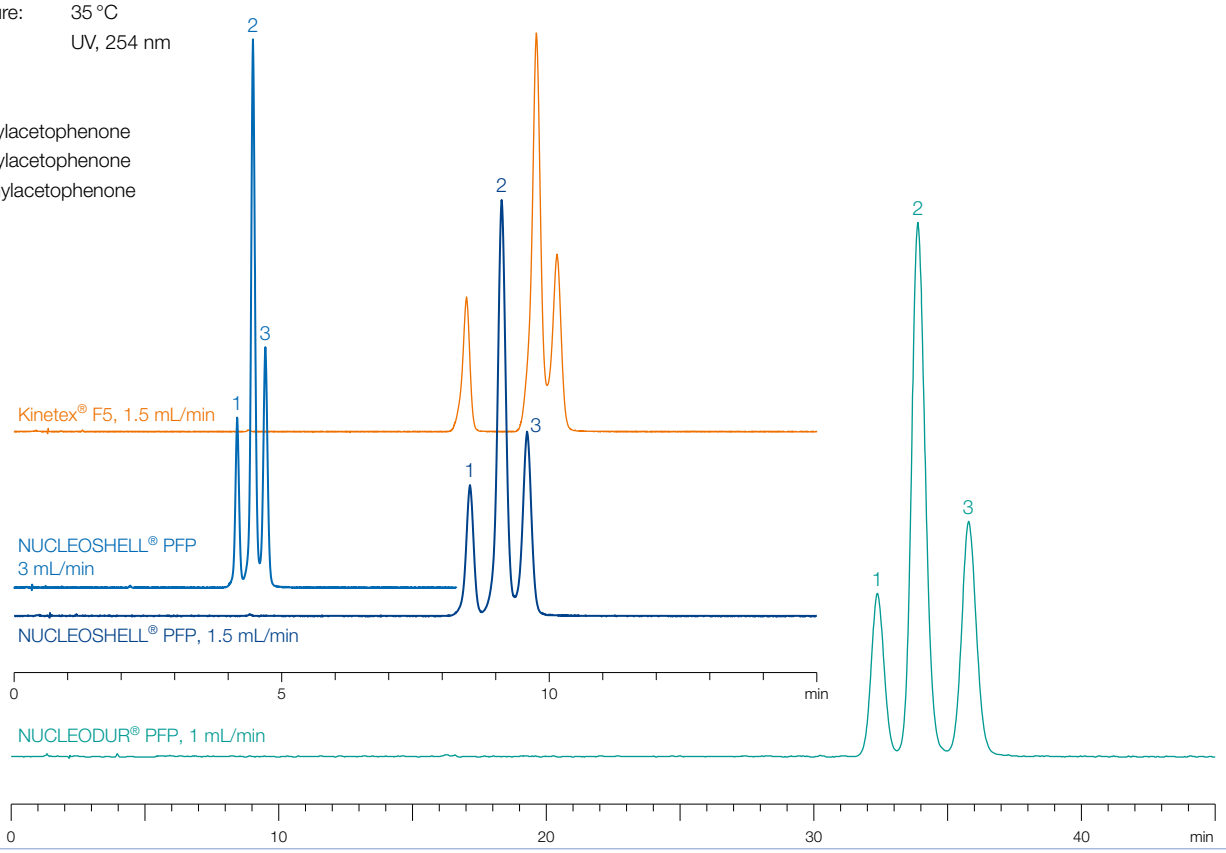
Eluent: Methanol – water (35:65, v/v)

Flow rate: 1.5 mL/min, 3 mL/min, 1 mL/min, 1.5 mL/min

Temperature: 35 °C

Detection: UV, 254 nm

Peaks:
1. *o*-Methylacetophenone
2. *p*-Methylacetophenone
3. *m*-Methylacetophenone



NUCLEOSHELL® PFP combines the benefits of core-shell technology, high stability, and orthogonal selectivity. Thus it is a useful complementary tool for highly efficient separations especially of isomers, halogenated, aromatic and / or polar compounds.

Eluent in column acetonitrile – water

ID	Length → 50 mm	100 mm	150 mm	EC guard columns*
NUCLEOSHELL® PFP, 2.7 µm; particle size 2.7 µm				
Analytical EC columns				
2 mm	763532.20	763534.20	763536.20	763538.20
3 mm	763532.30	763534.30	763536.30	763538.30
4 mm	763532.40	763534.40	763536.40	763538.30
4.6 mm	763532.46	763534.46	763536.46	763538.30
EC columns in packs of 1, guard columns in packs of 3.				

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

For details of the EC column system please see page 258.

NUCLEOSHELL® columns

NUCLEOSHELL® HILIC zwitterionic phase

Key feature

- Core-shell technology for fast and efficient HPLC
- Ideal for reproducible and stable chromatography of highly polar analytes
- Very short column equilibration times

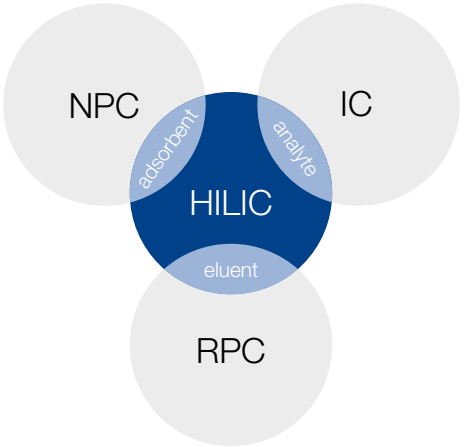
Technical data

- Ammonium – sulfonic acid modified silica; pore size 90 Å, particle size 2.7 µm; carbon content 1.3 %; pH stability 2 – 8.5; suitable for LC/MS

Recommended application

- Hydrophilic compounds such as polar organic acids and bases, polar natural compounds, nucleosides, oligonucleotides, amino acids, peptides, water-soluble vitamins

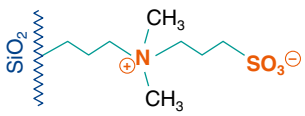
Hydrophilic interaction chromatography



Hydrophilic interaction chromatography (HILIC) is a separation technique using polar stationary phases and organic-aqueous mobile phases. A minimum water content of at least 2 % is indispensable to provide a permanent water layer between the adsorbent surface and the organic fraction of the mobile phase. The sample molecules become separated in a partition chromatography, in which polar analytes are more strongly retained than neutral, less hydrophilic compounds. Consequently, increasing the aqueous part in the mobile phase will diminish retention of the polar sample constituents. In this way HILIC behaves inverse to classical RP chromatography. The particular retention profile of HILIC enables the chromatography of very polar and often small molecules, which won't show any retention on C_8 or C_{18} reversed phases.

Ultra-fast separations at moderate back pressure

NUCLEOSHELL® HILIC is a core-shell technology based stationary phase with a covalently bonded 3-*N,N*-dimethylaminopropane sulfonic acid ligand (pat. p nd.). The betaine character of the strong ion-exchanger results in full charge balancing and facilitates fast equilibration times.



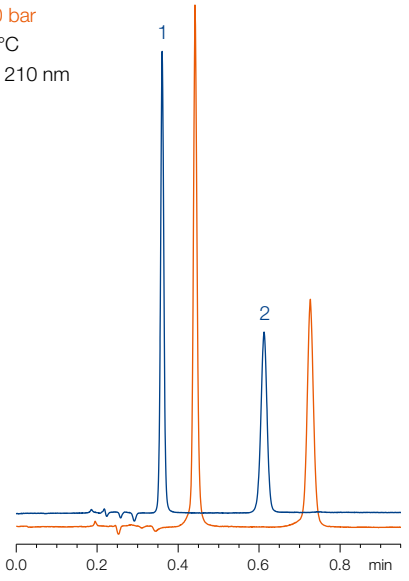
Good separation of polar compounds like the physiologically important substances creatine and creatinine can be achieved on NUCLEOSHELL® HILIC as well as on NUCLEODUR® HILIC, 1.8 µm at similar retention, but much lower back pressure.

Separation of creatine and creatinine

MN Appl. No. 124990

Columns:	50 x 4 mm NUCLEOSHELL® HILIC, 2.7 µm 50 x 4 mm NUCLEODUR® HILIC, 1.8 µm
Eluent:	acetonitrile – 10 mmol/L ammonium acetate, pH 4.0 (90:10, v/v)
Flow rate:	1.7 mL/min
Pressure:	129 bar 180 bar
Temperature:	25 °C
Detection:	UV, 210 nm

Peaks:
1. Creatinine
2. Creatine



The following chromatograms show the method transfer from a fully porous 3 µm HILIC phase to 2.7 µm core-shell silica with equal selectivity features.

Run time has been cut down to 1 min. Column back pressure remains modest < 400 bar, while solvent demand is reduced to less than 35 %.

Separation of catecholamines

MN Appl. No. 125440

Columns: 100 x 4 mm NUCLEOSHELL® HILIC, 2.7 µm
100 x 4 mm NUCLEOSHELL® HILIC, 2.7 µm
250 x 4 mm NUCLEODUR® HILIC, 3 µm

Eluent: acetonitrile – 100 mmol/L ammonium formate, pH 3.2 (80:20, v/v)

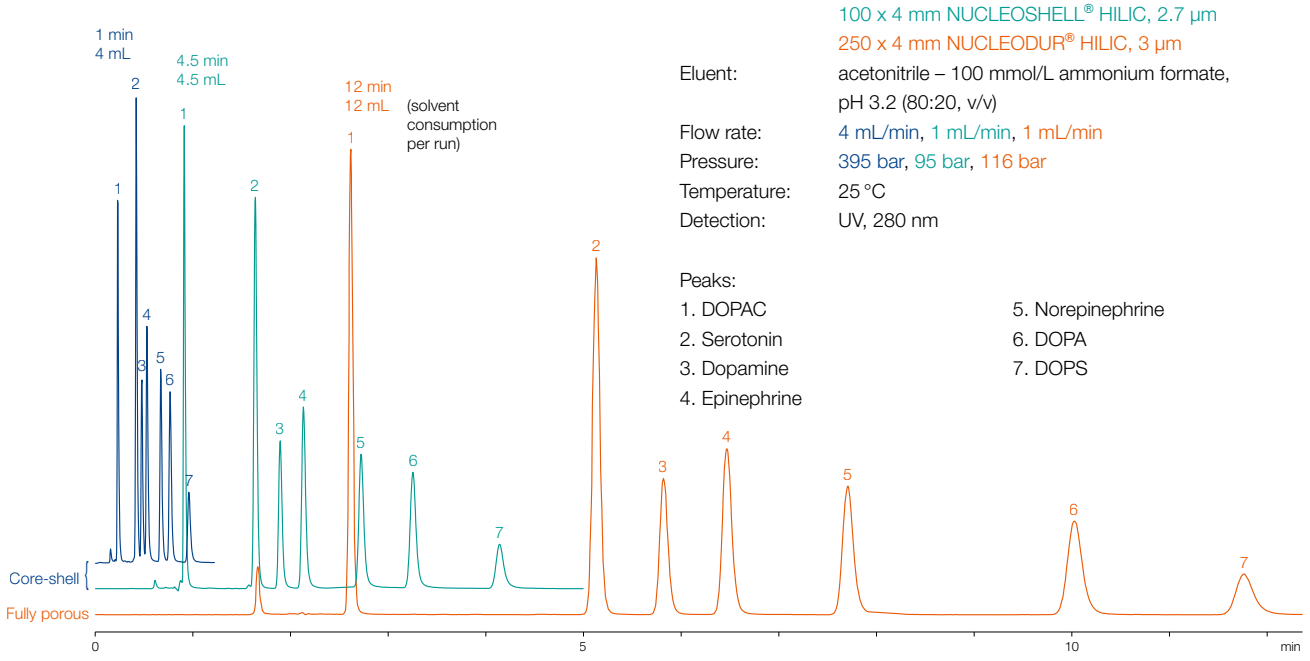
Flow rate: 4 mL/min, 1 mL/min, 1 mL/min

Pressure: 395 bar, 95 bar, 116 bar

Temperature: 25 °C

Detection: UV, 280 nm

Peaks:
1. DOPAC
2. Serotonin
3. Dopamine
4. Epinephrine
5. Norepinephrine
6. DOPA
7. DOPS



Core-shell silica: separation in 1 min pressure < 400 bar

NUCLEOSHELL® HILIC provides stable and reproducible chromatography, comprising all the benefits of a state-of-the-art core-shell silica.

Eluent in column acetonitrile – water

ID	Length → 50 mm	100 mm	150 mm	EC guard columns*
NUCLEOSHELL® HILIC, 2.7 µm; particle size 2.7 µm				
Analytical EC columns				
2 mm	763332.20	763334.20	763336.20	763338.20
3 mm	763332.30	763334.30	763336.30	763338.30
4 mm	763332.40	763334.40	763336.40	763338.30
4.6 mm	763332.46	763334.46	763336.46	763338.30
EC columns in packs of 1, guard columns in packs of 3.				

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

For details of the EC column system please see page 258.

MACHEREY-NAGEL
Column Protection System

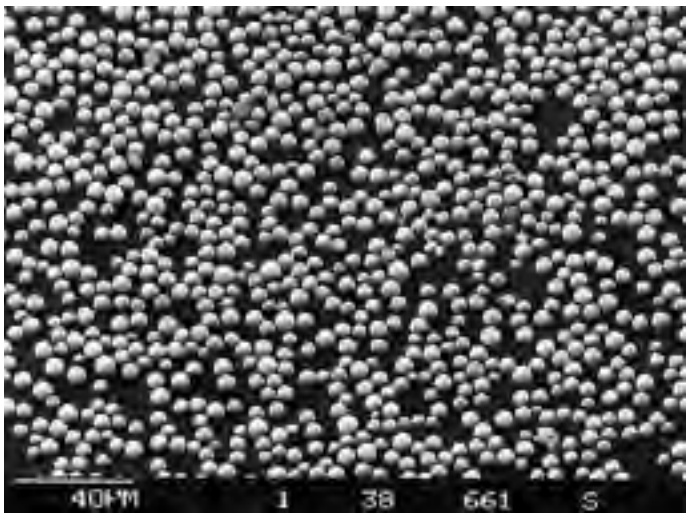
The guard column system for HPLC / UHPLC from MN

- Ideal protection for your analytical main column:
  significant increase in column lifetime
- Minimized void volume:
  suitable also for ultra fast HPLC (UHPLC)
- Special ferrules:
  pressure stability up to 1300 bar (18850 psi)
- Cartridges filled with NUCLEODUR®, NUCLEOSIL® and NUCLEOSHELL® HPLC adsorbents.
- Universal screw-on guard column holder system
- Suitable for all analytical HPLC columns with 1/16“ fittings

Further information on page 258.

NUCLEOSIL® standard silica for HPLC

NUCLEOSIL®



Key feature

- NUCLEOSIL® is a family of totally porous spherical silicas. They feature a very pure and uniform SiO_2 structure and have gained wide acceptance as routine chromatographic packings for very different fields of modern chromatography.
- One of the first spherical silicas used in HPLC
- Developed in the early seventies, it became a world-renowned HPLC packing
- Absolutely reliable choice for routine analyses
- Largest variety of modified HPLC silicas available
- pH stability 2 – 8 (for NUCLEOSIL® 100-5 C_{18} AB 1-9)
- Due to its particle sizes NUCLEOSIL® finds application in analytical as well as in preparative columns.

Benefits of NUCLEOSIL® silica

- High efficiency due to narrow particle size distribution
- High separation performance due to optimized binding techniques
- High chemical and mechanical stability
- High load capacity and recovery rates
- High reproducibility from lot to lot

Physical properties

NUCLEOSIL® is manufactured with different pore diameters (50, 100, 120, 300, 500, 1000 and 4000 Å) and particle sizes from 3 µm (only NUCLEOSIL® 50, 100 and 120) to 10 µm with very narrow fractionation. All narrow-pore NUCLEOSIL® packings are stable up to 500 bar (7,250 psi), the wide-pore NUCLEOSIL® silicas are stable up to 300 or 400 bar (4,200 or 5,600 psi).

Physical properties of unmodified NUCLEOSIL® materials

Phase	Pore size	Pore volume	Surface (BET)	Density	Pressure stability*
NUCLEOSIL® 50	50 Å	0.8 mL/g	420 m^2/g	0.45 g/mL	500 bar
NUCLEOSIL® 100	100 Å	1 mL/g	350 m^2/g	0.36 g/mL	500 bar
NUCLEOSIL® 120	120 Å	0.65 mL/g	200 m^2/g	0.55 g/mL	500 bar
NUCLEOSIL® 300	300 Å	0.8 mL/g	100 m^2/g	0.45 g/mL	400 bar
NUCLEOSIL® 500	500 Å	0.8 mL/g	35 m^2/g	0.45 g/mL	400 bar
NUCLEOSIL® 1000	1000 Å	0.8 mL/g	25 m^2/g	0.45 g/mL	300 bar
NUCLEOSIL® 4000	4000 Å	0.7 mL/g	10 m^2/g	0.48 g/mL	300 bar

* Maximum packing pressure of NUCLEOSIL® bulk packings

NUCLEOSIL® modifications

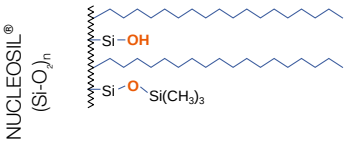
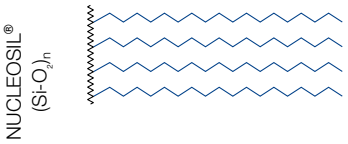
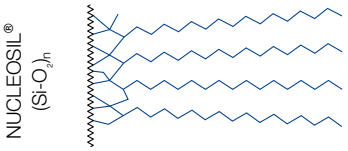
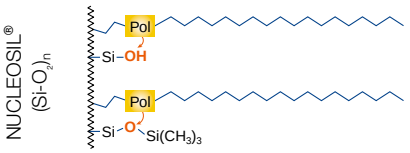
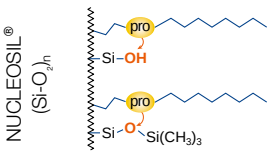
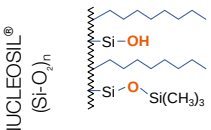
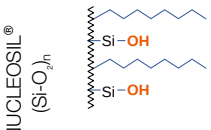
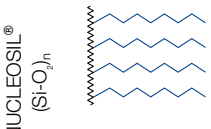
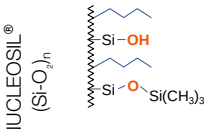
- NUCLEOSIL® packings are available as unmodified silica or with numerous chemically bonded phases: RP phases like C_{18} AB, C_{18} HD, C_{18} Nautilus, C_{18}, C_{18} ec, Protect I, C_8 HD, C_8 ec, C_8, C_4, C_2 and C_6H_5 separate mainly by hydrophobic interactions (van der Waals forces). The less polar the sample molecules, the more they are retained – the more polar the sample, the weaker are the hydrophobic interactions and consequently the retention times are shorter.

  Phases with chemically bonded polar groups such as CN, NH_2, $N(CH_3)_2$, OH show selective separation properties. Due to the availability of different functional groups it is possible to vary the chemical characteristics of the surface and consequently the adsorption characteristics of the stationary phase.
- Silica-based ion exchangers (NUCLEOSIL® SA and SB) are stable from pH 2 to 8 and do not swell. Compared to resin-based ion exchangers they offer the advantage of constant permeability, even when the ionic strength and/or pH of the eluent are changed. The separation can be influenced by
  – the type of buffer
  – the ionic strength and
  – the pH value.

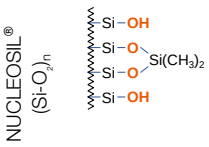
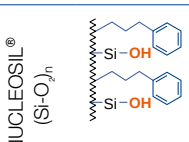
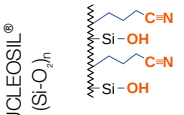
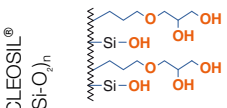
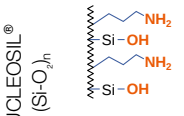
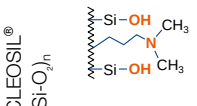
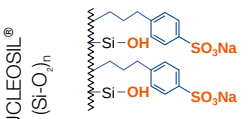
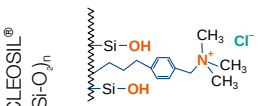
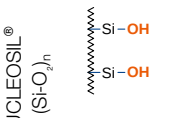
A tabular overview of NUCLEOSIL® phases can be found on page 218.

NUCLEOSIL® phase overview

Overview of NUCLEOSIL® HPLC phases

Phase	Specification	Page	Stability	Interactions	Structure
NUCLEOSIL® RP-Phasen					
C_{18}	octadecyl phase, medium density modification, endcapping 15 % C · USP L1	220	pH 2 – 8	hydrophobic (van der Waals) interactions slight residual silanol interactions	
C_{18} HD	octadecyl phase, high density monomeric modification, endcapping 20 % C · USP L1	220	pH 2 – 9	hydrophobic (van der Waals) interactions	
C_{18} AB	octadecyl phase, special crosslinked modification, endcapping 25 % C · USP L1	220	pH 1 – 9	steric and hydrophobic interactions	
C_{18} Nautilus	octadecyl phase, embedded polar group, endcapping 16 % C · USP L60	220	pH 2 – 8 up to 100 % H_2O	hydrophobic and polar interactions	
Protect I	special RP phase, protective polar group, monomeric modification, endcapping 11 % C	222	pH 2 – 8 up to 100 % H_2O	hydrophobic and polar interactions	
C_8 ec	octyl phase, medium density modification, endcapping 9 % C · USP L7	224	pH 2 – 8	hydrophobic (van der Waals) interactions slight residual silanol interactions	
C_8	octyl phase, no endcapping 8.5 % C · USP L7	224	pH 2 – 8	hydrophobic (van der Waals) interactions noticeable residual silanol interactions	
C_8 HD	octyl phase, high density modification, endcapping 13 % C · USP L7	224	pH 2 – 8	hydrophobic (van der Waals) interactions	
C_4	butyl phase, medium density modification, endcapping ~ 2 % C · USP L26	225	pH 2 – 8	hydrophobic (van der Waals) interactions residual silanol interactions	

Overview of NUCLEOSIL® HPLC phases

Phase	Specification	Page	Stability	Interactions	Structure
C_2	dimethyl phase 3.5 % C · USP L16	225	pH 2 – 8	hydrophobic (van der Waals) interactions noticeable residual silanol interactions	
C_6H_5	phenyl phase, no endcapping 8 % C · USP L11	226	pH 2 – 8	π–π interactions and hydrophobic interactions noticeable residual silanol interactions	
Polar NUCLEOSIL® phases and NUCLEOSIL® ion exchangers					
CN / CN-RP	cyano (nitrile) phase USP L10	228	pH 2 – 8	π–π, polar and hydrophobic interactions	
OH (Diol)	diol · USP L20	226	pH 2 – 8	polar interactions (hydrogen bonds)	
NH_2 / NH_2-RP	amino · USP L8	227	pH 2 – 8	polar and hydrophobic interactions, weak ion exchange interactions	
$N(CH_3)_2$	dimethylamino	225	pH 2 – 8	polar and hydrophobic interactions, weak ion exchange interactions	
SA	sulfonic acid, strongly acid cation exchanger (SCX) USP L9	229	pH 2 – 8	strong ion exchange interactions	
SB	quaternary ammonium, strongly basic anion exchanger (SAX) USP L14	229	pH 2 – 8	strong ion exchange interactions	
SiOH	unmodified spherical silica USP L3	230	pH 2 – 8	polar	

NUCLEOSIL® columns

NUCLEOSIL® octadecyl phases (C_{18})

NUCLEOSIL® standard octadecyl phases · USP L1

$-(CH_2)_{17}-CH_3$

Technical data
- Nonpolar phases
- pH stability at 20 °C: 2 – 8
- carbon content depending on pore size (see table)

- Corresponding NUCLEODUR® phases see C_{18} ec page 181

NUCLEOSIL® C_{18} HD · USP L1

$-(CH_2)_{17}-CH_3$

Technical data
- Nonpolar hydrophobic high density phases; monomeric modification
- pH stability 2 – 9

- Carbon content 20 %
- Corresponding NUCLEODUR® phases see C_{18} Gravity page 158

NUCLEOSIL® C_{18} AB · USP L1

$-(CH_2)_{17}-CH_3$

Technical data
- Crosslinked hydrophobic phase; polymeric modification; inert towards acidic and basic substances with high affinity for silica
- pH stability 1 – 9

- Carbon content 25 %; distinct steric selectivity
- Corresponding NUCLEODUR® phases see C_{18} Isis page 164

NUCLEOSIL® C_{18} Nautilus · USP L60

$-(CH_2)_{17}-CH_3$

Technical data
- Stable in 100 % aqueous eluents
- Carbon content 16 %
- Interesting polar selectivity features; very good base deactivation

- Corresponding NUCLEODUR® phases see PolarTec page 168

All NUCLEOSIL® octadecyl phases are endcapped.
Custom-packed columns with different column dimensions are available on request.

Eluent in column acetonitrile – water

ID	Length → 100 mm	125 mm	150 mm	250 mm	EC guard columns*
NUCLEOSIL® 50-5 C_{18} ec; particle size 5 µm, pore size 50 Å, endcapped, 14.5 % C					
Analytical EC columns					
4.6 mm				720098.46	721473.30
NUCLEOSIL® 100-3 C_{18}; particle size 3 µm, pore size 100 Å, endcapped, 15 % C					
Analytical EC columns					
4 mm		720150.40		720133.40	721022.30
4.6 mm	720841.46	720150.46	720949.46	720133.46	721022.30
NUCLEOSIL® 100-5 C_{18}; particle size 5 µm, pore size 100 Å, endcapped, 15 % C					
Analytical EC columns					
2 mm		720002.20		720014.20	721074.20
3 mm		720002.30		720014.30	721074.30
4 mm	720141.40	720002.40	720120.40	720014.40	721074.30
4.6 mm	720141.46	720002.46	720120.46	720014.46	721074.30

Eluent in column acetonitrile – water

ID	Length → 100 mm	125 mm	150 mm	250 mm	EC guard columns*
NUCLEOSIL® 100-7 C_{18}; particle size 7 µm, pore size 100 Å, endcapped, 15 % C					
Analytical EC columns					
4 mm				720018.40	
4.6 mm		720951.46	720110.46	720018.46	
NUCLEOSIL® 100-10 C_{18}; particle size 10 µm, pore size 100 Å, endcapped, 15 % C					
Analytical EC columns					
4 mm				720023.40	
4.6 mm		720701.46	720140.46	720023.46	
NUCLEOSIL® 120-3 C_{18}; particle size 3 µm, pore size 120 Å, endcapped, 11 % C					
Analytical EC columns					
4 mm	720149.40	720040.40		720055.40	721075.30
4.6 mm	720149.46	720040.46	720740.46	720055.46	721075.30
NUCLEOSIL® 120-5 C_{18}; particle size 5 µm, pore size 120 Å, endcapped, 11 % C					
Analytical EC columns					
4 mm		720051.40		720041.40	721070.30
4.6 mm		720051.46	720730.46	720041.46	721070.30
NUCLEOSIL® 120-7 C_{18}; particle size 7 µm, pore size 120 Å, endcapped, 11 % C					
Analytical EC columns					
4 mm				720042.40	
NUCLEOSIL® 120-10 C_{18}; particle size 10 µm, pore size 120 Å, endcapped, 11 % C					
Analytical EC columns					
4 mm				720043.40	
4.6 mm				720043.46	
NUCLEOSIL® 100-3 C_{18} HD; particle size 3 µm, pore size 100 Å, 20 % C					
Analytical EC columns					
4 mm		720191.40			721196.30
4.6 mm		720191.46	720193.46		721196.30
NUCLEOSIL® 100-5 C_{18} HD; particle size 5 µm, pore size 100 Å, 20 % C					
Analytical EC columns					
4 mm		720296.40		720280.40	721072.30
4.6 mm		720296.46	720294.46	720280.46	721072.30
NUCLEOSIL® 100-5 C_{18} AB; particle size 5 µm, pore size 100 Å, 25 % C					
Analytical EC columns					
4 mm		720935.40		720936.40	721073.30
4.6 mm		720935.46	720305.46	720936.46	721073.30
NUCLEOSIL® 100-3 C_{18} Nautilus; particle size 3 µm, pore size 100 Å, 16 % C					
Analytical EC columns					
4 mm		720472.40			721649.30
4.6 mm		720472.46	720471.46		721649.30
NUCLEOSIL® 100-5 C_{18} Nautilus; particle size 5 µm, pore size 100 Å, 16 % C					
Analytical EC columns					
4 mm		720430.40		720431.40	721133.30
4.6 mm		720430.46	720432.46	720431.46	721133.30

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

EC columns in packs of 1, guard columns in packs of 3. For details of our column systems see page 258.

NUCLEOSIL® columns

NUCLEOSIL® octadecyl phases (C_{18}) wide pore octadecyl phases · USP L1

$-(CH_2)_{17}-CH_3$

Technical data

- Many biologically interesting molecules can not be separated using conventional narrow pore silicas with pore sizes of about 100 Å. This is why MACHEREY-NAGEL offers a complete line of wide pore packings with pore sizes of 300, 500, 1000 and 4000 Å.
- These materials can also be used for size exclusion chromatography (SEC).

All NUCLEOSIL® octadecyl phases are endcapped.
Custom-packed columns with different column dimensions are available on request.

Eluent in column acetonitrile – water

ID		Length → 250 mm	EC guard columns*
NUCLEOSIL® 300-5 C_{18}; particle size 5 µm, pore size 300 Å, endcapped, 6.5 % C			
Analytical EC columns			
	4 mm	720065.40	721085.30
	4.6 mm	720065.46	721085.30
NUCLEOSIL® 500-7 C_{18}; particle size 7 µm, pore size 500 Å, endcapped, 2 % C			
Analytical EC columns			
	4.6 mm	720074.46	
NUCLEOSIL® 1000-7 C_{18}; particle size 7 µm, pore size 1000 Å, endcapped, ~ 1 % C			
Analytical EC columns			
	4.6 mm	720077.46	
EC columns in packs of 1, guard columns in packs of 3.			

VarioPrep preparative HPLC columns with NUCLEOSIL® packing material on request.

NUCLEOSIL® 100 Protect I special RP phase with protective polar group

Technical data

- RP phase with pronounced hydrophilic properties
- Monomeric coating
- Endcapped
- Carbon content 11 %

Eluent in column acetonitrile – water

ID		Length → 125 mm	150 mm	250 mm	EC guard columns*
NUCLEOSIL® 100-5 Protect I; particle size 5 µm, pore size 100 Å					
Analytical EC columns					
	4 mm	720175.40		720170.40	721157.30
	4.6 mm	720175.46	720174.46	720170.46	721157.30

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

EC columns in packs of 1, guard columns in packs of 3. For details of our column systems see page 258.

NUCLEOSIL® octyl phases (C_8) NUCLEOSIL® standard octyl phases · USP L7

$-(CH_2)_7-CH_3$

Technical data

- Nonpolar phases for RP and ion-pairing chromatography
- Endcapped and non-endcapped modifications available; pH stability at 20 °C: 2 – 8
- Carbon content depending on pore size (see table)

Recommended application

- Separation of moderately to highly polar (water-soluble) compounds: steroids, nucleosides, cyclodextrins, pharmacological plant constituents
- Corresponding NUCLEODUR® phases see C_8 ec page 183

Eluent in column acetonitrile – water

ID	Length → 125 mm	150 mm	250 mm	EC guard columns*
NUCLEOSIL® 100-5 C_8 ec; particle size 5 µm, pore size 100 Å, endcapped, 9 % C				
Analytical EC columns				
4.6 mm			720165.46	721096.30
NUCLEOSIL® 100-5 C_8; particle size 5 µm, pore size 100 Å, not endcapped, 8.5 % C				
Analytical EC columns				
4 mm	720001.40		720013.40	721194.30
4.6 mm	720001.46	720990.46	720013.46	721194.30
NUCLEOSIL® 100-7 C_8; particle size 7 µm, pore size 100 Å, not endcapped, 8.5 % C				
Analytical EC columns				
4.6 mm			720017.46	
NUCLEOSIL® 100-10 C_8; particle size 10 µm, pore size 100 Å, not endcapped, 8.5 % C				
Analytical EC columns				
4 mm			720022.40	
4.6 mm			720022.46	
NUCLEOSIL® 120-3 C_8; particle size 3 µm, pore size 120 Å, not endcapped, 6.5 % C				
Analytical EC columns				
4 mm	720071.40			721093.30
4.6 mm	720071.46	720214.46		721093.30
NUCLEOSIL® 120-5 C_8; particle size 5 µm, pore size 120 Å, not endcapped, 6.5 % C				
Analytical EC columns				
4 mm	720050.40		720052.40	721095.30
4.6 mm	720050.46	720735.46	720052.46	721095.30
NUCLEOSIL® 300-5 C_8; particle size 5 µm, pore size 300 Å, not endcapped, ~ 3 % C				
Analytical EC columns				
4.6 mm			720062.46	721061.30
Custom-packed columns with different column dimensions are available on request.				

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

EC columns in packs of 1, guard columns in packs of 3. For details of our column systems see page 258.

NUCLEOSIL® columns

NUCLEOSIL® octyl phases (C_8) NUCLEOSIL® C_8 HD · USP L7

$-(CH_2)_7-CH_3$

Technical data

- Nonpolar high density phases; monomeric modification; endcapped; carbon content 13 %
- Corresponding NUCLEODUR® phases see C_8 Gravity page 158

Recommended application

- Separation of moderate to strong polar (water soluble) analytes like steroids, cyclodextrines, pharmalogical plant ingredients

Eluent in column acetonitrile – water

ID	Length → 125 mm	150 mm	250 mm	EC guard columns*
NUCLEOSIL® 100-5 C_8 HD; particle size 5 µm, pore size 100 Å				
Analytical EC columns				
4 mm			720196.40	721071.30
4.6 mm		720194.46	720196.46	721071.30
Custom-packed columns with different column dimensions are available on request.				

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

EC columns in packs of 1, guard columns in packs of 3. For details of our column systems see page 258.

Beside analytical HPLC columns we also produce VarioPrep columns (see page 260) for preparative applications.

NUCLEOSIL® butyl phases (C_4) · USP L26

$-(CH_2)_3-CH_3$

Technical data

- Endcapped phases for RP and ion-pairing chromatography
- pH stability at 20 °C: 2 – 8; carbon content ~ 2 %
- Retention times are shorter than on C_8 and C_{18} phases

Recommended application

- For separation of macromolecules and hydrophobic substances
- For butyl phases for biochemical separations please refer to page 244

Eluent in column acetonitrile – water

ID		Length → 250 mm	EC guard columns*
NUCLEOSIL® 120-5 C_4; particle size 5 µm, pore size 120 Å			
Analytical EC columns			
	4.6 mm	720096.46	721083.30
NUCLEOSIL® 300-5 C_4; particle size 5 µm, pore size 300 Å			
Analytical EC columns			
	4 mm	720059.40	721916.30
	4.6 mm	720059.46	721916.30

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

NUCLEOSIL® dimethyl phase (C_2) · USP L16

$-(CH_3)_2$

Technical data

- Non-endcapped phase for RP and ion-pairing chromatography
- pH stability at 20 °C: 2 – 8; carbon content 3.5 %
- Retention times are much shorter than for the other RP phases

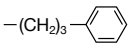
Eluent in column acetonitrile – water

ID		Length → 250 mm	EC guard columns*
NUCLEOSIL® 100-7 C_2; particle size 7 µm, pore size 100 Å			
Analytical EC columns			
	4.6 mm	720089.46	721030.30

EC columns in packs of 1, guard columns in packs of 3. For details of our column systems see page 258.

NUCLEOSIL® columns

NUCLEOSIL® phenyl phases (C_6H_5) · USP L11



Technical data

- Relatively nonpolar, non-endcapped phases for RP and ion pairing chromatography
- Polarity similar to C_8, but with different selectivity for PAHs, polar aromatics, fatty acids etc.
- pH stability at 20 °C: 2 – 8; carbon content 8 %

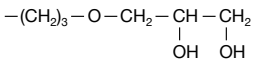
Recommended application

- Separation of moderately polar compounds

Eluent in column acetonitrile – water

ID	Length → 250 mm	EC guard columns*
NUCLEOSIL® 100-5 C_6H_5; particle size 5 µm, pore size 100 Å, not endcapped		
Analytical EC columns		
4.6 mm	720956.46	721137.30
NUCLEOSIL® 100-7 C_6H_5; particle size 7 µm, pore size 100 Å, not endcapped		
Analytical EC columns		
4 mm	720019.40	
4.6 mm	720019.46	

NUCLEOSIL® diol phases · USP L20



Technical data

- Dihydroxypropyl modified silica for RP and NP chromatography
- Less polar than unmodified silica, very easily wettable with water
- pH stability at 20 °C: 2 – 8; carbon content 5 %

Eluent in column is *n*-heptane. When using an eluent which is not miscible with *n*-heptane (e.g., water), it is necessary to rinse the column with THF first.

ID	Length → 250 mm	EC guard columns*
NUCLEOSIL® 100-5 OH (Diol); particle size 5 µm, pore size 100 Å		
Analytical EC columns		
4.6 mm	720143.46	721142.30

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

EC columns in packs of 1, guard columns in packs of 3. For details of our column systems see page 258.

NUCLEOSIL® amino phases · USP L8

$-(CH_2)_3-NH_2$

Technical data

- Aminopropyl modified polar silica phase; pH stability at 20 °C: 2 – 8; carbon content 3.5 %
- Corresponding NUCLEODUR® phases see page 188

Recommended application

Multi-mode chromatography

- NP chromatography with hexane, dichloromethane or 2-propanol as mobile phase for polar compounds such as substituted anilines, esters, chlorinated pesticides
- RP chromatography of polar compounds like carbohydrates in aqueous-organic eluent systems
- Anion exchange chromatography of anions and organic acids using common buffers (e. g., acetate or phosphate) in conjunction with organic modifiers (e. g., acetonitrile)

Eluent in column is *n*-heptane (except for NH_2 RP). When using an eluent which is not miscible with *n*-heptane (e.g., water), it is necessary to rinse the column with THF first.

ID		Length → 250 mm	EC guard columns*
NUCLEOSIL® 100-5 NH_2; particle size 5 µm, pore size 100 Å; eluent in column *n*-heptane			
Analytical EC columns			
	4.6 mm	720095.46	721020.30
NUCLEOSIL® 100-5 NH_2-RP; particle size 5 µm, pore size 100 Å; eluent in column acetonitrile – water (80:20)			
Analytical EC columns			
	4.6 mm	720095.46RP	721155.30
NUCLEOSIL® 100-10 NH_2; particle size 10 µm, pore size 100 Å; eluent in column *n*-heptane			
Analytical EC columns			
	4.6 mm	720025.46	

NUCLEOSIL® dimethylamino phase

$-(CH_2)_3-N(CH_3)_2$

Technical data

- Weakly basic anion exchanger, pH stability at 20 °C: 2 – 8; carbon content 4 %

Recommended application

- Separation of many anions; can also be used in a similar way as the NH_2 phase

Eluent in column is *n*-heptane. When using an eluent which is not miscible with *n*-heptane (e.g., water), it is necessary to rinse the column with THF first.

ID		Length → 250 mm	EC guard columns*
NUCLEOSIL® 100-5 $N(CH_3)_2$; particle size 5 µm, pore size 100 Å			
Analytical EC columns			
	4.6 mm	720994.46	721158.30

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

EC columns in packs of 1, guard columns in packs of 3. For details of our column systems see page 258.

NUCLEOSIL® columns

NUCLEOSIL® cyano phases · USP L10

$-(CH_2)_3-CN$

Technical data

- Polar to midpolar cyano (nitrile) modified silica
- pH stability at 20 °C: 2 – 8; carbon content 5 % for 100 Å pores, ~ 3 % for 120 Å pores
- Corresponding NUCLEODUR® phases see page 186

Recommended application

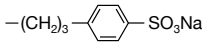
Reversed phase and normal phase chromatography

- Normal phase:
  with low-polarity solvents for many compounds, which can also be separated on unmodified silica, however, due to the rapid equilibration much more suitable for gradient separations
- Reversed phase:
  with different selectivity than C_{18}, C_8 or phenyl modified packings

Eluent in column (except for NUCLEOSIL® 100-5 CN-RP) is *n*-heptane. When using an eluent which is not miscible with *n*-heptane (e.g., water), it is necessary to rinse the column with THF first.

ID		Length →250 mm	EC guard columns*
NUCLEOSIL® 100-5 CN; particle size 5 µm, pore size 100 Å; eluent in column *n*-heptane			
Analytical EC columns			
	4 mm	720090.40	721078.30
	4.6 mm	720090.46	721078.30
NUCLEOSIL® 100-5 CN-RP; particle size 5 µm, pore size 100 Å; eluent in column acetonitrile – water			
Analytical EC columns			
	4 mm	720205.40	721039.30
	4.6 mm	720205.46	721039.30
NUCLEOSIL® 100-10 CN; particle size 10 µm, pore size 100 Å; eluent in column *n*-heptane			
Analytical EC columns			
	4 mm	720024.40	
	4.6 mm	720024.46	
NUCLEOSIL® 120-7 CN; particle size 7 µm, pore size 120 Å; eluent in column *n*-heptane			
Analytical EC columns			
	4 mm	720057.40	
	4.6 mm	720057.46	

NUCLEOSIL® SA phases · USP L9



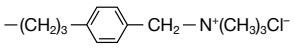
Technical data

- Strongly acidic cation exchanger (SCX) with benzenesulfonic acid modification
- Capacity ~ 1 meq/g; pH stability at 20 °C: 2 – 8; carbon content 6.5 %

Eluent in column 0.15 mol/L $(NH_4)_2HPO_4$, pH 5

ID	Length → 125 mm	150 mm	250 mm	EC guard columns*
NUCLEOSIL® 100-5 SA; particle size 5 µm, pore size 100 Å				
Analytical EC columns				
4 mm			720097.40	721024.30
4.6 mm	720709.46	720182.46	720097.46	721024.30
NUCLEOSIL® 100-10 SA; particle size 10 µm, pore size 100 Å				
Analytical EC columns				
4.6 mm			720028.46	

NUCLEOSIL® SB phases · USP L14



Technical data

- Strongly basic anion exchanger (SAX) with quaternary ammonium modification
- Capacity ~ 1 meq/g; pH stability at 20 °C: 2 – 8; carbon content 10 %

Eluent in column 0.15 mol/L $(NH_4)_2HPO_4$, pH 5

ID	Length → 125 mm	150 mm	250 mm	EC guard columns*
NUCLEOSIL® 100-5 SB; particle size 5 µm, pore size 100 Å				
Analytical EC columns				
4 mm			720996.40	721025.30
4.6 mm	720989.46	720183.46	720996.46	721025.30
NUCLEOSIL® 100-10 SB; particle size 10 µm, pore size 100 Å				
Analytical EC columns				
4.6 mm			720029.46	

NUCLEOSIL® columns

NUCLEOSIL® SiOH unmodified silica · USP L3

Technical data

- Spherical silica, pH stability 2 – 8
- For physical properties of unmodified NUCLEOSIL® materials please see page 217.
- Maximum working pressure for the EC columns listed below is 400 bar.

Eluent in column is *n*-heptane. When using an eluent which is not miscible with *n*-heptane (e.g., water), it is necessary to rinse the column with THF first.

ID	Length → 250 mm	EC guard columns*
NUCLEOSIL® 50-5; particle size 5 µm, pore size 50 Å		
Analytical EC columns		
 4.6 mm	720093.46	721167.30
NUCLEOSIL® 100-5; particle size 5 µm, pore size 100 Å		
Analytical EC columns		
 4.6 mm	720099.46	721518.30

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

EC columns in packs of 1, guard columns in packs of 3. For details of our column systems see page 258.

Phase overview for special separations

Overview

Separation / mechanism	Recommended column	Specification of the phase	Page
Environmental analysis			
Anion exchange chromatography of inorganic anions	NUCLEOSIL® Anion I	Strongly basic silica-based anion exchanger	237
RP chromatography of PAHs	NUCLEODUR® C_{18} PAH	NUCLEODUR® polymer-coated with C_{18} groups USP L1	234
	NUCLEOSIL® 100-5 C_{18} PAH	NUCLEOSIL® 100 polymer-coated with C_{18} groups USP L1	236
RP chromatography of PFAS	NUCLEODUR® PFAS	Silica-based column for PFAS analysis	232
Enantiomer separation			
Polar and π-π interactions	NUCLEOCEL *DELTA*	Silica-based modified cellulose phases USP L40	240
Formation of inclusion complexes	NUCLEODEX α-PM, β-PM, γ-PM and β-OH	Silica-based permethylated and underivatized cyclodextrin phases USP L45	238
Enantioselective binding to chiral protein surface structures	RESOLVOSIL BSA-7	Silica-based protein phase (BSA)	241
Ligand exchange	NUCLEOSIL® CHIRAL-1	Covalently bonded amino acid – Cu(II) complexes USP L32	242
Charge-transfer, dipole-dipole interactions and others	NUCLEOSIL® CHIRAL-2 NUCLEOSIL® CHIRAL-3	Silica-based brush type phases USP L36	243
Separation of biological macromolecules			
Anion exchange chromatography of oligonucleotides and nucleic acids	NUCLEOGEN® DEAE	Silica-based DEAE anion exchanger	244
Anion exchange chromatography of peptides, large proteins and oligonucleotides	NUCLEOGEL® SAX	Polymer-based strongly basic anion exchanger USP L23	247
Cation exchange chromatography of proteins, peptides and carbohydrates	NUCLEOGEL® SCX	Polymer-based strong cation exchanger USP L22	247
Reversed phase chromatography of proteins, peptides and oligonucleotides	NUCLEOSIL® MPN	Monomerically bonded alkyl chains on silica USP L1 / USP L26	250
	NUCLEOSIL® PPN	Polymerically bonded alkyl chains on silica USP L1	251
	NUCLEOGEL® RP 300	Polystyrene – divinylbenzene polymer USP L21	252
Reversed phase chromatography of small molecules	NUCLEOGEL® RP 100	Small pore macroporous PS-DVB polymer USP L21	252
Food analysis · sugars and organic acids			
RP chromatography of organic acids	NUCLEODUR® C_{18} OA	Reversed phase with polar selectivity for organic acid analysis	253
RP chromatography of mono- and oligosaccharides	NUCLEOSIL® Carbohydrate	Silica-based special amino phase USP L8	254
Separation of sugars, alcohols, org. acids based on ion exclusion, ion exchange, size exclusion, ligand exchange, NP and RP effects	NUCLEOGEL® SUGAR 810 H, Ca	Resins with sulfonic acid modification in different ionic forms H form USP L17 / Ca form L19 / Pb form L34 / Na form L58	255
Separation of sugars, alcohols, org. acids based on steric exclusion, ligand exchange and partition effects	NUCLEOGEL® SUGAR Ca, Na, Pb NUCLEOGEL® ION 300 OA		256
Gel permeation chromatography (GPC)			
Water-insoluble compounds	NUCLEOGEL® GPC	Polystyrene – divinylbenzene polymer	257

NUCLEODUR® PFAS special reversed phase for PFAS analysis

Technical data

- Base material NUCLEODUR® silica, particle size 3 µm, pore size 110 Å; pH stability 1.0 – 9.0

Recommended application

- Analysis of PFAS

PFAS analysis according to EPA 533

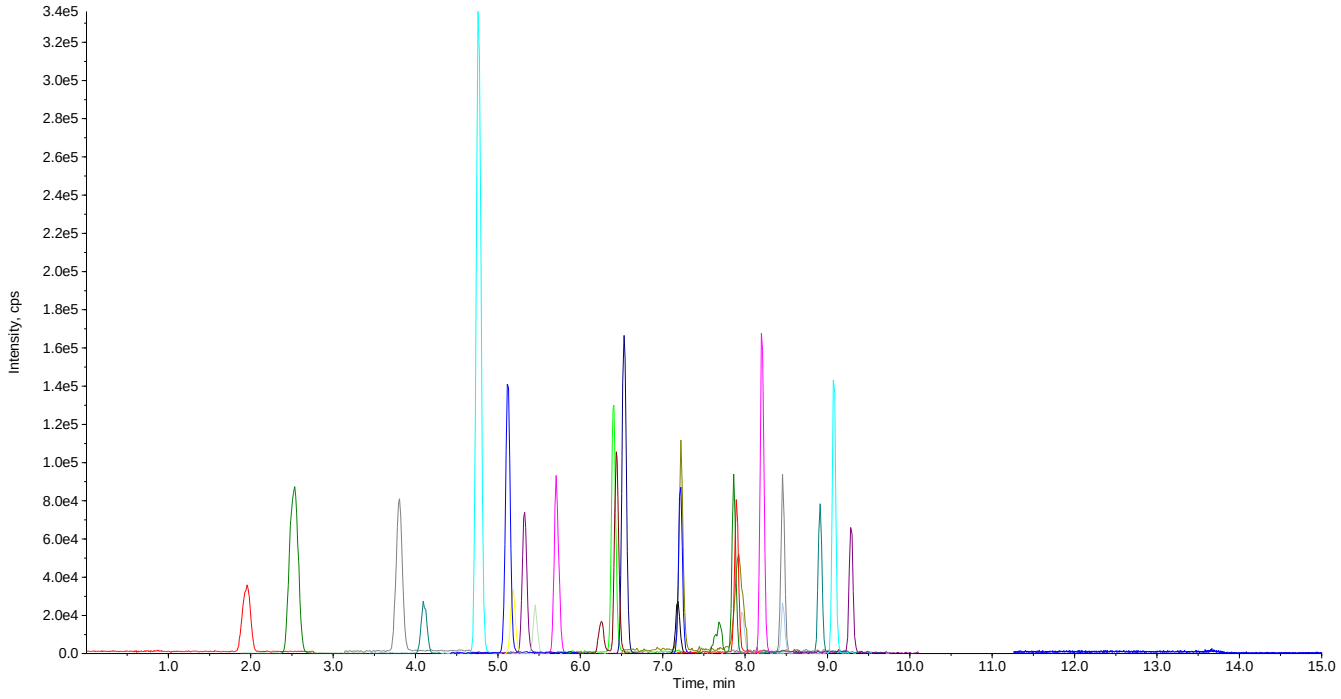
MN Appl. No. 129090

Delay Column: EC 50/2 NUCLEODUR® PFAS Delay , 5 µm (REF 760673.20)
Analytical Column: EC 100/2 NUCLEODUR® PFAS, 3 µm (REF 760666.20)
Eluent:
A) 5 mM ammonium acetate in water
B) 5 mM ammonium acetate in methanol
Gradient: hold 40 % B for 1.0 min, in 8 min from 40 % B to 95 % B, hold 95 % B for 3.0 min, in 0.1 min to 40 % B, hold 40 % B for 2.9 min
Flow rate: 0.3 mL/min, temperature 40 °C
MS conditions: AB Sciex QTRAP 5500
Acquisition mode: SRM

Interface: ESI
Polarity: negative
Curtain gas: 30 psig
Collision Gas: medium
Ion spray voltage: -4500 V
Temperature: 400 °C
Ion source gas 1: 50 psig
Ion source gas 2: 60 psig
Detection window: 60 s

Peaks:

1. PFBA
2. PFMPA
3. PFPeA
4. PFBS
5. PFEESA
6. NFDHA
7. 4:2-FTS
8. PFHxA
9. PFPeS
10. HFPO-DA
11. PFHpA
12. PFHxS
13. ADONA
14. 6:2-FTS
15. PFOA
16. PFHpS
17. PFOS
18. PFNA
19. PFMBA
20. 9Cl-PF_3ONS
21. PFDA
22. 8:2-FTS
23. PFUnA
24. 11-Cl-PF_3OUdS
25. PFDoA



Chromatogram of PFAS according to EPA 533 on NUCLEODUR® PFAS EC 100/2 mm column (β = 1.0 ng/mL for each compound)

Eluent in column acetonitrile – water (70:30, v/v)

ID	Length → 50 mm	100 mm
NUCLEODUR® PFAS, 3 µm; particle size 3 µm		
Analytical EC columns		
2 mm	760663.20	760666.20
NUCLEODUR® PFAS Delay, 5 µm; particle size 5 µm		
Delay column		
2 mm	760673.20	

Analysis of per- and polyfluoroalkyl substances (PFAS) by HPLC

PFAS are organic compounds with a carbon chain in which hydrogen is substituted by fluorine. The carbon-fluorine bond is very strong which makes them “virtually indestructable“, so that these chemicals are very persistent in the environment and in the human body.

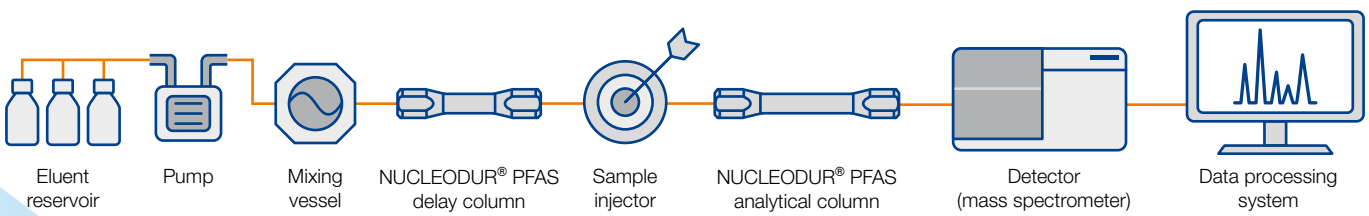
The molecular structure of the PFAS provides them with non-sticky and tensid-like characteristics (because of their hydrophobic, lipophilic chain + hydrophilic head). There are thousands of different compounds which are commonly used for more than 80 years for various prposes in daily life, e. g. textiles, fire extinguisher foams, food packing or cookware. Health effects were neglected for a long time. In September 2020, the European Food Safety Authority (EFSA) published a new health risk assessment related to the pres-ence of PFAS in food. Many institutions worldwide are working on global regulation and monitoring of PFAS. As toxicological information and additional PFAS compounds become identified in the future, further directives, restrictions, and regulations will be issued over time. Chromatographic analysis will help us quantify the impact and make monitoring possible.

The special HPLC columns for PFAS analysis: NUCLEODUR® PFAS and NUCLEODUR® PFAS Delay

NUCLEODUR® PFAS, 3 µm HPLC columns provide a solution for analyzing PFAS substances.

These columns show a high batch-to-batch reproducibility, are specially batch tested for PFAS analyses and are very well suited for LC-MS due to a low bleeding characteristics.

The NUCLEODUR® PFAS Delay column provide high retention for PFAS compounds and are used to retain PFAS contaminants from the HPLC system, which could otherwise falsify the sample to be analyzed. For this purpose the NUCLEODUR® PFAS Delay column is connected in flow direction between the mixing vessel and the sample injector.



HPLC columns for environmental analyses

NUCLEODUR® C_{18} PAH special octadecyl phase for PAH analysis · USP L1

Technical data

- Base material NUCLEODUR® silica, particle sizes 1.8 and 3 µm, pore size 110 Å; polymeric coating

Recommended application

- Allows efficient gradient separation of the 16 PAHs according to EPA

Analysis of 16 EPA PAHs with or without acetonitrile

MN Appl. Nos. 123820 / 123830

Separation with acetonitrile

Column: 100 × 4 mm NUCLEODUR® C_{18} PAH, 3 µm

Eluent: A) methanol – water (80:20, v/v) B) acetonitrile 2 – 20 % B in 1.2 min, 20 – 100 % B in 0.5 min, 100 % B for 2.5 min, 100 – 2 % B in 0.4 min

Flow rate: 2.5 mL/min, temperature 35 °C

Detection: UV, 254 nm fluorescence (see chromatogram)

Separation without acetonitrile

Column: 125 × 4 mm NUCLEODUR® C_{18} PAH, 3 µm

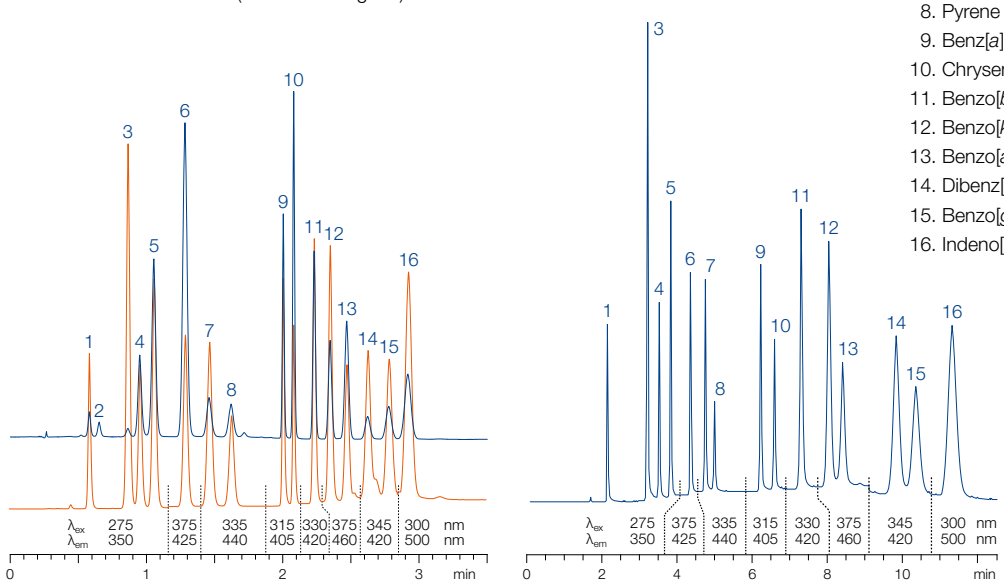
Eluent: A) water B) methanol 65 – 97 % B in 6 min, 97 % B for 5 min, 97 – 65 % B in 0.5 min

Flow rate: 2 mL/min, temperature 35 °C

Detection: fluorescence (see chromatogram)

Peaks:

1. Naphthalene
2. Acenaphthylene (not detectable by fluorescence)
3. Acenaphthene
4. Fluorene
5. Phenantrene
6. Anthracene
7. Fluoranthene
8. Pyrene
9. Benz[*a*]anthracene
10. Chrysene
11. Benzo[*b*]fluoranthene
12. Benzo[*k*]fluoranthene
13. Benzo[*a*]pyrene
14. Dibenz[*ah*]anthracene
15. Benzo[*ghi*]perylene
16. Indeno[1,2,3-*cd*]pyrene



Detection of separated PAHs with UV (250 – 280 nm), diode array or fluorescence detection at different wavelengths for excitation and emission (acenaphthylene cannot be analyzed with fluorescence detection).

Eluent in column acetonitrile – water (70:30, v/v)

	ID	Length → 100 mm	125 mm	150 mm	250 mm	EC guard columns*
NUCLEODUR® C_{18} PAH, 1.8 µm; particle size 1.8 µm · UHPLC						
Analytical EC columns						
	2 mm	760773.20				761970.20
	3 mm	760773.30				761970.30
	4 mm	760773.40				761970.30
NUCLEODUR® C_{18} PAH, 3 µm; particle size 3 µm						
Analytical EC columns						
	3 mm	760783.30	760784.30	760785.30	760786.30	761971.30
	4 mm	760783.40	760784.40	760785.40	760786.40	761971.30

Guard column system

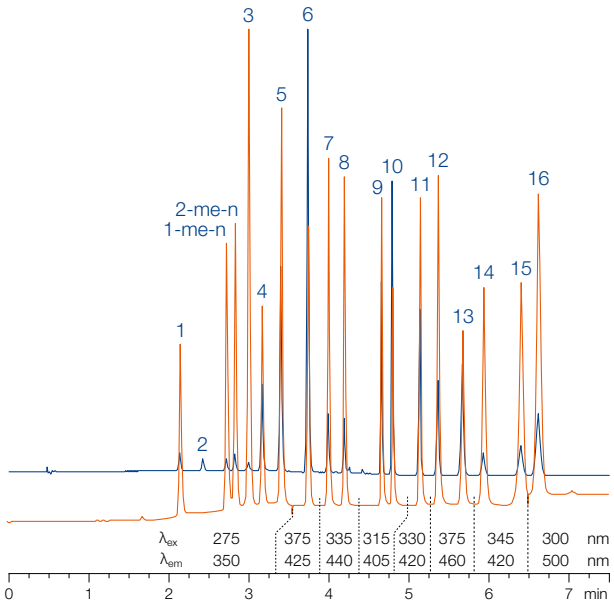
Guard column for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
* Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

Separation of 18 PAHs on NUCLEODUR® C_{18} PAH

MN Appl. No. 123840

Column:	125 × 4 mm NUCLEODUR® C_{18} PAH, 3 µm
Eluent:	A) methanol – water (70:30, v/v); B) acetonitrile 0 – 20 % B in 1.5 min, 20 – 50 % B in 1.5 min, 50 – 100 % B in 1.0 min, 100 % B for 3 min, 100 – 0 % B in 0.5 min
Flow rate:	1.5 mL/min
Temperature:	35 °C
Injection:	UV: 1 µL,
Fluorescence:	0.5 µL
Detection:	UV, 254 nm fluorescence (see chromatogram)

Peaks:
(concentrations 10 ng/µL per compound)
1.–16. see page 227
1-me-n: 1-methylnaphthalene
2-me-n: 2-methylnaphthalene

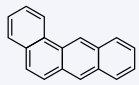


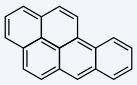
Analysis of polycyclic aromatic hydrocarbons (PAHs) by HPLC

Polycyclic aromatic hydrocarbons (PAHs) are chemical compounds that consist of fused aromatic rings and do not contain heteroatoms or carry substituents. As a pollutant, they are of concern because some compounds have been identified as carcinogenic, mutagenic, and teratogenic. PAHs are natural components of coal or gas. They are delivered to our environment by pyrolysis (incomplete burning) of organic materials like coal, oil, fuel, wood, tobacco, … and hence can be found globally. Today most PAHs accrue from anthropogenic processes – but also natural origins (forest fire) are possible. Regarding to past pollutions an important impact had production of coke and gas from black coal. Waste products (e. g., tar) from coking or gas plants are often origin of serious ground water pollutions.

Since a number of PAHs (e. g., benzo[a]pyrene, 3-methylcholanthrene and benzanthracene) have been proven to be carcinogenic, control of the PAH content of food, water and soil is an important task for routine analysis. For choice and limiting values of the polycyclics we refer to the governmental regulations, which exist in many countries (e. g., EPA method 610 of the United States Environmental Protection Agency).

PAHs can be determined by different chromatographic techniques (TLC, GC, HPLC). Thus the 6 PAHs according to German drinking water specification (TVO) can, e. g., be analyzed by TLC (see German Standard DIN 38409), while a much larger number of polycyclic aromatics can be determined by GC or HPLC.


Benzo[a]anthracen


Benzo[a]pyren

HPLC columns for PAH analysis

For PAH analyses we have developed specially modified C_{18} phases based on NUCLEODUR® and NUCLEOSIL® which allow efficient gradient separation of 16 PAHs according to EPA. Detection of the separated PAHs can be achieved by UV (250 – 280 nm), with diode array or with fluorescence detection at different wavelengths for excitation and emission. Acenaphthylene cannot be analyzed with fluorescence detection. For cost-effective routine PAH analysis we recommend applications using methanol instead of acetonitrile as eluent. For rapid analysis NUCLEODUR® C_{18} PAH (3 µm) in short columns (100 mm) provides excellent results at high flow rates. Hereby separation of 16 PAHs according to EPA can be achieved in less than 3 min.

Tightened regulations require determination of 2 additional PAHs (1- and 2-methylnaphthalene) – so we developed highly efficient methods for 18 PAHs on the NUCLEODUR® C_{18} PAH.

HPLC columns for environmental analyses

NUCLEOSIL® 100-5 C_{18} PAH special octadecyl phase for PAH analysis · USP L1

Technical data

- Base material NUCLEOSIL® silica, particle size 5 µm, pore size 100 Å; polymeric coating
- Detection of the separated PAH with UV (250 – 280 nm), diode array or fluorescence detection at different wavelengths for excitation and emission (acenaphthylene cannot be analyzed with fluorescence detection)

Recommended application

- Efficient gradient separation of the 16 PAHs according to EPA

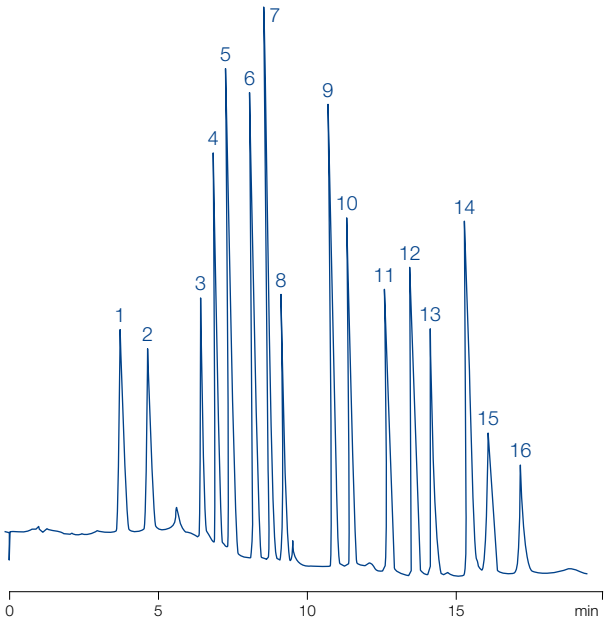
Separation of the PAH standard according to EPA (REF 722393)

MN Appl. No. 115040

Column:	150 x 4 mm NUCLEOSIL® 100-5 C_{18} PAH
Eluent:	A) methanol – water (80:20)
	B) acetonitrile – tetrahydrofuran (93:7)
	0–100 % B in 10 min, 5 min 100 % B
Flow rate:	1 mL/min
Pressure:	140 bar
Temperature:	20 °C
Detection:	UV, 260 nm

Peaks: (10 µg/mL each in acetonitrile)

1. Naphthalene
2. Acenaphthylene
3. Acenaphthene
4. Fluorene
5. Phenanthrene
6. Anthracene
7. Fluoranthene
8. Pyrene
9. Benz[*a*]anthracene
10. Chrysene
11. Benzo[*b*]fluoranthene
12. Benzo[*k*]fluoranthene
13. Benzo[*a*]pyrene
14. Dibenz[*ah*]anthracene
15. Benzo[*ghi*]perylene
16. Indeno[1,2,3-*cd*]pyrene



Eluent in column acetonitrile – water 70:30

ID		Length → 150 mm	250 mm	EC guard columns*
NUCLEOSIL® 100-5 C_{18} PAH; particle size 5 µm, pore size 100 Å				
Analytical EC columns				
	2 mm		720117.20	721168.20
	3 mm	720923.30	720117.30	721168.30
	4 mm	720923.40	720117.40	721168.30
	4.6 mm		720117.46	721168.30
PAH standard according to EPA for HPLC				
Analytical EC columns				
PAH standard for HPLC	16 PAH according to EPA method 610 in acetonitrile (1 mL) for composition see chromatogram above			722393

Guard column system

Guard columns for EC columns with ID		2 mm	3 mm	4 mm	4.6 mm	Guard column holder
Column Protection System (pack of)	EC	4/2 (3)	4/3 (3)	4/3 (3)	4/3 (3)	718966

EC columns in packs of 1, guard columns in packs of 3. For details of our column systems see page 258.

Anion columns for analysis of inorganic anions

NUCLEOSIL® Anion II

Technical data

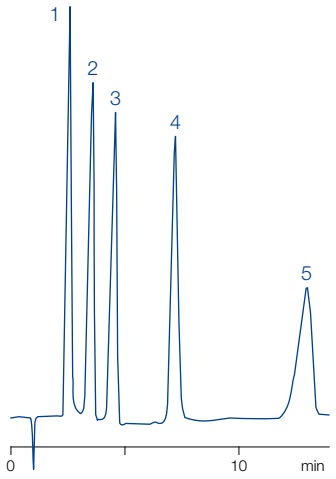
- Base material NUCLEOSIL® silica, particle size 10 µm, pore size 300 Å strongly basic anion exchanger, exchange capacity 50 µeq/g, pH stability 2 – 7.5
- Eluent in column 0.15 mol/L $(NH_4)_2HPO_4$ buffer pH 5.2 recommended buffer concentration for separation of inorganic anions: 2 mmol/L phthalate
- Preferred method of detection: conductivity or negative UV detection

Separation of an anion standard

MN Appl. No. 106440

Column: 250 x 4 mm NUCLEOSIL® Anion II
Eluent: 2 mmol/L potassium hydrogen phthalate, pH 5.7
Flow rate: 2 mL/min
Detection: UV, 280 nm

Peaks:
1. H_2PO^{4-}
2. Cl^-
3. NO^{2-}
4. NO^{3-}
5. SO_4^{2-}



ID	Length → 120 mm	250 mm	Guard columns*
NUCLEOSIL® Anion II; eluent 0.15 mol/L $(NH_4)_2HPO_4$ buffer pH 5.2			
Analytical EC columns			
4 mm		720094.40	721169.30

NUCLEOSIL® Anion II guard columns are used with the Column Protection System (REF 718966, see page 259).

HPLC columns for enantiomer separations

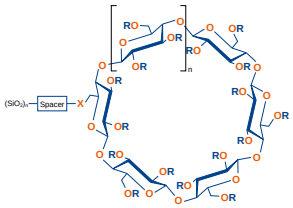
NUCLEODEX columns enantiomer separation based on cyclodextrins

NUCLEODEX β-OH β-cyclodextrin (R = H; n = 2) · USP L45

Technical data

- Base material NUCLEOSIL® silica, particle size 5 µm, pore size 100 Å modified cyclodextrins as chiral selectors
- Separation based on hydrogen bonds and dipole interactions between functional groups of the analyte and hydroxyl groups of the cyclodextrin
- Examples for successful enantiomer separations: chlorthalidone and other compounds, which require free hydroxyl groups for enantioselective interactions
- Eluent in column CH_3OH – 0.1 % TEAA pH 4 (55:45)

NUCLEODEX α-PM permethylated α-cyclodextrin (R = CH_3; n = 1)



Technical data

- Base material NUCLEOSIL® silica, particle size 5 µm, pore size 100 Å modified cyclodextrins as chiral selectors
- Examples for successful enantiomer separations: mecoprop and dichlorprop as free carboxylic acids, *trans*-stilbene oxide, styrene oxide
- Eluent in column CH_3OH – 50 mmol/L phosphate pH 3 (70:30)

NUCLEODEX β-PM permethylated β-cyclodextrin (R = CH_3; n = 2) · USP L45

Technical data

- Base material NUCLEOSIL® silica, particle size 5 µm, pore size 100 Å modified cyclodextrins as chiral selectors
- Examples for successful enantiomer separations: mephobarbital (prominal), pesticide derivatives mecoprop methyl and dichlorprop methyl
- Eluent in column CH_3OH – 0.1 % TEAA pH 4 (65:35)

NUCLEODEX γ-PM permethylated γ-cyclodextrin (R = CH_3; n = 3)

Technical data

- Base material NUCLEOSIL® silica, particle size 5 µm, pore size 100 Å modified cyclodextrins as chiral selectors
- Examples for successful enantiomer separations: steroids or other larger molecules
- Eluent in column CH_3OH – 0.1 % TEAA pH 4 (55:45)

Recommended application

- NUCLEODEX phases are especially suited for the control of optical purity, but also for semipreparative separations and for the analysis of positional and *cis*-trans isomers.
- For numerous separations on NUCLEODEX phases please visit our website: *https://chromaappdb.mn-net.com/*

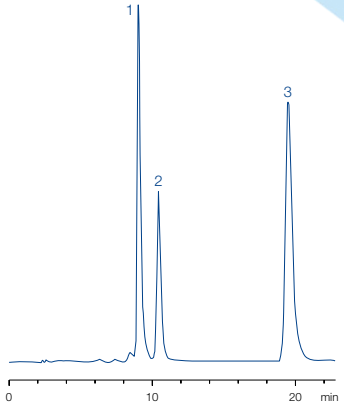
HPLC columns for enantiomer separations

Separation of the positional isomers of nitroaniline

MN Appl. No. 101420

Column:	200 x 4 mm NUCLEODEX β-OH
Eluent:	methanol – 0.1 % triethylammonium acetate pH 4.0 (50:50, v/v)
Flow rate:	0.7 mL/min
Pressure:	180 bar
Detection:	UV, 254 nm
Injection:	1 µL

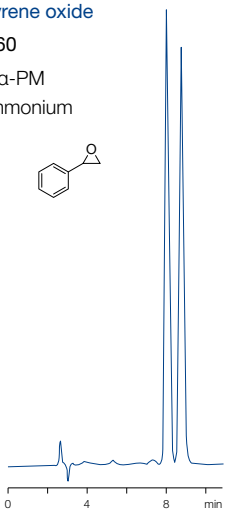
Peaks:
1. *m*-Nitroaniline
2. *o*-Nitroaniline
3. *p*-Nitroaniline



Enantiomer separation of styrene oxide

MN Appl. No. 106160

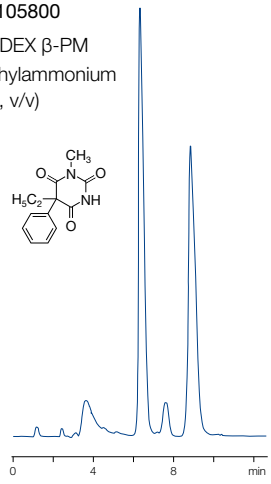
Column:	200 x 4 mm NUCLEODEX α-PM
Eluent:	methanol – 0.1 % triethylammonium acetate pH 4.0 (60:40, v/v)
Flow rate:	0.7 mL/min
Pressure:	160 bar
Detection:	UV, 230 nm
Injection:	2 µL



Enantiomer separation of mephobarbital

MN Appl. No. 105800

Column:	200 x 4 mm NUCLEODEX β-PM
Eluent:	methanol – 0.1 % triethylammonium acetate pH 4.0 (55:45, v/v)
Flow rate:	0.7 mL/min
Pressure:	180 bar
Detection:	UV, 254 nm
Injection:	1 µL

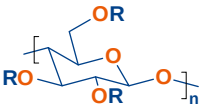


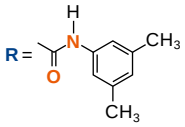
ID	Length → 200 mm	EC guard columns*
NUCLEODEX β-OH; eluent methanol – 0.1 % TEAA pH 4 (55:45)		
Analytical EC columns		
4 mm	720124.40	721171.30
NUCLEODEX α-PM; eluent methanol – 50 mmol/L phosphate pH 3 (70:30)		
Analytical EC columns		
4 mm	720127.40	721469.30
NUCLEODEX β-PM; eluent methanol – 0.1 % TEAA pH 4 (65:35)		
Analytical EC columns		
4 mm	720125.40	721176.30
NUCLEODEX γ-PM; eluent methanol – 0.1 % TEAA pH 4 (55:45)		
Analytical EC columns		
4 mm	720752.40	721178.30
NUCLEODEX CC screening kit		
contains one CC 30/4 each with NUCLEODEX β-OH, α-PM, β-PM and γ-PM as well as one CC column holder 30 mm	721920	

*EC 4/3 guard columns for EC columns with 4 mm ID require the Column Protection System guard column holder (REF 718966, see page 259). Columns are guard columns in packs of 1.

HPLC columns for enantiomer separations

NUCLEOCEL *DELTA* enantiomer separation based on a cellulose derivative · USP L40





Technical data

- Base material silica, chiral selector cellulose tris-(3,5-dimethylphenylcarbamate) High resolution type (S) with 5 µm particle size, allows use of shorter columns (150 mm) for faster separations, pressure stability up to ~150 bar (2,000 psi), pH stability 1 – 9
- NUCLEOCEL *DELTA* for normal phase applications: eluent in column *n*-heptane – 2-propanol (90:10, v/v) typical eluents are heptane – propanol mixtures
- NUCLEOCEL *DELTA*-RP for reversed phase applications: eluent in column acetonitrile – water (40:60, v/v) designed for use either in polar organic mode or with eluents containing high concentrations of chaotropic salts such as perchlorate

Recommended application

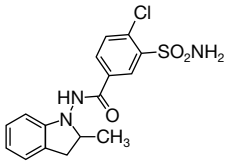
- Pharmaceutically active compounds, chiral pollutants (e. g., herbicides, PCB), chiral compounds in food (dyes, preservatives), chiral catalysts and bioorganic compounds

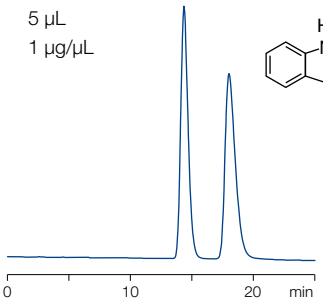
Similar phases: Chiralcel® OD, Kromasil® CelluCoat™, Eurocel® 01, Lux™ Cellulose-1

Enantiomer separation of indapamide

MN Appl. No. 121230

Column:	250 x 4,6 mm NUCLEOCEL *DELTA-RP S*
Eluent:	acetonitrile – water (40:60, v/v)
Flow rate:	0.5 mL/min
Temperature:	40 °C
Detection:	UV, 254 nm
Injection:	5 µL
Concentration:	1 µg/µL
α = 1.3	
R_s = 2.6	

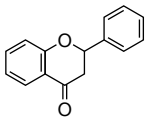


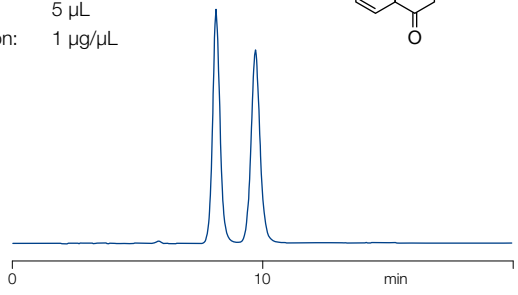


Enantiomer separation of flavanone

MN Appl. No. 121260

Column:	250 x 4,6 mm NUCLEOCEL *DELTA S*
Eluent:	*n*-heptane – 2-propanol (90:10, v/v)
Flow rate:	1 mL/min
Temperature:	25 °C
Detection:	UV, 254 nm
Injection:	5 µL
Concentration:	1 µg/µL
α = 1.29	
R_s = 2.6	





ID	Length → 150 mm	250 mm	EC guard columns*
NUCLEOCEL *DELTA S*, 5 µm; eluent *n*-heptane – 2-propanol (90:10, v/v)			
Analytical EC columns			
4.6 mm		720445.46	721185.30
NUCLEOCEL *DELTA-RP S*, 5 µm; eluent acetonitrile – water (40:60, v/v)			
Analytical EC columns			
4.6 mm	720451.46	720450.46	721186.30

*4/3 guard column cartridges are used for EC columns of 4.6 mm ID with the Column Protection System guard column holder (REF 718966, see page 259). ...ns and guard columns in packs of 1.

HPLC columns for enantiomer separations

RESOLVOSIL BSA-7 protein phase for enantiomer separation · USP L75

Technical data

- Base material NUCLEOSIL® silica, particle size 7 µm, pore size 300 Å chiral selector bovine serum albumin (BSA)
- Separation based on selective interaction of proteins with low molecular compounds, i. e. principles of bioaffinity, including hydrophobic interactions (similar to a true reversed phase), interactions of polar groups and steric effects

Recommended application

- Amino acid derivatives, aromatic amino acids, aromatic sulfoxides, barbiturates, benzodiazepinones, benzoin and benzoin derivatives, β-blockers, coumarin derivatives, and for monitoring stereoselective microbial and enzymatic conversions

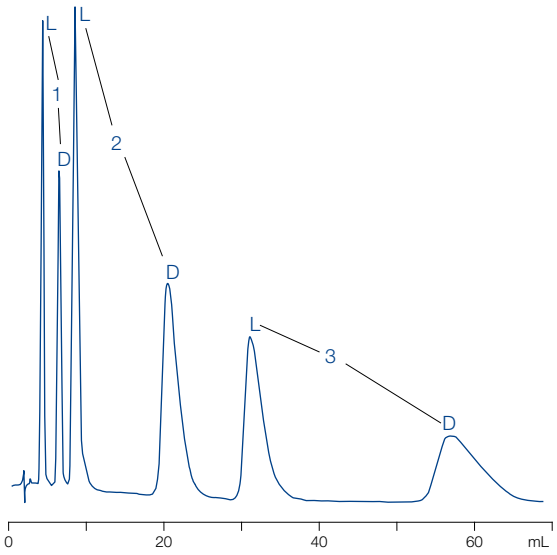
Enantiomer separation of *N*-benzoyl-*D*,*L*-amino acids

MN Appl. No. 105450

S. Allenmark et al. in "Affinity chromatography and biological recognition" (I. Chaiken, M. Wilchek, and I. Parikh. Eds.), Academic Press, New York, 1983, 259 – 260

Column: 150 × 4 mm RESOLVOSIL BSA-7
Eluent: 50 mmol/L phosphate buffer pH 6.5 + 1 % 1-propanol
Flow rate: 0.70 mL/min
Detection: UV, 225 nm

Peaks:
1. Serine
2. Alanine
3. Phenylalanine



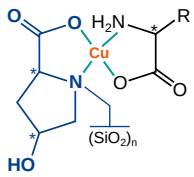
Eluent in column 0.1 mol/L phosphate buffer pH 7.5, 2 % 1-propanol

ID	Length → 150 mm	EC guard columns*
RESOLVOSIL BSA-7		
Analytical EC columns		
4 mm	720046.40	721402.30

* EC 4/3 guard columns for EC columns with 4 mm ID require the Column Protection System guard column holder (REF 718966, see page 259). Columns and guard columns in packs of 1.

HPLC columns for enantiomer separations

NUCLEOSIL® CHIRAL-1 enantiomer separation based on ligand exchange · USP L32



Technical data

- Base material NUCLEOSIL® silica, particle size 5 µm, pore size 120 Å chiral selector *L*-hydroxyproline – Cu^{2+} complexes
- Principal interaction mode:
- formation of ternary mixed-ligand complexes with Cu(II) ions; differences in the stability of the diastereomeric complexes cause chromatographic separation

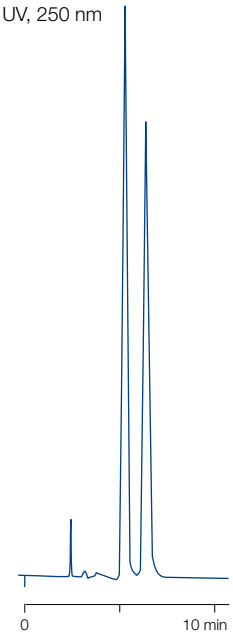
Recommended application

- Enantiomers with two polar functional groups with the correct spacing such as α-amino acids, α-hydroxycarboxylic acids (e.g., lactic acid), *N*-alkyl-α-amino acids etc.

D,L-alanine enantiomers

MN Appl. No. 105410

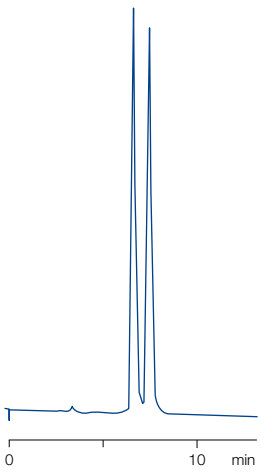
Column:	250 x 4 mm NUCLEOSIL® CHIRAL-1
Eluent:	0.5 mmol/L $CuSO_4$
Flow rate:	1 mL/min
Pressure:	60 bar
Temperature:	60 °C
Detection:	UV, 250 nm



D,L-threonine enantiomers

MN Appl. No. 105410

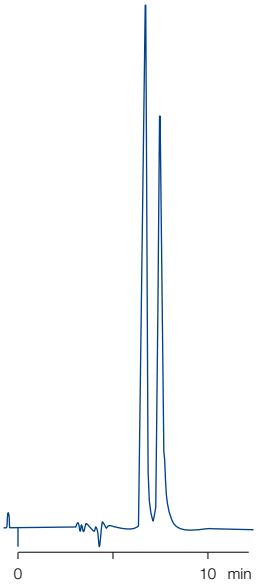
Column:	250 x 4 mm NUCLEOSIL® CHIRAL-1
Eluent:	0.25 mmol/L $CuSO_4$
Flow rate:	0.8 mL/min
Pressure:	65 bar
Temperature:	60 °C
Detection:	UV, 240 nm



Lactic acid enantiomers

MN Appl. No. 105560

Column:	250 x 4 mm NUCLEOSIL® CHIRAL-1
Eluent:	0.5 mmol/L $CuSO_4$
Flow rate:	0.8 mL/min
Temperature:	60 °C
Detection:	UV, 240 nm
Injection:	1 µL



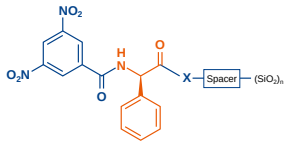
Eluent in column 0.5 mmol/L copper sulfate solution

ID	Length → 250 mm	EC guard columns*
NUCLEOSIL® CHIRAL-1		
Analytical EC columns		
4 mm	720081.40	721188.30

* EC 4/3 guard columns for EC columns with 4 mm ID require the Column Protection System guard column holder (REF 718966, see page 259). Columns and guard columns in packs of 1.

HPLC columns for enantiomer separations

NUCLEOSIL® CHIRAL-2 · CHIRAL-3 enantiomer separation in organic eluent systems · USP L36



Technical data

- Base material NUCLEOSIL® silica, particle size 5 µm, pore size 100 Å chiral selector for NUCLEOSIL® CHIRAL-2 is *N*-(3,5-dinitrobenzoyl)-*D*-phenylglycine, for CHIRAL-3 the optical antipode is used, "brush type" phases
- Principle interaction modes: charge-transfer interactions, hydrogen bonds, dipole-dipole interactions and steric effects

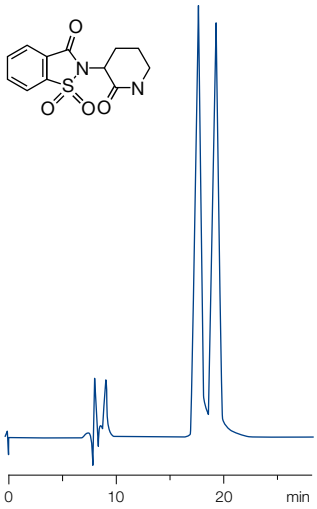
Recommended application

- analysis of stereoisomers such as separation of enantiomers and diastereomers, control of optical purity of plant protectives (pesticides, e. g., propionic acid derived herbicides) pharmaceuticals etc. and for product control in chiral organic syntheses
- For control of optical purity of a substance, the columns NUCLEOSIL® CHIRAL-2 and NUCLEOSIL® CHIRAL-3 allow to select conditions such that the minor enantiomer, present as an impurity, is eluted before the main peak. Overlapping peaks are avoided. This makes an exact quantification of the impurity much easier.

Enantiomer separation of *D*,*L*-supidimide

MN Appl. No. 105690

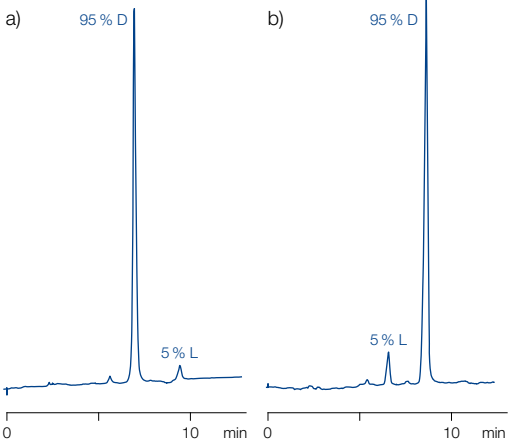
Column: 250 x 4 mm NUCLEOSIL® CHIRAL-2
Eluent: tetrahydrofuran – *n*-heptane (10:3, v/v)
Flow rate: 1.0 mL/min
Detection: UV, 220 nm



Control of optical purity of mecoprop methyl

MN Appl. No. 111360

Columns: a) 250 x 4 mm NUCLEOSIL® CHIRAL-2
b) 250 x 4 mm NUCLEOSIL® CHIRAL-3
Eluent: *n*-heptane – 2-propanol – TFA (100:0.05:0.05, v/v/v)
Flow rate: 1 mL/min, ambient temperature
Detection: UV, 230 nm, injection 1 µL (sample with 90 % ee)



Eluent in column *n*-heptane – 2-propanol – TFAA (100:0.05:0.05, v/v/v)

ID		Length → 250 mm	EC guard columns*
NUCLEOSIL® CHIRAL-2			
Analytical EC columns			
	4 mm	720088.40	721190.30
NUCLEOSIL® CHIRAL-3			
Analytical EC columns			
	4 mm	720350.40	721190.30

rd columns for NUCLEOSIL® CHIRAL-2 and CHIRAL-3 are identical.
* EC guard columns for EC columns with 4 mm ID require the Column Protection System guard column holder (REF 718966, see page 259). EC columns and EC guard columns in packs of 1.

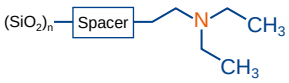
NUCLEOGEN® columns anion exchange chromatography of nucleic acids

NUCLEOGEN® 60-7 DEAE pore size 60 Å

Technical data

- Base material silica, particle size 7 µm; DEAE anion exchanger
- For the separation of oligonucleotides up to chain lengths of 40 bases with recoveries > 95 % capacity 200 A_{260}/mL (~ 300 A_{260} for a 125 × 4 mm ID column, 1875 A_{260} for a 125 × 10 mm ID column)
- Preparative separations possible when using higher flow rates and longer gradient times

NUCLEOGEN® 500-7 DEAE pore size 500 Å



Technical data

- Base material silica, particle size 7 µm; DEAE anion exchanger
- For the separation of tRNA, 5S RNA, viroids and messenger RNA in the intermediate molecular weight range (25 – 1,000 kDa) with recoveries > 95 %
- Capacity 730 A_{260} for a 125 × 6 mm ID column, 1940 A_{260} for a 125 × 10 mm ID column

NUCLEOGEN® 4000-7 DEAE pore size 4000 Å

Technical data

- Base material silica, particle size 7 µm; DEAE anion exchanger
- For the separation of plasmids, DNA restriction fragments, ribosomal RNA, messenger RNA and viral RNA, i. e. very high molecular weight nucleic acids (e. g., 1 – 50 MDa)
- Capacity 120 A_{260} for a 125 × 6 mm ID column, 350 A_{260} for a 125 × 10 mm ID column

For more separations of deoxyoligonucleotides, plasmids and DNA restriction fragments visit our website *https://chromaappdb.mn-net.com/*

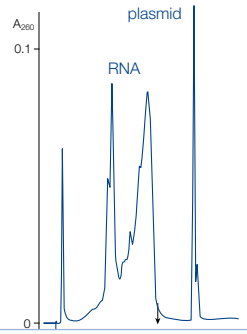
Separation of plasmid pBR 322

MN Appl. No. 107480

M. Colpan, D. Riesner, private communication

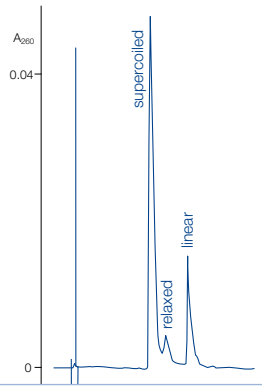
A) isolation of plasmid DNA from a crude cell lysate

Sample: 5 µg plasmid pBR 322 containing cleared lysate from *E. coli*
Column: 125 × 6 mm NUCLEOGEN® 4000 – 7 DEAE
Eluent: A) 20 mmol/L K phosphate buffer pH 6.9; 5 mol/L urea
B) eluent A + 1.5 mol/L KCl
20 – 100 % B in 50 min;
arrow = ionic strength of 850 mmol/L
Flow rate: 1.0 mL/min, 70 bar
Temperature: ambient
Detection: UV, 260 nm



B) separation of supercoiled plasmid from relaxed and linear forms

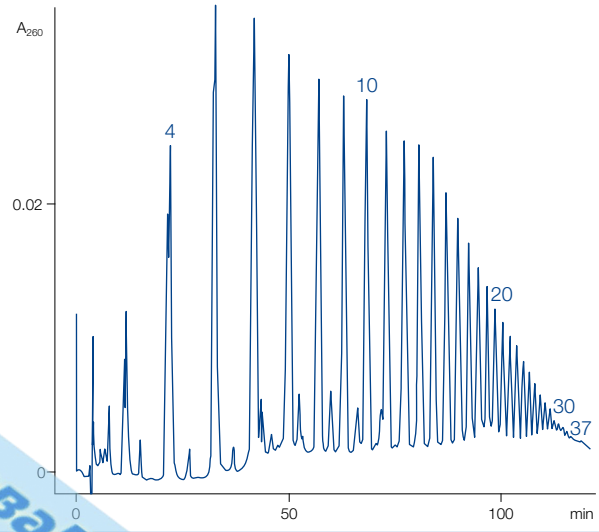
Sample: plasmid pBR 322, supercoiled, relaxed and linear
Column: 125 × 6 mm NUCLEOGEN® 4000 – 7 DEAE
Eluent: A) 20 mmol/L K phosphate buffer pH 6.8; 6 mol/L urea
B) eluent A + 2 mol/L KCl
42 – 100 % B in 230 min
Flow rate: 1.5 mL/min, 45 bar
Temperature: ambient



Separation of oligo(rA)$_n$

MN Appl. No. 115180

Column: 125 x 4 mm NUCLEOGEN® 60-7 DEAE
Eluent: A) 20 mmol/L phosphate buffer, pH 5.5, 5 mol/L urea
B) buffer A + 1 mol/L KCl
0–100 % B in 200 min
Flow rate: 2 mL/min
Pressure: 110 bar
Temperature: ambient
Detection: UV, 260 nm

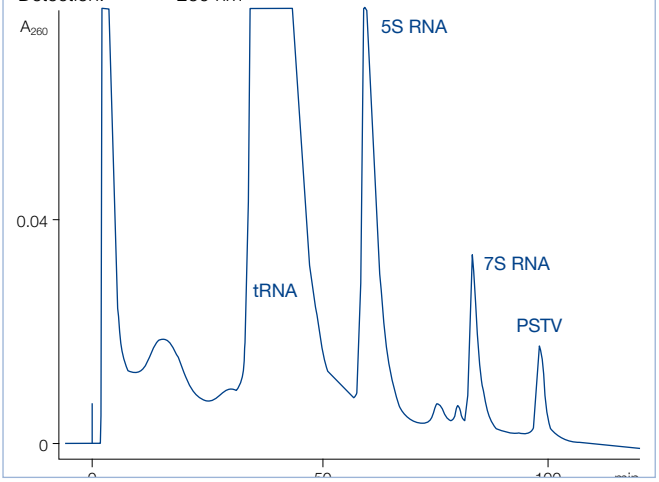


Preparative separation of a crude RNA extract of viroid (PSTV) infected tomato plants

MN Appl. No. 107490

D. Riesner, BioEngineering 1 (1988) 42 – 48

Column: 125 × 6 mm NUCLEOGEN® 500 – 7 DEAE
Eluent: A) '250 mmol/L KCl, 20 mmol/L phosphate buffer, pH 6.6, 5 mol/L urea
B) 1 mol/L KCl, 20 mmol/L phosphate buffer, pH 6.6, 5 mol/L urea
0 – 50 % B in 120 min, 50 – 100 % B in 250 min
Flow rate: 3 mL/min
Pressure: 40 bar
Temperature: ambient
Detection: 260 nm



HPLC columns for biochemical separations

Eluent in column methanol

ID	Length → 125 mm	Guard columns*
NUCLEOGEN® 60-7 DEAE; particle size 7 µm, pore size 60 Å		
Analytical EC columns		
 4 mm	736596.40	736400.40
Preparative VarioPrep columns		
 10 mm	736597.100	736400.40
NUCLEOGEN® 500-7 DEAE; particle size 7 µm, pore size 500 Å		
Analytical Valco type columns		
 6 mm	736598	736400.40
Preparative VarioPrep columns		
 10 mm	736599.100	736400.40
NUCLEOGEN® 4000-7 DEAE; particle size 7 µm, pore size 4000 Å		
Analytical Valco type columns		
 6 mm	736601	736400.40
Preparative VarioPrep columns		
 10 mm	736602.100	736400.40

* NUCLEOGEN® guard columns are 30 mm long and require the CC column holder 30 mm (REF 721823).
Columns in packs of 1, guard columns in packs of 2.

NUCLEOGEL® SAX anion exchange of biological macromolecules · USP L23

Technical data

- Polymer-based strongly basic anion exchanger – $N^+(CH_3)_3$, gel matrix quaternized PEI; particle size 8 µm, pore size 1000 Å
- pH working range 1 – 13, max. working pressure 200 bar

Recommended application

- Purification of peptides, large proteins and oligonucleotides, high capacity for proteins even at pH 10

NUCLEOGEL® SCX cation exchange of biological macromolecules · USP L22

Technical data

- Polymer-based strongly acidic cation exchanger – SO_3^-, hydrophilic gel matrix; particle size 8 µm, pore size 1000 Å
- pH working range 1 – 13, max. working pressure 200 bar

Recommended application

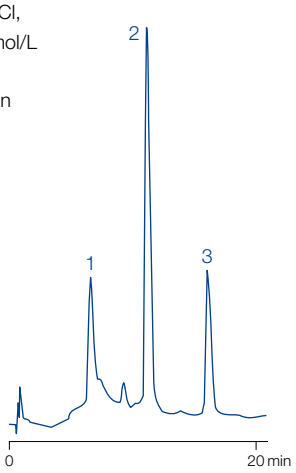
- Proteins, peptides and carbohydrates with high isoelectric point

Separation of hen's egg white

MN Appl. No. 115200

Sample:	frozen egg white was thawed, filtered and diluted 1:8 with eluent A
Column:	50 × 4.6 mm NUCLEOGEL® SAX 1000-8
Eluent:	A) 0.01 mol/L Tris-HCl, pH 7.5; B) A + 0.5 mol/L NaAc, pH 7.5; 0 – 100 % B in 20 min
Flow rate:	1 mL/min
Inj.volumen:	50 µL
Detection:	UV, 280 nm

Peaks:
1. Conalbumin
2. Ovalbumin
3. Not identified

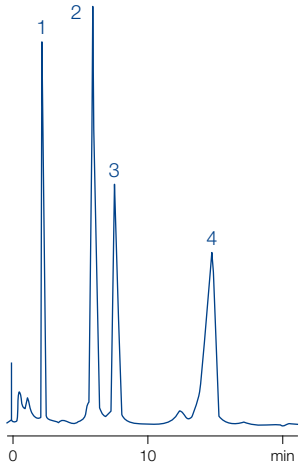


Separation of protein standards

MN Appl. No. 108261

Column:	50 × 4.6 mm NUCLEOGEL® SCX 1000-8
Eluent:	A) 0.02 mol/L KH_2PO_4, pH 6.0 B) A + 0,5 mol/L NaCl, pH 6.0 0 – 100 % B in 20 min
Flow rate:	1 mL/min
Detection:	UV, 280 nm

Peaks:
1. Myoglobin
2. α-Chymotrypsinogen A
3. Cytochrome C
4. Lysozyme



Eluent in column 0.1 mol/L Na_2SO_4 + 0.2 % NaN_3

ID		Length → 50 mm	Guard columns*
NUCLEOGEL® SAX; pore size 1000 Å			
Analytical Valco type columns			
	4.6 mm	719469	719600
NUCLEOGEL® SCX; pore size 1000 Å			
Analytical Valco type columns			
	4.6 mm	719475	719540

* NUCLEOGEL® SAX and SCX Valco type guard columns measure 5 × 3 mm and require the guard column holder B, REF 719539 (see page 258)
Columns in packs of 1, guard columns in packs of 2.

HPLC columns for biochemical separations

NUCLEODUR® 300 C_{18} ec · C_4 ec wide pore silica for biochromatography · USP L1 (C_{18}) · USP L26 (C_4)

Key feature

- Reliable wide pore RP phases for daily routine analysis
- Medium density octadecyl or butyl modification with exhaustive endcapping
- Ideal phases for separation of biomolecules

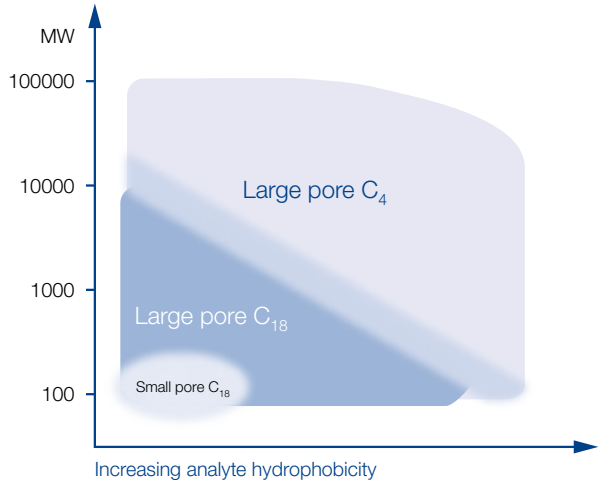
Technical data

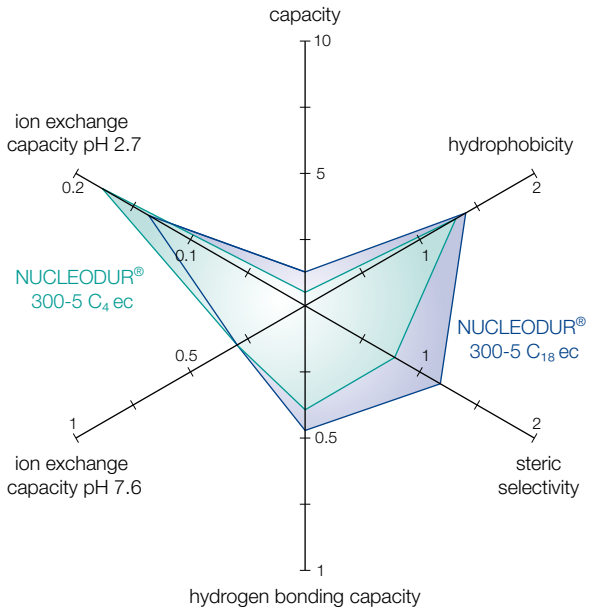
- Pore size 300 Å; particle size 5 µm, carbon content 4 % for C_{18}, 2.5 % for C_4; pH stability 1 – 9; high reproducibility from lot to lot

Recommended application

- Biological macromolecules like proteins or peptides

Column selection by analyte characteristics





Tanaka plots of NUCLEODUR® wide pore phases

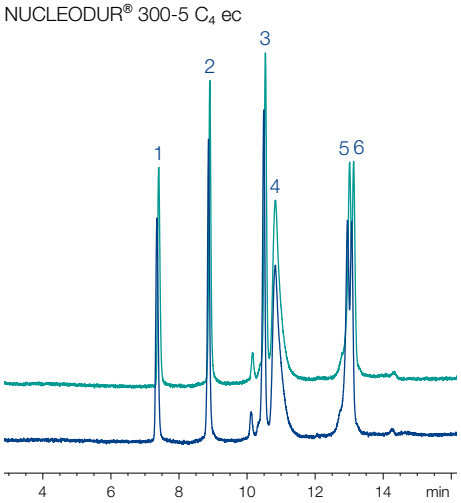
Batch-to-batch reproducibility of NUCLEODUR® 300-5 C_4 ec and NUCLEODUR® 300-5 C_{18} ec

MN Appl. Nos. 126551 / 126552

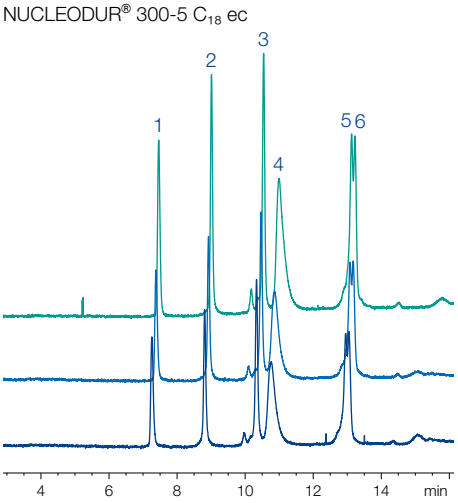
Columns:	250 × 4 mm
Eluent:	A) 0.1 % TFA in water
	B) 0.08 % TFA in acetonitrilel
	20 – 60 % B in 15 min
Flow rate:	1 mL/min
Temperature:	25 °C
Detection:	UV, 280 nm

Peaks:
1. Ribonuclease A
2. Cytochrome C
3. Lysozyme
4. BSA
5. β-Lactoglobulin
6. β-Lactoglobulin 2

NUCLEODUR® 300-5 C_4 ec



NUCLEODUR® 300-5 C_{18} ec



Comparison of narrow and wide pore NUCLEODUR® for the separation of proteins

MN Appl. No. 126590

Columns: 250 × 4,6 mm NUCLEODUR® 300-5 C_{18} ec
250 × 4,6 mm NUCLEODUR® C_{18} Gravity, 5 µm

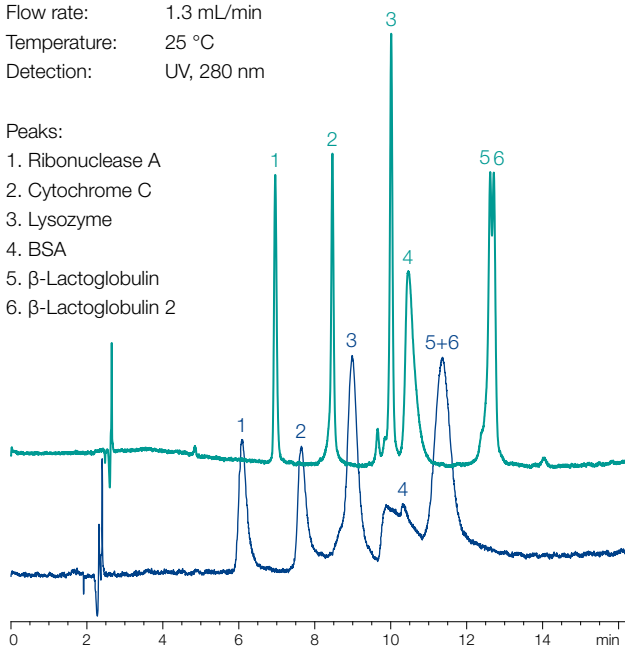
Eluent: A) 0.1 % TFA in water
B) 0.08 % TFA in acetonitrile
20 – 65 % B in 15 min
(3 min 65 % B)

Flow rate: 1.3 mL/min

Temperature: 25 °C

Detection: UV, 280 nm

Peaks:
1. Ribonuclease A
2. Cytochrome C
3. Lysozyme
4. BSA
5. β-Lactoglobulin
6. β-Lactoglobulin 2



Sharper peaks of larger molecules on wide pore material

Tryptic digest of cytochrome C

MN Appl. No. 126600

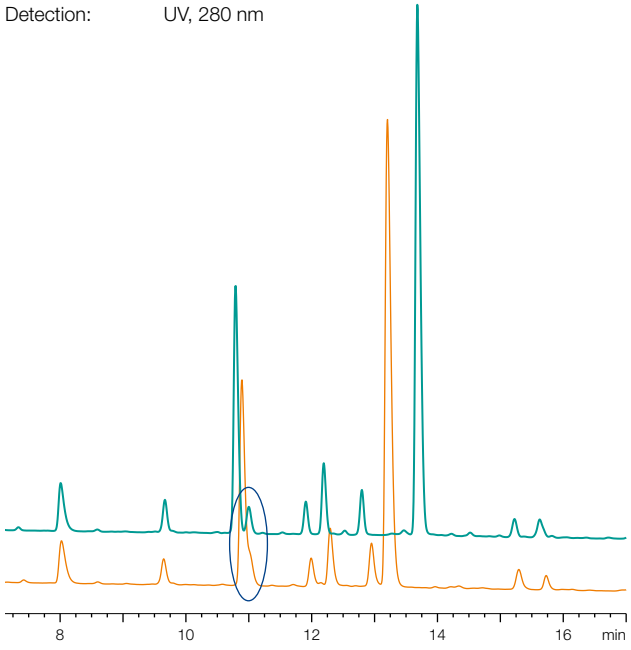
Columns: 250 × 4.6 mm NUCLEODUR® 300-5 C_{18} ec
250 × 4.6 mm Jupiter® C_{18}, 5 µm

Eluent: A) 0.1 % TFA in water
B) 0.08 % TFA in acetonitrile
5 – 40 % B in 15 min (1 min 40 % B)

Flow rate: 1.3 mL/min

Temperature: 30 °C

Detection: UV, 280 nm



Less tailing and better separation on NUCLEODUR® 300 C_{18} ec

Eluent in column acetonitrile – water

	ID	Length → 100 mm	125 mm	150 mm	250 mm	EC guard columns*
NUCLEODUR® 30-5 C_{18} ec; octadecyl phase, particle size 5 µm, pore size 300 Å, endcapped, 4 % C						
Analytical EC columns						
	2 mm	760183.20	760184.20	760185.20	760186.20	761988.20
	3 mm	760183.30	760184.30	760185.30	760186.30	761988.30
	4 mm	760183.40	760184.40	760185.40	760186.40	761988.30
	4.6 mm	760183.46	760184.46	760185.46	760186.46	761988.30
NUCLEODUR® 300-5 C_4 ec; butyl phase, particle size 5 µm, pore size 300 Å, endcapped, 2.5 % C						
Analytical EC columns						
	2 mm	760193.20	760194.20	760195.20	760196.20	761989.20
	3 mm	760193.30	760194.30	760195.30	760196.30	761989.30
	4 mm	760193.40	760194.40	760195.40	760196.40	761989.30
	4.6 mm	760193.46	760194.46	760195.46	760196.46	761989.30

* EC guard columns require the Column Protection System guard column holder (REF 718966, see page 259).
EC columns in packs of 1, guard columns in packs of 3.

NUCLEOSIL® MPN RP chromatography of biological macromolecules

NUCLEOSIL® 100-5 C_{18} MPN · USP L1

Key feature

- Octadecyl phase, particle size 5 µm; pore size 100 Å
- Dynamic protein binding capacity per g packing: 6 mg BSA, 110 mg cytochrome C
- pH working range 2 – 8, max. working pressure 250 bar

Technical data

- Silica-based reversed phase materials with monomerically bonded alkyl chains, brush type structure predominantly hydrophobic forces with a small portion of hydrophilic interactions
- Maximum separation efficiency can be achieved when the injected protein mass does not exceed 1 – 2 % of the maximum protein loading capacity.

NUCLEOSIL® 300-5 C_4 MPN · USP L26

Key feature

- Butyl phase, particle size 5 µm, pore size 300 Å
- Dynamic protein binding capacity per g packing: 14 mg BSA, 27 mg cytochrome C especially suited for the purification of larger, hydrophobic peptides and very different proteins
- pH working range 2 – 8, max. working pressure 250 bar

Technical data

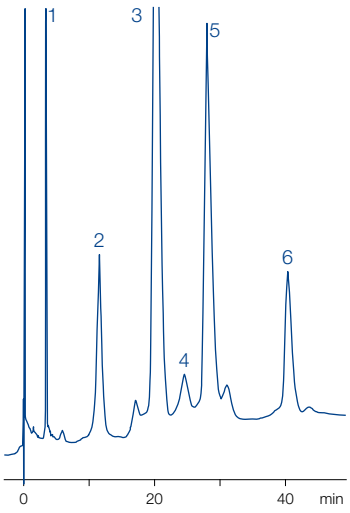
- Silica-based reversed phase materials with monomerically bonded alkyl chains, brush type structure predominantly hydrophobic forces with a small portion of hydrophilic interactions
- Maximum separation efficiency can be achieved when the injected protein mass does not exceed 1 – 2 % of the maximum protein loading capacity.

Separation of haemoglobin chains

MN Appl. No. 108240

Column:	250 x 4 mm NUCLEOSIL® 300-5 C_4 MPN
Eluent:	A) 20 % acetonitrile, 80 % water, 0.1 % TFA
	B) 60 % acetonitrile, 40 % water, 0.1 % TFA
	40–60 % B in 60 min
Flow rate:	1 mL/min
Detection:	UV, 220 nm

Peaks:
1. Hem
2. β-globin
3. α-globin
4. $^{A}\gamma^{T}$-globin
5. $^{G}\gamma$-globin
6. $^{A}\gamma^{I}$-globin



Eluent in column methanol

ID	Length → 250 mm	EC guard columns*
NUCLEOSIL® 100-5 C_{18} MPN		
Analytical EC columns		
4 mm	720231.40	
NUCLEOSIL® 300-5 C_4 MPN		
Analytical EC columns		
4 mm	720245.40	721119.30

* EC guard columns require the Column Protection System guard column holder (REF 718966, see page 259). Columns in packs of 1, guard columns in packs of 2.

NUCLEOSIL® PPN RP chromatography of biological macromolecules

NUCLEOSIL® 100-5 C_{18} PPN · USP L1

Key feature

- Octadecyl phase, particle size 5 µm, pore size 100 Å, dynamic protein binding capacity per g packing: 8 mg BSA, 64 mg cytochrome C; suited for the separation of peptides and proteins up to about 40 kD, also suited for basic peptides

Technical data

- Silica-based reversed phase materials with polymerically bonded alkyl chains; exclusively hydrophobic interactions
- pH working range 1 – 9, max. working pressure 250 bar

NUCLEOSIL® 500-5 C_{18} PPN · USP L1

Key feature

- Octadecyl phase, particle size 5 µm, pore size 500 Å, dynamic protein binding capacity per g packing: 22 mg BSA, 40 mg cytochrome C; especially suited for large peptides and medium-size hydrophilic proteins

Technical data

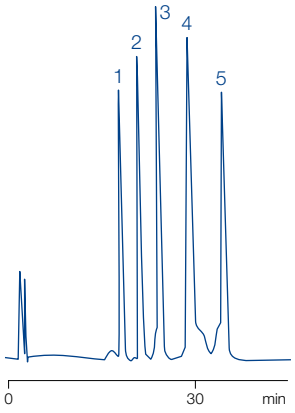
- Silica-based reversed phase materials with polymerically bonded alkyl chains; exclusively hydrophobic interactions
- pH working range 1 – 9, max. working pressure 250 bar

Separation of a protein standard

MN Appl. No. 108220

Column: 125 × 4 mm NUCLEOSIL® 100-5 C_{18} PPN
Eluent: A) 0.1 % TFA in H_2O
B) 0.08 % TFA in CH_3CN
20 – 60 % B in 10 min
Flow rate: 1.0 mL/min
Detection: UV, 280 nm

Peaks:
1. Ribonuclease
2. Cytochrome C
3. Lysozyme
4. β-Lactoglobulin
5. Ovalbumin

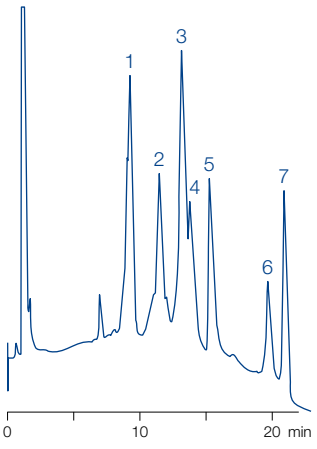


Separation of pancreatic secretion of piglets

MN Appl. No. 108280

Column: 125 x 4 mm NUCLEOSIL® 500-5 C_{18} PPN
Eluent: A) 0.1 % TFA in H_2O
B) 0.08 % TFA in CH_3CN
30–50 % B in 14 min, then 50–65 % B in 6 min
Flow rate: 1 mL/min
Detection: UV, 215 nm

Peaks:
1. Trypsin + trypsinogen
2. Proelastase
3. Lipase + α-Chymotrypsin
4. Chymotrypsinogen
5. α-Amylase
6., 7. Procarboxypeptidase



Eluent in column methanol

ID	Length → 250 mm	EC guard columns*
NUCLEOSIL® 100-5 C_{18} PPN; particle size 5 µm, pore size 100 Å		
Analytical EC columns		
4 mm	720252.40	721567.30
NUCLEOSIL® 500-5 C_{18} PPN; particle size 5 µm, pore size 500 Å		
Analytical EC columns		
4 mm	720258.40	721924.30

* EC guard columns require the Column Protection System guard column holder (REF 718966, see page 259).
Columns in packs of 1, guard columns in packs of 2.

NUCLEOGEL® RP columns RP columns for biochemical applications · USP L21

Technical data

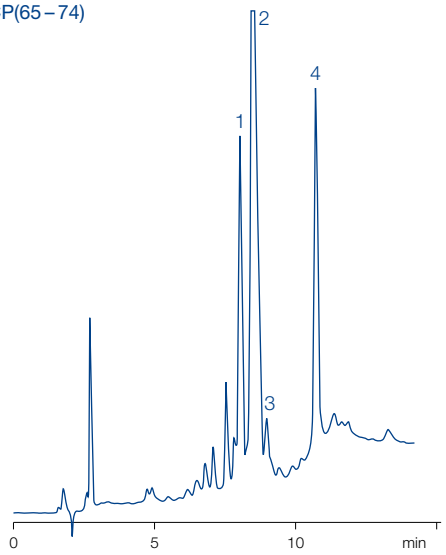
- Polystyrene resin cross-linked with divinylbenzene, available particle sizes 5 µm and 8 µm, available pore sizes 100 Å and 300 Å
- pH working range 1 – 13, max. working pressure 180 bar
- Small pore columns for reversed phase separation of small molecules such as pharmaceuticals with basic properties, e. g., organic heterocycles; also suited for separation of nucleosides and nucleotides up to 5000 Da; allow gradient as well as isocratic elution
- Wide pore columns are especially recommended for large biomolecules higher background hydrophobicity compared to silica phases

Analysis of the synthetic acyl carrier protein ACP(65 – 74)

MN Appl. No. 108500

Column: 150 × 4.6 mm NUCLEOGEL® RP 100-8
Eluant: A) 0.1 % TFA in acetonitrile – water (1:99, v/v)
B) 0.1 % TFA in acetonitrile – water (99:1, v/v)
10 – 60 % B in 20 min
Flow rate: 1 mL/min
Detection: UV, 220 nm

Peaks:
1. ACP(66 – 74)(H-Gln)
2. ACP(65 – 74)
3. ACP(66 – 74)(Glp)
4. Thioanisole



Eluent in column acetonitrile – water

ID	Length → 50 mm	150 mm	250 mm	Guard columns*
NUCLEOGEL® RP 100-5; particle size 5 µm, pore size 100 Å				
Analytical Valco type columns				
4.6 mm		719454	719455	719542
NUCLEOGEL® RP 100-8; particle size 8 µm, pore size 100 Å				
Analytical Valco type columns				
4.6 mm		719456	719520	719542
NUCLEOGEL® RP 300-5; particle size 5 µm, pore size 300 Å				
Analytical Valco type columns				
4.6 mm	719459			719542
NUCLEOGEL® RP 300-8; particle size 8 µm, pore size 300 Å				
Analytical Valco type columns				
4.6 mm	719460			719542

*Valco type guard columns measure 5 × 3 mm and require Guard column holder B, REF 719539, see page 258.
Columns in packs of 1, guard columns in packs of 2.

NUCLEODUR® C_{18} OA special octadecyl phase for organic acid analysis · USP L1

Technical data

- Base material NUCLEODUR® silica, particle size 5 µm, pore size 110 Å; pH stability 2.0 – 8.0

Recommended application

- Reversed phase with polar selectivity for organic acid analysis; suitable for usage with 100 % aqueous mobile phase

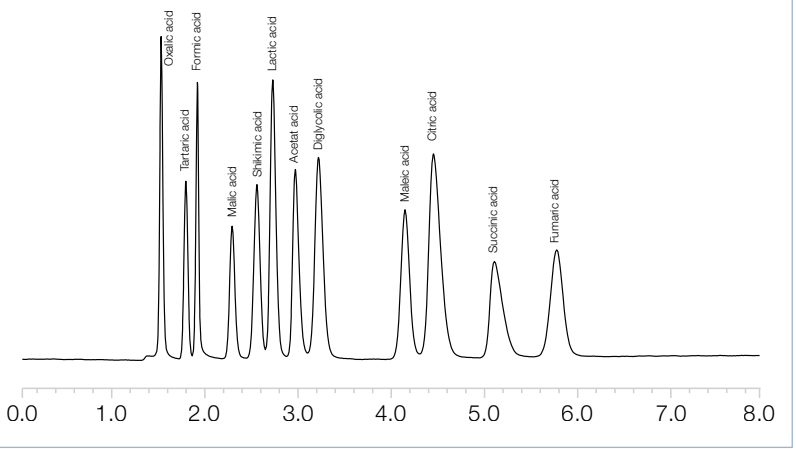
Analysis of organic acids

MN Appl. No. 129180

Analytical Column: EC 150/4.6 NUCLEODUR® C_{18} OA, 5 µm (REF 760688.46)
Eluent: A) 25 mmol KH_2PO_4 in water (pH = 2.5, adjusted with phosphoric acid)
B) methanol
Gradient: 0 % B for 8.0 min, from 0 % to 65 % B in 0.5 min, hold 65 % B for 5.0 min, from 65 % to 0 % B in 0.5 min, hold 0 % B for 6.5 min
Flow rate: 1.0 mL/min
Temperature: 25 °C
Detection: UV, 210 nm

Peaks:

1. Oxalic acid
2. Tartaric acid
3. Formic acid
4. Malic acid
5. Shikimic acid
6. Lactic acid
7. Acetic acid
8. Diglycolic acid
9. Maleic acid
10. Citric acid
11. Succinic acid
12. Fumaric acid



Detection of a standard mixture containing 12 organic acids.

Eluent in column acetonitrile – water

ID	Length → 150 mm	250 mm
NUCLEODUR® C_{18} OA, 5 µm; particle size 5 µm		
Analytical EC columns		
4.6 mm	760688.46	760689.46

Analysis of organic acids by HPLC

Fruits and fruit juices are globally traded products. Therefore, monitoring of organic acids is an important parameter for quality control in the processing of juices and related products, as well as for the evaluation of the authenticity and purity of juices. In addition, the use of organic acids in foods and beverages is regulated in many countries, though regulations vary widely.

HPLC columns for sugar analyses

NUCLEOSIL® Carbohydrate separation of mono- and disaccharides · USP L8

Technical data

- Matrix: NUCLEOSIL® silica with amino modification, particle size 10 µm

Recommended application

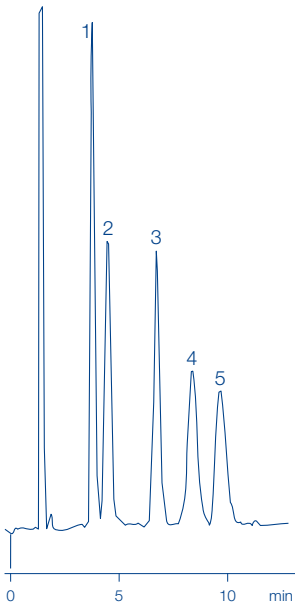
- RP separation of mono- and disaccharides

Separation of sugars

MN Appl. No. 102480

Column:	250 x 4 mm NUCLEOSIL® Carbohydrate
Eluent:	acetonitrile – water (79:21, v/v)
Flow rate:	2 mL/min
Temperature:	25 °C
Detection:	RI
Injection:	10 µL

Peaks:
1. Fructose
2. Glucose
3. Saccharose
4. Maltose
5. Lactose



Eluent in column acetonitrile – water (79:21, v/v)

ID		Length → 250 mm	EC guard columns*
NUCLEOSIL® Carbohydrate			
Analytical EC columns			
	4 mm	720905.40	721170.30

* EC 4/3 guard columns for EC columns with 4 mm ID require the Column Protection System guard column holder (REF 718966, see page 259). Columns and guard columns in packs of 1.

NUCLEOGEL® SUGAR 810 separation of sugars · USP L17 (H^+ form) · USP L19 (Ca^{2+} form)

Technical data

- Sulfonated polystyrene - divinylbenzene resins in different ionic forms; due to a different selectivity pattern compared to NUCLEOGEL® SUGAR columns, the range of application is considerably enlarged
- Separation mechanism: ion exclusion, ion exchange, size exclusion, ligand exchange, NP and RP chromatography

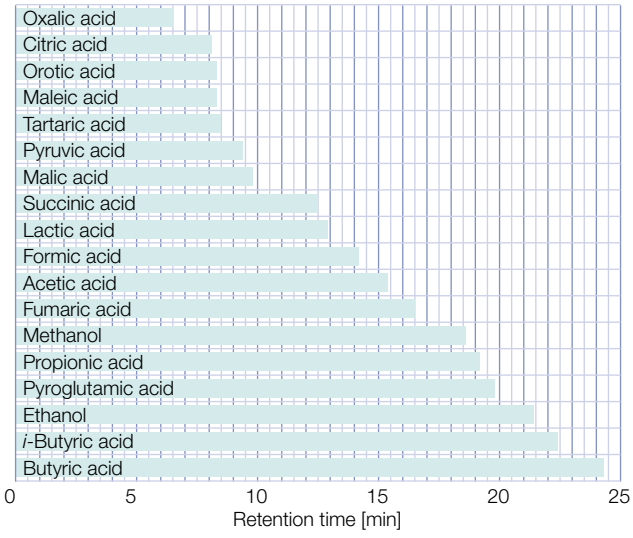
Recommended application

- H+ form:
  Separation of sugars, sugar alcohols and organic acids; eluent in column 5 mmol/L H_2SO_4
- Ca^{2+} form:
  Separation of mono-, di- and oligosaccharides; eluent in column water

Organic acids and alcohols

MN Appl. No. 113870

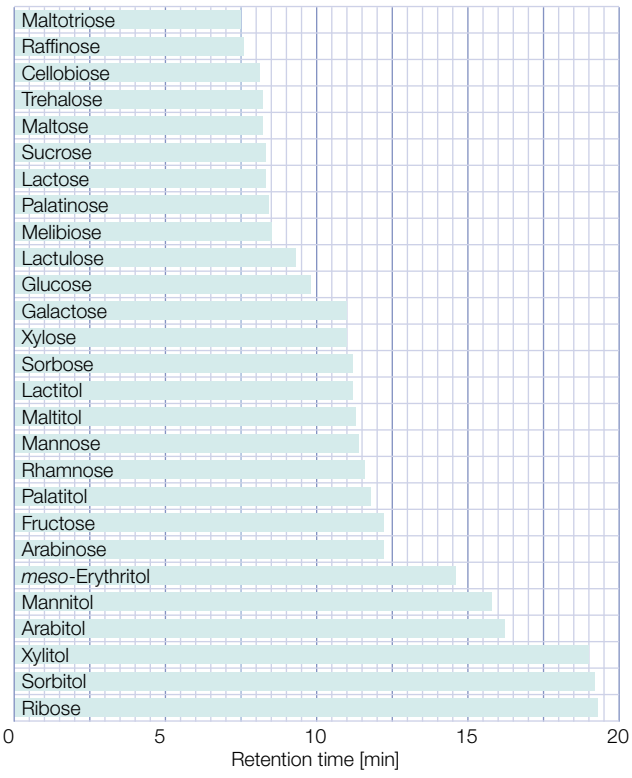
Column:	300 x 7.8 mm NUCLEOGEL® SUGAR 810 H
Eluent:	5 mmol/L H_2SO_4
Flow rate:	0.6 mL/min
Temperature:	35 °C
Detection:	RI
Injection:	5 µL



Sugars and sugar alcohols

MN Appl. No. 114160

Column:	300 x 7.8 mm NUCLEOGEL® SUGAR 810 Ca
Eluent:	water
Flow rate:	0.6 mL/min
Temperature:	85 °C
Detection:	RI



ID	Length → 300 mm	Guard columns*
NUCLEOGEL® SUGAR 810 H; eluent in column 5 mmol/L H_2SO_4		
Analytical Valco type columns		
7.8 mm	719574	719575
NUCLEOGEL® SUGAR 810 Ca; eluent in column water		
Analytical Valco type columns		
7.8 mm	719570	719571

*NUCLEOGEL® SUGAR 810 guard columns measure 30 × 4 mm and require the CC column holder 30 mm (REF 721823)
Columns are in packs of 1, guard columns in packs of 2.

HPLC columns for sugar analyses

NUCLEOGEL® ION 300 OA / SUGAR

separation of sugars · USP L17 (H^+ form) · USP L19 (Ca^{2+} form) · USP L34 (Pb^{2+} form) · USP L58 (Na^+ form)

Technical data

- Sulfonated spherical PS/DVB resins in different ionic forms; mean particle size 10 µm, pore size 100 Å
- Separation mechanism includes steric exclusion, ligand exchange and partition effects, ligand exchange being the predominant force, since the hydrated metal ions form strong interactions with the hydroxyl groups of the sample molecules. The intensity of these interactions decreases in the sequence Pb > Ca > Na
- Recommended operating temperatures: 60 – 95 °C; maximum pressure 70 bar

Recommended application

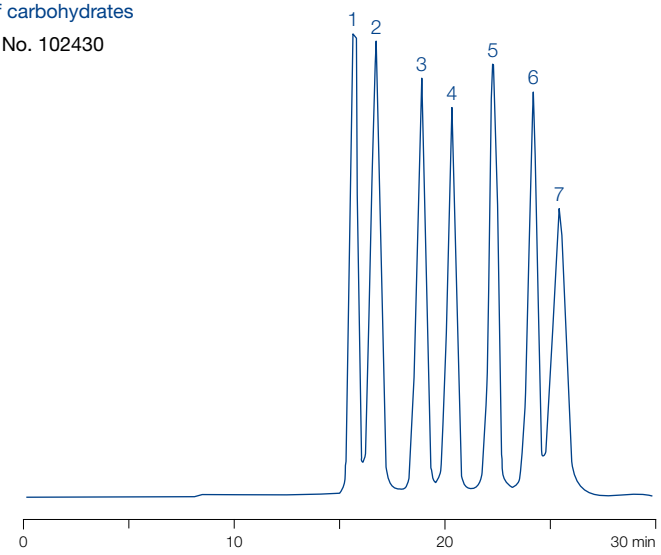
- NUCLEOGEL® ION 300 OA: H^+ form for separation of sugars, alcohols and organic acids
- NUCLEOGEL® SUGAR: Ca^{2+} form: separation of mono- and oligosaccharides, sugar alcohols
- Pb^{2+} form: separation of mono- and disaccharides from food and biological samples
- Na^+ form: separation of oligosaccharides from starch hydrolysates and food

Separation of carbohydrates

MN Appl. No. 102430

Column:	300 x 7.8 mm NUCLEOGEL® SUGAR Pb
Eluent:	deionized water
Flow rate:	0.4 mL/min
Temperature:	80 °C
Detection:	RI

Peaks:
1. Sucrose
2. Maltose
3. Glucose
4. Xylose
5. Galactose
6. Arabinose
7. Mannose



ID	Length → 300 mm	Guard columns*
NUCLEOGEL® ION 300 OA; eluent in column 5 mmol/L H_2SO_4 5 mmol/L H2SO4		
Analytical Valco type columns		
7.8 mm	719501	719537
NUCLEOGEL® SUGAR Ca; eluent in column water + 0.02 % azide		
Analytical Valco type columns		
6.5 mm	719531	719535
NUCLEOGEL® SUGAR Pb; eluent in column water + 0.02 % azide		
Analytical Valco type columns		
7.8 mm	719530	719534
NUCLEOGEL® SUGAR Na; eluent in column water + 0.02 % azide		
Analytical Valco type columns		
7.8 mm	719532	719536

Valco Type guard columns measure 21 × 4 mm and require the guard column holder C, REF 719538, see page 258.
Columns in packs of 1, guard columns in packs of 2.

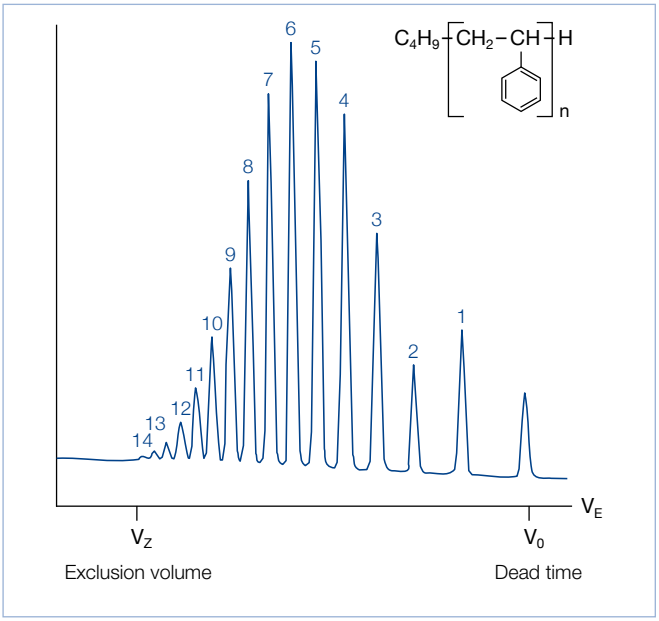
Columns for gel permeation chromatography

NUCLEOGEL® GPC for GPC of water-insoluble substances

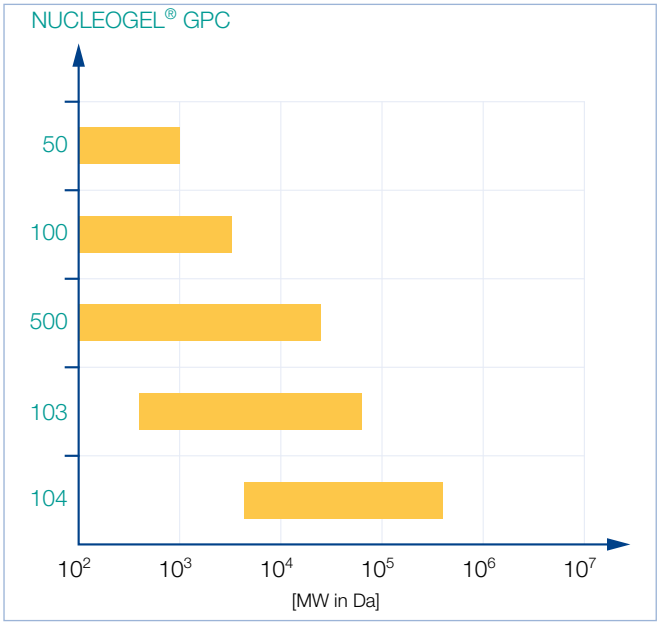
Technical data

- Highly crosslinked macroporous, spherical polystyrene – divinylbenzene polymer matrix with good mechanical stability

Chromatogram of styrene oligomers



Working ranges for polystyrene



Eluent in column toluene

	Phase	Exclusion limit [kDalton]	Application	Column 300 × 7.7 mm
5 µm particle size				
Analytical Valco type columns				
	NUCLEOGEL® GPC 50	2	low molecular weight organics	719402
	NUCLEOGEL® GPC 100	4	oligomers, oils	719403
	NUCLEOGEL® GPC 500	25	low molecular weight polymers	719404
	NUCLEOGEL® GPC 103	60	low molecular weight polymers	719405
	NUCLEOGEL® GPC 104	500	polymers up to 500 kDa	719406
			guard columns 50 × 7.7 mm	719409
10 µm particle size				
Analytical Valco type columns				
	NUCLEOGEL® GPC 50	2	low molecular weight organics	719410
	NUCLEOGEL® GPC 100	4	oligomers, oils	719411
	NUCLEOGEL® GPC 500	25	low molecular weight polymers	719412
	NUCLEOGEL® GPC 103	60	low molecular weight polymers	719413
	NUCLEOGEL® GPC 104	500	polymers up to 500 kDa	719414
			guard columns 50 × 7.7 mm	719418

Columns and guard columns in packs of 1.

MN column systems

EC standard columns for analytical HPLC / UHPLC

- Analytical column system manufactured from stainless steel M8 outer threads on both ends combination of sealing element and very fine-meshed stainless steel screen, PTFE ring and fitting adaptor column heads SW 12, with inner threads M8 × 0.75 and UNF 10 – 32 (= 1/16″ connection)
- EC column hardware guarantees pressure stability of 1200 bar - hereby EC columns are suitable for UHPLC applications (ultra fast HPLC) and all modern HPLC systems.
- As screw-on guard column system we recommend the Column Protection System used with EC guard column cartridges with 4 mm length.
- EC guard columns supplied with NUCLEODUR®, NUCLEOSIL® spherical silicas and NUCLEOSHELL® spherical core shell silica particles

Available standard dimensions of EC columns

ID	Length → 20 mm	30 mm	50 mm	75 mm	100 mm	125 mm	150 mm	200 mm	250 mm	300 mm
2 mm	+	+	+	+	+	+	+	+	+	+
3 mm	+	+	+	+	+	+	+	+	+	+
4 mm	+	+	+	+	+	+	+	+	+	+
4.6 mm	+	+	+	+	+	+	+	+	+	+
Please ask for availability of certain phases.										

Note: NUCLEODUR® and NUCLEOSHELL® column head must not be removed!

Guard columns for EC columns

EC column with ID	EC guard column*
2 mm	4/2
3 mm	4/3
3 mm	4/3
3 mm	4/3
Packs of 3 cartridges	
* Information about the Column Protection System on page 259.	

For preparative applications MN offers the so-called VarioPrep® hardware system, which is described from page 260 on.

Valco type columns

- Analytical column system manufactured from stainless steel
- Available inner diameters: 4.6 mm ID (1/4“ OD) and 7.7 mm (3/8“ OD)
- Mainly used for NUCLEOGEN® and NUCLEOGEL® (see page 231)

Description	Pack of	REF
Accessories for Valco type columns		
Guard column holder B for VA columns 5 × 3 mm	1	719539
Guard column holder C for VA guard columns 21 × 4 mm	1	719538

Column Protection System

Innovative and universal guard column holder system

- Suitable for all analytical HPLC columns with 1/16” fittings
- Cartridges filled with special NUCLEODUR®, NUCLEOSIL® and NUCLEOSHELL® HPLC adsorbents
- Ideal protection for your analytical main column → significant increase in column lifetime
- Minimized dead volume → suitable also for ultra-fast HPLC
- Special ferrules → pressure stability up to 1300 bar (18,850 psi)
- Visual contamination check → in-time changing of the guard column
- Suitable guard columns with 4 mm length, 2 mm ID (for main columns with 2 mm ID); 3 mm ID (for main columns with 3, 4 and 4.6 mm), respectively
- UNIVERSAL RP guard columns suitable for all HPLC columns under RP conditions

Content of the Column Protection System

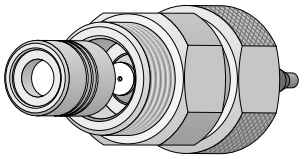
Description	Pack of	REF
Guard column holder	1	
Capillaries (0.12 mm ID)	2	
Ferrules	3	718966
Wrenches	2	
Manual	1	

Description	Pack of	REF
Replacement parts for the Column Protection System		
Special ferrules made of PEEK	5	718967
Replacement connector including O-ring	1	718968
Stainless steel capillaries 0.12 mm ID, nuts and metal ferrules	3	718969
Stainless steel capillaries 0.18 mm ID (for higher flow rates), nuts and metal ferrules	3	718971
Wrench (size 12 and 14 mm)	1	718970
EC 4/2 UNIVERSAL RP guard column (for main columns with 2 mm ID)	3	728777.20
EC 4/2 UNIVERSAL RP guard column (for main columns with 2 mm ID), value pack	9	728778.20
EC 4/3 UNIVERSAL RP guard column (for main columns with 3, 4 and 4.6 mm ID)	3	728777.30
EC 4/3 UNIVERSAL RP guard column (for main columns with 3, 4 and 4.6 mm ID), value pack	9	728778.30

Visual contamination check

The cartridge is fitted with a special filter membrane:

- If this silver membrane is contaminated (bright or dark discoloration), it is advisable to replace the cartridge.
- If the contaminants are colorless, replace the cartridge if the pressure rises or the chromatographic performance decreases.

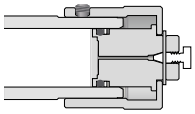


MN column systems

VarioPrep (VP) columns for preparative HPLC

- Column system for preparative HPLC, manufactured from stainless steel with two adjustable end fittings, suitable for frequent use of back-flushing techniques
- Allows compensation of a dead volume, which could occur at the column inlet after some time of operation, without need for opening the column
- Can be packed with all NUCLEODUR® and NUCLEOSIL® spherical silicas

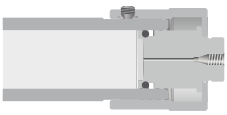
Available standard dimensions of VarioPrep columns with axially adjustable end fittings

End fitting design	ID	Length → 10* mm	15* mm	Length → 50 mm	75 mm	100 mm	125 mm	150 mm	250 mm	500 mm
	8	+		+		+	+	+	+	
	10			+		+	+	+	+	
	16	+		+		+	+	+	+	
	21			+	+	+	+	+	+	
	32		+			+		+	+	
	40			+		+	+	+	+	+
	50		+			+		+	+	
	80								+	+

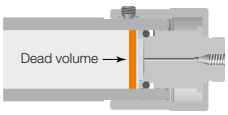
* 10 × 8, 10 × 16, 15 × 32 and 15 × 50 mm ID columns are used as guard columns and require the respective holders, see page 261.

The VarioPrep principle

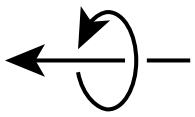
1



2

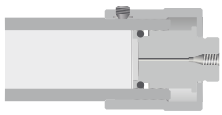


3



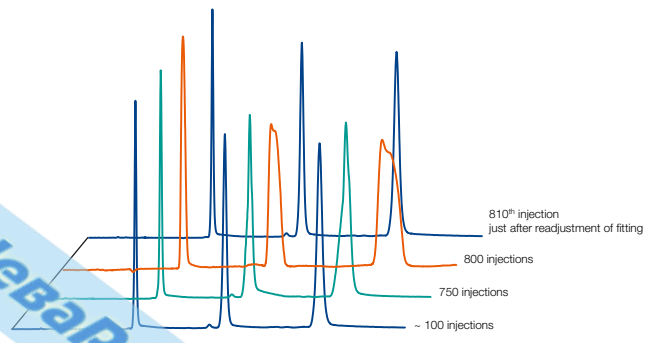
Readjustment of fitting

4



VarioPrep columns are produced with highest packing quality and bed density (1). Due to intensive chemical and/or mechanical exposure of the column adsorbent, shrinking of the column bed can occur (2; orange gap). in this even unlikely case readjustment of the VarioPrep column fitting (3; turning the nut at the column inlet clockwise) will eliminate the emerged dead volume (4). The performance of the VarioPrep column is completely reconstituted and column lifetime is significantly extended.

Column reconstitution



Reconstitution of VarioPrep column performance

- Slight peak broadening and deformation after 800 injections under strongly demanding conditions (pH 11; 50 °C; sample in DMSO)
- Readjustment of the column fitting restores column performance and prolongs column lifetime noticeably.

The improved guard column system for (semi-) preparative HPLC

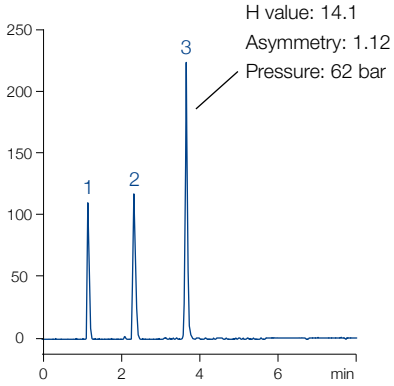
① VP 15/32 for 32 and 40 mm ID columns
② VP 10/16 for 16 and 21 mm ID columns
③ VP 10/8 for 8 and 10 mm ID columns
④ VP 15/50 for ≥ 50 mm ID columns

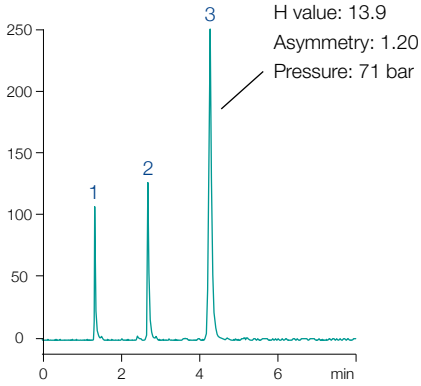
- Easy handling and cartridge exchange
- Robust hardware
- Free rotary plunger fittings – low O-ring abrasion
- Cost-efficient cartridges
- Minimally invasive / no disturbance of the separation efficiency of main column
- Low back pressure
- Designed for pressures up to 400 bar

Column performance without and with guard column

Columns: 125 x 16 mm NUCLEODUR® C_{18} HTec, 5 µm
125 x 16 mm NUCLEODUR® C_{18} HTec, 5 µm + 10 x 16 mm NUCLEODUR® C_{18} HTec guard column
Eluent: acetonitrile – water (80:20, v/v)
Flow rate: 16 mL/min
Temperature: 22 °C

Peaks:
1. Phenol
2. Naphthalene
3. Anthracene





Using VarioPrep guard columns provides ideal protection of your main column – symmetry, pressure and retention stay almost constant.

Technical data

1/16″ thread, free rotary plunger fittings, low O-ring abrasion, stainless steel

Guard cartridge	Holder REF	Holder ID	Recommended for column ID	Preferred capillary ID	Typical flow rate
VP 10/8	718251	8 mm	8 and 10 mm ID	0.17 and 0.25 mm	1 – 12 mL/min
VP 10/16	718256	16 mm	16 and 21 mm ID	0.17, 0.25 and 0.5 mm	2 – 32 mL/min
VP 15/32	718253	32 mm	32 and 40 mm ID	0.25, 0.5 and 1.0 mm	5 – 150 mL/min
VP 15/50	718255	50 mm	≥ 50 mm ID	0.5 and 1.0 mm	20 – 250 mL/min

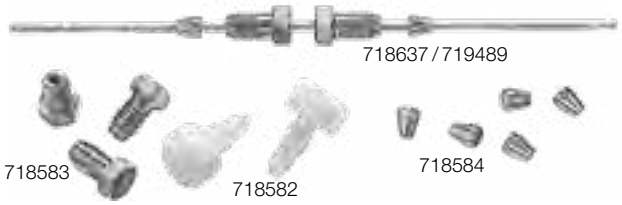
Guard column holders for VarioPrep columns

VP Guard columns for VarioPrep columns with ID →				Pack of	Replacement O-ring	Holder	
8, 10 mm	16, 21 mm	32, 40 mm	≥ 50 mm	guard columns	(pack of 2)	ID	REF
VP 10/8				2	718975	8 mm	718251
VP	10/16			2	718976	16 mm	718256
VP		15/32		1	718977	32 mm	718253
VP			15/50	1	718978	50 mm	718255

For REF numbers of individual VP guard column cartridges see respective NUCLEODUR® and NUCLEOSIL® phases.

Accessories

Accessories for stainless steel HPLC columns



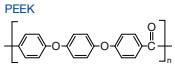
- Stainless steel columns are most frequently used in HPLC.
- The material is corrosion resistant, pressure stable and easy to work mechanically.

Description	Pack of	REF
Capillary accessories		
1/16″ column end caps (plastic)	4	718582
1/16″ nut for connecting 1/16″ capillaries	5	718583
1/16″ ferrule	5	718584
Capillary unions		
Typ 1: 100 mm x 1/16″ x 0.25 mm	1	718637
Typ 2: 100 mm x 1/16″ x 0.12 mm	1	719489
Cutter for 1/16″ capillary tubing	1	706290

For accessories and replacement parts for EC columns see page 259, for accessories and replacement parts for VarioPrep columns see page 261.

SPE accessories for sample preparation, like e. g., CHROMABOND® vacuum manifolds can be found on page 66.

PEEK accessories



- PEEK (= polyether ether ketone) is a high performance polymer belonging to the group of polyarylether ketones (PAEK), which meets all requirements of HPLC columns with respect to chemical resistance and mechanical stability. In some fields of application in HPLC like, e. g., in ion chromatography and chromatography of biopolymers, PEEK fulfills the requirements for a nonmetallic material.
- All fittings can be tightened by hand.

Description	Pack of	REF	
PEEK fittings			
1/16″ PEEK fingertight fitting, 1-part combination nut + ferrule	1	718770	
1/16″ PEEK fingertight Nut	1	718771	
1/16″ PEEK ferrule for REF 718771	1	718772	
1/16″ PEEK double ferrule	1	718775	
1/16″ PEEK union, both sides inner threads, equipped with 2 fingertight nuts and double ferrules	1	718766	
1/16″ PEEK union, both sides inner threads, however without nuts and without ferrules	1	718767	
1/16″ PEEK union, both sides outer threads	1	718768	

AD	ID [mm]	Length	Pack of	REF
PEEK standard capillaries				
1/16″	0.13	1 m	1	718765
1/16″	0.17	1 m	1	718760
1/16″	0.25	1 m	1	718761
1/16″	0.5	1 m	1	718762
1/16″	0.75	1 m	1	718763

Description	Pack of	REF	
Tools for PEEK capillaries			
Guillotine cutter for PEEK and PTFE capillaries	1	718769	
Cut-Cut cutter for different capillary outer diameters	1	718755	

NUCLEODUR® high purity silica for HPLC

Basics of preparative HPLC

In principal for preparative HPLC the same rules apply than for analytic HPLC. However both differ significantly in their aim. The aim of analytic HPLC is a preferably complete separation of the single components of a mixture with subsequent peak identification. In contrast the goal of preparative HPLC is isolation of the desired product in defined purity, maximum amount while having a cost effective method of operating.

Demand of a preparative separation

- Throughput
- Purity
- Yield

Upscaling table for current MN column dimensions

ID x Length [mm]	4 × 250	8 × 250	10 × 250	16 × 250	21 × 250	32 × 250	40 × 250	50 × 250	80 × 250
Linear scale-up factor	1	4	6.25	16	27.6	64	100	156.3	400
Typical amount of sample* [mg]	0.02 – 2	0.08 – 8	0.13 – 13	0.3 – 35	0.6 – 60	1.3 – 130	2 – 210	3 – 350	10 – 850
Typical flow rate [mL/min]	0.5 – 1.5	2 – 6	3 – 9	8 – 24	14 – 40	32 – 96	50 – 150	80 – 250	200 – 600

* based on RP material; the herein stated maximum amounts of sample are dependent on the separation problem and the sample. In some cases half the maximum amount of sample can already lead to a drastic overload of the column, in other cases the maximum amount of sample still leads to an acceptable separation.

NUCLEODUR® bulk packings

- Fully spherical high purity silica
- Pore size 110 Å; pore volume 0.9 mL/g; surface (BET) 340 m^2/g; density 0.47 g/mL; pressure stable up to 600 bar
- Bigger particles for preparative application

Phase	Endcapped	Carbon content	Particle size	Pack of 100 g
NUCLEODUR® C_{18} HTec premium octadecyl phase (see page 178)				
NUCLEODUR® C_{18} HTec, 7 µm	yes	18 % C	7 µm	713831.0100
NUCLEODUR® C_{18} HTec, 10 µm	yes	18 % C	10 µm	713832.0100
NUCLEODUR® C_{18} ec standard octadecyl phase (see page 181)				
NUCLEODUR® 100-10 C_{18} ec	yes	17.5 % C	10 µm	713611.0100
NUCLEODUR® 100-12 C_{18} ec	yes	17.5 % C	12 µm	713618.0100
NUCLEODUR® 100-16 C_{18} ec	yes	17.5 % C	16 µm	713621.0100
NUCLEODUR® 100-20 C_{18} ec	yes	17.5 % C	20 µm	713601.0100
NUCLEODUR® 100-30 C_{18} ec	yes	17.5 % C	30 µm	713631.0100
NUCLEODUR® 100-50 C_{18} ec	yes	17.5 % C	50 µm	713550.0100
Unmodified NUCLEODUR® SiOH silica (see page 190)				
NUCLEODUR® 100-10			10 µm	713610.0100
NUCLEODUR® 100-12			12 µm	713615.0100
NUCLEODUR® 100-16			16 µm	713620.0100
NUCLEODUR® 100-20			20 µm	713600.0100
NUCLEODUR® 100-30			30 µm	713630.0100
NUCLEODUR® 100-50			50 µm	713551.0100

POLYGOSIL® bulk packings

- Irregular silica for analytical applications
- pH stability 2 – 8

Physical properties of unmodified POLYGOSIL® materials

Phase	Pore size	Pore volume	Surface (BET)	Density	Pressure stability
POLYGOSIL® 60	60 Å	0.75 mL/g	350 m^2/g	0.45 g/mL	600 bar
POLYGOSIL® 100	100 Å	1 mL/g	280 m^2/g	0.35 g/mL	400 bar
POLYGOSIL® 300	300 Å	0.8 mL/g	100 m^2/g	0.45 g/mL	400 bar
POLYGOSIL® 1000	1000 Å	0.8 mL/g	25 m^2/g	0.45 g/mL	300 bar
Modification of POLYGOSIL® follows the same processes as for NUCLEOSIL® silica.					

Phase	Endcapped	Carbon content	Pore size	Particle size	Pack of 10 g	Pack of 100 g
Octadecyl phases – $(CH_2)_{17}$ – CH_3						
POLYGOSIL® 60-5 C_{18}	yes	12 % C	60 Å	5 µm	711330.10	711330.100
POLYGOSIL® 60-7 C_{18}	yes	12 % C	60 Å	7 µm	711340.10	711340.100
POLYGOSIL® 60-10 C_{18}	yes	12 % C	60 Å	10 µm	711350.10	711350.100
POLYGOSIL® 100-5 C_{18}	yes	14 % C	100 Å	5 µm	711560.10	711560.100
POLYGOSIL® 100-7 C_{18}	yes	14 % C	100 Å	7 µm	711570.10	711570.100
POLYGOSIL® 100-10 C_{18}	yes	14 % C	100 Å	10 µm	711580.10	711580.100
POLYGOSIL® 300-7 C_{18}	yes	4 % C	300 Å	7 µm	711710.10	711710.100
POLYGOSIL® 1000-7 C_{18}	yes	~ 1 % C	1000 Å	7 µm	711992.10	711992.100
Octyl phases – $(CH_2)_7$ – CH_3						
POLYGOSIL® 60-5 C_8	no	7 % C	60 Å	5 µm	711300.10	711300.100
POLYGOSIL® 60-7 C_8	no	7 % C	60 Å	7 µm	711310.10	711310.100
POLYGOSIL® 60-10 C_8	no	7 % C	60 Å	10 µm	711320.10	711320.100
Butyl phases – $(CH_2)_3$ – CH_3						
POLYGOSIL® 300-7 C_4	yes	~ 1 % C	300 Å	7 µm	711680.10	711680.100
POLYGOSIL® 1000-7 C_4	yes	< 1 % C	1000 Å	7 µm	711991.10	711991.100
Cyano phases (nitrile) – $(CH_2)_3$ – CN						
POLYGOSIL® 60-5 CN		~ 5 % C	60 Å	5 µm	711380.10	711380.100
POLYGOSIL® 60-10 CN		~ 5 % C	60 Å	10 µm	711390.10	711390.100
Amino phases – $(CH_2)_3$ – NH_2						
POLYGOSIL® 60-5 NH_2		~ 3 % C	60 Å	5 µm	711360.10	711360.100
POLYGOSIL® 60-10 NH_2		~ 3 % C	60 Å	10 µm	711370.10	711370.100
Dimethylamino phases – $(CH_2)_3$ – $N(CH_3)_2$						
POLYGOSIL® 60-5 $N(CH_3)_2$		~ 3.5 % C	60 Å	5 µm	711420.10	711420.100
POLYGOSIL® 60-10 $N(CH_3)_2$		~ 3.5 % C	60 Å	10 µm	711430.10	711430.100
Unmodified silica; SiOH						
POLYGOSIL® 60-5			60 Å	5 µm	711010.10	711010.100
POLYGOSIL® 60-7			60 Å	7 µm	711280.10	711280.100
POLYGOSIL® 60-10			60 Å	10 µm	711020.10	711020.100
POLYGOSIL® 100-5			100 Å	5 µm	711510.10	711510.100
POLYGOSIL® 100-7			100 Å	7 µm	711520.10	711520.100
POLYGOSIL® 100-10			100 Å	10 µm	711530.10	711530.100
POLYGOSIL® 300-7			300 Å	7 µm	711600.10	711600.100
POLYGOSIL® 1000-7			1000 Å	7 µm	711890.10	711890.100

POLYGOPREP irregular silica for HPLC

POLYGOPREP bulk packings

- Irregular silica for preparative applications
- pH stability 2 – 8

Physical properties of unmodified POLYGOPREP materials

Phase	Pore size	Pore volume	Surface (BET)	Density	Pressure stability
POLYGOPREP 60	60 Å	0.75 mL/g	350 m^2/g	0.45 g/mL	600 bar
POLYGOPREP 100	100 Å	1 mL/g	280 m^2/g	0.35 g/mL	400 bar
POLYGOPREP 300	300 Å	0.8 mL/g	100 m^2/g	0.45 g/mL	400 bar
POLYGOPREP 1000	1000 Å	0.8 mL/g	35 m^2/g	0.45 g/mL	300 bar

Modification of POLYGOPREP follows the same processes as for NUCLEOSIL® silica.

Phase	Endcapped	Carbon content	Pore size	Particle size	Pack of 100 g	Pack of 1 kg
Octadecyl phases – $(CH_2)_{17}$ – CH_3						
POLYGOPREP 60-12 C_{18}	no*	12 % C	60 Å	10 – 15 µm	711009.100	711009.1000
POLYGOPREP 60-20 C_{18}	no*	12 % C	60 Å	15 – 25 µm	711031.100	711031.1000
POLYGOPREP 60-30 C_{18}	no*	12 % C	60 Å	25 – 40 µm	711480.100	711480.1000
POLYGOPREP 60-50 C_{18}	no*	12 % C	60 Å	40 – 63 µm	711500.100	711500.1000
POLYGOPREP 60-80 C_{18}	no*	12 % C	60 Å	63 – 100 µm	711011.100	711011.1000
POLYGOPREP 60-130 C_{18}	no*	12 % C	60 Å	63 – 200 µm	711590.100	711590.1000
POLYGOPREP 100-12 C_{18}	no*	14 % C	100 Å	10 – 15 µm	711018.100	711018.1000
POLYGOPREP 100-20 C_{18}	no*	14 % C	100 Å	15 – 25 µm	711019.100	711019.1000
POLYGOPREP 100-30 C_{18}	no*	14 % C	100 Å	25 – 40 µm	711032.100	711032.1000
POLYGOPREP 100-50 C_{18}	no*	14 % C	100 Å	40 – 63 µm	711021.100	711021.1000
POLYGOPREP 300-12 C_{18}	yes	4 % C	300 Å	10 – 15 µm	711024.100	711024.1000
POLYGOPREP 300-20 C_{18}	yes	4 % C	300 Å	15 – 25 µm	711025.100	711025.1000
POLYGOPREP 300-30 C_{18}	yes	4 % C	300 Å	25 – 40 µm	711720.100	711720.1000
POLYGOPREP 300-50 C_{18}	yes	4 % C	300 Å	40 – 63 µm	711730.100	711730.1000
POLYGOPREP 1000-30 C_{18}	yes	~ 1 % C	1000 Å	25 – 40 µm	711028.100	711028.1000
POLYGOPREP 1000-50 C_{18}	yes	~ 1 % C	1000 Å	40 – 63 µm	711029.100	711029.1000
Octyl phases – $(CH_2)_7$ – CH_3						
POLYGOPREP 60-12 C_8	no*	7 % C	60 Å	10 – 15 µm	711007.100	711007.1000
POLYGOPREP 60-20 C_8	no*	7 % C	60 Å	15 – 25 µm	711008.100	711008.1000
POLYGOPREP 60-30 C_8	no*	7 % C	60 Å	25 – 40 µm	711470.100	711470.1000
POLYGOPREP 60-50 C_8	no*	7 % C	60 Å	40 – 63 µm	711490.100	711490.1000
* On request, these POLYGOPREP RP phases can be endcapped at surcharge.						
Butyl phases – $(CH_2)_3$ – CH_3						
POLYGOPREP 300-12 C_4	yes	~ 1 % C	300 Å	10 – 15 µm	711022.100	711022.1000
POLYGOPREP 300-20 C_4	yes	~ 1 % C	300 Å	15 – 25 µm	711023.100	711023.1000
POLYGOPREP 300-30 C_4	yes	~ 1 % C	300 Å	25 – 40 µm	711690.100	711690.1000
POLYGOPREP 300-50 C_4	yes	~ 1 % C	300 Å	40 – 63 µm	711700.100	711700.1000
POLYGOPREP 1000-30 C_4	yes	< 1 % C	1000 Å	25 – 40 µm	711026.100	711026.1000
POLYGOPREP 1000-50 C_4	yes	< 1 % C	1000 Å	40 – 63 µm	711027.100	711027.1000
Cyano phases (nitrile) – $(CH_2)_3$ – CN						
POLYGOPREP 60-12 CN		~ 4.5 % C	60 Å	10 – 15 µm	711015.100	711015.1000
POLYGOPREP 60-20 CN		~ 4.5 % C	60 Å	15 – 25 µm	711016.100	711016.1000
POLYGOPREP 60-30 CN		~ 4.5 % C	60 Å	25 – 40 µm	711017.100	711017.1000
Amino phases – $(CH_2)_3$ – NH_2						
POLYGOPREP 60-12 NH_2		~ 3 % C	60 Å	10 – 15 µm	711012.100	711012.1000
POLYGOPREP 60-20 NH_2		~ 3 % C	60 Å	15 – 25 µm	711013.100	711013.1000
POLYGOPREP 60-30 NH_2		~ 3 % C	60 Å	25 – 40 µm	711014.100	711014.1000

POLYGOPREP irregular silica for HPLC

Phase	Pore size	Particle size	Pack of 100 g	Pack of 1 kg
Unmodified POLYGOPREP silica; SiOH				
POLYGOPREP 60-12	60 Å	10 – 15 µm		711001.1000
POLYGOPREP 60-20	60 Å	15 – 25 µm		711240.1000
POLYGOPREP 60-30	60 Å	25 – 40 µm		711250.1000
POLYGOPREP 60-50	60 Å	40 – 63 µm		711260.1000
POLYGOPREP 60-80	60 Å	63 – 100 µm		711270.1000
POLYGOPREP 60-130	60 Å	63 – 200 µm		711037.1000
POLYGOPREP 100-12	100 Å	10 – 15 µm		711002.1000
POLYGOPREP 100-20	100 Å	15 – 25 µm		711003.1000
POLYGOPREP 100-30	100 Å	25 – 40 µm		711540.1000
POLYGOPREP 100-50	100 Å	40 – 63 µm		711550.1000
POLYGOPREP 100-80	100 Å	63 – 100 µm		711033.1000
POLYGOPREP 100-130	100 Å	63 – 200 µm		711034.1000
POLYGOPREP 300-12	300 Å	10 – 15 µm	711004.100	711004.1000
POLYGOPREP 300-20	300 Å	15 – 25 µm		711610.1000
POLYGOPREP 300-30	300 Å	25 – 40 µm	711620.100	711620.1000
POLYGOPREP 300-50	300 Å	40 – 63 µm	711630.100	711630.1000
POLYGOPREP 1000-12	1000 Å	10 – 15 µm	711035.100	711035.1000
POLYGOPREP 1000-20	1000 Å	15 – 25 µm		711036.1000
POLYGOPREP 1000-30	1000 Å	25 – 40 µm	711005.100	711005.1000
POLYGOPREP 1000-50	1000 Å	40 – 63 µm	711006.100	711006.1000

Adsorbents for column chromatography

Silica adsorbents for low pressure column chromatography

- Silica 60; pore size ~ 60 Å; pore volume ~ 0.75 mL/g; spec. surface BET ~ 500 m^2/g highly porous, amorphous silicic acid in the form of hard, opalescent particles, prepared by precipitation of water glass with sulfuric acid
- For higher demands on the performance of column packings we recommend our high-purity irregular POLYGOPREP silicas (see before).
- Silica FIA for the fluorescence indicator adsorption procedure for the determination of hydrocarbon groups in the testing of liquid fuels in accordance with DIN 51791 and ASTM D 1319-58T
- The FIA method determines saturated hydrocarbons, olefins and aromatic hydrocarbons of a sample chromatographically by adsorption and desorption in a column filled with FIA silica, in the presence of a fluorescent dye mixture.

Description	Particle size	1 kg	5 kg	25 kg
Silica 60, 0.015 – 0.04 mm	–	815650.1	815650.5	815650.25
Silica 60, 0.025 – 0.04 mm	–	815300.1	815300.5	815300.25
Silica 60, 0.04 – 0.063 mm	230 – 400 mesh	815380.1	815380.5	815380.25
Silica 60 M, 0.04 – 0.063 mm	230 – 400 mesh	815381.1	815381.5	815381.25
Silica 60, 0.05 – 0.1 mm	130 – 270 mesh	815390.1	815390.5	815390.25
Silica 60, 0.05 – 0.2 mm	70 – 270 mesh	815320.1	815320.5	815320.25
Silica 60, 0.063 – 0.2 mm	70 – 230 mesh	815330.1	815330.5	815330.25
Silica 60, < 0.063 mm	+230 mesh	815400.1	815400.5	815400.25
Silica 60, < 0.08 mm	+190 mesh	815310.1	815310.5	815310.25
Silica 60, 0.1 – 0.2 mm	70 – 130 mesh	815340.1	815340.5	815340.25
Silica 60, 0.2 – 0.5 mm	35 – 70 mesh	815350.1	815350.5	815350.25
Silica 60, 0.5 – 1.0 mm	18 – 35 mesh	815360.1	815360.5	815360.25
Silica FIA fine	0.071 – 0.16 mm	815410.1		
Silica FIA coarse	0.071 – 0.63 mm	815430.1		

Aluminum oxide

- Aluminum oxides produced by dehydration of different aluminum hydroxides, e. g., hydrargillite between 400 and 500 °C.
- Activity grade I, particle size 50 – 200 µm, specific surface (BET) ~ 130 m^2/g

Description	pH	1 kg	5 kg	25 kg
Aluminum oxide 90 basic	pH 9.5 ± 0.3	815010.1	815010.5	815010.25
Aluminum oxide 90 neutral	pH 7 ± 0.5	815020.1	815020.5	815020.25
Aluminum oxide 90 acidic	pH 4 ± 0.3	815030.1	815030.5	815030.25

Kieselguhr

- Naturally occurring amorphous silicic acids of fossil origin, also known as diatomaceous earth or diatomite purified for chromatographic applications
- Compared to silica, kieselguhr has a small surface of low activity → application in partition chromatography; impregnated with various substances (paraffin, silicone oil, undecane) it can be used for reversed phase chromatography
- The following grades of kieselguhr are manufactured by Johns-Manville. They are narrowly classified with homogeneous particle size distributions and high purity.
- For columns packed with kieselguhr please see CHROMABOND® XTR for liquid-liquid extraction, page 64.

Description	Rel. purification factor	Rel. flow rate	1 kg	5 kg
Filter-Cel®	100	100	815510.1	815510.5
Celite® 503	42	910	815540.1	815540.5
Celite® 535	35	1269	815550.1	815550.5
Celite® 545	32	1830	815560.1	815560.5

Florisil®

- Hard granular magnesia silica gel: MgO 15.5 ± 0.5 % · SiO_2 84.0 ± 0.5 % · Na_2SO_4 ≤ 1.0 %; 60/100 mesh
- Recommended application Sample preparation (see chapter “Solid phase extraction”, page 8)
- Clean-up of pesticide residues, separation of chlorinated pesticides, extraction of steroids, sex hormones, antibiotics, lipids etc.

Description	Particle size	1 kg	5 kg
Florisil standard 60/100 mesh	0.15/0.25 mm	815710.1	815710.5

Adsorbents for column chromatography

Polyamide

- Polyamide 6 = ε-polycaprolactam
- The separation mechanism mainly based on hydrogen bonds
- Recommended application
  Separation of phenolic compounds (e. g., isolation of natural products) carboxylic acids, aromatic nitro compounds
- For SPE columns packed with polyamide see CHROMABOND® PA page 43.

Description	Particle size	1 kg	5 kg
Polyamide SC 6, < 0.07 mm	< 0,07 mm	815610.1	815610.5
Polyamide SC 6, 0.05 – 0.16 mm	0.05 – 0.16 mm	815620.1	815620.5
Polyamide SC 6, 0.10 – 0.30 mm	0.10 – 0.30 mm	815600.1	815600.5

Unmodified cellulose

- Cellulose MN 100:
  native fibrous cellulose, standard grade average degree of polymerization 620 – 680, fiber length (85 %) 20 – 100 µm, specific surface acc. to Blaine ~ 6,500 cm^2/g; residue on ignition at 850 °C < 10,000 ppm, < 20 ppm Fe, < 5 ppm Cu, < 7 ppm P, CH_2Cl_2 extract < 0.20 %
- Cellulose MN 2100:
  native fibrous cellulose, purified grade (washed with different eluents) average degree of polymerization 620 – 680, fiber length (85 %) 20 – 75 µm, specific surface acc. to Blaine ~ 5,500 cm^2/g residue on ignition at 850 °C < 1,000 ppm, < 2 ppm Fe, < 1 ppm Cu, < 2 ppm P, CH_2Cl_2 extract < 0.15 %
- Grade MN 2100ff is a defatted cellulose MN 2100 with a CH_2Cl_2 extract < 0.02 %

Description	1 kg	5 kg	25 kg
Cellulose MN 100	815050.1	815050.5	815050.25
Cellulose MN 2100	815060.1	815060.5	815060.25
Cellulose MN 2100ff (Cellulose MN 2100 defatted)	815070.1		

MACHEREY-NAGEL
optimal autosampler vials for your sample

Vials and closures

For reliable and reproducible analysis the correct storage of sample solutions is important. MACHEREY-NAGEL offers diverse vials and suitable closures.

Our product range includes

- Different vial types from N 8 to N 24
  - Crimp neck
  - Screw neck
  - Snap ring
- Clear glass, amber glass and polypropylene vials, with or without scale and label
- Diverse inserts for small sample volumes
- Variety of closures and septa of different material
- Suitable accessories like crimping tools and vial containers
- Compatibility with different autosamplers from page 136 onwards

Our broad range of vials and closures can be found from page 102 onwards.

Also use our VialFinder on *www.mn-net.com/VialFinder*

Thin layer chromatography

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Glass plates

ALUGRAM® Xtra aluminum sheets
ALUGRAM® aluminum sheets

POLYGRAM® polyester sheets

Basics

Thin layer chromatography (TLC) and high performance thin layer chromatography (HPTLC), also called planar chromatography, are, like all chromatographic techniques, based on a multistage distribution process involving

- Suitable adsorbents (the stationary phase) coated as a thin layer onto a suitable support (e.g., glass plate, polyester or aluminum sheet; also see page 280)
- Solvents or solvent mixtures (the mobile phase or eluent)
- Sample molecules

The principle of TLC is known for more than 100 years [11]. The real break-through as an analytical method, however, came about 50 years ago as a consequence of the pioneering work of Egon Stahl [12].

Today TLC has gained increasing importance as an analytical separation technique, which is probably due to effects of instrumentation and automation [13]. At the same time the applicability of thin layer chromatography was enhanced by development of new adsorbents and supports.

Today MACHEREY-NAGEL offers a versatile range of ready-to-use layers, which are the result of 50 years of continuous research and development.

Features of modern TLC / HPTLC

The success of thin layer chromatography as a highly efficient microanalytical separation method is based on a large number of advantageous properties:

- High sample throughput in a short time
- Suitable for screening tests
- Pilot procedure for HPLC and Flash chromatography
- After separation the analytical information can be stored for a longer period of time (the TLC ready-to-use layer acts as storage medium for data)
- Separated substances can be subjected to subsequent analytical procedures (e.g., IR, MS) at a later date
- Rapid and cost-efficient optimization of the separation due to easy change of mobile and stationary phase

Principle steps of a TLC separation

Sample preparation

For separation the sample must meet several requirements to obtain good results. Since the TLC plate is a disposable product, sample preparation in general is not as demanding as for other chromatographic methods. However, eventually several steps for sample pretreatment may be necessary. These include sampling, mechanical crushing, extraction steps, filtration and sometimes enrichment of interesting components or clean-up, i.e. removal of undesired impurities.

Our TLC micro-sets introduce some simple methods of sample pretreatment. The dyes or dye mixtures of the beginner's set do not require complicated procedures. The advanced sets require the user to carry out some additional steps for preparing a sample, thus introducing the user to techniques often performed in industrial laboratories.

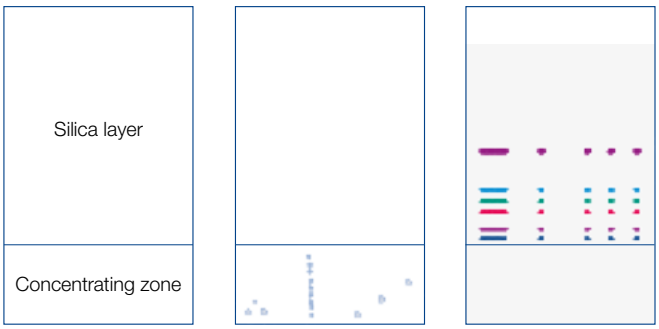
Thorough preparation of samples is an important prerequisite for the success of a TLC separation. For our range of products for more demanding sample pretreatment please see the chapter "SPE" from page 10.

Sample application

The most frequent technique is application with a glass capillary as spot or short streak.

Application as streak will yield better results especially for instrumental quantification. For both types of application some manual skill is required to obtain reproducible results. Substance zones which are too large from the beginning will cause poor separation since during chromatography they will become even larger and more diffuse.

A valuable aid for manual application especially of large volumes of very dilute samples is the concentrating zone (e.g., SILGUR-25 UV_{254}), which consists of a chromatographically inactive adsorbent (kieselguhr). The substances to be separated are concentrated to a small band in the concentrating zone and the separation starts at the beginning of the chromatographically active adsorbent silica.



Arbitrary application in the concentrating zone

Developed chromatogram

Another method for sample concentration is a short pre-elution (few mm) with a solvent, in which all substances have a high R_f value.

If a quantitative evaluation with a TLC scanner is to follow the separation we recommend to use commercially available sample applicators for spotting. These range from simple spotting guides via nanoapplicators to completely automated spotting

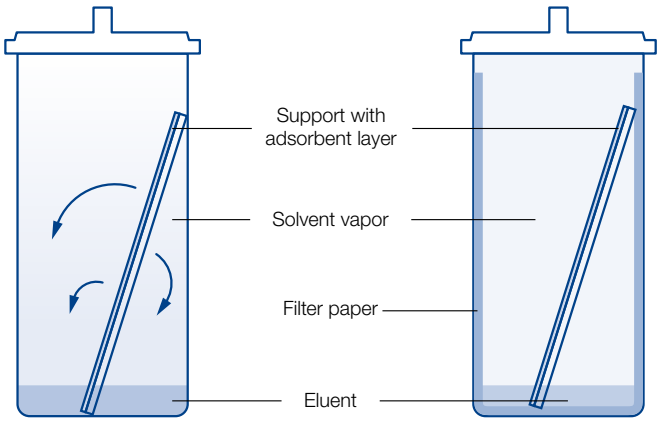
devices. Application as streak can be performed automatically by spraying of the sample without touching the layer of the TLC plate. Application as band over the whole width of the TLC plate is especially important for preparative TLC. After application allow the solvent of the samples to evaporate completely (about 10 min) or blow with cold or hot air. Development of a chromatogram should never start before the solvent of the applied samples is evaporated completely.

Developing a chromatogram – separation techniques

The most frequently used separation technique is ascending TLC in a trough chamber (standard method, linear development). Usually it is applied as single development. However, multiple development, with or without change of eluent (step technique) can improve separation results. For 2-dimensional development only 1 spot of the sample is applied in one edge of a plate. After chromatography in the first direction the plate is dried, turned by 90° and developed in the 2nd dimension with another eluent. Thus complicated mixtures give 2-dimensional chromatograms taking advantage of the different separating properties of two eluents.

For selection and optimization of the eluent numerous publications are available. A generally applicable standardized optimization method is described by H. Keuker et al. [14].

It is important to pay attention to the atmosphere in the developing chamber. If reproducible migration distances are required, saturation of the chamber atmosphere with eluent vapor is necessary. For this purpose the developing chamber is lined with well absorbing chromatography paper (e.g., MN 260) and charged with a correspondingly larger volume of eluent.



A) Normal saturation, arrows show evaporation of the eluent from the layer

B) Chamber lined with filter paper, saturated with eluent vapor

Evaluation of a thin layer chromatogram

Evaluation depends on the purpose of the chromatographic analysis. For qualitative determination often localization of substances is sufficient. This can be easily achieved by parallel runs with reference substances.

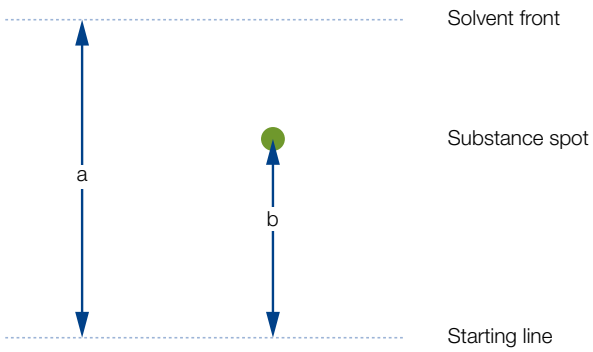
A parameter often used for qualitative evaluation is the R_f value (retention factor) or the 100-fold value hR_f. The R_f value is defined as follows:

$$R_f = \frac{\text{distance starting line - middle of spot}}{\text{distance starting line - solvent front}} = \frac{b}{a}$$

i.e. the R_f values are between 0 and 1, best between 0.1 and 0.8 (i.e. 10–80 for hR_f). If reproducible R_f values are to be obtained, it is essential that several parameters such as chamber saturation, composition of solvent mixtures, temperature etc. are strictly controlled.

Quantitative evaluation is possible by suitable calibration measurements. For this purpose either the area of a substance spot is measured or a photometric evaluation is performed directly on the layer. The latter procedure, however, requires a higher instrumental expense.

The following paragraphs describe the most frequently used methods for evaluation in TLC.

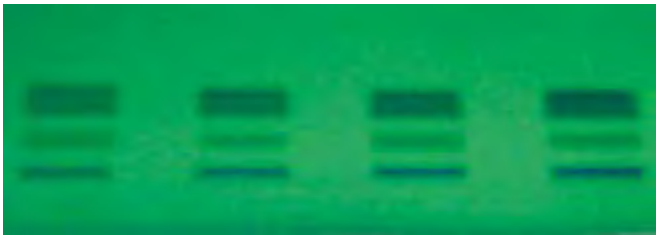


Qualitative detection

Qualitative evaluation is generally made directly on the TLC plate via characteristic R_f values of substances, i.e. the ratio of distance start – substance zone to distance start – solvent front and specific chemical reactions.

Visualization of separated substances

First of all it is necessary to recognize the position of a substance spot. Only in very few cases the sample is a dye which can be seen with the naked eye. Much more often for unspecific visualization substances can be viewed under UV light, since many substances show a UV absorption. If a fluorescent indicator is added to the layer, all substances absorbing in the respective region of wave length cause a quenching of the fluorescence, i.e. they appear as dark spots on the fluorescent layer. Customary fluorescent indicators are excited at 254 nm or (less frequently) at 366 nm with a mercury lamp. For our program of fluorescent indicators for TLC please see page 304.



Quenching of the fluorescence

Identification of separated substances is possible via the R_f value compared to the pure compound, which is often applied simultaneously on the same plate.

For a number of compounds their native fluorescence can be used for visualization, which is excited by UV light (mostly long-wave UV) (e.g., aflatoxins). This allows not only determination of the R_f value, but often enables a further qualitative assignment.

If these methods do not allow localization or characterization of a substance, post-chromatographic detection methods can be applied, chemical reactions on the TLC plate [15]. Quite unspecific reactions are iodine adsorption and the charring technique (spraying with sulfuric acid and heat treatment).

More reliable results are possible with specific reagents for spraying or dipping, which form colored or fluorescent compounds with the substances to be detected. Depending on the sensitivity of these reactions they are not only used for group or substance specific characterization (in addition to the R_f value) but also for quantification down to trace levels. As example take the ninhydrin reaction. Formation of a (usually red) zone with this detection method yields the information, that a certain group of substances, e.g., α-amino acids, are present. The R_f value allows further assignment to one or several single compounds.

For identification of a substance a combination of different detection methods can be useful. Thus almost all lipids can be converted to products with light green fluorescence by reaction with 2',7'-dichlorofluorescein. Adsorption of iodine vapor enables a differentiation between saturated and unsaturated lipids or lipids containing nitrogen. And finally the R_f value is a third means of identification.

Here are some general remarks concerning spraying: use all spray reagents under a fume hood. The developed, dried TLC plate or sheet is placed on a sheet of filter paper for spraying. Usually it is sufficient to fill the sprayer with about 5 – 10 mL solution. Spray from a distance of about 15 cm with the aid of a rubber ball or – if available – with pressurized air. It is always better to spray a layer twice very thinly and evenly (with intermediate drying), than to saturate the layer with excessive spray reagent. In the latter case spots tend to become diffuse. After visualization mark outlines of zones with a lead pencil, because some spots tend to fade after a while.

Especially for quantitative evaluation short dipping of the layer in the respective reagent solution is recommended. For this purpose automatic instruments are commercially available, which allow reproducible dipping.

When a substance is localized on the TLC plate (e.g., under UV), but not yet identified, TLC scanners allow recording of UV spectra of individual substance zones directly on the layer, or the zone is removed by scratching or cutting (for sheets), eluted and further analyzed, e.g., by FT-IR, RAMAN, NMR or mass spectroscopy.

Quantitative evaluation

Often TLC is considered to be only a semiquantitative analytical procedure. This is true for visual evaluation of spots, since the eye can only compare but not measure absolute values. If, however, a direct optical evaluation ("in situ" measurement) is performed on the TLC plate with a thin layer scanner, after measurement of calibration functions, exact quantitative results are possible. Commercial scanners offer many features such as evaluation in absorption and fluorescence, unattended programmed scanning of lanes, multi-wave length measurement, background correction, selectable base line for integration, recording of spectra, evaluation of circular or anti-circular chromatograms with very high ease of operation. In addition to manual operation control by a computer is possible with respective data collection and storage. Usually wavelengths from 200 to 700 nm are available (visible and UV), e.g., all post-chromatographic (and of course all pre-chromatographic) visualization procedures are evaluated with the proper wavelength, which is determined with the instrument. Time requirements for all these possibilities are extremely low. Interlaboratory experiments with standard deviations of 2 % show how excellent results are obtainable [16].

TLC micro-sets introductory kits for science education

Beginner's set

- Features separations with simple developing solvents; samples are colored thus eliminating the need for visualization.
- All equipment needed is contained in the set.

TLC micro-set A for beginners

This kit contains all chemicals and accessories for the following separations:

- Separation of the fat-soluble (lipophilic)
  Test dye mixture 1: butter yellow, indophenol, sudan blue II, sudan red G
- Separation of a mixture of anthraquinone dyes
  Test dye mixture 2: blue 1, blue 3, green, green blue, red, violet 1, violet 2
- Separation of a mixture of food dyes
  Test dye mixture 3: brilliant black BN (E151), fast red E, erythrosine (E127), yellow orange S (sunset yellow CFC, E110), naphthol red S, ponceau 4 R (E124), tartrazine (E102)
- Separation of dyes from felt tip pens

Advanced sets F1, F2 and F3

- Require some experience and skill from the user: some of the samples have to be pretreated before separation, and for identification of substances spray reagents have to be used

Contents of TLC micro-set A for beginners

1 manual

3 developing chambers

50 glass capillaries 1 µL

1 spotting guide

2 felt tip pens

1 measuring cylinder 10 mL

50 polyester sheets 4 × 8 cm each of POLYGRAM®: SIL G/UV_{254}, Alox N/UV_{254} and CEL 300

8 mL each of test dye mixture 1 (4 lipophilic dyes), test dyes sudan red G, and sudan blue II

8 mL each of test dye mixture 2 (7 anthraquinone dyes), test dyes blue 1 and violet 2

8 mL each of test dye mixture 3 (7 food dyes), test dyes yellow orange S, and brilliant black BN

100 mL each of toluene, toluene – cyclohexane (2:1, v/v), ethanol, 2.5 % sodium citrate solution, 25 % ammonia solution – 2-propanol (5:3, v/v)

Designation	Pack of	REF
TLC micro-set A for beginners*	1 kit	814000
Replacement parts for TLC micro-set A		
Test dye mixture 1*, solution of 4 lipophilic dyes in toluene (components see above)	8 mL	814001
Test dye mixture 2*, solution of 7 anthraquinone dyes in toluene – cyclohexane (2:1, v/v) (components see above)	8 mL	814002
Test dye mixture 3, aqueous solution of 7 food dyes (components see above)	8 mL	814003
Collection of 4 individual components of test dye mixture 1*	4 × 8 mL	814011
Collection of 7 individual components of test dye mixture 2*	7 × 8 mL	814012
Collection of 7 individual components of test dye mixture 3	7 × 8 mL	814013
Sodium citrate, 2.5 g in 100 mL bottle to fill up with distilled water	2.5 g	814029

* These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.

Information about the advanced sets F1, F2 and F3 can be found on page 278 and page 279.

Introductory kits

TLC micro-set F1

This kit contains all chemicals required for the separation of

- Amino acids (test mixture, consisting of alanine, arginine, tryptophan and valine)
- Amino acids in urine
- The heavy metal cations copper(II) and manganese(II)

Contents of TLC micro-set F_1

1 manual, 50 glass capillaries 1 µL

50 polyester sheets 4 × 8 cm each of POLYGRAM®: SIL G/UV_{254} and CEL 300

100 mL each of *n*-butanol, ninhydrin spray reagent (0.2 % in ethanol), acetone, 25 % ammonia solution, rubeanic acid spray reagent

50 mL each of 50 % acetic acid, 18 % hydrochloric acid

8 mL each of the amino acid test mixture (see left), tryptophan and arginine reference solutions

8 mL each of the heavy metal cation test mixture (see left), Cu^{2+} and Mn^{2+} reference solutions

TLC micro-set F2

This kit contains all chemicals required

- For analysis of edible fats
- For analysis of fats and cholesterol in blood

Contents of TLC micro-set F_2

1 manual, 50 glass capillaries 1 µL

50 polyester sheets 4 × 8 cm POLYGRAM®: SIL G/UV_{254}

5 disposable pipettes 25 µL

5 sample vials N 11 (1.5 mL) with PE caps and seals

3 sample vials 30 mL (for butter, margarine and edible oil)

100 mL each of cyclohexane and molybdatophosphoric acid spray reagent

2 × 50 mL acetone with calibrated pipette

25 mL butan-2-one

8 mL cholesterol reference solution

TLC micro-set F3

This kit contains all chemicals required

- For separation of analgetics (pain relievers)
- For drug analysis as shown for cinchona bark

Contents of TLC micro-set F_3

1 manual, 50 glass capillaries 1 µL

50 polyester sheets 4 × 8 cm POLYGRAM®: SIL G/UV_{254}

5 Aspirin® tablets, 5 Thomapyrin® tablets

20 folded filters MN 615 1/4, 11 cm diameter

3 sample vials 8 mL (for Aspirin® sample, Thomapyrin® sample, cinchona bark extract), 5 g cinchona bark

100 mL each of ethanol, 2-propanol, toluene – diethyl ether (61:39, v/v), spray reagent for caffeine and spray reagent according to Dragendorff-Munier

50 mL each of iron(III) chloride solution and potassium hexacyanoferrate(III) solution, 30 mL ethyl acetate

25 mL each of 12.5 % ammonia solution and diethylamine

8 mL each of caffeine, paracetamol, quinine reference solutions

All experiments with TLC micro-sets F1–F3 require the materials kit (see TLC micro-set M on page 279).

Designation	Pack of	REF
TLC micro-set F1*	1 kit	814200
Refill reagents for TLC micro-set F1		
Amino acid test mixtures (components see previous page)	8 mL	814201
Collection of 4 individual components of the amino acid test mixture	4 × 8 mL	814202
Cation test mixture (components see previous page)	8 mL	814204
Collection of 2 individual components of the cation test mixture (Cu^{2+} , Mn^{2+})	2 × 8 mL	814205
TLC micro-set F2*	1 kit	814300
Refill reagents for TLC micro-set F2		
Cholesterol reference solution*	8 mL	814301
TLC micro-set F3*	1 kit	814400
Refill reagents for TLC micro-set F3		
Quinine reference solution*	8 mL	814405
Paracetamol reference solution*	8 mL	814406
Caffeine reference solution*	8 mL	814407
Refill packs TLC sheets for all TLC micro-sets		
TLC polyester sheets POLYGRAM® SIL G/UV_{254}, 4 × 8 cm	4 × 50	814025
TLC polyester sheets POLYGRAM® Alox N/UV_{254}, 4 × 8 cm	4 × 50	814026
TLC polyester sheets POLYGRAM® CEL 300, 4 × 8 cm	4 × 50	814027
TLC polyester sheets POLYGRAM® 4 × 8 cm: 100 x SIL G/UV_{254}; 50 x Alox N/UV_{254}; 50 x CEL 300	1 kit	814028

* These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.
Accessories for TLC micro-sets can be found under TLC accessories on page 303.
Spray reagents can be found on page 304.

TLC micro-set M

This kit is prerequisite for the separations with kits F1 to F3. In addition, it serves as basic equipment for the individual study of further thin layer chromatographic experiments.

Contents of TLC micro-set M (materials kit)

2 × 50 glass capillaries 1 µL, 2 spotting guides
1 rubber cap for capillaries
1 measuring cylinder 10 mL
1 beaker 25 mL
2 developing chambers
1 glass laboratory sprayer with rubber bulb
1 plastic syringe 1 mL
20 sheets filter paper MN 713 (15 × 21 cm)
50 polyester sheets 4 × 8 cm each of POLYGRAM®: SIL G/UV_{254}, Alox N/UV_{254} and CEL 300

Designation	Pack of	REF
TLC micro-set M (materials kit)	1 kit	814100

Summary of MN ready-to-use layers

Advantages of MN plates and sheets for TLC

Continuous high quality

- Guaranteed by stringent production control including standardized lot tests, surface checks for roughness or cracks as well as hardness and adherence checks

Comprehensive range of phases for TLC / HPTLC

- There is no universal TLC plate which meets all possible types of analyses
- Our versatile range of TLC ready-to-use layers covers many different types of applications

Immediately ready for chromatographic separation

- Coatings or impregnations are not necessary

Homogeneous, smooth, well adhering layers

- An important criterion especially for reproducible quantitative evaluation

Electron microscope photograph of a cross section through a glass plate with silica layer (magnification × 500)

Adsorbents for MN plates and sheets for TLC

Classical adsorbents

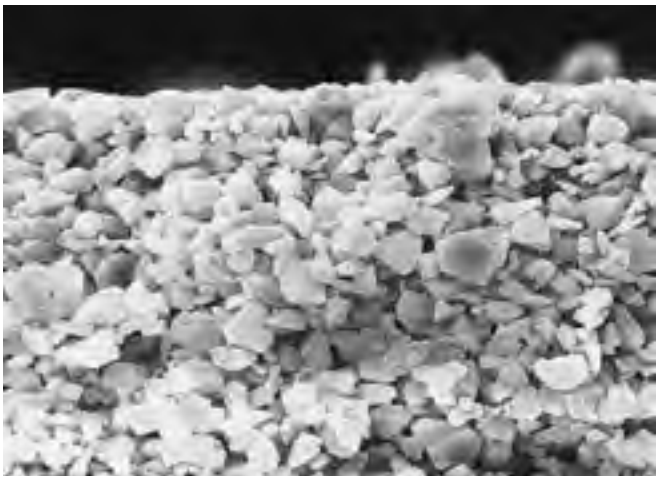
- For ~ 80 % of all TLC separations silica 60 (mean pore diameter 60 Å = 6 nm) is used
- Other classical adsorbents are aluminum oxide, cellulose, kieselguhr, ion exchangers and polyamide

Special phases

- Modified silica, like C_{18} (octadecyl-) cyano-, amino-, diol-, RP-2
- Special layers for specific separations, like PAH- or enantiomer separation

Particle size distribution and thickness of layer

- Are chosen to fit the given type of application (e.g., HPTLC, standard or preparative separations)
- Most MN ready-to-use layers are available with or without fluorescent indicator



Electron microscope photograph of a cross section through an aluminum sheet with silica layer (magnification × 500)

Supports for ready-to-use layers for TLC

	Glass plates G	POLYGRAM® P	ALUGRAM® A / ALUGRAM® Xtra Ax
Physical properties of support materials			
Material	glass	polyester	aluminum
Thickness (approx.)	1.3 mm	0.2 mm	0.15 mm
Weight, packaging and storage requirements	high	low	low
Torsional strength	ideal	low	relatively high
Temperature stability	high	max. 185 °C	high
Susceptible to breakage	yes	no	no
Can be cut with scissors	no	yes	yes
Chemical resistance of support materials			
Against solvents	high	high	high
Against mineral acids and conc. ammonia	high	high	low
Stability of the binder system of NP plates in water			
Suitability for aqueous detection reagents	depending on phase	very suitable	ALUGRAM®: limited suitability; ALUGRAM® Xtra: very suitable

Summary of MN ready-to-use layers

Summary

Phase	Support*				Layer	Page
Standard silica particle size 5 – 17 µm						
ADAMANT	G				silica 60, improved binder system, optimized particle size distribution	282
SIL G	G	P	A	Ax	silica 60, standard grade	284
DURASIL	G				silica 60, special binder system	285
SIL HD	G				silica 60, optimized binder system, brilliant staining properties	285
SILGUR	G			Ax	silica 60 with kieselguhr concentrating zone	287
Unmodified silica for HPTLC particle size 2 – 10 µm						
Nano-SILGUR	G			Ax	nano silica 60 with kieselguhr concentrating zone	287
Nano-ADAMANT	G				nano silica 60, improved binder system, optimized particle size distribution	289
Nano-SIL	G		A	Ax	nano silica 60, standard grade	289
Nano-DURASIL	G				nano silica 60, special binder system	290
Nano-SIL HD	G				nano silica 60, optimized binder system, brilliant staining properties	290
Modified silica for HPTLC particle size 2 – 10 µm						
Nano-SIL C_{18}-50 / Nano-SIL C_{18}-100	G				nano silica with partial or complete C_{18} modification	291
RP-18 W/UV_{254}	G		A		nano silica with partial octadecyl modification, wettable with water	292
RP-2/UV_{254}	G		A		silanized silica = dimethyl-modified nano silica 60	292
Nano-SIL CN	G		A		cyano-modified nano silica	293
Nano-SIL NH_2	G		A		amino-modified nano silica	294
Nano-SIL DIOL	G				diol-modified nano silica	295
Aluminum oxide						
Alox-25 / Alox N	G	P	A		aluminum oxide	296
Cellulose, unmodified and modified						
CEL 300	G	P	A		native fibrous cellulose MN 300	297
CEL 400	G	P			microcrystalline cellulose MN 400 (AVICEL®)	297
CEL 300 PEI		P			polyethyleneimine-impregnated cellulose ion exchanger	298
POLYAMID-6						
POLYAMID-6		P			perlon = ε-polycaprolactame	298
Layers for special separations						
CHIRALPLATE	G				RP silica with Cu^{2+} ions and chiral reagent, for enantiomer separation of amino acids	299
SIL N-HR		P			high purity silica 60, special binder system, higher gypsum content	299
SIL G-25 HR	G				high purity silica 60 with gypsum, recommended for aflatoxin analysis	300
SIL G-25 Tenside	G				silica G with ammonium sulfate for separation of surfactants	300
Nano-SIL PAH	G				nano silica with special impregnation for PAH analysis	300
IONEX-25 SA-Na		P			mixed layer of strongly acidic cation exchanger and silica	301
IONEX-25 SB-AC		P			mixed layer of strongly basic anion exchanger and silica	301
SILCEL-Mix	G				mixed layer of cellulose and silica	301

G = Glass plates P = POLYGRAM® polyester sheets A = ALUGRAM® aluminum sheets Ax = ALUGRAM® Xtra aluminum sheets

Unmodified TLC silica layers

ADAMANT G unmodified standard silica layers

Key features

- Outstanding hardness and abrasion resistance due to an optimized binder system
- Increased separation efficiency due to an optimized particle size distribution
- High suitability for trace analysis resulting from a UV indicator with increased brilliance and a lownoise background of the layer

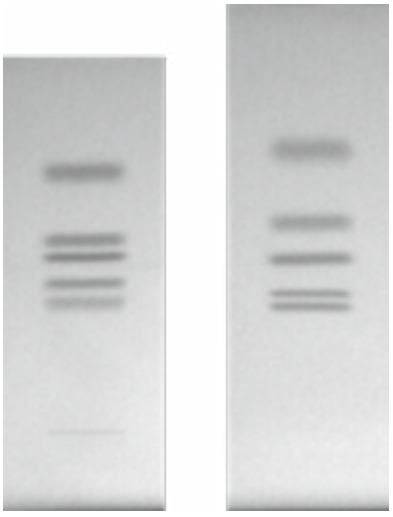
Technical characteristics

- Silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 5 – 17 µm

Separation of steroids

MN Appl. No. 402930

Layers:	ADAMANT UV_{254}, SIL G/UV_{254}
Sample:	0.1 % solution in $CHCl_3$
Eluent:	chloroform – methanol (97:3, v/v)
Migration distance:	ADAMANT 50 mm in 10 min, SIL G 57 mm in 10 min
Detection:	UV



ADAMANT UV_{254} SIL G/UV_{254}

Substance	R_f ADAMANT	R_f SIL G
Cortisone	0.37	0.27
Corticosterone	0.43	0.30
Testosterone	0.50	0.39
Deoxycorticosterone	0.55	0.46
Progesterone	0.73	0.62

Separation of barbiturates

MN Appl. No. 402950

Layer:	ADAMANT UV_{254}
Sample volume:	1 µL
Eluent:	chloroform – acetone (95:5, v/v)
Migration distance:	70 mm in 20 min
Detection:	UV

ADAMANT UV_{254}

Substance	R_f
Thiamylal (0.5 %)	0.69
Thiopental (1.0 %)	0.65
Hexobarbital (5.0 %)	0.41
Pentobarbital (1.0 %)	0.26
Phenobarbital (1.0 %)	0.18

Glass plates

Plate size [cm]	2.5 × 7.5	5 × 10	5 × 10	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	100	50	200	100	25	50	25		
ADAMANT		821040	821040.200		821050		821060	0.25 mm	–
ADAMANT UV_{254}	821005	821010	821010.200	821015	821020	821025	821030	0.25 mm	UV_{254}

ALUGRAM® Xtra SIL G Ax unmodified standard silica layers on aluminum

Key features

- Outstanding wettability for precise colorization results, even with 100 % aqueous detection reagents
- Excellent separation efficiency and reproducibility from lot to lot
- Easy and reliable cutting due to an optimized binder system, no flaking of silica

Technical characteristics

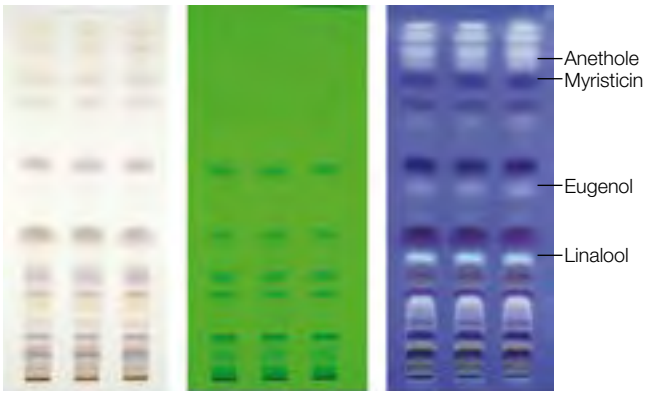
- Silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 5 – 17 µm
- Binder: highly polymeric product, which is stable in almost all organic solvents and resistant towards aggressive visualization reagents, also completely stable in purely aqueous eluents

Separation of nutmeg ingredients

MN Appl. No. 403590

Layer:	ALUGRAM® Xtra SIL G UV_{254}
Sample:	shake 1.0 g freshly powdered drug for 3 min with 4 mL methanol and filter; apply 10 µL
Eluent:	toluene – ethyl acetate (95:5, v/v)
Migration distance:	15 cm
Detection:	254 nm: underivatized daylight and 366 nm: spray with 5 % ethanolic sulfuric acid, 1 % vanillic acid and heat to 105 °C

The chromatograms show the following zones with increasing R_f values: linalool (bluish grey), eugenol (yellowish brown), myristicin (reddish brown), and anethole (pink-violet). Other colored zones may appear.



ALUGRAM® Xtra aluminum sheets

Plate size [cm]	2.5 × 7.5	4 × 8	5 × 7.5	5 × 10	5 × 20	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	200	50	20	50	50	20	25		
SIL G			818230.20	818261	818232		818233	0.20 mm	–
SIL G/UV_{254}	818329	818331	818330.20	818360	818332	818362	818333	0.20 mm	UV_{254}

Further application examples can be found online in our application database at *ChromaAppDB.mn-net.com*

Unmodified TLC silica layers

SIL G G P A unmodified standard silica layers

Technical characteristics

- Silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 5 – 17 µm
- Thickness of layer for analytical plates 0.25 mm, for preparative plates 0.5 and 1 mm; for 2 mm preparative layers a slightly coarser material is used
- Indicators: manganese activated zinc silicate with green fluorescence for short-wave UV (254 nm); special inorganic fluorescent pigment with blue fluorescence for long-wave UV (366 nm)
- Binders: highly polymeric products, which are stable in almost all organic solvents and resistant towards aggressive visualization reagents; binder system for POLYGRAM® sheets is also completely stable in purely aqueous eluents

Glass plates

Plate size [cm]	2.5 × 7.5	5 × 10	5 × 10	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer
Pack of [plates]	100	50	200	100	25	50	25	
SIL G-25		809017	809017.200	809011		809012	809013	0.25 mm
SIL G-25 UV_{254}	809028.100	809027	809027.200	809021	809020	809022	809023	0.25 mm
SIL G-25 $UV_{254+366}$				809121		809122	809123	0.25 mm

Glass plates

Plate size [cm]	2.5 × 7.5	5 × 10	5 × 10	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer
Pack of [plates]	(preparative TLC)						20	
SIL G-50							809051	0.50 mm
SIL G-50 UV_{254}							809053	0.50 mm

Glass plates

Plate size [cm]	2.5 × 7.5	5 × 10	5 × 10	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer
Pack of [plates]	(preparative TLC)						15	
SIL G-100							809061	1.00 mm
SIL G-100 UV_{254}							809063	1.00 mm

Glass plates

Plate size [cm]	2.5 × 7.5	5 × 10	5 × 10	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer
Pack of [plates]	(preparative TLC)						12	
SIL G-200							809073	2.00 mm
SIL G-200 UV_{254}							809083	2.00 mm

POLYGRAM® polyester sheets

Plate size [cm]	2.5 × 7.5	4 × 8	5 × 20	20 × 20	40 × 20	
Pack of [plates]	200	50	50	25	25	
SIL G	805902	805032	805012	805013	805014	0.20 mm
SIL G/UV_{254}	805901	805021	805022	805023	805024	0.20 mm
SIL G/UV_{254}				roll 500 × 20 cm 805017		0.20 mm

ALUGRAM® aluminum sheets

Plate size [cm]	2.5 × 7.5	4 × 8	5 × 7.5	5 × 10	5 × 20	10 × 20	20 × 20	
Pack of [plates]	200	50	20	50	50	20	25	
SIL G			818030.20	818161	818032	818163	818033	0.20 mm
SIL G/UV_{254}	818129	818131	818130.20	818160	818132	818162	818133	0.20 mm

Further application examples can be found online in our application database at *ChromaAppDB.mn-net.com*

DURASIL G unmodified standard silica layers

Technical characteristics

- Silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 5 – 17 µm
- Hard, water-resistant and wettable layers due to a special binder system

Glass plates

Plate size [cm]	5 × 10	5 × 10	5 × 20	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	200	100	50	25		
DURASIL-25				812003	812004	0.25 mm	–
DURASIL-25 UV_{254}	812005	812005.200	812006	812007	812008	0.25 mm	UV_{254}

SIL HD G unmodified standard silica layers

Key features

- Outstanding dyeability and abrasion resistance due to an optimized binder system
- Good wettability for precise colorization results, even with
- 100 % aqueous detection reagents
- Excellent separation efficiency due to an optimized
- particle size distribution
- High suitability for trace analyses resulting from a UV
- Indicator with increased brilliance and a low-noise back
- Ground of the layer

Technical characteristics

- Silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 5 – 17 µm

Glass plates

Plate size [cm]	5 × 10	10 × 10	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25	50	25		
SIL HD	809217	809210	809212	809213	0.25 mm	–
SIL HD UV_{254}	809227	809220	809222	809223	0.25 mm	UV_{254}

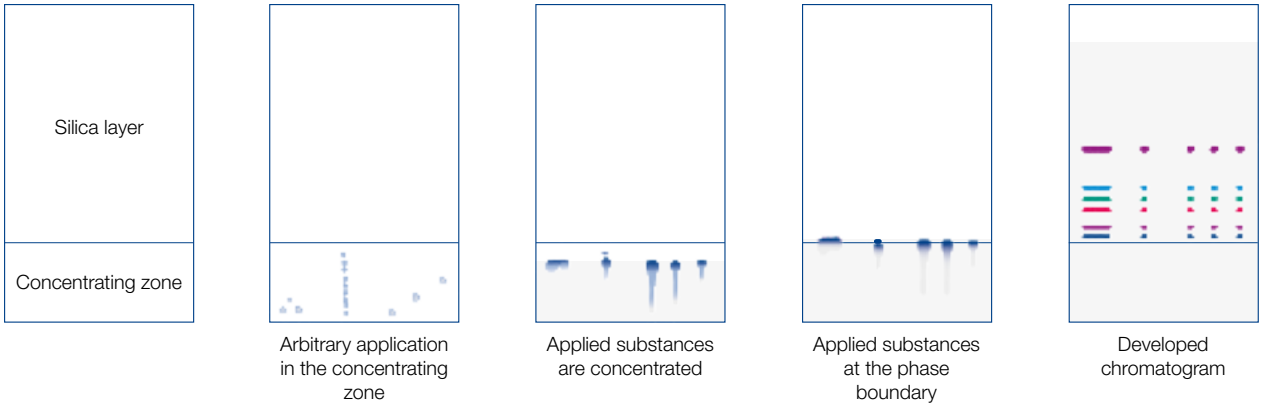
The most TLC layers are available as glass plate, polyester- or aluminum sheet (also see page 280 and 281).

Silica layers with concentrating zone

MN TLC pre-coated layers – qualitative and individual tailored

Kieselguhr zone

- For rapid sample application
- Because kieselguhr is completely inert towards a large number of compounds, the samples always form a narrow band at the interface of the two adsorbents, irrespective of shape, size or position of the spots in the concentrating zone. Separation then takes place in the silica layer.



SILGUR G Ax unmodified standard silica layers with concentrating zone

Technical characteristics

- Silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 5 – 17 µm
- Kieselguhr zone for rapid sample application (see page 286)
- Channel-plate with 19 channels help to prevent cross contamination by separating several samples
- More samples can be separated on a plate, and spot areas can be more easily determined

Glass plates

Plate size [cm]	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25		
SILGUR-25	810012	810013	0.25 mm	–
SILGUR-25 UV_{254}	810022	810023	0.25 mm	UV_{254}

Channel-Plates

Pack of [plates]	25		
SILGUR-25-C UV_{254}	810123	0.25 mm	UV_{254}

ALUGRAM® Xtra aluminum sheets

Pack of [plates]	20	25		
SILGUR	818412	818413	0.20 mm	–
SILGUR UV_{254}	818422	818423	0.20 mm	UV_{254}

Nano-SILGUR G Ax unmodified HPTLC silica layers with concentrating zone

Technical characteristics

- Nano silica 60, pore size 60 Å, specific surface (BET) ~ 500 m^2/g, mean specific pore volume 0.75 mL/g, particle size 2 – 10 µm
- Kieselguhr zone for rapid sample application (see page 286)

Glass plates

Plate size [cm]	10 × 10	Thickness of layer	Fluorescent indicator
Pack of [plates]	25		
Nano-SILGUR-20	811032	0.20 mm	–
Nano-SILGUR-20 UV_{254}	811042	0.20 mm	UV_{254}

ALUGRAM® Xtra aluminum sheets

Plate size [cm]	10 × 10	Thickness of layer	Fluorescent indicator
Pack of [plates]	25		
Nano-SILGUR	818432	0.20 mm	–
Nano-SILGUR UV_{254}	818442	0.20 mm	UV_{254}

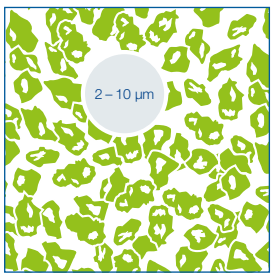
Sharper separation by nano silica

Nano silica for HPTLC

- Narrow fractionation of the silica particles allows theoretical plate heights, which are one order of magnitude smaller than on standard silica layers.

Advantages

- Shorter migration distances
- Lower amount of samples required
- Increased detection sensitivity with equal selectivity
- Less developing time



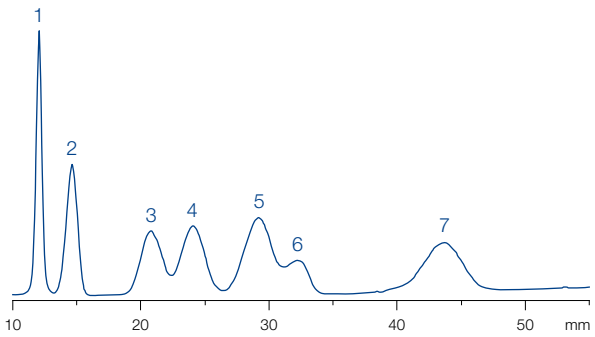
Nano silica

Standard silica

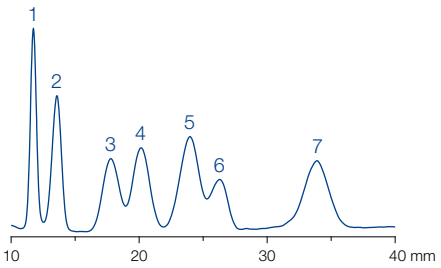
Comparison of ADAMANT and Nano-ADAMANT plates for separation of anthraquinone dyes

Layers: A) ADAMANT
B) Nano-ADAMANT
Sample: 1 µL, about 0.1 %
Eluent: toluene – cyclohexane (4:3, v/v)
Migration time: A) 30 min, B) 15 min

Peaks:
1. Blue 3
2. Violet 2
3. Red
4. Green
5. Blue 1
6. Greenish blue
7. Violet 1



A)



B)

Nano-ADAMANT G unmodified HPTLC silica layers

Key features

- Outstanding hardness and abrasion resistance due to an optimized binder system
- Increased separation efficiency due to an optimized particle size distribution
- High suitability for trace analyses resulting from a UV indicator with increased brilliance and a lownoise background of the layer

Technical characteristics

- Nano silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 2 – 10 µm

Glass plates

Plate size [cm]	10 × 10	10 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	25	50		
Nano-ADAMANT	821140	821150	0.20 mm	–
Nano-ADAMANT UV_{254}	821110	821120	0.20 mm	UV_{254}

Nano-SIL G Ax A unmodified HPTLC silica layers

Technical characteristics

- Nano silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 2 – 10 µm
- Indicator: manganese activated zinc silicate with green fluorescence for short-wave UV (254 nm)
- Binder: highly polymeric product, which is stable in almost all organic solvents and resistant towards aggressive visualization reagents

Glass plates

Plate size [cm]	5 × 5	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	100	50	25	50	25		
Nano-SIL-20	811011		811012	811013		0.20 mm	–
Nano-SIL-20 UV_{254}	811021		811022	811023		0.20 mm	UV_{254}

ALUGRAM® Xtra aluminum sheets

Plate size [cm]	5 × 5	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	100	50	25	50	25		
Nano-SIL G		818240			818241	0.20 mm	–
Nano-SIL G/UV_{254}		818342			818343	0.20 mm	UV_{254}

ALUGRAM® aluminum sheets

Plate size [cm]	5 × 5	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	100	50	25	50	25		
Nano-SIL G					818141	0.20 mm	–
Nano-SIL G/UV_{254}					818143	0.20 mm	UV_{254}

Unmodified HPTLC silica layers

Nano-DURASIL G unmodified HPTLC silica layers

Technical characteristics

- Nano silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 2 – 10 µm
- Indicator: manganese activated zinc silicate with green fluorescence for short-wave UV (254 nm)
- Hard, water-resistant and wettable layers due to a special binder system
- Different selectivity compared to ADAMANT and SIL-G plates no reversed phase tendency, more polar than Nano-SIL

Glass plates

Plate size [cm]	10 × 10	10 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	25	50		
Nano-DURASIL-20	812010	812011	0.20 mm	–
Nano-DURASIL-20 UV_{254}	812013	812014	0.20 mm	UV_{254}

Nano-SIL HD G unmodified standard silica layers

Key features

- Outstanding dyeability and abrasion resistance due to an optimized binder system
- Good wettability for precise colorization results, even with 100 % aqueous detection reagents
- Excellent separation efficiency due to an optimized particle size distribution
- High suitability for trace analyses resulting from a UV indicator with increased brilliance and a low-noise background of the layer

Technical characteristics

- Nano silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 2 – 10 µm

Glass plates

Plate size [cm]	5 × 5	10 × 10	10 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	100	25	50		
Nano-SIL HD	811211	811212	811213	0.20 mm	–
Nano-SIL HD UV_{254}	811221	811222	811223	0.20 mm	UV_{254}

Nano-SIL C_{18} G octadecyl-modified HPTLC silica layers

Technical characteristics

- Nano silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, pH stability 2 – 10, particle size 2 – 10 µm
- Indicator: acid-resistant product with a pale blue fluorescence for short-wave UV (254 nm), UV-absorbing substances appear as dark-blue to black spots on a light-blue background

Modification

- Partial (50 %) or complete (100 %) octadecyl modification, carbon content 7.5 and 14 %, respectively
- Order of polarity: silica > DIOL > NH_2 > CN > RP-2 > C_{18}-50 > RP-18 W > C_{18}-100

Recommended application

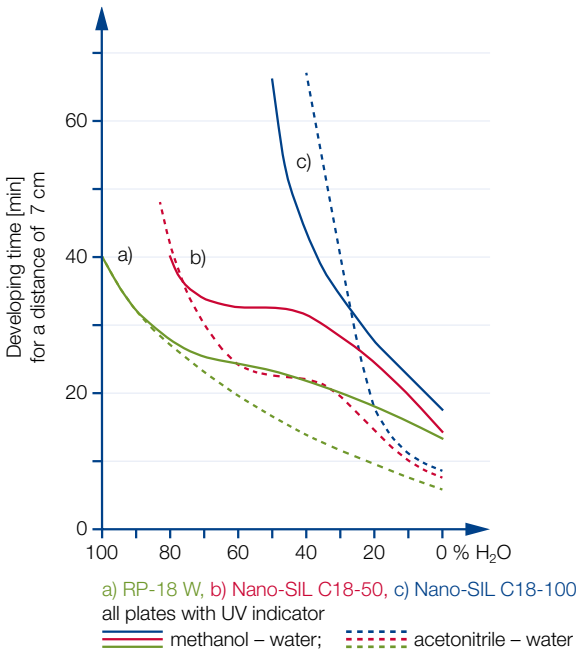
- Reversed phase separation mode with eluents from anhydrous solvents to mixtures with high concentrations of water (see table and figure below)
- Alkaloids, amino acids, preservatives, optical brighteners, barbiturates, polycyclic aromatic hydrocarbons (PAH), drugs, peptides, flavonoids, phenols, indole derivatives, steroids

Glass plates

Plate size [cm]		10 × 10	Thickness of layer	Fluorescent indicator
Pack of [plates]		25		
Nano-SIL C_{18}-50	50 % silanized	811054	0.20 mm	–
Nano-SIL C_{18}-50 UV_{254}	50 % silanized	811064	0.20 mm	UV_{254}
Nano-SIL C_{18}-100	100 % silanized	811052	0.20 mm	–
Nano-SIL C_{18}-100 UV_{254}	100 % silanized	811062	0.20 mm	UV_{254}

Eluent	v/v	Migration distances [mm/15 min]		
		C_{18}-50	C_{18}-100	RP-18 W
Methanol – H_2O	2:1	57	45	44
	1:1	52	21	40
	1:2	50	0	43
	1:3	40	0	45
	1:4	30	0	46
	0:1	0	0	54
Acetonitrile – H_2O	2:1	62	46	66
	1:1	52	30	54
	1:2	51	27	46
	1:3	48	15	44
	1:9	20	0	42
Trichloromethane		68	64	71

Migration of C_{18}-50 and C_{18}-100 silica layers as compared to RP-18 W plates



a) RP-18 W, b) Nano-SIL C18-50, c) Nano-SIL C18-100
all plates with UV indicator
methanol – water; acetonitrile – water

Elution properties of MN RP plates in mixtures of methanol – water and acetonitrile – water

Further application examples can be found online in our application database at *ChromaAppDB.mn-net.com*

Modified silica layers

RP-18 W/UV_{254} G A octadecyl-modified HPTLC silica layers

Technical characteristics

- Nano silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 2 – 10 µm, for preparative plates (1 mm thickness of layer) standard silica 60, pH stability 2 – 10, particle size 5 – 17 µm
- Indicator: acid-resistant product with a pale blue fluorescence for short-wave UV (254 nm), UV-absorbing substances appear as dark-blue to black spots on a light-blue background

Modification

- Partial octadecyl (C_{18}) modification, wettable with water, carbon content 7.5 %
- Order of polarity: silica > DIOL > NH2 > CN > RP-2 > C_{18}-50 > RP-18 W > C_{18}-100

Recommended application

- NP or RP separation with eluents from anhydrous solvents to mixtures with high concentrations of water (see table and figure on previous page), relative polarity of the eluent determines the polarity of the layer
- Aminophenols, barbiturates, preservatives, nucleobases, polycyclic aromatic hydrocarbons, steroids, tetracyclines, plasticizers (phthalates)

Glass plates

Plate size [cm]	4 × 8	5 × 10	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]			50	25	50	25		
RP-18 W/UV_{254}			811073	811075	811072	811071	0.25 mm	UV_{254}

Plate size [cm]	4 × 8	5 × 10	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates] (preparative TLC)						15		
RP-18 W/UV_{254}						811074	1.00 mm	UV_{254}

ALUGRAM® aluminum sheets

Plate size [cm]	4 × 8	5 × 10	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	50	50	25		25		
RP-18 W/UV_{254}	818144	818152	818145	818147		818146	0.15 mm	UV_{254}

RP-2/UV_{254} G A “silanized silica” = dimethyl-modified standard silica layers

Technical characteristics

- Silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, pH stability 2 – 10, particle size 5 – 17 µm
- Indicator: acid-resistant product with a pale blue fluorescence for short-wave UV (254 nm), UV-absorbing substances appear as dark-blue to black spots on a light-blue background

Modification

- Silanized silica with dimethyl modification, carbon content 4 %
- Order of polarity: silica > DIOL > NH2 > CN > RP-2 > C_{18}-50 > RP-18 W > C_{18}-100

Recommended application

- Normal phase or reversed phase separation modes with purely organic, organic - aqueous or purely aqueous eluents
- Active plant constituents, steroids

Glass plates

Plate size [cm]	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25		
RP-2/UV_{254}	811081	811082	0.25 mm	UV_{254}

ALUGRAM® aluminum sheets

Plate size [cm]	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25		
RP-2/UV_{254}		818171	0.15 mm	UV_{254}

Nano-SIL CN G A cyano-modified HPTLC silica layers

Technical characteristics

- Nano silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, pH stability 2 – 8, particle size 2 – 10 µm
- Indicator: acid-resistant product with a pale blue fluorescence for short-wave UV (254 nm), UV-absorbing substances appear as dark-blue to black spots on a light-blue background

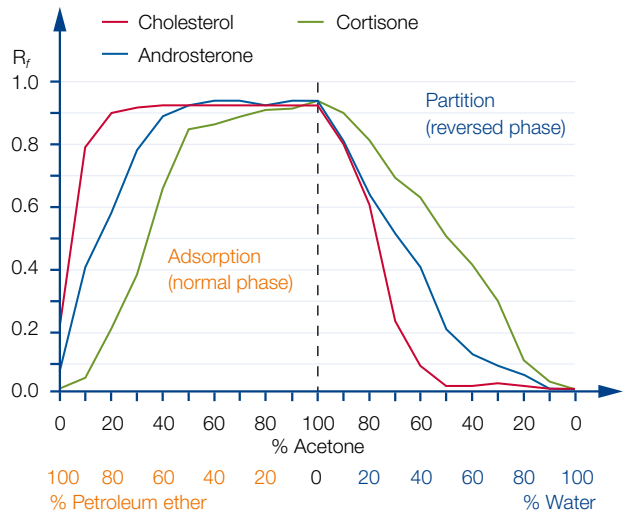
Modification

- Cyanopropyl modification, carbon content 5.5 %
- Order of polarity: silica > DIOL > NH_2 > CN > RP-2 > C_{18}-50 > RP-18 W > C_{18}-100

Recommended application

- NP or RP separation modes depending on the polarity of the developing solvent (see figure below)
- Steroid hormones, phenols, preservatives

R_f values of different steroids as a function of eluent composition



Layer: Nano-SIL CN/UV

Polarity of the eluent governs the type of separation mechanism:

Eluent system petroleum ether (PE) – acetone (NP mode)

the higher the concentration of PE, the stronger are the adsorptive interactions of the steroids with the stationary phase

Eluent system acetone – water (RP mode)

the sequence of elution of the steroids is reversed, the most nonpolar compounds are most strongly retained

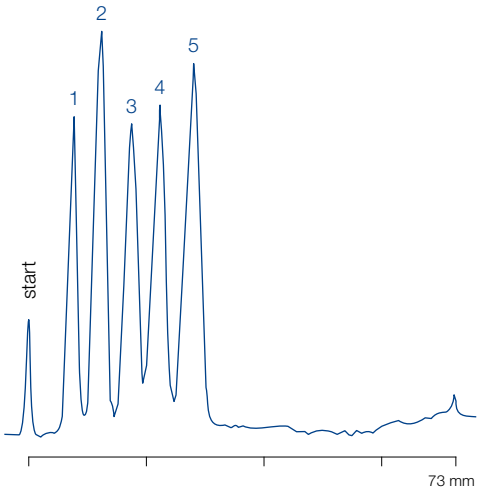
Separation of preservatives

MN Appl. No. 401440

Layer:	Nano-SIL CN/UV
Sample volume:	400 nL
Eluent:	ethanol – water – glacial acetic acid (20:80:0.2) with 0.1 mol/L tetraethylammonium chloride
Migration distance:	73 mm in 30 min
Detection:	TLC scanner, UV 254 nm

Peaks:

1. Propyl p-hydroxybenzoate
2. Ethyl p-hydroxybenzoate
3. Methyl p-hydroxybenzoate
4. Benzoic acid
5. Sorbic acid



Glass plates

Plate size [cm]	4 × 8	10 × 10	10 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25	25		
Nano-SIL CN/UV		811115	811116	0.20 mm	UV_{254}

UGRAM® aluminum sheets

Plate size [cm]	4 × 8	10 × 10	10 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25	25		
Nano-SIL CN/	818184			0.15 mm	UV_{254}

Modified silica layers

Nano-SIL NH_2 G A amino-modified HPTLC silica layers

Technical characteristics

- Nano silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, pH stability 2 – 8, particle size 2 – 10 µm
- Indicator: acid-resistant product with a pale blue fluorescence for short-wave UV (254 nm), UV-absorbing substances appear as dark-blue to black spots on a light-blue background

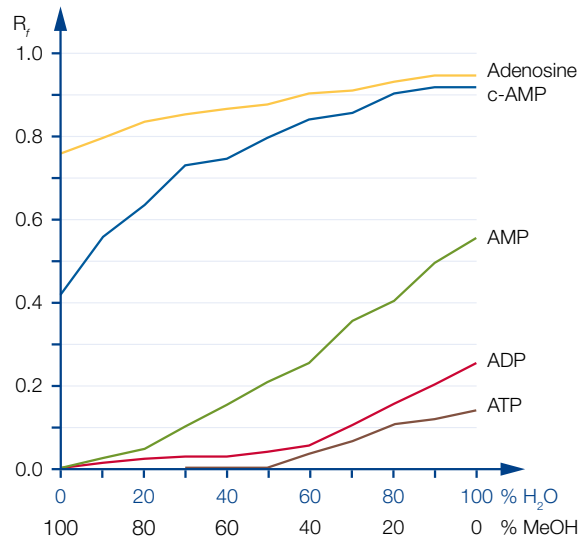
Modification

- Aminopropyl modification, carbon content 3.5 %
- Order of polarity: silica > DIOL > NH_2 > CN > RP-2 > C_{18}-50 > RP-18 W > C_{18}-100
- Layer can be wetted equally well with pure water as with organic solvents

Recommended application

- Vitamins, sugars, steroids, purine derivatives, xanthines, phenols, nucleotides and pesticides

Influence of eluent composition on the separation of nucleotides



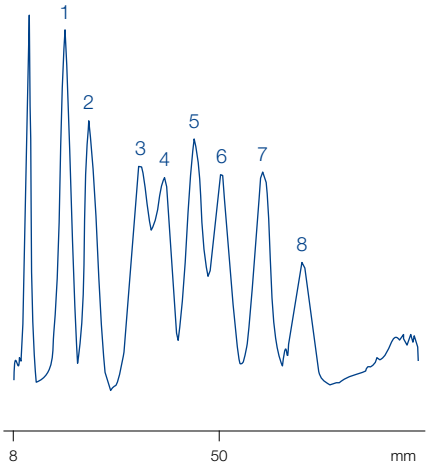
Layer:	Nano-SIL NH_2/UV
Eluent:	MeOH – H_2O according to fig. + 0.18 mol/L NaCl
Migration distance:	7 cm
c-AMP, AMP:	adenosine monophosphate
ADP:	adenosine diphosphate
ATP:	adenosine triphosphate

Separation of sugars

MN Appl. No. 401590

Layer:	Nano-SIL NH_2/UV
Sample volume:	0.5 µL
Eluent:	ethyl acetate – pyridine – water – glacial acetic acid (60:30:10:5, v/v/v/v)
Migration distance:	80 mm in 45 min, double development
Detection:	dry layer at 160 °C for 5 min, TLC scanner, UV 254 nm

Peaks (0.1 % each):
1. Lactose
2. Saccharose
3. Galactose
4. Glucose
5. Fructose
6. Arabinose
7. Xylose
8. Ribose



Glass plates

Plate size [cm]	4 × 8	10 × 10	10 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25	25		
Nano-SIL NH_2/UV		811111	811112	0.20 mm	UV_{254}

ALUGRAM® aluminum sheets

Plate size [cm]	4 × 8	10 × 10	10 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25	25		
Nano-SIL NH_2/UV	818182			0.15 mm	UV_{254}

Further application examples can be found online in our application database at *ChromaAppDB.mn-net.com*

Nano-SIL DIOL G diol-modified HPTLC silica layers

Technical characteristics

- Nano silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, pH stability 2 – 8, particle size 2 – 10 µm
- Indicator: acid-resistant product with a pale blue fluorescence for short-wave UV (254 nm), UV-absorbing substances appear as dark-blue to black spots on a light-blue background

Modification

- Diol modification, carbon content 5.5 %
- Order of polarity: silica > DIOL > NH_2 > CN > RP-2 > C_{18}-50 > RP-18 W > C_{18}-100
- Layer can be wetted equally well with pure water as with organic solvents

Recommended application

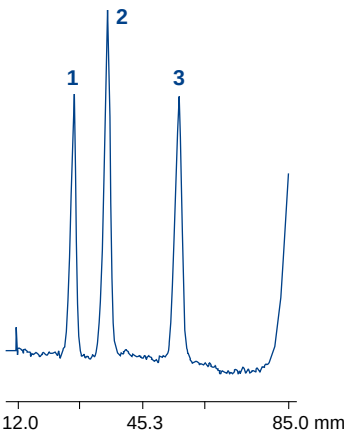
- Steroids, pesticides and plant constituents
- For critical separations an alternative to silica
- Since it is less sensitive to the water content of the environment, leads to more reproducible results compared to silica

Separation of herbicides

MN Appl. No. 401950

Layer:	Nano-SIL DIOL/UV
Sample volume:	2 µL
Eluent:	petroleum ether (40 – 60 °C) – acetone (80:20, v/v)
Migration distance:	70 mm
Detection:	TLC scanner, 230 nm

Peaks:
(0.07 % each in methanol)
1. Metoxuron
2. Monuron
3. Metobromuron



Glass plates

Plate size [cm]	10 × 10	Thickness of layer	Fluorescent indicator
Pack of [plates]	25		
Nano-SIL DIOL/UV	811120	0.20 mm	UV_{254}

Further layers

Alox G P A aluminum oxide layers

Technical characteristics

- Aluminum oxide, mean pore size 60 Å, specific surface (BET) ~ 200 m^2/g
- Inert organic binder
- Indicator: manganese-activated zinc silicate

Recommended application

- Terpenes, alkaloids, steroids, aliphatic and aromatic compounds
- We recommend to activate aluminum oxide layers before use by heating 10 minutes at 120 °C

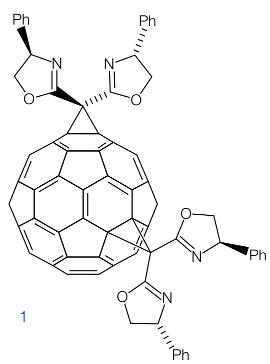
Separation of bisadducts of fullerenes

MN Appl. No. 401930

F. Djojo, A. Hirsch, Chem. Eur. J. 4 (1998), 344 – 356

Layer:	ALUGRAM® Alox N/UV_{254}
Eluent:	toluene – ethyl acetate (95:5, v/v)
Detection:	UV, 254 nm

Compound	R_f values
Bis[bis(4-phenyloxazolin)methane]fullerene 1	0.14
Bis[bis(4-phenyloxazolin)methane]fullerene 2	0.26



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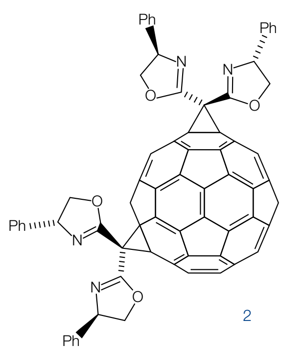


2

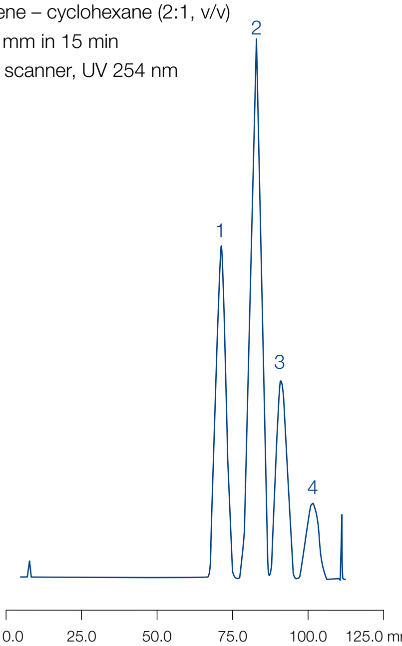
Separation of lipophilic dyes

MN Appl. No. 403010

Layer:	Alox-25 UV_{254}
Sample volume:	1000 nL
Eluent:	toluene – cyclohexane (2:1, v/v)
Migration distance:	108 mm in 15 min
Detection:	TLC scanner, UV 254 nm

Peaks:

1. Indophenol
2. Sudan red G
3. Sudan blue II
4. Butter yellow



Glass plates

Plate size [cm]	4 x 8	5 x 20	20 x 20	Thickness of layer	Fluorescent indicator
Pack of [plates]		100	25		
Alox-25 UV_{254}		807021	807023	0.25 mm	UV_{254}

Plate size [cm]	4 x 8	5 x 20	20 x 20	Thickness of layer	Fluorescent indicator
Pack of [plates] (preparative TLC)			15		
Alox-100 UV_{254}			807033	1.00 mm	UV_{254}

POLYGRAM® polyester sheets

Plate size [cm]	4 x 8	5 x 20	20 x 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	50	25		
Alox N/UV_{254}	802021	802022	802023	0.20 mm	UV_{254}

ALUGRAM® aluminum sheets

Plate size [cm]	4 x 8	5 x 20	20 x 20	Thickness of layer	Fluorescent indicator
Pack of [plates]		50	25		
Alox N/UV_{254}		818024	818023	0.20 mm	UV_{254}

Further application examples can be found online in our application database at *ChromaAppDB.mn-net.com*

Cellulose MN 300 G P A native fibrous cellulose layers

Technical characteristics

- Fiber length (95 %) 2 – 20 µm, average degree of polymerization 400 – 500, specific surface acc. to Blaine 15,000 cm^2/g, ≤ 20 ppm Fe, 6 ppm Cu, 7 ppm P; CH_2Cl_2-extract ≤ 0.25 %; residue on ignition at 850 °C ≤ 1500 ppm

Recommended application

- Partition chromatography of polar substances such as amino acids, carboxylic acids or carbohydrates

Glass plates

Plate size [cm]	4 × 8	5 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]			25		
CEL 300-10			808013	0.10 mm	–
CEL 300-10 UV_{254}			808023	0.10 mm	UV_{254}
CEL 300-25			808033	0.25 mm	–
CEL 300-25 UV_{254}			808043	0.25 mm	UV_{254}

Plate size [cm]	4 × 8	5 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates] (preparative TLC)			20		
CEL 300-50			808053	0.50 mm	–
CEL 300-50 UV_{254}			808063	0.50 mm	UV_{254}

POLYGRAM® polyester sheets

Plate size [cm]	4 × 8	5 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	50	25		
CEL 300	801011		801013	0.10 mm	–
CEL 300 UV_{254}		801022	801023	0.10 mm	UV_{254}

ALUGRAM® aluminum sheets

Plate size [cm]	4 × 8	5 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	50	25		
CEL 300	818155		818153	0.10 mm	–
CEL 300 UV_{254}		818157	818156	0.10 mm	UV_{254}

Cellulose MN 400 (AVICEL®) G P microcrystalline cellulose layers

Technical characteristics

- Prepared by hydrolysis of high purity cellulose with HCl, average degree of polymerization 40 – 200

Recommended application

- Carboxylic acids, lower alcohols, urea and purine derivatives

Glass plates

Plate size [cm]	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25		
CEL 400-10	808072	808073	0.10 mm	–

POLYGRAM® polyester sheets

Plate size [cm]	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25		
CEL 400		801113	0.10 mm	–
CEL 400 UV_{254}		801123	0.10 mm	UV_{254}

Further layers

Cellulose MN 300 PEI P PEI-impregnated cellulose ion exchange layers

Technical characteristics

- Fibrous cellulose impregnated with polyethyleneimine

Recommended application

- Analysis of nucleic acids, and of mutagenic substances with the ^{32}P postlabelling procedure

POLYGRAM® polyester sheets

Plate size [cm]	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	25		
CEL 300 PEI	801053	0.10 mm	–
CEL 300 PEI/UV_{254}	801063	0.10 mm	UV_{254}

Polyamid-6 P ε-polycaprolactame layers

Technical characteristics

- Polyamide 6 = nylon 6 = perlon = ε-aminopolycaprolactame
- Separation mechanism based on hydrogen bonds to amide groups of the polymer matrix as well as on ionic, dipole and electron donor-acceptor interactions

Recommended application

- Natural compounds, phenols, carboxylic acids, aromatic nitro compounds and especially amino acids

POLYGRAM® polyester sheets

Plate size [cm]	5 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25		
POLYAMID-6	803012	803013	0.10 mm	–
POLYAMID-6 UV_{254}	803022	803023	0.10 mm	UV_{254}

Further application examples can be found online in our application database at *ChromaAppDB.mn-net.com*

Layers for special TLC separation

CHIRALPLATE G special layer enantiomer separation

Technical characteristics

- Reversed phase nano silica impregnated with Cu^{2+} ions and a chiral selector (proline derivative)
- Separation based on ligand exchange, i.e. formation of ternary mixed-ligand complexes with the Cu(II) ions, differences in the stability of the diastereomeric complexes cause chromatographic separation

Recommended application

- Enantiomer separation of amino acids, *N*-methylamino acids, *N*-formylamino acids, α-alkylamino acids, thiazolidine derivatives, dipeptides, lactones, α-hydroxycarboxylic acids

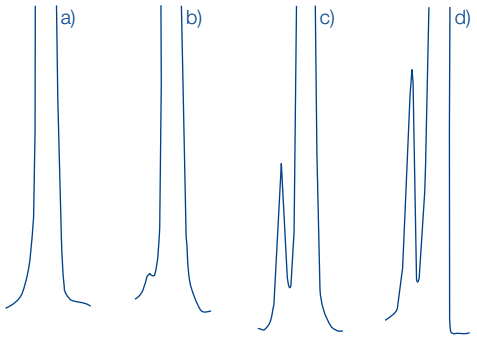
Enantiomer separation of amino acids

MN Appl. No. 400520

Quantitative determination (remission location curves) of TLC-separated enantiomers of *tert*.-leucine:

Layer: CHIRALPLATE
Eluent: methanol – water (10:80, v/v)
Detection: dip in 0.3 % ninhydrin solution
quantification with scanner, 520 nm

a) L-*tert*.-leucine
b) L-*tert*.-leucine + 0.1 % D-*tert*.-leucine
c) L-*tert*.-leucine + 1 % D-*tert*.-leucine
d) external reference sample



Glass plates

Plate size [cm]	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]			4			
CHIRALPLATE			811056		0.25 mm	UV_{254}

Plate size [cm]	5 × 20	10 × 10	10 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25	25	25		
CHIRALPLATE	811057	811059	811055	811058	0.25 mm	UV_{254}

SIL N-HR P unmodified standard silica layers

Technical characteristics

- High purity silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 5 – 17 µm, different binder system compared to SIL G results in different separation characteristics
- A special feature of the POLYGRAM® SIL *N*-HR is a higher gypsum content

POLYGRAM® polyester sheets

Plate size [cm]	5 × 20	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50	25		
SIL N-HR/UV_{254}	804022	804023	0.20 mm	UV_{254}

Layers for special TLC separations

SIL G-25 HR G special layer for aflatoxin separation

Technical characteristics

- High purity silica 60 with gypsum and a very small quantity of a polymeric organic binder; softer than the standard silica layer, i.e. spots can be scratched and the layer absorbs faster

Recommended application

- Aflatoxins

Glass plates

Plate size [cm]	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	25		
SIL G-25 HR	809033	0.25 mm	–
SIL G-25 HR/UV_{254}	809043	0.25 mm	UV_{254}

SIL G-25 Tenside G special layer for separation of surfactants

Technical characteristics

- Silica G impregnated with ammonium sulfate

Recommended application

- Detergents, alkanesulfonates, polyglycols

Glass plates

Plate size [cm]	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	25		
SIL G-25 Tenside	810063	0.25 mm	–

Nano-SIL PAH G special HPTLC silica layer for PAH analysis

Technical characteristics

- Nano silica 60, mean pore size 60 Å, specific surface (BET) ~ 500 m^2/g, specific pore volume 0.75 mL/g, particle size 2 – 10 µm
- Impregnated with caffeine, an electron acceptor for PAH analysis based on charge-transfer complexes

Recommended application

- 6 PAHs according to German drinking water specifications (TVO) in accordance with German standard DIN 38407 part 7

Glass plates

Plate size [cm]	10 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	50		
Nano-SIL PAH	811051	0.20 mm	–

Further application examples can be found online in our application database at *ChromaAppDB.mn-net.com*

IONEX P special mixed layers of silica with ion exchange resins

IONEX-25 SA-Na:

- Mixture of silica and a strongly acidic cation exchanger coated to polyester sheets

IONEX-25 SB-AC:

- Mixture of silica and a strongly basic anion exchanger coated to polyester sheets
- Both layers contain an inert organic binder

✓ Recommended application

- Amino acids, e.g., in protein and peptide hydrolyzates, in seeds and fodder, in biological fluids; for racemate separation in peptide syntheses, for the separation of nucleic acid hydrolyzates, aminosugars, amino acids, antibiotics, inorganic phosphates, cations and other compounds with ionic groups

POLYGRAM® polyester sheets

Plate size [cm]		20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]		25		
IONEX-25 SA-Na	strongly acidic cation exchanger	806013	0.20 mm	–
IONEX-25 SB-AC	strongly basic anion exchanger	806023	0.20 mm	–

SILCEL-Mix-25 G

SILCEL-Mix-25:

- Mixed layer of cellulose and silica, recommended for separation of preservatives and other antimicrobial compounds

✓ Recommended application

- Antimicrobial compounds and preservatives, e.g. benzoic acid

Glass plates

Plate size [cm]	20 × 20	Thickness of layer	Fluorescent indicator
Pack of [plates]	25		
SILCEL-Mix-25 UV_{254}	810043	0.25 mm	UV_{254}

Further application examples can be found online in our application database at *ChromaAppDB.mn-net.com*

Chromatography papers

Chromatography papers

Chromatography papers

- Paper chromatography is the oldest chromatographic technique separation due to partition of the analytes between special paper grades and the mobile phase, which penetrates the paper by capillary action ascending.
- Descending and circular techniques are possible

Please note

- Always treat chromatography papers with care
- Never touch them with fingers, because this will contaminate the surface
- Do not bend them sharply, because this will decrease the capillary action (preferably store them flat)

Direction

- Chromatography papers possess a preferred direction of the fibers with higher absorption properties (with our sheets 58 × 60 cm, the longer edge)
- We recommend to use them in the direction of higher absorption

Code	Weight [g/m²]	Thickness [mm]	Description	Flow rate	Size [cm]	Pack of	REF
MN 214	140	0.28	smooth	90 – 100 mm/30 min	58 × 60	100 sheets	817001
MN 218	180	0.36	smooth	90 – 100 mm/30 min	58 × 60	100 sheets	817002
MN 260	90	0.20	smooth	120 – 130 mm/30 min	58 × 60	100 sheets	817003
MN 261	90	0.18	smooth	90 – 100 mm/30 min	58 × 60	100 sheets	817004
MN 827	270	0.70	soft carton	130 – 140 mm/10 min	58 × 60	100 sheets	817005
MN 866	650	1.70	soft carton	100 – 120 mm/10 min	38 × 38	100 sheets	817006
MN 866	650	1.70	soft carton	100 – 120 mm/10 min	80 × 80	100 sheets	817007
MN 214 ff	140	0.28	MN 214 defatted *	90 – 100 mm/30 min	56 × 58	100 sheets	817008

* This paper is extracted with organic solvents.

For further papers, filters and membranes, feel free to ask for our catalog “Filtration”.

Accessories

- Beside ready-to-use layers for thin layer chromatography also accessories are required
- Selection of accessories for reliable separation in TLC

Designation	Pack of	REF
Developing chamber for TLC, 20 × 20 cm	1	814017
Developing chamber for TLC, 10 × 10 cm	1	814016
Simultaneous developing chamber for TLC, 20 × 20 cm	1	814019
Simultaneous developing chamber for TLC, 10 × 10 cm	1	814018
Developing chambers for TLC micro-sets	4	814021
Glass laboratory sprayer with rubber bulb	1	814101
Glass capillaries 1 µL	3 × 50	814022
Rubber caps for capillaries	2	814102
Plastic syringe, 1 mL content with graduation	1	814104
Spotting guides	2	814023
Measuring cylinders, glass, 10 mL content	2	814024
MN ALUGRAM® scissors, ground blade, black handle	1	818666
Filter paper MN 713, 15 × 21 cm	100	814103
Folded filters MN 615 1/4, 11 cm diameter	100	531011
Chromatography paper MN 260, 7.5 × 17 cm (for chamber saturation)	100	814030

Reagents

Visualization reagents

- Small selection of frequently used spray reagents for post chromatographic detection reactions in TLC suited for spraying or dipping TLC plates
- A detailed description of many more detection procedures for TLC is available on request

Spray reagent	Solvent	Detection of	Pack of	REF
Aniline phthalate	2-propanol – ethanol (1:1)	reducing sugars, oxohalic acids	100 mL	814919
Bromocresol green	2-propanol	organic acids	100 mL	814920
Reagent for caffeine detection	water – acetone	caffeine	100 mL	814401
2',7'-Dichlorofluorescein	2-propanol	lipids (saturated, unsaturated)	100 mL	814921
4-(Dimethylamino)-benzaldehyde	2-propanol	terpenes, sugars, steroids	100 mL	814922
Reagent according to Dragendorff-Munier	water	alkaloids and other nitrogen compounds	100 mL	814402
Iron(III) chloride	water	phenolic compounds e.g., acetylsalicylic acid, paracetamol	100 mL	814403
Potassium hexacyanoferrate(III)	water	phenolic compounds e.g., acetylsalicylic acid, paracetamol	100 mL	814404
Molybdatophosphoric acid	ethanol	lipids, sterols, steroids, reducing compounds	100 mL	814302
Ninhydrin	ethanol	amino acids, amines and amino sugars	100 mL	814203
Rhodamine B	ethanol	lipids	100 mL	814923
Rubeanic acid	ethanol	heavy metal cations	100 mL	814206
These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.				

Fluorescent indicators

UV indicators with efficient radiation for short-wave as well as long-wave UV ranges

- UV254: manganese-activated zinc silicate with absorption maximum at 254 nm, green fluorescence, relatively susceptible towards acids: its fluorescence can be completely quenched by acidic solvents
- UV_{366}: inorganic fluorescent pigment with absorption maximum at 366 nm, blue fluorescence

	Composition	Absorption maximum	Color of fluorescence	Pack of 100 g
Fluorescent indicator UV_{254}	manganese-activated zinc silicate	254 nm	green	816710.01
Fluorescent indicator UV_{366}	inorganic fluorescent pigment	366 nm	blue	816720.01

Silica adsorbent for TLC

Pore size 60 Å, pore volume 0.75 mL/g, specific surface (BET) ~ 500 m^2/g, pH 7 for a 10 % aqueous suspension

- Silica G: standard grade, particle size 2 – 20 µm, Fe < 0.02 %, Cl < 0.02 %, 13 % gypsum as binder
- Silica N: standard grade, particle size 2 – 20 µm, Fe < 0.02 %, Cl < 0.02 %, no binder
- Silica G-HR: high purity grade, particle size 3 – 20 µm, Fe < 0.002 %, Cl < 0.008 %, gypsum as binder
- Silica P: preparative grade, particle size 5 – 50 µm, Fe < 0.02 %, Cl < 0.02 %, organic binder
- Silica P with gypsum: preparative grade, particle size 5 – 50 µm, Fe < 0.02 %, Cl < 0.02 %, gypsum as binder

Designation	Fluorescent indicator	1 kg	5 kg
Silica G	–	816310.1	816310.5
Silica G/UV_{254}	UV_{254}	816320.1	816320.5
Silica N	–	816330.1	816330.5
Silica N/UV_{254}	UV_{254}	816340.1	816340.5
Silica G-HR	–	816410.1	816410.5
Silica P/UV_{254}	UV_{254}	816380.1	816380.5
Silica P/UV_{254} with gypsums	UV_{254}	816400.1	816400.5

Polyamid adsorbent for TLC

Polyamide 6 = nylon 6 = perlon = ε-polycaprolactame

Designation	Fluorescent indicator	1 kg
Polyamid-DC 6	–	816610.1
Polyamid-DC 6 UV_{254}	UV_{254}	816620.1

Cellulose MN 301 native fibrous cellulose

- Standard grade, fiber length (95 %) 2 – 20 µm
- Average degree of polymerization 400 – 500, specific surface acc. to Blaine 15 000 cm^2/g
- ≤ 20 ppm Fe, 6 ppm Cu, 7 ppm P, CH_2Cl_2 extract ≤ 0.25 %, residue on ignition at 850 °C ≤ 1500 ppm

Designation	1 kg	5 kg
Cellulose MN 301	816250.1	816250.5

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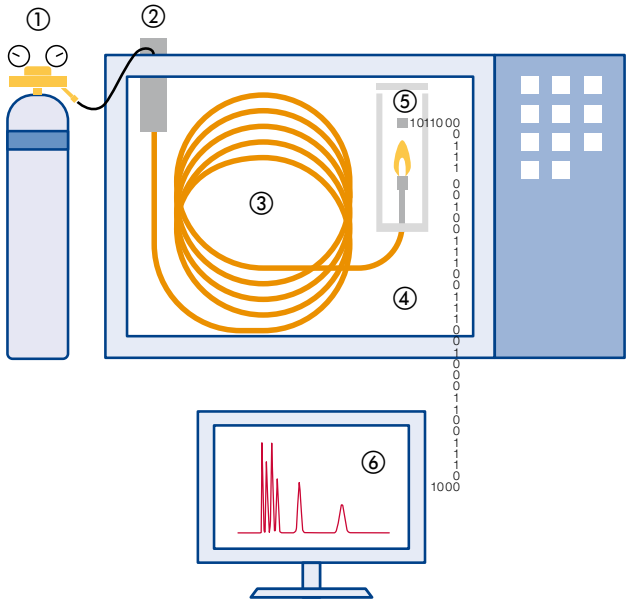
The GC system



Configuration of a gas chromatograph

① Gas supply: carrier gas and – if necessary – detector gases e.g., for FID detector

② Sample injector: During direct injection, the sample is applied to the column without touching any other parts made from glass or metal (on-column injection). During indirect injection, the sample is brought into an evaporator and is then transferred onto the column either completely, or partially (split technique). Both techniques allow working at low temperatures, high temperatures and the use of temperature programming.

③ Capillary column: the heart of the GC system

④ Temperature-controlled oven

⑤ Detector: indicates a substance by generating an electrical signal (response). Some detectors are specific for certain classes of substances or for certain elements (e.g., P, N).

⑥ Data station for configuration of a gas chromatograph

The separation process

Chromatographic separation is achieved through continuous distribution of each sample component between the mobile and the stationary phase:

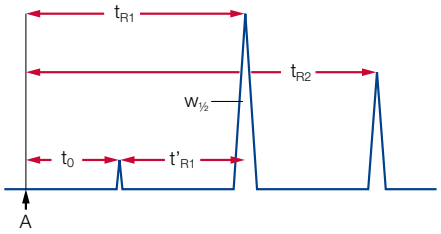
In GC, the mobile phase is always a gas, mostly either He, N_2 or H_2.

The stationary phase is often a viscous, gum-like liquid adhered to the inner wall of a capillary column (WCOT = Wall Coated Open Tubes).

Transport of the components occurs exclusively in the mobile phase, while separation only takes place in the stationary phase. The quality of a separation (resolution) depends on the residence time of the components within the stationary phase and on the rate of interactions. The type of interaction between component and phase (selectivity) is determined by the functional groups of the stationary phase. The polarity of the phase is a function of its substituents.

The chromatogram

A chromatogram consists of a base line and a number of peaks. The area of a peak allows quantitative determinations:



A: starting point of a chromatogram; time of injection of a dissolved solute

A component can be identified by its retention time (qualitative determination):

$$t_{Ri} = t_0 + t'_{Ri}$$

t_0: dead time; residence time of a solute in the mobile phase (time required by a component to migrate through the chromatographic system without any interaction with the stationary phase)

t_{Ri}: retention time; time interval between peak i and the point of injection

t'_{Ri}: net retention time; difference between total retention time and dead time t_0. It indicates how long a substance stays in the stationary phase.

Other terms characterizing a separation:

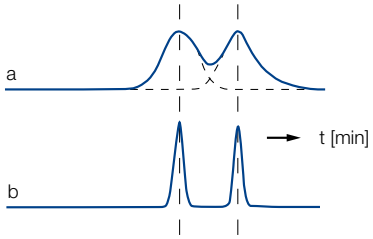
k': retention factor; a measure for the position of a sample peak in the chromatogram. The retention factor is specific for a given compound and constant under constant conditions.

$$k'_i = \frac{t_{Ri} - t_0}{t_0}$$

α: relative retention; also called separation factor or selectivity coefficient, is the ratio of two capacity factors. The reference substance is always in the denominator.

$$\alpha = \frac{k'_2}{k'_1}$$

The relative retention does not provide any information on the quality of a separation. For equal values of α two very broad peaks may overlap (as shown in a), or may be completely resolved (as in b), if they are accordingly narrow.



R: resolution; a measure for the quality of a separation, taking ($w_{1/2}$) into account according to:

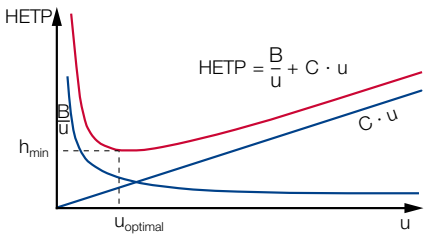
$$R = 1.18 \cdot \frac{t_{R2} - t_{R1}}{(w_{1/2})_2 + (w_{1/2})_1}$$

N: number of theoretical plates; characterizes the quality of a column (should be determined for k' > 5). The height equivalent to a theoretical plate (h, HETP) is calculated by dividing the length L of the column by the number of theoretical plates N. The smaller this value the more efficient the column.

$$N = 5.54 \cdot \frac{(t_{Ri})}{(w_{1/2})} \qquad h = HETP = \frac{L}{N}$$

The Golay equation shows how the plate height h depends on the flow velocity u:

B: molecular axial diffusion; B is a function of the diffusion coefficient of the component in the respective carrier gas



C: resistance to mass transfer

In practice often higher velocities than $u_{opt.}$ are chosen, if separation efficiency is sufficient. Higher carrier velocities mean shorter retention times.

Parameters characterizing a capillary column

OPTIMA® 5	1.0 µm film	30 m ×	0.32 mm ID
A	B	C	D

A: Stationary phase

Different chemical structures of stationary phases are responsible for the type of interaction (selectivity) between the phase and the analytes. The stationary phase also limits the temperature range for chromatography. For a detailed summary of MN phases for GC please see the following chapter.

B: Film thickness

MACHEREY-NAGEL offers ranges from 0.1 to 5.0 µm. The standard film thickness is 0.25 µm. Thin films (0.1 – 0.2 µm) are very well suited for high-boiling, temperature-sensitive or almost contemporaneously eluting substances.

Increasing the film thickness will increase the capacity, the retention for low-boiling substances and the inertness of the column. This is especially helpful for samples with a broad range of concentrations, or the separation of volatile polar substances.

A better coverage of the column wall by a thicker film and a reduced column surface due to a shorter column have a positive impact on the separation of very active substrates, that may cause noticeable tailing when they come in contact with non-coated spots of the column wall.

Thick films, however, always mean more stationary phase in the column, hence increased column bleeding. Therefore, maximum operating temperatures for thick-film columns are reduced. In addition, thick-film columns may have a lesser separating capacity.

C: Column length

The separating efficiency (better the number of plates N) of a column is directly proportional to its length. Most routine separations are carried out on 25 or 30 m columns, while more complex samples may require 50 or 60 m. 10 m columns are common for Fast GC (see page 345).

D: Inner diameter (ID)

The lower the ID, the higher is the theoretically possible number of plates per meter.

0.1 – 0.2 mm ID:
for high resolution and short retention times at low carrier gas flow

0.25 mm ID:
for analysis of complex mixtures

0.32 mm ID:
for routine analysis with short retention times, but increased capacity

0.53 mm ID:
for rapid separations with inert surface and highest capacity

USP listing

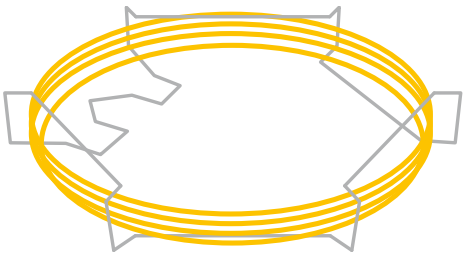
USP listing of MN GC phases

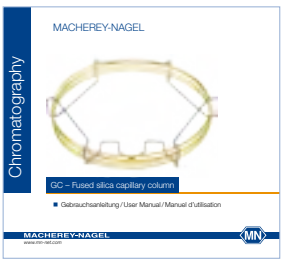
Code	Specifications	MN GC phases	Page
USP G1 / G2	dimethylpolysiloxane oil	OPTIMA® 1	318
		OPTIMA® 1 MS	320
		OPTIMA® 1 MS Accent	320
		OPTIMA® 1-TG	353
		PERMABOND® SE-30	342
		PERMABOND® P-100	357
USP G3	50 % phenyl - 50 % methylpolysiloxane	OPTIMA® 17	335
		OPTIMA® 17 MS	336
		OPTIMA® 17-TG	353
USP G6	trifluoropropylmethylpolysiloxane	OPTIMA® 210	337
USP G7	50 % 3-cyanopropyl – 50 % phenylmethylpolysiloxane	OPTIMA® 225	338
USP G16	polyethylene glycol (average molecular weight ~ 15 000); high molecular weight compound of polyethylene glycol and diepoxide	OPTIMA® WAX	340
		PERMABOND® CW 20 M	342
		PERMABOND® CW 20 M-DEG	359
		FS-CW 20 M-AM	356
USP G19	25 % phenyl – 25 % cyanopropyl – 50 % methylsiloxane	OPTIMA® 225	338
USP G25	high molecular weight compound of polyethylene glycol and diepoxide, which is esterified with terephthalic acid	OPTIMA® FFAP	341
		PERMABOND® FFAP	343
USP G27	5 % phenyl – 95 % methylpolysiloxane	OPTIMA® 5	322
		OPTIMA® 5 Amine	355
		OPTIMA® 5 HT	354
		OPTIMA® 5 MS	323
		OPTIMA® 5 MS Accent	324
USP G28	25 % phenyl – 75 % methylpolysiloxane	OPTIMA® 35 MS	334
USP G32	20 % phenylmethyl – 80 % dimethylpolysiloxane	OPTIMA® 35 MS	334
USP G35	high molecular weight compound of polyethylene glycol and diepoxide, which is esterified with nitroterephthalic acid	OPTIMA® FFAP	341
		PERMABOND® FFAP	343
USP G36	1 % vinyl – 5 % phenylmethylpolysiloxane	OPTIMA® 5	322
		OPTIMA® 5 Amine	355
		OPTIMA® 5 HT	354
		OPTIMA® 5 MS	323
		OPTIMA® 5 MS Accent	324
		PERMABOND® SE-54 HKW	357
USP G38	dimethylpolysiloxane oil	OPTIMA® 1	318
		OPTIMA® 1 MS	320
		OPTIMA® 1 MS Accent	320
		OPTIMA® 1-TG	353
		PERMABOND® SE-30	342
		PERMABOND® P-100	357
USP G42	35 % phenyl – 65 % dimethylpolysiloxane	OPTIMA® 35 MS	334
USP G43	6 % cyanopropylphenyl – 94 % dimethylpolysiloxane	OPTIMA® 1301	329
		OPTIMA® 1301 MS	330
		OPTIMA® 624	330
		OPTIMA® 624 LB	331
USP G46	14 % cyanopropylphenyl – 86 % methylpolysiloxane	OPTIMA® 1701	332
		OPTIMA® 1701 MS	333
USP G49	proprietary derivatized phenyl groups on a polysiloxane backbone	OPTIMA® δ-3	327

Additional information for GC columns

Scope of delivery

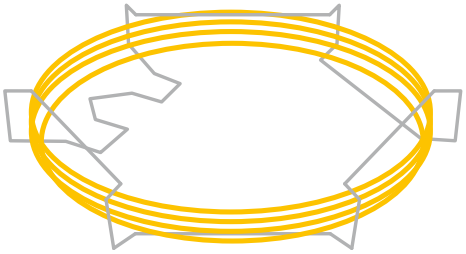
Each column is individually tested and supplied with a test certificate and test chromatogram, but does not include fittings or ferrules. Columns have fused ends or are sealed with septa to protect them from atmospheric oxygen. Further more an instruction leaflet is enclosed.



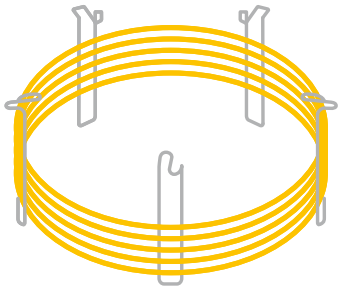


GC cages

The standard size of a GC cage is 7 inches. On request, all columns can be supplied on a 5 inch (13 cm) cage e.g., for the Agilent GC 6850. To order, please add an E at the end of the REF number (e.g., 726470.30E)



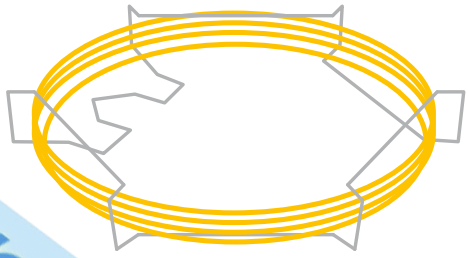
7 inches standard size e.g., REF 726600.30



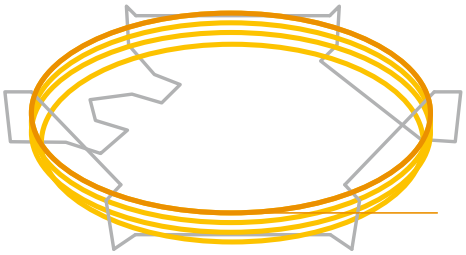
5 inches special cage e.g., REF 726600.30E

Integrated guard column

To prolong column life, even at highly contaminated or matrix-containing samples, MN offers the option to add an integrated guard column. All capillary columns are available with a 10 m guard column with respective deactivation. To order, please add V1 at the end of the REF number (e.g., 726600.30V1). Guard column combinations with other lengths, IDs or different deactivation are available on request.



thout integrated guard column e.g., REF 726600.30



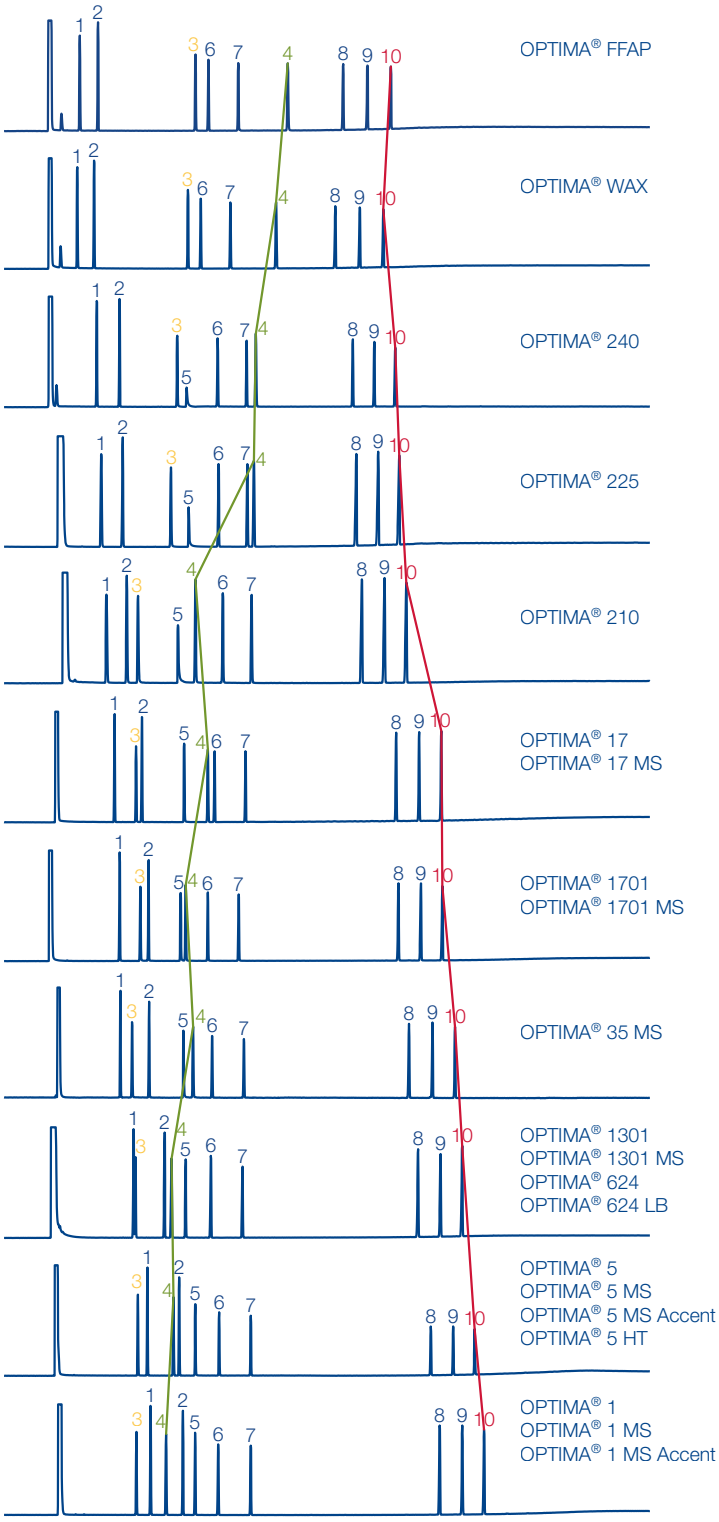
With integrated guard column e.g., REF 726600.30V1

MACHEREY-NAGEL derivatization reagents

Purpose of derivatization

- Improved volatility, better thermal stability or a lower limit of detection in gas chromatography
- Prerequisite: quantitative, rapid and reproducible formation of only one derivative
- Halogen atoms inserted by derivatization (e.g., trifluoroacetates) for specific detection (ECD) with the advantage of high sensitivity
- Influence of elution orders and fragmentation patterns in MS by a specific derivatization
- We provide reagents for
  - Silylation
  - Alkylation (methylation)
  - Acylaction
- For 1 × 10 mL, 1 × 50 mL and 6 × 50 mL also as screw neck vial
- Product range from page 362 onwards

Separation properties of OPTIMA® phases



Peaks:
1. [illegible]decane
2. [illegible]ane
3. Oct[illegible]
4. Dimethyla[illegible]e
5. Decylamine
6. Methyl decanoate
7. Methyl undecanoate
8. Henicosane
9. Docosane
10. Tricosane

All columns:	0.25 µm film, 30 m × 0.25 mm ID
Sample:	MN OPTIMA® test mixture (REF 722316)
Injection:	1.0 µL, split 15 mL/min
Carrier gas:	0.80 bar He
Temperature:	80 °C T_{max} (isothermal), 8 °C/min (20 min T_{max})
Detector:	FID 260 – 280 °C

Summary of MN phases for GC

Overview of OPTIMA® MN phases

Phase	Composition	Page	Relative polarity [1]	Maximum temperature [2]
OPTIMA® 1	100 % dimethylpolysiloxane	318		340 / 360 °C
OPTIMA® 1 MS	100 % dimethylpolysiloxane	320		
OPTIMA® 1 MS Accent	100 % dimethylpolysiloxane	320		
OPTIMA® 5	5 % phenyl – 95 % methylpolysiloxane	322		340 / 360 °C
OPTIMA® 5 MS	5 % diphenyl – 95 % dimethylpolysiloxane	323		340 / 360 °C
OPTIMA® 5 MS Accent	silarylene phase with selectivity similar to 5 % diphenyl – 95 % dimethylpolysiloxane	324		340 / 360 °C
OPTIMA® XLB	silarylene phase like above, optimized silarylene content for low bleeding	325		340 / 360 °C
OPTIMA® δ-3	phase with autoselectivity [4]	327		340 / 360 °C
OPTIMA® δ-6	phase with autoselectivity [4]	328		340 / 360 °C
OPTIMA® 1301	6 % cyanopropylphenyl – 94 % dimethyl-polysiloxane	329		300 / 320 °C
OPTIMA® 1301 MS	silarylene phase with low bleeding: polarity similar to 6 % cyanopropylphenyl – 94 % dimethylpolysiloxane	330		300 / 320 °C
OPTIMA® 624	6 % cyanopropylphenyl – 94 % dimethyl-polysiloxane	330		280 / 300 °C
OPTIMA® 624 LB	like above, phase with low bleeding	331		
OPTIMA® 1701	14 % cyanopropylphenyl – 86 % dimeth-ylpolysiloxane	332		280 / 300 °C
OPTIMA® 1701 MS	silarylene phase with low bleeding: po-larity similar to 14 % cyanopropylphenyl – 86 % dimethylpolysiloxane	333		280 / 300 °C

[1] = nonpolar, = polar

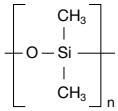
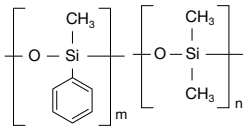
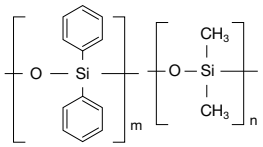
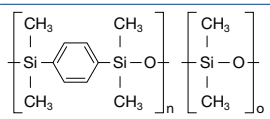
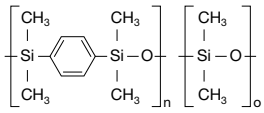
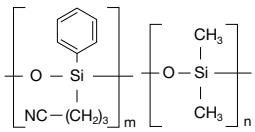
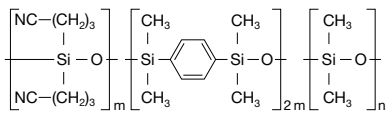
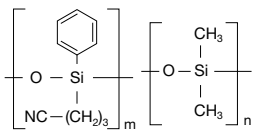
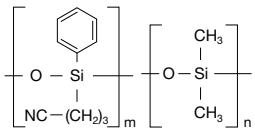
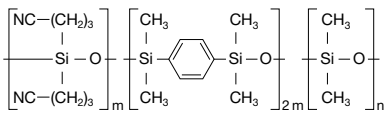
[2] First temperature (long term temperature) for isothermal operation, second value for the max. temperature (short term temperature) in a temperature program. Please note that for columns with 0.53 mm ID and for columns with thicker films temperature limits are generally lower.

For details refer to the description of individual phases.

ses which provide a similar selectivity based on chemical and physical properties

[4] See description on page 326

GC colum for special separations can be found from page 344 onwards.

Structure	USP	Similar phases [3]
	G1 / G2 / G38	PERMABOND® SE-30, OV-1, DB-1, SE-30, HP-1, SPB™-1, CP-Sil 5 CB, Rtx®-1, 007-1, BP1, MDN-1, AT™-1, ZB-1, OV-101
		5 % diphenyl – 95 % dimethylpolysiloxane
	G27 / G36	PERMABOND® SE-52, SE-54, SE-52, HP-5, SPB™-5, CP-Sil 8, Rtx®-5, 007 – 5, BP5, MDN-5, AT™-5, ZB-5
	G27 / G36	DB-5, DB-5MS, HP-5MS, Ultra-2, Equity™-5, CP-Sil 8CB low bleed/MS, Rxi®-5MS, Rtx®-5SIL-MS, Rtx®-5MS, 007 – 5MS, BPX™5, MDN-5S, AT™-5MS, VF-5MS
	G27 / G36	
	–	DB-XLB, Rxi®-XLB, Rtx®-XLB, MDN-12, VF-XMS
see description page 326	G49	no similar phases
see description page 326	–	no similar phases
	G43	HP-1301, DB-1301, SPB™-1301, Rtx®-1301, CP-1301, 007 – 1301
	G43	VF-1301ms, Rxi®-1301Sil MS, TG-1301MS
	G43	HP-624, HP-VOC, DB-624, DB-VRX, SPB™-624, CP-624, Rtx®-624, Rtx®-Volatiles, 007 – 624, BP624, VOCOL
	G46	OV-1701, DB-1701, CP-Sil 19 CB, HP-1701, Rtx®-1701, SPB™-1701, 007 – 1701, BP10, ZB-1701
	G46	VF-1701ms, TG-1701MS, OV-1701, DB-1701, HP-1701, Rtx®-1701, SPB™-1701, CP Sil 19 CB, 007 – 1701, BP10, ZB-1701

Summary of MN phases for GC

Phase	Composition	Page	Relative polarity [1]	Maximum temperature [2]
OPTIMA® 35 MS	silarylene phase with selectivity similar to 35 % diphenyl – 65 % dimethylpolysiloxane	334		360 / 370 °C
OPTIMA® 17	phenylmethylpolysiloxane, 50 % phenyl	335		320 / 340 °C
OPTIMA® 17 MS	silarylene phase with selectivity similar to 50 % phenyl – 50 % methylpolysiloxane	336		340 / 360 °C
OPTIMA® 210	trifluoropropylmethylpolysiloxane (50 % trifluoropropyl)	337		260 / 280 °C
OPTIMA® 225	50 % cyanopropylmethyl – 50 % phenylmethylpolysiloxane	338		260 / 280 °C
OPTIMA® 240	33 % cyanopropylmethyl – 67 % dimethylpolysiloxan	339		260 / 280 °C
OPTIMA® WAX	polyethylene glycol 20 000 Da	340		240 / 250 °C
OPTIMA® FFAP	polyethylene glycol 2-nitroterephthalate	341		250 / 260 °C

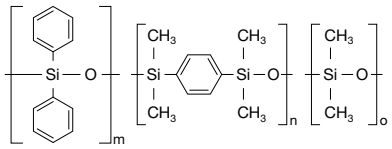
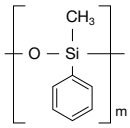
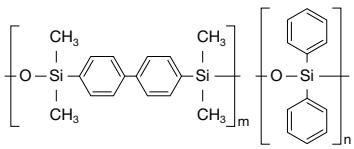
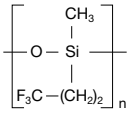
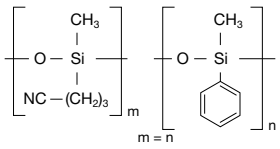
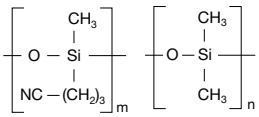
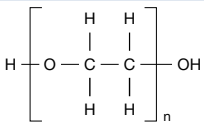
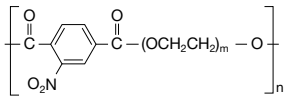
[1] = nonpolar, = polar

[2] First temperature (long term temperature) for isothermal operation, second value for the max. temperature (short term temperature) in a temperature program. Please note that for columns with 0.53 mm ID and for columns with thicker films temperature limits are generally lower. For details refer to the description of individual phases.

[3] Phases which provide a similar selectivity based on chemical and physical properties

GC columns for special separations can be found from page 344 onwards.

Summary of MN phases for GC

Structure	USP	Similar phases [3]
	G28 / G32 / G42	DB-35 MS, HP-35, SPB™-35, Rxi®-35SIL MS, Rtx-35, 007 – 35, BPX™-35, MDN-35, AT™-35 MS, ZB-35, OV-11, VF-35 MS
	G3	OV-17, DB-17, HP-50+, HP-17, SPB™-50, SP-2250, Rxi®-17, Rtx®-50, CP-Sil 24 CB, 007 – 17, ZB-50
	G3	OV-17, AT™-50, BPX™-50, DB-17, DB-17ms, HP-50+, HP-17, SPB™-50, SPB™-17, SP-2250, Rtx®-50, CP-Sil 24 CB, 007 – 17, VF-17ms, ZB-50
	G6	OV-210, DB-210, Rtx®-200, 007-210
	G7 / G19	DB-225, HP-225, OV-225, Rtx®-225, CP-Sil 43, 007 – 225, BP225
	–	no similar phases
	G16	PERMABOND® CW 20 M, DB-Wax, Supelcowax, HP-Wax, HP-INNOWAX, Rtx-Wax, CP-Wax 52 CB, Stabilwax, 007-CW, BP20, AT-Wax, ZB-Wax
	G35 / G25	PERMABOND® FFAP, DB-FFAP, HP-FFAP, CP-Wax 58 FFAP CB, 007-FFAP, CP-FFAP CB, Nukol™, AT-1000, SPB-1000, BP21, OV-351

OPTIMA® · nonpolar capillary columns

OPTIMA® 1 100 % dimethylpolysiloxane · USP G1 / G2 / G38

Key features

- Nonpolar phase
- Structure see page 315

Recommended application

- Separation of components according to boiling points
- Thick film columns ≥ 3 µm film are especially recommended for solvent analysis.

Temperature

- Columns with 0.1 – 0.32 mm ID and films < 3 µm:
  T_{max} 340 °C (long-term temperature),
  T_{max} 360 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID, films < 3 µm:
  T_{max} 320 and 340 °C, resp.
- Thick film columns with films ≥ 3 µm: max. temperatures 300 and 320 °C, resp.

Similar phases

- PERMABOND® SE-30 (see page 342), OV-1, DB-1, SE-30, HP-1, SPB™-1, CP-Sil 5 CB, Rtx®-1, 007-1, BP1, MDN-1, AT™-1, ZB-1, OV-101

OPTIMA® 1

	Length → 10 m	12 m	15 m	20 m	25 m	30 m	50 m	60 m
0.1 mm ID (0.4 mm OD)								
0.10 µm film	726024.10			726024.20				
0.40 µm film				726025.20				
0.2 mm ID (0.4 mm OD)								
0.10 µm film					726832.25			
0.20 µm film		726834.12			726834.25		726834.50	
0.35 µm film		726837.12			726837.25		726837.50	
0.50 µm film							726839.50	
0.25 mm ID (0.4 mm OD)								
0.10 µm film	726038.10		726038.15		726038.25	726038.30		726038.60
0.25 µm film	726050.10		726050.15		726050.25	726050.30	726050.50	726050.60
0.50 µm film	726081.10				726081.25	726081.30	726081.50	726081.60
1.00 µm film					726802.25	726802.30	726802.50	726802.60
0.32 mm ID (0.5 mm OD)								
0.10 µm film	726301.10				726301.25	726301.30	726301.50	726301.60
0.25 µm film	726302.10		726302.15		726302.25	726302.30	726302.50	726302.60
0.35 µm film					726821.25	726821.30	726821.50	726821.60
0.50 µm film	726304.10				726304.25	726304.30	726304.50	726304.60
1.00 µm film	726323.10		726323.15		726323.25	726323.30	726323.50	726323.60
3.00 µm film					726805.25	726805.30	726805.50	726805.60
5.00 µm film	726931.10				726931.25	726931.30	726931.50	
0.53 mm ID (0.8 mm OD)								
0.50 µm film			726519.15		726519.25	726519.30		
1.00 µm film	726529.10		726529.15		726529.25	726529.30		
2.00 µm film	726521.10				726521.25	726521.30	726521.50	
5.00 µm film	726926.10				726926.25	726926.30	726926.50	

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

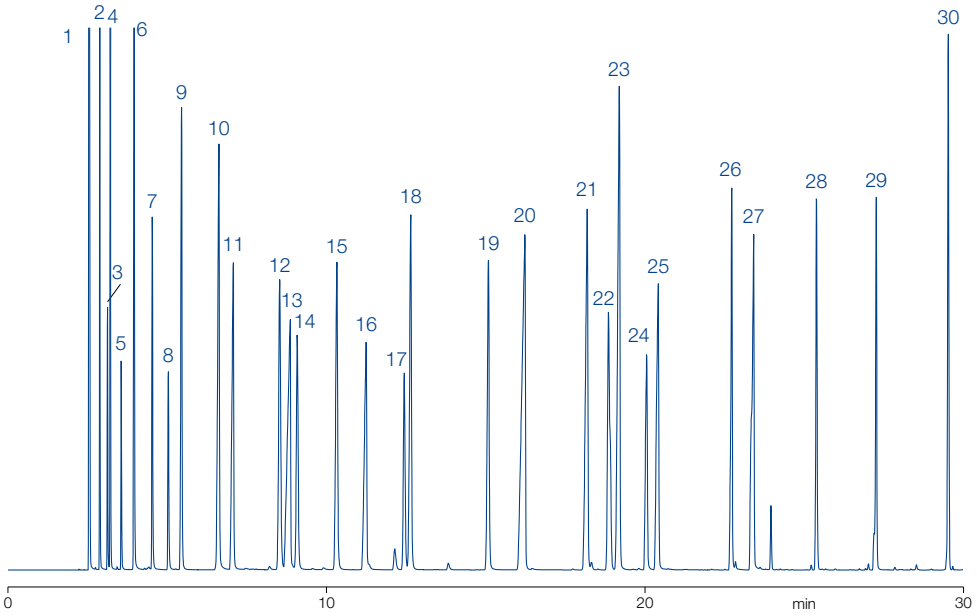
Solvent analysis

MN Appl. No. 201390

Column: OPTIMA® 1, 60 m x 0.32 mm ID, 1.0 µm film
Sample: solvent mixture, courtesy of J. Lutz, Alcan Rorschach, Switzerland
Injection: 0.4 µL, split 1:60
Carrier gas: H_2, 120 kPa
Temperature: 50 °C (9 min) → 90 °C, 4 °C/min → 280 °C (2 min), 14 °C/min
Detector: FID 300 °C

Peaks:

1. Methanol
2. Ethanol
3. Acetone
4. 2-Propanol
5. Methyl acetate
6. *n*-Propanol
7. Methyl ethyl ketone
8. Ethyl acetate
9. Isobutanol
10. *n*-Butanol
11. 1-Methoxy-2-propanol
12. Isooctane
13. Ethyl glycol
14. Isoheptane
15. Methyl isobutyl ketone
16. 1-Ethoxy-2-propanol
17. Toluene
18. Isobutyl acetate
19. Butyl acetate
20. 4-Hydroxy-4-methyl-2-pentanone
21. 1-Methoxy-2-propyl acetate
22. Xylene
23. Cyclohexanone
24. Ethyl glycol acetate
25. Butyl glycol
26. Heptanol
27. Ethyl diglycol
28. Butyl diglycol
29. Butyl glycol acetate
30. Butyl diglycol acetate



OPTIMA® · nonpolar capillary columns

OPTIMA® 1 MS 100 % dimethylpolysiloxane · USP G1 / G2 / G38

Key features
- Selectivity identical to OPTIMA® 1,
- Phase with low bleeding
- Structure see page 315

Recommended application
- GC/MS and ECD, general analysis at trace level

Temperature
- T_{max} 340 °C (long-term temperature), T_{max} 360 °C (short-term max. temperature in a temperature program)

Similar phases
- Ultra-1, DB-1MS, HP-1MS, Rxi®-1MS, Rtx®-1MS, Equity™-1, AT™-1MS, VF-1MS, CP-Sil 5 CB MS

OPTIMA® 1 MS

Length → 12 m	15 m	25 m	30 m	50 m	60 m
0.2 mm ID (0.4 mm OD)					
0.20 µm film		726201.25		726201.50	
0.35 µm film 726203.12					
0.25 mm ID (0.4 mm OD)					
0.25 µm film	726205.15		726205.30		726205.60
0.32 mm ID (0.5 mm OD)					
0.25 µm film			726202.30		726202.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® 1 MS Accent 100 % dimethylpolysiloxane · USP G1 / G2 / G38

Key features
- Selectivity identical to OPTIMA® 1,
- Nonpolar phase
- Lowest column bleed
- Solvent rinsing for removal of impurities applicable
- Increased sensitivity due to an unmatched low background level
- Structure see page 315

Recommended application
- Ideal for ion trap and quadrupole MS detectors
- Perfect inertness for basic compounds
- All-round phase for environmental analysis, trace analysis, EPA methods, pesticides, PCB, food and drug analysis

Temperature
- T_{max} 340 °C (long-term temperature), T_{max} 360 °C (short-term max. temperature in a temperature program)

Similar phases
- Ultra-1, DB-1MS, HP-1MS, Rxi®-1MS, Rtx®-1MS, Equity™-1, AT™-1MS, VF-1MS, CP-Sil 5 CB MS

EPA 8140 / 8141 / 8141 A Organophosphorus pesticides

MN Appl. No. 213030

Column: OPTIMA® 1 MS Accent, 30 m x 0.32 mm ID, 0.50 µm film

Sample: 0.2 µg/mL in hexane,
8140 / 8141 OP pesticides calibration mix A
and 8141 OP pesticides calibration mix B;
IS triphenyl phosphate and tributyl phosphate

Injection: 250 °C, splitless (hold 1 min)

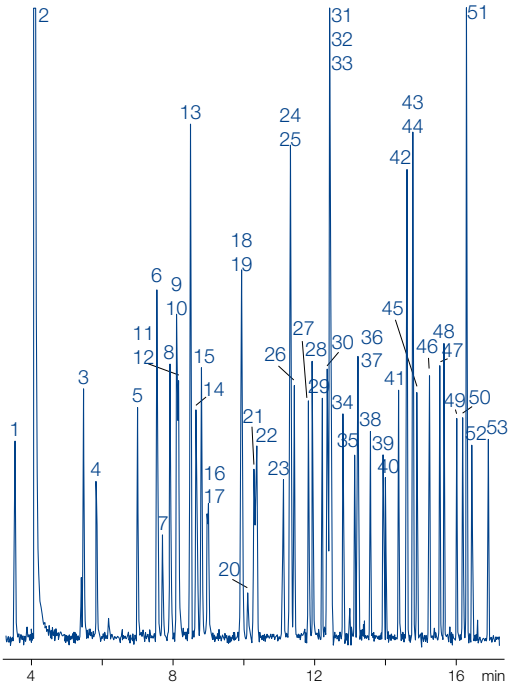
Carrier gas: He, 1 mL/min, constant pressure

Temperature: 100 °C → 180 °C, 10 °C/min (2 min) → 300 °C, 18 °C/min (3 min)

Detector: FPD (Flame Photometric Detector), 280 °C

Peaks:

1. Dichlorvos
2. Hexamethylphosphoramide
3. Mevinphos
4. Trichlorfon
5. TEPP
6. Thionazin
7. Demeton-O
8. Ethoprop
9. Tributyl phosphate (IS)
10. Dicrotophos
11. Monocrotophos
12. Naled
13. Sulfotepp
14. Phorate
15. Dimethoate
16. Demeton-S
17. Dioxathion
18. Terbufos
19. Fonophos
20. Phosphamidon isomer
21. Diazinon
22. Disulfoton
23. Phosphamidon
24. Dichlorofenthion
25. Parathion-methyl
26. Chlorpyrifos-methyl
27. Ronnel
28. Fenitrothion
29. Malathion
30. Fenthion
31. Aspon
32. Parathion-ethyl
33. Chlorpyrifos
34. Trichloronate
35. Chlorfenvinphos
36. Merphos
37. Crotoxyphos
38. Stirofos
39. Tokuthion
40. Merphos oxidation product
41. Fensulfothion
42. Famphur
43. Ethion
44. Bolstar
45. Carbophenothion
46. Triphenyl phosphate (IS)
47. Phosmet
48. EPN
49. Azinphos-methyl
50. Leptophos
51. Tri-*o*-cresyl phosphate
52. Azinphos-ethyl
53. Coumaphos



OPTIMA® 1 MS Accent

Length →	15 m	25 m	30 m	50 m	60 m
0.2 mm ID (0.4 mm OD)					
0.20 µm film		725801.25		725801.50	
0.25 mm ID (0.4 mm OD)					
0.25 µm film	725805.15		725805.30		725805.60
0.50 µm film			725806.30		725806.60
0.32 mm ID (0.5 mm OD)					
0.25 µm film			725802.30		725802.60
0.50 µm film			725807.30		725807.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® · weakly polar capillary columns

OPTIMA® 5 5 % phenyl – 95 % methylpolysiloxane · USP G27 / G36

Key features
- Nonpolar phase
- Structure see page 315

Recommended application
- Standard phase with large range of application

Temperature
- Columns with 0.1 – 0.32 mm ID and films < 3 µm: T_{max} 340 °C (long-term temperature), T_{max} 360 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID, films < 3 µm: T_{max} 320 and 340 °C, resp.
- Thick film columns with films ≥ 3 µm: max. temperatures 300 and 320 °C, resp.

Similar phases
- PERMABOND® SE-54, SE-52, HP-5, SPB™-5, CP-Sil 8, Rtx®-5, 007 – 5, BP5, MDN-5, AT™-5, ZB-5

OPTIMA® 5

Length →	10 m	15 m	25 m	30 m	50 m	60 m
0.1 mm ID (0.4 mm OD)						
0.10 µm film	726846.10					
0.2 mm ID (0.4 mm OD)						
0.10 µm film			726854.25			
0.20 µm film			726857.25		726857.50	
0.35 µm film			726860.25		726860.50	
0.50 µm film			726863.25		726863.50	
0.25 mm ID (0.4 mm OD)						
0.10 µm film			726911.25	726911.30	726911.50	726911.60
0.25 µm film	726056.10	726056.15	726056.25	726056.30	726056.50	726056.60
0.35 µm film			726623.25	726623.30	726623.50	726623.60
0.50 µm film			726099.25	726099.30	726099.50	726099.60
1.00 µm film			726807.25	726807.30	726807.50	726807.60
0.32 mm ID (0.5 mm OD)						
0.10 µm film	726313.10	726313.15	726313.25	726313.30	726313.50	726313.60
0.25 µm film		726314.15	726314.25	726314.30	726314.50	726314.60
0.35 µm film			726628.25	726628.30	726628.50	726628.60
0.50 µm film			726316.25	726316.30	726316.50	726316.60
1.00 µm film		726325.15	726325.25	726325.30	726325.50	726325.60
3.00 µm film			726809.25	726809.30	726809.50	726809.60
5.00 µm film		726934.15	726934.25	726934.30	726934.50	
0.53 mm ID (0.8 mm OD)						
0.50 µm film	726523.10		726523.25	726523.30		
1.00 µm film	726541.10	726541.15	726541.25	726541.30		
2.00 µm film	726525.10		726525.25	726525.30	726525.50	726525.60
5.00 µm film	726916.10		726916.25	726916.30	726916.50	

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

OPTIMA® 5 MS 5 % diphenyl – 95 % dimethylpolysiloxane · USP G27 / G36

Key features
- Selectivity identical to OPTIMA® 5
- Phase with low bleeding
- Structure see page 315

Recommended application
- GC/MS and ECD, applications and general analysis at trace level
- Perfect inertness for basic compounds

Temperature
- T_{max} 340 °C (long-term temperature), T_{max} 360 °C (short-term max. temperature in a temperature program)

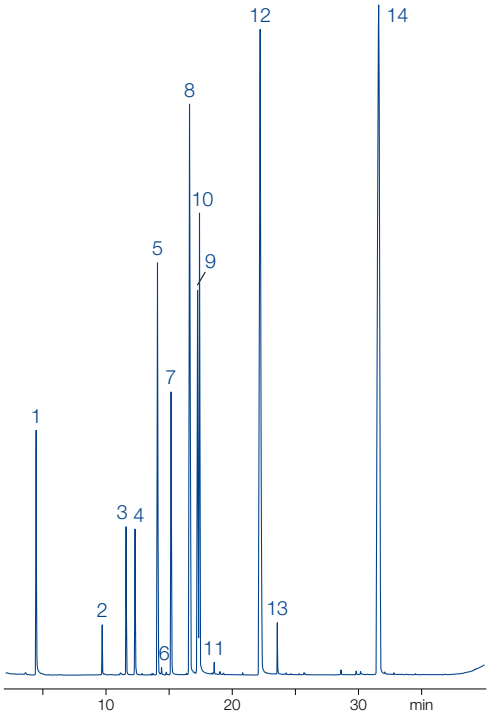
Similar phases
- DB-5, DB-5MS, HP-5MS, Ultra-2, Equity™-5, CP-Sil 8CB low bleed/MS, Rxi®-5MS, Rtx®-5SIL-MS, Rtx®-5MS, 007 – 5MS, BPX™5, MDN-5S, AT™-5MS, VF-5MS

Analysis of various phenols

MN Appl. No. 210110

Column: OPTIMA® 5 MS, 30 m x 0.25 mm ID, 0.25 µm film
Sample: 5 ppm of each compound except *N-i*-propylaniline (9.4 ppm)
Methode: SPME
Temperature: 40 °C (2 min) → 240 °C, 6 °C/min → 320 °C, 20 °C/min
Detector: MSD

Peaks:
1. Toluene-D_8
2. Phenol
3. 2-Methylphenol (o-Cresol)
4. Nitrobenzene-D_5
5. *N-i*-Propylaniline
6. 2,4-Dichlorophenol
7. 4-Chlorophenol
8. 4-Bromo-2-chlorophenol
9. 3-Bromophenol
10. 4-Chloro-3-methylphenol
11. 2,4-Dibromophenol
12. 2-Hydroxybiphenyl
13. 2-Cyclohexylphenol
14. Hexafluorobisphenol A



Courtesy of Riedel-de-Haën, Seelze, Germany

OPTIMA® 5 MS

Length →	12 m	15 m	25 m	30 m	50 m	60 m
0.2 mm ID (0.4 mm OD)						
0.20 µm film	726210.12		726210.25		726210.50	
0.35 µm film	726215.12		726215.25		726215.50	
0.25 mm ID (0.4 mm OD)						
0.25 µm film		726220.15		726220.30		726220.60
0.50 µm film				726225.30		726225.60
1.00 µm film				726226.30		726226.60
0.32 mm ID (0.5 mm OD)						
0.25 µm film				726211.30		
[illegible] µm film				726213.30		
1.0[illegible]			726212.25		726212.50	726212.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® · weakly polar capillary columns

OPTIMA® 5 MS Accent silarylene phase · USP G27 / G36

Key features

- Chemically bonded, cross-linked silarylene phase with polarity similar to a 5 % diphenyl – 95 % dimethylpolysiloxane phase
- Lowest column bleed, nonpolar phase, solvent rinsing for removal of impurities applicable
- Structure see page 315

Recommended application

- Ideal for ion trap and quadrupole MS detectors
- Perfect inertness for basic compounds
- All-round phase for environmental analysis, trace analysis, EPA methods, pesticides, PCB, food and drug analysis

Temperature

- T_{max} 340 °C (long-term temperature), T_{max} 360 °C (short-term max. temperature in a temperature program)
- Film thickness > 0.5 µm: T_{max} 320 and 340 °C, resp.

Similar phases

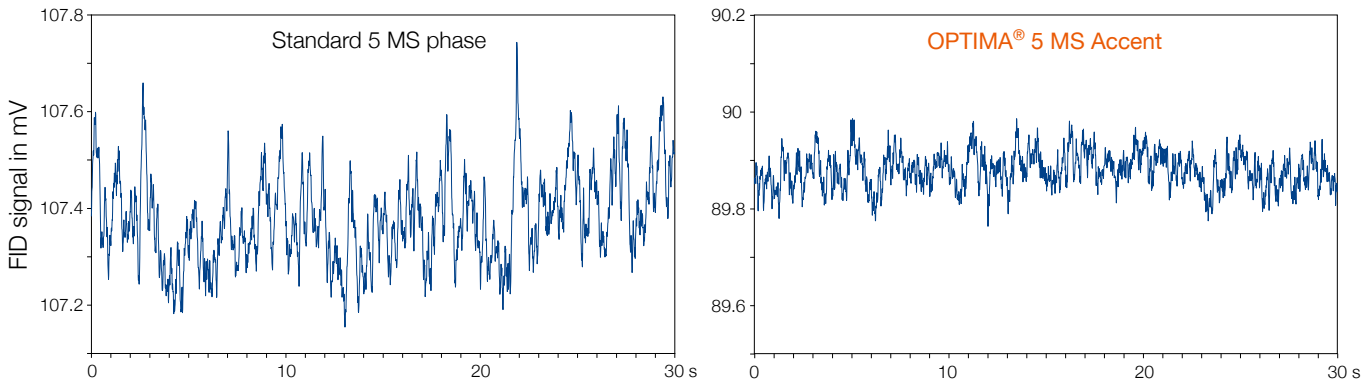
- DB-5, DB-5MS, HP-5MS, Ultra-2, Equity™-5, CP-Sil 8CB low bleed/MS, Rxi®-5MS, Rtx®-5SIL-MS, Rtx®-5MS, 007-5MS, BPX™5, MDN-5S, AT™-5MS, VF-5MS

Increased sensitivity due to an unmatched low background level

The bleed comparison test of OPTIMA® 5 MS Accent with a conventional 5 MS phase shows the outstanding performance of the silarylene phase.

The unmatched low background level of the OPTIMA® 5 MS Accent (approximately three times lower compared to a 5 MS brand column) provides significantly increased sensitivity, allowing its application in trace analysis of particularly high-boiling compounds.

Background noise at 340 °C



OPTIMA® 5 MS Accent

Length →	12 m	15 m	25 m	30 m	50 m	60 m
0.20 mm ID (0.4 mm OD)						
0.20 µm film			725810.25		725810.50	
0.35 µm film	725815.12				725815.50	
0.25 mm ID (0.4 mm OD)						
0.25 µm film		725820.15		725820.30		725820.60
0.50 µm film				725825.30		725825.60
1.00 µm film				725826.30		725826.60
0.32 mm ID (0.5 mm OD)						
0.25 µm film				725811.30		725811.60
0.50 µm film				725813.30		
1.00 µm film			725812.25			725812.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® XLB silarylene phase

Key features
- Chemically bonded, cross-linked silarylene phase, optimized silarylene content for lowest column bleed, nonpolar phase, perfect inertness for basic compounds, solvent rinsing for removal of impurities applicable
- Structure see page 315

Recommended application
- Ideal for ion trap and quadrupole MS detectors, ultra low bleed phase, highly selective for environmental and trace analysis, pesticides, recommended phase for PCB separations

Temperature
- T_{max} 340 °C (long-term temperature), T_{max} 360 °C (short-term max. temperature in a temperature program)

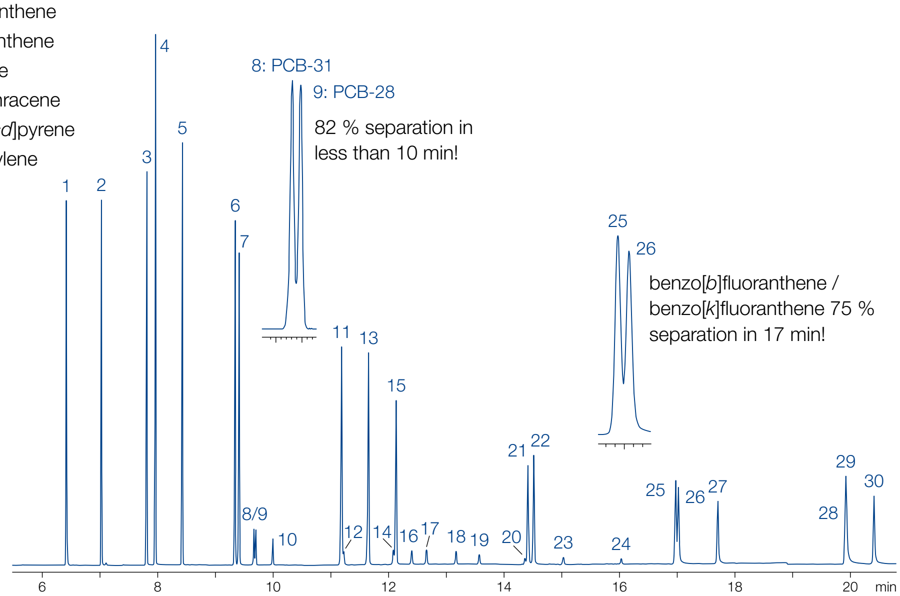
Similar phases
- DB-XLB, Rxi®-XLB, Rtx®-XLB, MDN-12, VF-XMS

Rapid separation of PCB and PAH

MN Appl. No. 212920

Column:	OPTIMA® XLB, 30 m x 0.25 mm ID, 0.25 µm film
Injection:	1 µL, Standard 0.005 ng/µL, 250 °C, pulsed, splitless, pulse 1.38 bar in 1 min
Carrier gas:	60 mL/min He
Temperature:	40 °C (2 min) → 240 °C (2 min), 30 °C/min → 340 °C (5 min), 10 °C/min
Detektion:	MS source 230 °C, interface 280 °C, quadrupole 150 °C

Peaks:
1. Naphthalene
2. 2-Methylnaphthalene
3. Acenaphthylene
4. Acenaphthene
5. Fluorene
6. Phenanthrene
7. Anthracene
8. PCB-31
9. PCB-28
10. PCB-52
11. Fluoranthene
12. PCB-101
13. Pyrene
14. PCB-77
15. 2-Methylfluoranthene
16. PCB-118
17. PCB-153
18. PCB-138
19. PCB-126
20. PCB-180
21. Benz[*a*]anthracene
22. Chrysene
23. PCB-169
24. PCB-194
25. Benzo[*b*]fluoranthene
26. Benzo[*k*]fluoranthene
27. Benzo[*a*]pyrene
28. Dibenz[*ah*]anthracene
29. Indeno[1,2,3-*cd*]pyrene
30. Benzo[*ghi*]perylene



Courtesy of Centre d'Analyses de Recherche, Lab. d'Hydrologie, 65400 Illkirch, France

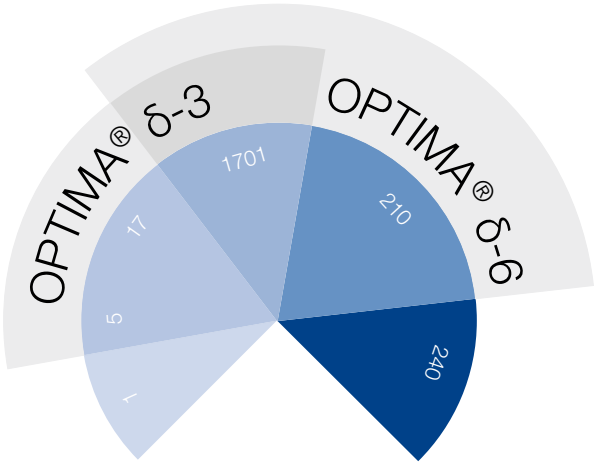
OPTIMA® XLB

	Length → 30 m	60 m
0.25 mm ID (0.4 mm OD)		
0.25 µm film	725850.30	725850.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® δ · phases with autoselectivity

Range of polarities covered by OPTIMA® δ phases



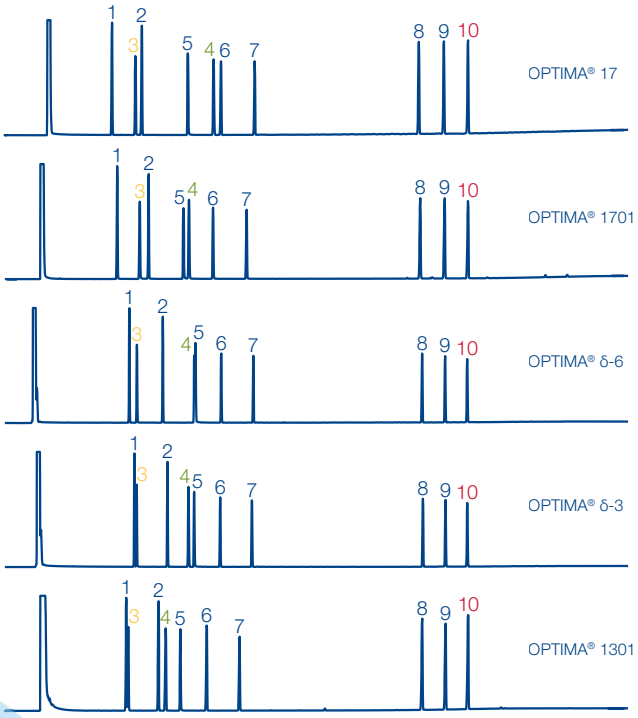
All stationary GC phases can be classified by their polarities. While the selectivity of common GC phases is generally determined by permanent dipole-dipole interactions, OPTIMA® δ-3 and OPTIMA® δ-6 show an additional feature. Large, polarizable groups in the polymer chain of the stationary phase enable the analyte to induce a further dipole moment that increases with the polarity of said analyte. We call this phenomenon "Autoselectivity", because the column adjusts itself to the polarity of the analyte. The implemented polymers consist of cross-linked polysiloxanes with a defined composition and an extremely narrow distribution of molecular weight.

OPTIMA® δ phases cover broad ranges of polarities. Compared with conventional phases, OPTIMA® δ-3 polarity ranges from approximately the nonpolar OPTIMA® 5 to the midpolar OPTIMA® 1701, while for OPTIMA® δ-6 the polarity covers a range from about the midpolar OPTIMA® 17 to the polar OPTIMA® 210.

OPTIMA® δ phases show high temperature limits (340 / 360 °C), as well as low bleed levels, which makes them ideal for the use with mass selective (MSD) or phosphorus/nitrogen detectors (PND) in the field of environmental trace analysis.

Isomeric phenols, such as chloro- and nitrophenols, are difficult to analyze with standard GC phases (e.g., OPTIMA® 5 or OPTIMA® 17) because of co-elutions. The autoselective OPTIMA® δ-3 is able to separate all 22 phenols due to stronger interactions occurring with more polar molecules, because polar analytes induce a dipole moment in the phase of the OPTIMA® δ-3 (see chromatogram page 327).

Separation characteristics of OPTIMA® δ phases



Conditions and peaks (see page 313)

Key features of OPTIMA® δ phases

- Wide range of application due to autoselectivity
- Outstanding thermal stability similar to nonpolar phases
- Low bleed levels
- Medium polar without CN groups

Ordering information about OPTIMA® δ phases can be found on page 327 and page 328.

OPTIMA® δ-3 polysiloxane phase with autoselectivity · USP G49

Key features

- Medium polar without CN groups
- Autoselectivity resulting in a polarity range from approximately the nonpolar OPTIMA® 5 to the midpolar OPTIMA® 1701 (see page 326)
- Analytes determine the polarity of the phase

Similar phases

- Exclusively from MN

Recommended application

- Ideal for MSD and PND detectors

Temperature

- 0.1 – 0.32 mm ID:
  T_{max} 340 °C (long-term temperature),
  T_{max} 360 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID:
  T_{max} 320 and 340 °C, resp.

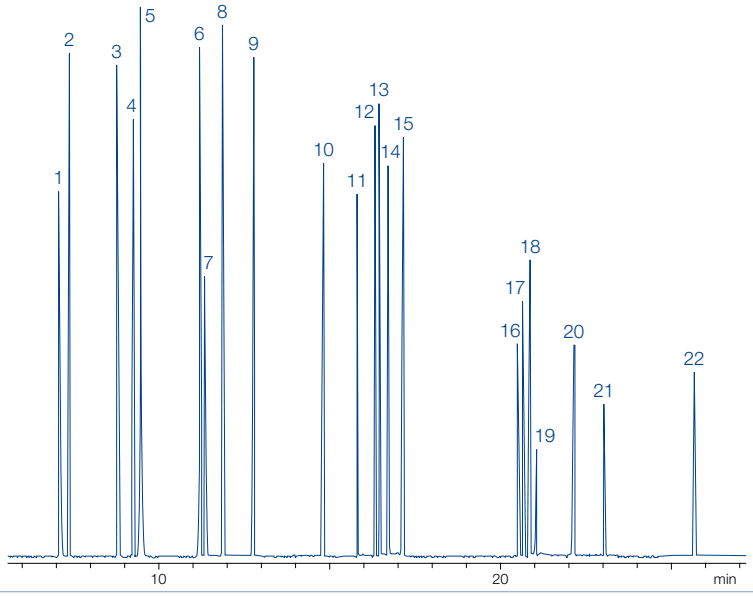
Analysis of isomeric phenols

MN Appl. No. 250060

Column: OPTIMA® δ-3, 60 m x 0.25 mm ID, 0.25 µm film
Injection: 1.0 µL, split 1:80
Carrier gas: He, 1.3 bar
Temperature: 60 °C (3 min) → 320 °C, 6 °C/min
Detector: MSD HP 5971

Peaks:

1. Phenol
2. 2-Chlorophenol
3. 2-Methylphenol
4. 4-Methylphenol
5. 3-Methylphenol
6. 2,4-Dimethylphenol
7. 2-Nitrophenol
8. 2,4-Dichlorophenol
9. 2,6-Dichlorophenol
10. 4-Chloro-3-methylphenol
11. 2,3,5-Trichlorophenol
12. 2,4,6-Trichlorophenol
13. 2,4,5-Trichlorophenol
14. 2,3,4-Trichlorophenol
15. 2,3,6-Trichlorophenol
16. 2,3,5,6-Tetrachlorophenol
17. 2,3,4,5-Tetrachlorophenol
18. 2,3,4,6-Tetrachlorophenol
19. 2,4-Dinitrophenol
20. 3,4,5-Trichlorophenol
21. 2-Methyl-4,6-dinitrophenol
22. 2-Isopropyl-4,6-dinitrophenol



OPTIMA® δ-3

Length → 10 m	20 m	25 m	30 m	50 m	60 m
0.1 mm ID (0.4 mm OD)					
0.10 µm film 726410.10	726410.20				
0.2 mm ID (0.4 mm OD)					
0.20 µm film		726400.25		726400.50	
0.25 mm ID (0.4 mm OD)					
0.25 µm film			726420.30		726420.60
0.50 µm film			726421.30		
0.32 mm ID (0.5 mm OD)					
0.25 µm film			726440.30		726440.60
0.35 µm film			726441.30		726441.60
1.00 µm film			726442.30		726442.60
0.53 mm ID (0.8 mm OD)					
1.5 µm film			726443.30		

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® δ · phases with autoselectivity

OPTIMA® δ-6 polysiloxane phase with autoselectivity

Key features

- Medium polar without CN groups Autoselectivity resulting in a polarity range from approximately the midpolar OPTIMA® 17 to the polar OPTIMA® 210 (see page 326)
- Analytes determine the polarity of the phase

Recommended application

- Ideal for MSD and PND detectors

Temperature

- 0.1 – 0.32 mm ID: T_{max} 340 °C (long-term temperature), T_{max} 360 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID: T_{max} 320 and 340 °C, resp.

Similar phases

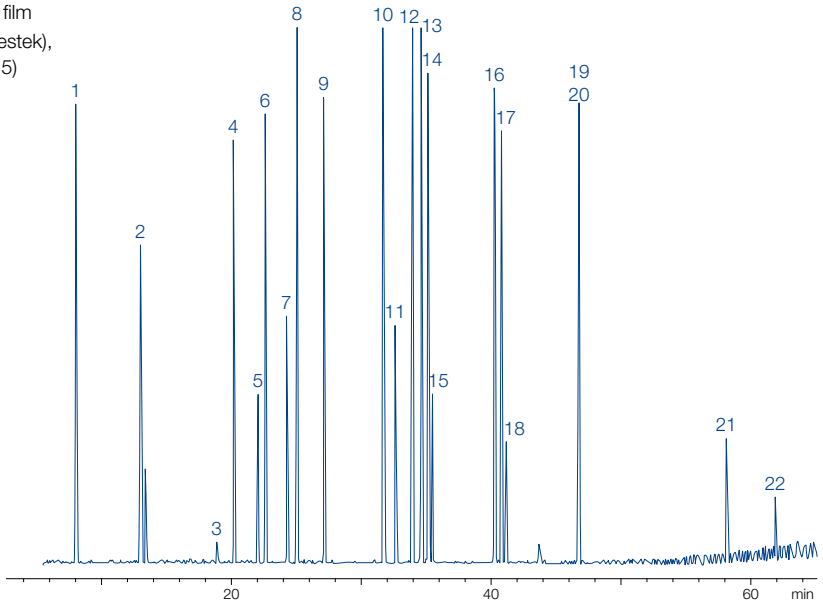
- Exclusively from MN

Separation of organophosphorus pesticides (EPA 8140 / 8141)

MN Appl. No. 250420

Column: OPTIMA® δ-6, 50 m x 0.2 mm ID, 0.2 µm film
Sample: EPA 8140 OP pesticide calibration mix (Restek), 200 µg/mL each in hexane – acetone (95:5)
Injection: 1 µL, split 1:30
Carrier gas: 2.0 bar He
Temperature: 150 °C → 300 °C (10 min), 2.5 °C/min
Detector: MSD HP 5971
Peaks:

1. Dichlorvos
2. Mevinphos
3. Demeton-S
4. Ethoprop
5. Naled
6. Phorate
7. Demeton-O
8. Diazinon
9. Disulfoton
10. Ronnel
11. Parathion-methyl
12. Chlorpyrifos
13. Trichloronate
14. Fenthion
15. Merphos
16. Stirofos
17. Tokuthion
18. Merphos oxidation product
19. Fensulfothion
20. Bolstar
21. Azinphos-methyl
22. Coumaphos



OPTIMA® δ-6

Length → 10 m	25 m	30 m	50 m	60 m
0.1 mm ID (0.4 mm OD)				
0.10 µm film 726490.10				
0.2 mm ID (0.4 mm OD)				
0.20 µm film	726465.25		726465.50	
0.25 mm ID (0.4 mm OD)				
0.25 µm film		726470.30		726470.60
0.32 mm ID (0.5 mm OD)				
0.25 µm film		726480.30		726480.60
0.35 µm film		726481.30		726481.60
1.00 µm film		726482.30		726482.60
0.53 mm ID (0.8 mm OD)				
1.00 µm film		726483.30		

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages ... integrated guard columns see additional information for GC columns on page 311.

OPTIMA® · medium polar capillary columns

OPTIMA® 1301 6 % cyanopropyl-phenyl – 94 % dimethylpolysiloxane · USP G43

Key features
- Midpolar phase
- Structure see page 315

Recommended application
- Pesticide analysis
- For corresponding columns with higher film thickness see OPTIMA® 624

Temperature
- T_{max} 300 °C (long-term temperature), T_{max} 320 °C (short-term max. temperature in a temperature program)

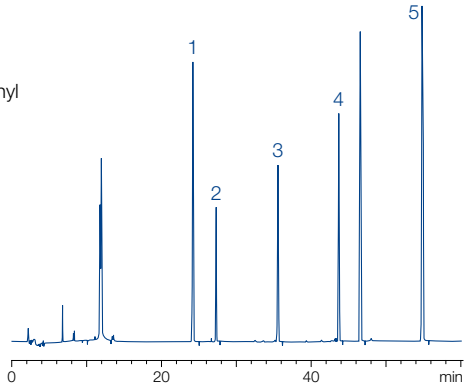
Similar phases
- HP-1301, DB-1301, SPB™-1301, Rtx®-1301, CP-1301, 007-1301

Analysis of a pesticide mixture

MN Appl. No. 210620

Column:	OPTIMA® 1301, 60 m x 0.25 mm ID, 0.25 µm film
Injection:	3 µL (0.1 ng/µL), 80 °C (1 min) → 250 °C (1 min) pulsed splitless
Carrier gas:	He, 54 mL/min
Temperature:	80 °C (2 min) → 190 °C, 20 °C/min (12 min) → 240 °C, 2 °C/min (23 min) → 260 °C, 10 °C/min (20 min)
Detector:	ECD

Peaks :
1. Propyzamide
2. Vinclozolin
3. Bromophos-ethyl
4. 2,4-DDT
5. Brompropylate

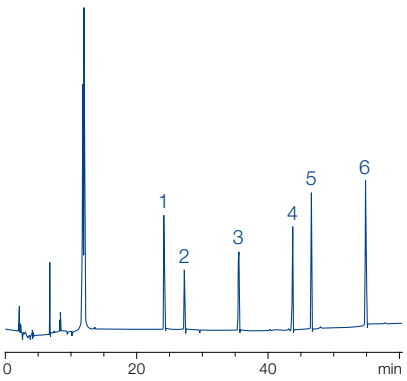


Analysis of a PCB mixture

MN Appl. No. 210650

Column:	OPTIMA® 1301, 60 m x 0.25 mm ID, 0.25 µm film
Injection:	3 µL (0.1 ng/µL), 80 °C (1 min) → 250 °C (1 min) pulsed splitless
Carrier gas:	He, 54 mL/min
Temperature:	80 °C (2 min) → 190 °C, 20 °C/min (12 min) → 240 °C, 2 °C/min (23 min) → 260 °C, 10 °C/min (20 min)
Detector:	ECD

Peaks :
1. PCB-28
2. PCB-52
3. PCB-128
4. PCB-153
5. PCB-138
6. PCB-180



OPTIMA® 1301

	Length → 25 m	30 m	50 m	60 m
0.25 mm ID (0.4 mm OD)				
0.25 µm film	726771.25	726771.30	726771.50	726771.60
0.32 mm ID (0.5 mm OD)				
0.25 µm film	726777.25	726777.30		726777.60
1.00 µm film		726780.30	726780.50	726780.60
0.53 mm ID (0.8 mm OD)				
1.00 µm film	726783.25			

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

OPTIMA® · medium polar capillary columns

OPTIMA® 1301 MS 6 % cyanopropyl-phenyl – 94 % dimethylpolysiloxane · USP G43

Key features
- Chemically bonded, cross-linked silarylene phase with selectivity similar to 6 % cyanopropyl-phenyl – 94 % dimethylpolysiloxane, symmetric substituted cyanopropylsilanes and integrated phenyl rings (silarylene)
- Midpolar phase with very low bleed
- Perfect deactivation
- Structure see page 315

Recommended application
- Specially suitable for sophisticated environmental analysis (e.g., EPA methods for PAHs, PCBs and pesticides)
- 100 % ion trap and quadrupole MS compatibility

Temperature
- T_{max} 300 °C (long-term temperature), T_{max} 320 °C (short-term max. temperature in a temperature program)

Similar phases
- VF-1301ms, Rxi®-1301Sil MS, TG-1301MS

OPTIMA® 1301 MS

	Length → 30 m	60 m
0.25 mm ID (0.4 mm OD)		
0.25 µm film	726640.30	726640.60
0.32 mm ID (0.5 mm OD)		
0.25 µm film	726641.30	726641.60
1.00 µm film	726642.30	726642.60
0.53 mm ID (0.8 mm OD)		
1.00 µm film	726643.30	726643.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® 624 6 % cyanopropyl-phenyl – 94 % dimethylpolysiloxane · USP G43

Key features
- Midpolar phase
- Structure see page 315

Recommended application
- Environmental analysis
- For corresponding columns with lower film thickness see OPTIMA® 1301

Temperature
- T_{max} 280 °C (long-term temperature), T_{max} 300 °C (short-term max. temperature in a temperature program)

Similar phases
- HP-624, HP-VOC, DB-624, DB-VRX, SPB™-624, CP-624, Rtx®-624, Rtx®-Volatiles, 007-624, BP624, VOCOL

OPTIMA® 624 LB 6 % cyanopropyl-phenyl – 94 % dimethylpolysiloxane

Key features

- Midpolar phase with low bleeding
- Structure see page 315

Recommended application

- Halogenated hydrocarbons, volatiles, aromatic compounds, solvents etc.

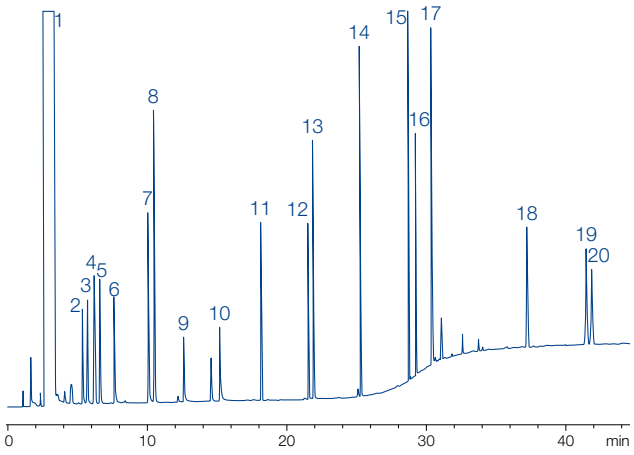
Solvents and semi-volatiles

MN Appl. No. 212520

Column:	OPTIMA® 624 LB, 30 m x 0.32 mm ID, 1.8 µm film; retention gap Phe-Sil 0.5 m x 0.53 mm
Injection:	1 µL (10 ppm per substance in acetone), cold on-column
Carrier gas:	1.1 bar He
Temperature:	45 °C (3 min) → 150 °C (6 °C/min) → 300 °C (18 °C/min), 20 min 300 °C
Detector:	FID 280 °C

Peaks:

1. Acetone
2. Ethyl acetate
3. Tetrahydrofuran
4. Cyclohexane
5. 2-Methyl-2-butanol
6. 1-Butanol
7. Pyridine
8. Toluene
9. Dimethylformamide
10. Dimethylsulfoxide
11. Decane
12. 1-Octanol
13. Acetophenone
14. Butyrophenone
15. Heptanophenone
16. 5-Methoxyindole
17. Dibenzylamine
18. Methyl eicosanoate
19. Methyl *cis*-13-docosenoate
20. Methyl docosanoate



OPTIMA® 624

	Length → 25 m	30 m	50 m	60 m
0.2 mm ID (0.4 mm OD)				
1.10 µm film	726784.25			
0.25 mm ID (0.4 mm OD)				
1.40 µm film	726785.25	726785.30	726785.50	726785.60
0.32 mm ID (0.5 mm OD)				
1.80 µm film	726787.25	726787.30	726787.50	726787.60
0.53 mm ID (0.8 mm OD)				
3.00 µm film	726789.25	726789.30		

OPTIMA® 624 LB

	Length → 25 m	30 m	50 m	60 m
0.32 mm ID (0.5 mm OD)				
1.80 µm film		726786.30	726786.50	

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® · medium polar capillary columns

OPTIMA® 1701 14 % cyanopropyl-phenyl – 86 % dimethylpolysiloxane · USP G46

Key features

- Midpolar phase, special selectivity due to high cyanopropyl content
- Structure see page 315

Recommended application

- Reference column for structure identification, e.g., in combination with OPTIMA® 5
- Film thickness ≥ 1 µm for solvent analysis

Temperature

- T_{max} 280 °C (long-term temperature), T_{max} 300 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID: T_{max} 280 and 300 °C, resp.

Similar phases

- OV-1701, DB-1701, CP-Sil 19 CB, HP-1701, Rtx®-1701, SPB™-1701, 007-1701, BP10, ZB-1701

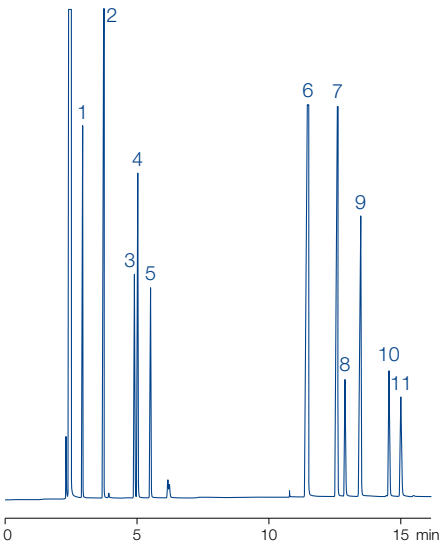
Analysis of aromatic hydrocarbons

MN Appl. No. 200400

Column:	OPTIMA® 1701, 25 m x 0.32 mm ID, 0.25 µm film
Injection:	1 µL, split 1:40
Carrier gas:	0.6 bar N_2
Temperature:	60 °C → 120 °C, 4 °C/min
Detector:	FID 260 °C

Peaks:

1. Benzene
2. Toluene
3. Ethylbenzene
4. *p*-Xylene
5. *o*-Xylene
6. Phenol
7. 2-Methylphenol
8. 2,6-Dimethylphenol
9. 4-Methylphenol
10. 2,4-Dimethylphenol
11. 2,4,6-Trimethylphenol



OPTIMA® 1701

Length →	10 m	15 m	25 m	30 m	50 m	60 m
0.2 mm ID (0.4 mm OD)						
0.20 µm film			726841.25		726841.50	
0.25 mm ID (0.4 mm OD)						
0.25 µm film	726058.10	726058.15	726058.25	726058.30	726058.50	726058.60
0.50 µm film				726064.30		726064.60
1.00 µm film				726965.30		
0.32 mm ID (0.5 mm OD)						
0.25 µm film	726318.10	726318.15	726318.25	726318.30	726318.50	726318.60
0.35 µm film			726824.25	726824.30	726824.50	726824.60
0.50 µm film			726320.25	726320.30	726320.50	726320.60
1.00 µm film			726929.25	726929.30	726929.50	726929.60
0.53 mm ID (0.8 mm OD)						
1.00 µm film	726545.10	726545.15	726545.25	726545.30		
2.00 µm film		726735.15	726735.25	726735.30	726735.50	

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special ... and integrated guard columns see additional information for GC columns on page 311.

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

OPTIMA® 1701 MS silarylene phase · USP G46

Key features

- Chemically bonded, cross-linked silarylene phase with selectivity similar to 14 % cyanopropyl-phenyl – 86 % dimethylpolysiloxane, symmetric substituted cyanopropylsilanes and integrated phenyl rings (silarylene)
- Midpolar phase with very low bleed
- Perfect deactivation
- Structure see page 315

Recommended application

- Environmental analysis (e.g., PAHs, PCBs, pesticides)
- Reference column for structure identification, e.g., in combination with OPTIMA® 5 MS
- 100 % ion trap and quadrupole MS compatibility

Temperature

- T_{max} 280 °C (long-term temperature), T_{max} 300 °C (short-term max. temperature in a temperature program)

Similar phases

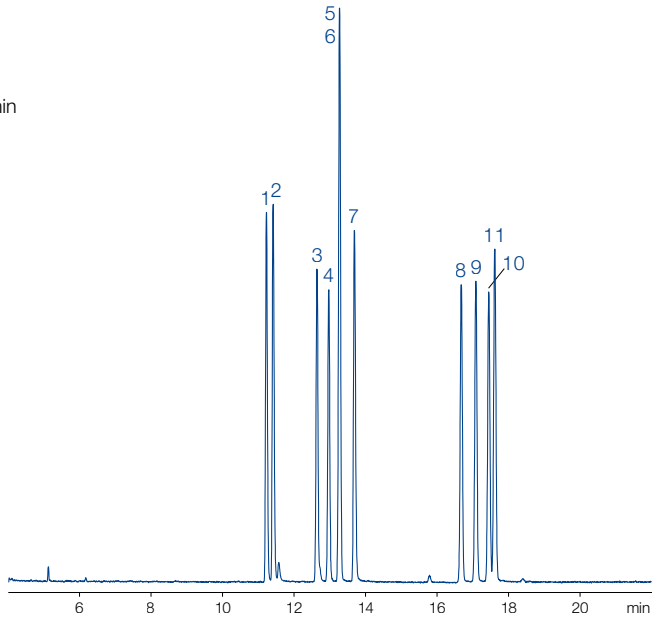
- VF-1701ms, TG-1701MS, OV-1701, DB-1701, HP-1701, Rtx®-1701, SPB™-1701, CP Sil 19 CB, 007-1701, BP10, ZB-1701

Separation of triazine pesticides (EPA 619)

MN Appl. No. 215080

Column: OPTIMA® 1701 MS, 30 m x 0.25 mm ID, 0.25 µm film
Injection: 1 µL, 250 °C, split 1:100
Carrier gas: 42 cm/s He
Temperature: 160 °C (1 min) → 180 °C, 15 °C/min → 220 °C, 2 °C/min
Detector: MSD

Peaks:
1. Prometon
2. Atraton
3. Propazine
4. Atrazine
5. Simazine
6. Terbuthylazine
7. Secbumeton
8. Prometryn
9. Ametryn
10. Simetryn
11. Terbutryn



OPTIMA® 1701 MS

	Length → 30 m	60 m
0.25 mm ID (0.4 mm OD)		
0.25 µm film	726630.30	726630.60
0.50 µm film	726631.30	726631.60
0.32 mm ID (0.5 mm OD)		
0.25 µm film	726633.30	726633.60
0.50 µm film	726634.30	726634.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® · medium polar capillary columns

OPTIMA® 35 MS silarylene phase · USP G42 / close equivalent to USP G28 / G32

Key features
- Chemically bonded cross-linked silarylene phase with selectivity similar to 35 % phenyl – 65 % methyl polysiloxane, midpolar phase, polymer without CN groups
- Very low column bleeding
- Structure see page 317

Recommended application
- Ideal for ion trap detectors
- Optimum column for confirmation of analytical results in combination with a 1 MS or 5 MS
- All-round phase for environmental analysis, ultra trace analysis, EPA methods, pesticides, PCB, food and drug analysis

Temperature
- T_{max} 360 °C (long-term temperature), T_{max} 370 °C (short-term max. temperature in a temperature program)

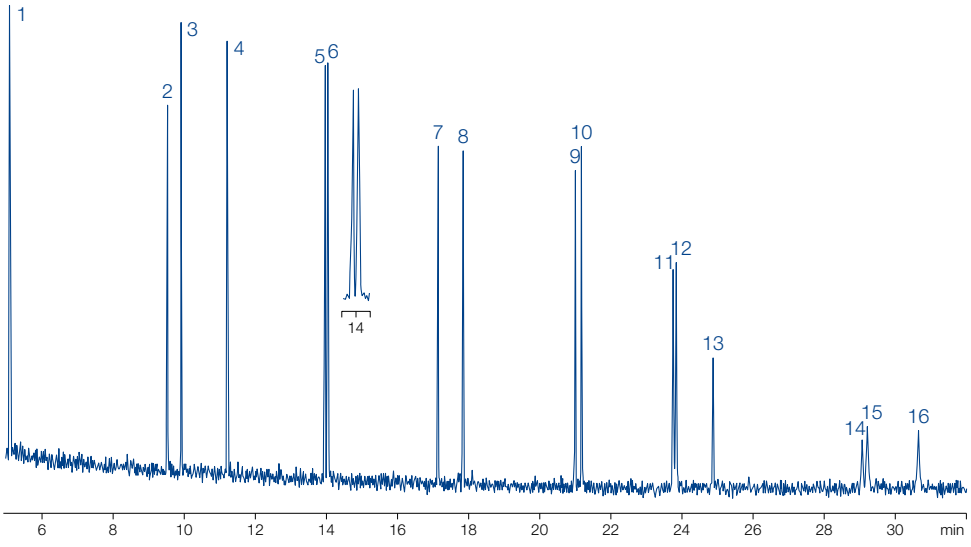
Similar phases
- DB-35 MS, HP-35, SPB™-35, Rxi®-35SIL MS, Rtx-35, 007-35, BPX™-35, MDN-35, AT™-35 MS, ZB-35, OV-11, VF-35 MS

PAH in accordance with EPA 610

MN Appl. No. 213190

Column: OPTIMA® 35 MS, 30 m x 0.25 mm ID, 0.25 µm film
Injection: 1 µL, split 1:10
Carrier gas: 0.6 bar H_2
Temperature: 100 °C (3 min) → 300 °C (10 min), 6 °C/min
Detector: MSD

Peaks
1. Naphthalene
2. Acenaphthylene
3. Acenaphthene
4. Fluorene
5. Phenanthrene
6. Anthracene
7. Fluoranthene
8. Pyrene
9. Benz[*a*]anthracene
10. Chrysene
11. Benzo[*b*]fluoranthene
12. Benzo[*k*]fluoranthene
13. Benzo[*a*]pyrene
14. Indeno[1,2,3-*cd*]pyrene
15. Dibenz[*ah*]anthracene
16. Benzo[*ghi*]perylene



OPTIMA® 35 MS

	Length → 30 m	60 m
0.25 mm ID (0.4 mm OD)		
0.25 µm film	726154.30	726154.60
0.32 mm ID (0.5 mm OD)		
0.25 µm film	726157.30	726157.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

OPTIMA® 17 phenylmethylpolysiloxane (50 % phenyl) · USP G3

Key features
- Midpolar phase
- Structure see page 317

Recommended application
- Steroids, pesticide, drug analysis

Temperature
- T_{max} 320 °C (long-term temperature), T_{max} 340 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID: T_{max} 300 and 320 °C resp.

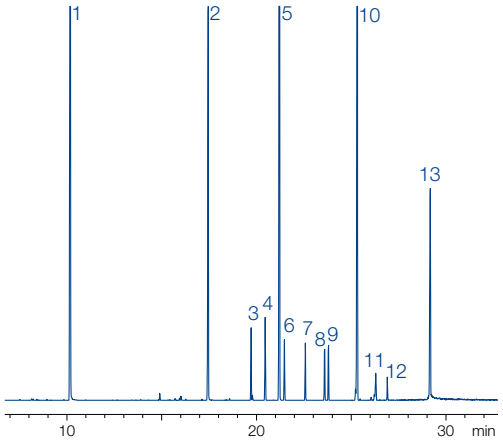
Similar phases
- OV-17, DB-17, HP-50+, HP-17, SPB™-50, SP-2250, Rxi®-17, Rtx®-50, CP-Sil 24 CB, 007-17, ZB-50

Analysis of pesticides

MN Appl. No. 200930

Column: OPTIMA® 17, 25 m x 0.2 mm ID, 0.20 µm film
Sample: pesticides, standard of the cantonal laboratory Schaffhausen (Switzerland), 0.1 mg/mL or 0.01 mg/mL each
Injection: 1.0 µL, 3 s without split
Carrier gas: He, 25 cm/s
Temperature: 100 °C (3 min), 8 °C/min → 250 °C, 10 °C/min → 320 °C
Detector: MSD HP 5971

Peaks:
1. Dichlorphos
2. Naled
3. Vinclozolin
4. Chlorthalonil
5. Chlorpyrifos
6. Dichlofluanid
7. Procymidon
8. Captan
9. Folpet
10. Carbophenothion
11. Iprodion
12. Captafol
13. Coumaphos



OPTIMA® 17

Length →	10 m	12 m	15 m	25 m	30 m	50 m	60 m
0.1 mm ID (0.4 mm OD)							
0.10 µm film	726848.10						
0.2 mm ID (0.4 mm OD)							
0.20 µm film		726065.12		726065.25		726065.50	
0.50 µm film				726066.25		726066.50	
0.25 mm ID (0.4 mm OD)							
0.15 µm film				726742.25	726742.30	726742.50	726742.60
0.25 µm film			726022.15	726022.25	726022.30	726022.50	726022.60
0.50 µm film				726067.25	726067.30	726067.50	726067.60
0.32 mm ID (0.5 mm OD)							
0.15 µm film					726755.30		
0.25 µm film				726351.25	726351.30	726351.50	726351.60
0.35 µm film				726757.25	726757.30	726757.50	726757.60
0.50 µm film				726744.25	726744.30	726744.50	726744.60
0.53 mm ID (0.8 mm OD)							
1.00 µm film	726747.10		726747.15	726747.25	726747.30		

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special ...s and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® · medium polar capillary columns

OPTIMA® 17 MS silarylene phase · USP G3

Key features

- Medium polar silarylene phase with selectivity analogue to 50 % phenyl – 50 % methylpolysiloxane, no CN groups in the polymer
- Structure see page 317

Recommended application

- Ideal for ion trap detectors
- Optimum reference column in combination with a 1 MS or 5 MS
- All-round phase for environmental analysis, ultra-trace analysis, EPA methods, pesticide, PCBs, food and drug analysis

Temperature

- T_{max} 340 °C (long-term temperature),
- T_{max} 360 °C (short-term max. temperature in a temperature program)

Similar phases

- OV-17, AT™-50, BPX™-50, DB-17, DB-17ms, HP-50+, HP-17, SPB™-50, SPB™-17, SP-2250, Rtx®-50, CP-Sil 24 CB, 007-17, VF-17ms, ZB-50

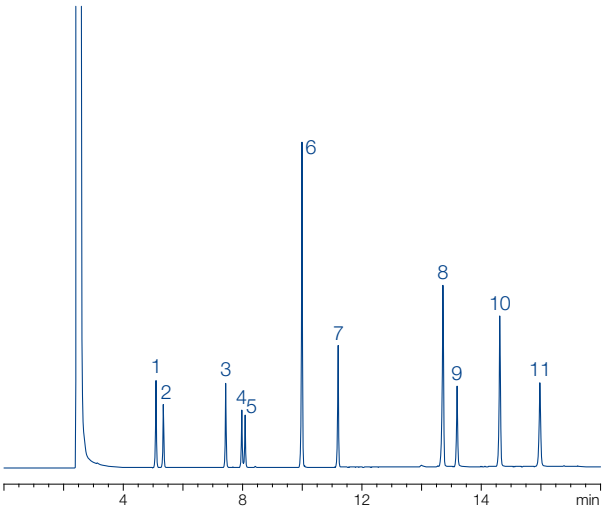
Analysis of phenols

MN Appl. No. 213600

Column:	OPTIMA® 17 MS, 30 m x 0.25 mm ID, 0.25 µm film
Sample:	phenol mix 604
Injection:	1.0 µL, 230 °C, split 1:30
Carrier gas:	0.8 bar He
Temperature:	100 °C, 10 °C/min → 250 °C
Detector:	FID 280 °C

Peaks:

1. Phenol
2. 2-Chlorophenol
3. 2,4-Dimethylphenol
4. 2-Nitrophenol
5. 2,4-Dichlorophenol
6. 4-Chloro-3-methylphenol
7. 2,4,6-Trichlorophenol
8. 4-Nitrophenol
9. 2,4-Dinitrophenol
10. 2-Methyl-4,6-dinitrophenol
11. Pentachlorophenol



OPTIMA® 17 MS

	Length → 30 m	60 m
0.25 mm ID (0.4 mm OD)		
0.25 µm film	726162.30	726162.60
0.32 mm ID (0.5 mm OD)		
0.25 µm film	726165.30	726165.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

OPTIMA® · medium polar capillary columns

OPTIMA® 210 trifluoropropyl-methylpolysiloxane (50 % trifluoropropyl) · close equivalent to USP G6

Key features
- Midpolar phase
- Structure see page 317

Recommended application
- Environmental analysis, especially for *o*-, *m*- and *p*-substituted aromatic hydrocarbons

Temperature
- T_{max} 260 °C (long-term temperature), T_{max} 280 °C (short-term max. temperature in a temperature program)

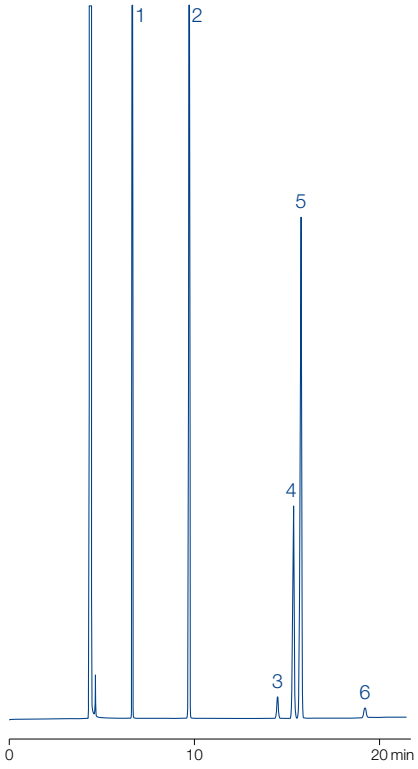
Similar phases
- OV-210, DB-210, Rtx®-200, 007-210

Aromatic hydrocarbons (BTX)

MN Appl. No. 200230

Column: OPTIMA® 210, 50 m x 0.25 mm ID, 0.5 µm film
Injection: 0.5 µL, split 105 mL/min
Carrier gas: 130 kPa N_2 (1.1 mL/min)
Temperature: 50 °C
Detector: FID 250 °C

Peaks:
1. Benzene
2. Toluene
3. Ethylbenzene
4. *p*-Xylene
5. *m*-Xylene
6. *o*-Xylene



OPTIMA® 210

Length →	15 m	25 m	30 m	50 m	60 m
0.25 mm ID (0.4 mm OD)					
0.25 µm film	726871.15	726871.25	726871.30	726871.50	726871.60
0.50 µm film			726874.30	726874.50	726874.60
0.32 mm ID (0.5 mm OD)					
0.25 µm film	726877.15		726877.30	726877.50	726877.60
0.50 µm film		726880.25	726880.30	726880.50	726880.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® · medium polar capillary columns

OPTIMA® 225 50 % cyanopropyl-methyl – 50 % phenylmethylpolysiloxane · close equivalent to USP G7 / G19

Key features
- Midpolar phase
- Structure see page 317

Recommended application
- Fatty acid analysis

Temperature
- T_{max} 260 °C (long-term temperature), T_{max} 280 °C (short-term max. temperature in a temperature program)

Similar phases
- OV-210, DB-210, Rtx®-200, 007-210

Analysis of FAME in porcine fat

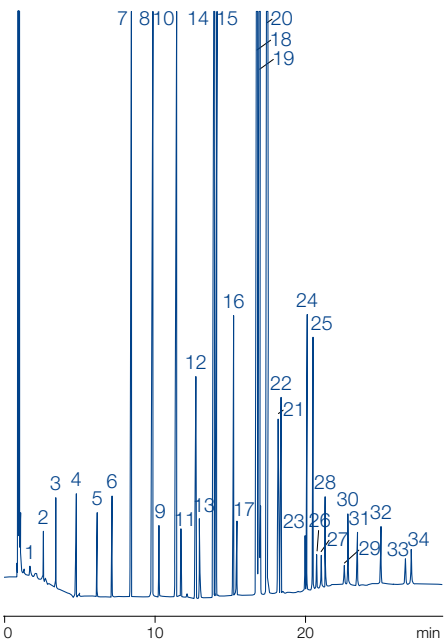
MN Appl. No. 210060

Column: OPTIMA® 225, 25 m x 0.32 mm ID, 0.25 µm film
Injection: 1 µL, split 1:40
Carrier gas: 60 kPa H_2
Temperature: 50 °C (2 min) → 125 °C, 30 °C/min → 160 °C, 5 °C/min → 180 °C, 20 °C/min → 200 °C, 3 °C/min → 220 °C, 20 °C/min (10 min)
Detector: FID 260 °C

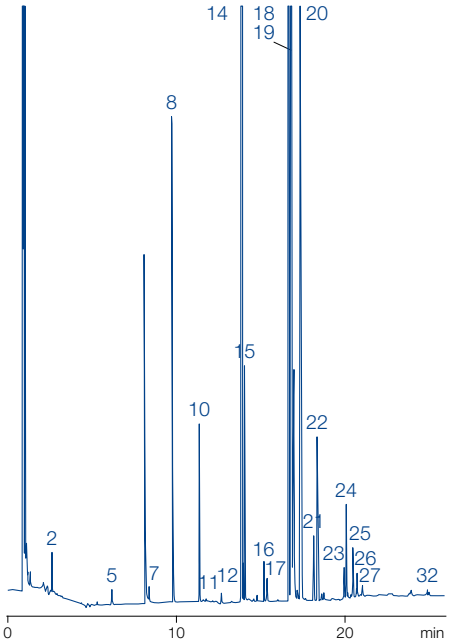
Peaks:

1. C4:0
2. C5:0
3. C6:0
4. C8:0
5. C10:0
6. C11:0
7. C12:0
8. C13:0
9. C13:1
10. C14:0
11. C14:1
12. C15:0
13. C15:1
14. C16:0
15. C16:1
16. C17:0
17. C17:1
18. C18:0
19. C18:1
20. C18:2
21. C18:3
22. C19:0
23. C20:0
24. C20:1
25. C20:2
26. C20:4
27. C20:3
28. C20:5
29. C22:0
30. C22:1
31. C22:2
32. C22:6
33. C24:0
34. C24:1

FAME Standard



FAME in porcine fat



Courtesy of Dr. Bantleon, Mr. Leusche, Mr. Hagemann, VFG-Labor, Versmold, Germany

OPTIMA® 225

	Length → 10 m	15 m	25 m	30 m	50 m	60 m
0.1 mm ID (0.4 mm OD)						
0.10 µm film	726080.10					
0.25 mm ID (0.4 mm OD)						
0.25 µm film		726118.15	726118.25	726118.30	726118.50	726118.60
0.32 mm ID (0.5 mm OD)						
0.25 µm film			726352.25	726352.30	726352.50	726352.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

OPTIMA® 240 33 % cyanopropyl-methyl – 67 % dimethylpolysiloxane

Key features
- Midpolar phase
- Structure see page 317

Recommended application
- FAMEs, dioxins

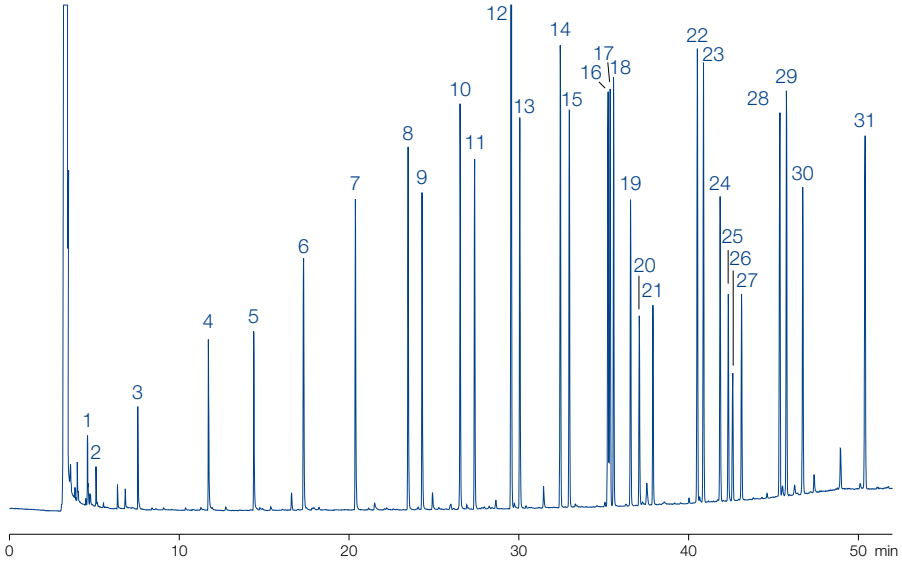
Temperature
- T_{max} 260 °C (long-term temperature), T_{max} 280 °C (short-term max. temperature in a temperature program)

Fatty acid methyl esters *cis/trans* C18:1 (FAME)

MN Appl. No. 201620

Column: OPTIMA® 240, 60 m x 0.25 mm ID, 0.25 µm film
Sample: FAME mixture
Injection: 1.0 µL, split 1:25
Carrier gas: 150 kPa H_2
Temperature: 80 °C → 120 °C, 20 °C/min → 260 °C (10 min), 3 °C/min
Detector: FID 280 °C

Peaks:
1. C4:0
2. C5:0
3. C8:0
4. C10:0
5. C11:0
6. C12:0
7. C13:0
8. C14:0
9. C14:1
10. C15:0
11. C15:1
12. C16:0
13. C16:1
14. C17:0
15. C17:1
16. C18:0
17. *trans*-C18:1
18. *cis*-C18:1
19. C18:2
20. C18:3
21. C18:3
22. C20:0
23. C20:1
24. C20:2
25. C20:3
26. C20:4
27. C20:3
28. C22:0
29. C22:1
30. C22:3
31. C24:1



OPTIMA® 240

	Length → 25 m	30 m	50 m	60 m
0.25 mm ID (0.4 mm OD)				
0.25 µm film		726089.30	726089.50	726089.60
0.50 µm film		726090.30		726090.60
0.32 mm ID (0.5 mm OD)				
0.25 µm film	726091.25	726091.30	726091.50	726091.60
0.35 µm film		726095.30		726095.60
0.50 µm film		726096.30		726096.60

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

OPTIMA® · polar capillary columns

OPTIMA® WAX polyethylene glycol 20 000 Da · USP G16

Key features
- Polar phase
- Structure see page 317

Recommended application
- Solvent analysis and alcohols, suitable for aqueous solutions

Temperature
- T_{max} 240 °C (long-term temperature), T_{max} 250 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID: T_{max} 220 and 240 °C resp.

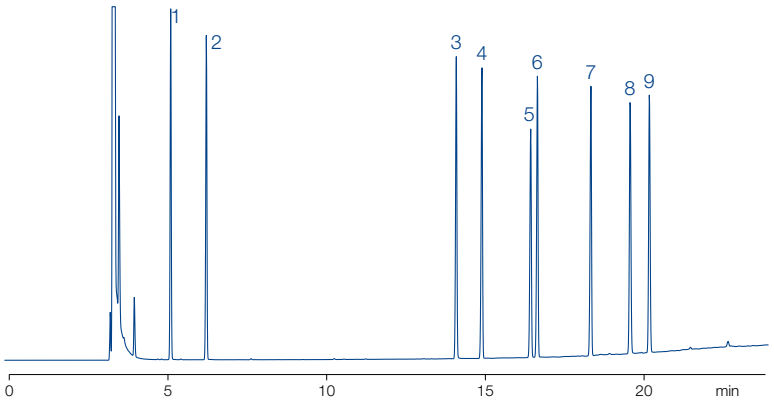
Similar phases
- PERMABOND® CW 20 M (see page 342), DB-Wax, Supelcowax, HP-Wax, HP-INNOWAX, Rtx-Wax, CP-Wax 52 CB, Stabilwax, 007-CW, BP20, AT-Wax, ZB-Wax

Modified Grob test

MN Appl. No. 211170

Column: OPTIMA® WAX, 50 m x 0.32 mm ID, 0.5 µm film
Injection: 1 µL, split 1:20
Carrier gas: 1,2 bar He
Temperature: 80 °C → 250 °C, 8 °C/min
Detector: FID 250 °C

Peaks:
1. Decane
2. Undecane
3. Octanol
4. Methyl decanoate
5. Dicyclohexylamine
6. Methyl undecanoate
7. Methyl dodecanoate
8. 2,6-Dimethylaniline
9. 2,6-Dimethylphenol



OPTIMA® WAX

	Length → 25 m	30 m	50 m	60 m
0.25 mm ID (0.4 mm OD)				
0.25 µm film	726600.25	726600.30	726600.50	726600.60
0.32 mm ID (0.5 mm OD)				
0.25 µm film	726321.25	726321.30	726321.50	726321.60
0.50 µm film	726296.25	726296.30	726296.50	726296.60
0.53 mm ID (0.8 mm OD)				
1.00 µm film	726549.25	726549.30		
2.00 µm film		726548.30		

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

OPTIMA® FFAP polyethylene glycol 2-nitroterephthalate · USP G35 / close equivalent to USP G25

Key features

- Polar phase (FFAP = Free Fatty Acid Phase)
- Structure see page 317

Recommended application

- Fatty acid methyl esters (FAMEs), free carboxylic acids

Temperature

- 0.10 – 0.32 mm ID: T_{max} 250 °C (long-term temperature), T_{max} 260 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID: T_{max} 220 and 240 °C, resp.

Similar phases

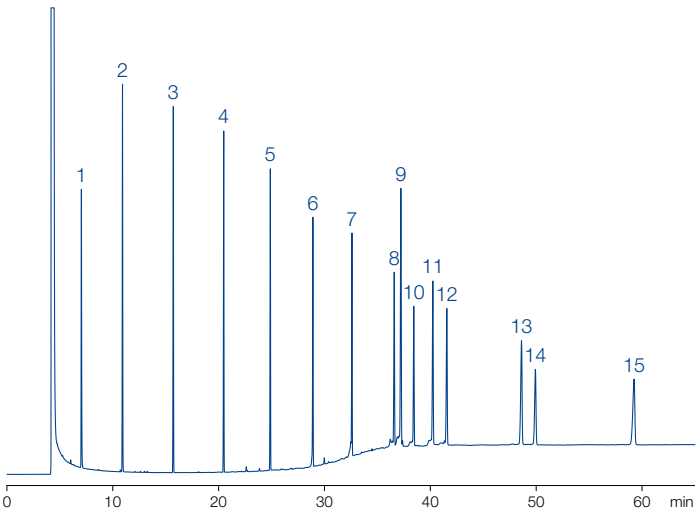
- PERMABOND® FFAP (see page 343), DB-FFAP, HP-FFAP, CP-Wax 58 FFAP CB, 007-FFAP, CP-FFAP CB, Nukol™, AT-1000, SPB-1000, BP21, OV-351

FAME test

MN Appl. No. 211140

Column: OPTIMA® FFAP, 60 m x 0.32 mm ID, 0.25 µm film
Injection: 1.0 µL, 220 °C, split 1:40
Carrier gas: 1.2 bar He
Temperature: 55 °C → 250 °C, 6 °C/min
Detector: FID 220 °C

Peaks:
1. C4
2. C6
3. C8
4. C10
5. C12
6. C14
7. C16
8. C18
9. C18:1 *cis/trans*
10. C18:2
11. C18:3
12. C20
13. C22
14. C22:1
15. C24



OPTIMA® FFAP

	Length → 10 m	25 m	30 m	50 m	60 m
0.1 mm ID (0.4 mm OD)					
0.10 µm film	726180.10				
0.25 mm ID (0.4 mm OD)					
0.25 µm film		726116.25	726116.30	726116.50	726116.60
0.32 mm ID (0.5 mm OD)					
0.25 µm film		726341.25	726341.30	726341.50	726341.60
0.50 µm film		726344.25	726344.30	726344.50	
0.53 mm ID (0.8 mm OD)					
1.50 µm film			726345.30		
3.00 µm film		726346.25			

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

PERMABOND® capillary columns

PERMABOND® CW 20 M polyethylene glycol 20 000 Dalton · USP G16

Key features
- Polar phase

Recommended application
- Solvent analysis and alcohols, suitable for aqueous solutions

Temperature
- 0.1 – 0.32 mm ID: T_{max} 220 °C (long-term temperature), T_{max} 240 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID: T_{max} 200 and 220 °C, resp.

Similar phases
- See OPTIMA® WAX (see page 340)

PERMABOND® CW 20 M

Length → 10 m	25 m	30 m	50 m	60 m
0.1 mm ID (0.4 mm OD)				
0.10 µm film	723064.10			
0.25 mm ID (0.4 mm OD)				
0.25 µm film	723060.10	723060.25	723060.30	723060.50	723060.60
0.32 mm ID (0.5 mm OD)				
0.25 µm film	723321.10	723321.25	723321.30	723321.50	723321.60
0.35 µm film	723827.10	723827.25		723827.50	
0.50 µm film	723296.10	723296.25	723296.30	723296.50	723296.60
0.53 mm ID (0.8 mm OD)				
0.50 µm film	723515.10	723515.25			
1.00 µm film	723549.10	723549.25	723549.30		
2.00 µm film	723517.10	723517.25	723517.30		

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

PERMABOND® FFAP polyethylene glycol 2-nitroterephthalate · USP G35 / close equivalent to G25

Key features
- Polar phase

Recommended application
- FAMEs, free carboxylic acids

Temperature
- 0.1 – 0.32 mm ID: T_{max} 220 °C (long-term temperature), T_{max} 240 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID: T_{max} 200 and 220 °C, resp.

Similar phases
- See OPTIMA® FFAP (see page 341)

PERMABOND® FFAP

	Length → 10 m	20 m	25 m	30 m	50 m	60 m
0.1 mm ID (0.4 mm OD)						
0.10 µm film	723180.10	723180.20				
0.25 µm film	723181.10					
0.25 mm ID (0.4 mm OD)						
0.10 µm film			723936.25		723936.50	
0.25 µm film	723116.10		723116.25	723116.30	723116.50	723116.60
0.32 mm ID (0.5 mm OD)						
0.10 µm film			723356.25		723356.50	
0.25 µm film			723341.25	723341.30	723341.50	723341.60
0.35 µm film	723830.10		723830.25		723830.50	
0.50 µm film	723344.10		723344.25	723344.30	723344.50	723344.60
0.53 mm ID (0.8 mm OD)						
1.00 µm film	723555.10		723555.25		723555.50	

In addition to this standard program we will be happy to supply columns custom-made to your specifications. Information about scope of delivery, special cages and integrated guard columns see additional information for GC columns on page 311.

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

Special GC columns overview

Capillary columns for special GC separations

Certain analytical separations can be accomplished more easily with chromatographic columns, that have been especially developed for that task, compared with standard columns. The following table summarizes our program of GC speciality capillaries, the individual columns will be described in detail on the following pages.

Overview

Separation/special application	Recommended capillary column	Page
Fast GC column with 0.10 mm ID		
	OPTIMA® 1, OPTIMA® 5, OPTIMA® δ-3, OPTIMA® δ-6 OPTIMA® 17, OPTIMA® 225, OPTIMA® FFAP PERMABOND® CW 20 M, PERMABOND® FFAP	345
Enantiomer separation cyclodextrin phases		
	FS-LIPODEX® A, FS-LIPODEX® B, FS-LIPODEX® C FS-LIPODEX® D, FS-LIPODEX® E, FS-LIPODEX® G	347
	FS-HYDRODEX β-PM, FS-HYDRODEX β-3 P, FS-HYDRODEX β-6TBDM, FS-HYDRODEX β-6TBDE, FS-HYDRODEX β-6TBDE, FS-HYDRODEX β-TBDAc, FS-HYDRODEX γ-DiMOM	349
Biodiesel		
Methanol analysis	OPTIMA® BioDiesel M	351
FAME analysis	OPTIMA® BioDiesel F	351
Glycerol and triglycerides	OPTIMA® BioDiesel G	351
Triglycerides		
	OPTIMA® 1-TG	353
	OPTIMA® 17-TG	353
High temperature GC		
	OPTIMA® 5 HT	354
Amines		
Polyfunctional amines	OPTIMA® 5 Amine	355
Amine separations	FS-CW 20 M-AM	356
Petrochemical products (complex hydrocarbon mixtures)		
	PERMABOND® P-100	357
Environmental analysis of volatile halogenated hydrocarbons		
	PERMABOND® SE-54 HKW	357
Silanes (monomeric, e.g., chlorosilanes)		
	PERMABOND® Silane	359
Diethylene glycol, e.g., for the quality control of wine		
	PERMABOND® CW 20 M-DEG	359

Fast GC

Key features

- Decreased column diameters, high heating rates and decreased column lengths for faster GC separations with high resolution efficiency
- Small inner diameters combined with very fast temperature programs can reduce the analysis time by up to 80 %
- High sensitivity detectors with small volume and very short response time, as well as very rapid data acquisition and processing
- Small inner diameters result in high column inlet pressures and a lower volume flow of the mobile phase: very fast injection of very small samples against a high pressure
- Amount of sample, which can be injected, is limited by the inner diameter and the thin film

Temperature

- High heating rates place special demands on stationary phases. OPTIMA® columns meet exactly this requirement: very low bleeding, long lifetimes – even for continuous high heating rates

Comparison of a separation on a 50 m standard capillary with separation on a 10 m fast GC column

MN Appl. No. 211260

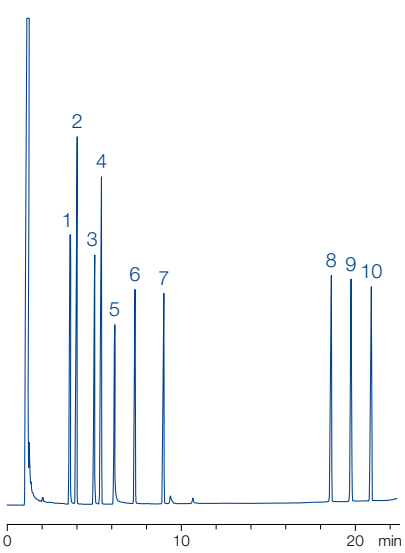
Peaks:

1. Octanol
2. Undecane
3. Dimethylaniline
4. Dodecane
5. Decylamine
6. Methyl decanoate
7. Methyl undecanoate
8. Henicosane
9. Docosane
10. Tricosane

A) Fast GC column

Column: OPTIMA® 5, 10 m x 0.1 mm ID, 0.1 µm film

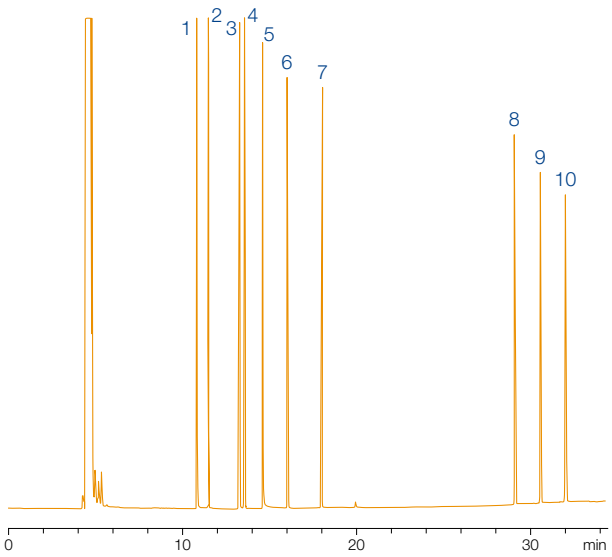
injection 1 µL, split 1:40, carrier gas 0.75 bar He



B) standard GC column

Column: OPTIMA® 5, 50 m x 0.25 mm ID, 0.25 µm film

injection 1 µL, split 1:35, carrier gas 1.5 bar He



Both separations:

Temperature: 80 °C → 320 °C (10 min), 8 °C/min

Detector: FID

While maintaining the temperature program and halving the pressure a time saving of 30 % results with identical separation efficiency.

Capillary columns for Fast GC

Columns for Fast GC

Phase	Maximum temperature	ID [mm]	Film thickness [µm]	REF (10 m)	REF (20 m)
OPTIMA® 1					
	340 / 360 °C	0.10	0.10	726024.10	726024.20
		0.10	0.40		726025.20
OPTIMA® 5					
	340 / 360 °C	0.10	0.10	726846.10	
OPTIMA® δ-3					
	340 / 360 °C	0.10	0.10	726410.10	726410.20
OPTIMA® δ-6					
	340 / 360 °C	0.10	0.10	726490.10	
OPTIMA® 17					
	320 / 340 °C	0.10	0.10	726848.10	
OPTIMA® 225					
	260 / 280 °C	0.10	0.10	726080.10	
OPTIMA® FFAP					
	250 / 260 °C	0.10	0.10	726180.10	
PERMABOND® CW 20 M					
	220 / 240 °C	0.10	0.10	723064.10	
PERMABOND® FFAP					
	220 / 240 °C	0.10	0.10	723180.10	723180.20
		0.10	0.25	723181.10	
OPTIMA® 5 Amine					
	300 / 320 °C	0.10	0.40	726361.10	
FS-CW 20 M-AM					
	220 / 240 °C	0.10	0.25	733111.10	
FS-LIPODEX® E					
	200 / 220 °C	0.10	0.10	723382.10	
FS-HYDRODEX β-6TBDM					
	230 / 250 °C	0.10	0.10	723383.10	
In addition to this standard program, all MN GC phases can be custom-made as fast GC columns					

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

Capillary columns for enantiomer separation

LIPODEX® cyclodextrin phases for enantiomer separation

Key features

- Base material: cyclic oligosaccharides consisting of six (α-cyclodextrin), seven (β-cyclodextrin) or eight (γ-cyclodextrin) glucose units bonded through 1,4-linkages
- Regioselective alkylation and / or acylation of the hydroxyl groups leads to lipophilic phases with varying enantioselectivity, which are well suited for GC enantiomer analysis
- Important advantage: many compounds can be analyzed without derivatization (however, for certain substances enantioselectivity can be favorably influenced by formation of derivatives)

Recommended application

- A large number of separations have been achieved, however, it is not possible to make a general prediction, which phase could solve a given separation task. Even for compounds with small structural differences or within homologous series the enantiodifferentiation can be quite different. The following table shows typical applications.

Note

- Water as solvent is strictly forbidden for all cyclodextrin phases
- Dry the sample with our CHROMAFIX® Dry (Na_2SO_4) cartridges (see page 62)
- Use suitable nonpolar solvent

Phase	Cyclodextrin derivate	T_{max} [°C]	Recommended application
LIPODEX® A			
	hexakis-(2,3,6-tri-O-pentyl)-α-CD	200 / 220	carbohydrates, polyols, diols, hydroxycarboxylic acid esters, (epoxy-) alcohols, glycerol derivatives, spiroacetals, ketones, alkyl halides
LIPODEX® B			
	hexakis-(2,6-di-O-pentyl-3-O-acetyl)-α-CD	200 / 220	lactones, diols (cyclic carbonates), aminols, aldols (O-TFA), glycerol derivatives (cyclic carbonates)
LIPODEX® C			
	heptakis-(2,3,6-tri-O-pentyl)-β-CD	200 / 220	Alcohols, cyanhydrins, olefins, hydroxycarboxylic acid esters, alkyl halides
LIPODEX® D			
	heptakis-(2,6-di-O-pentyl-3-O-acetyl)-β-CD	200 / 220	aminols (TFA), β-amino acid esters, trans-cycloalkane-1,2-diols, trans-cycloalkane-1,2- diols, trans-cycloalkane-1,3-diols (TFA)
LIPODEX® E			
	octakis-(2,6-di-O-pentyl-3-O-butyryl)-γ-CD	200 / 220	α-amino acids, α- and β-hydroxycarboxylic acid esters, alcohols (TFA), diols (TFA), ketones, pheromones (cyclic acetals), amines, alkyl halides, lactones
LIPODEX® G			
	octakis-(2,3-di-O-pentyl-6-O-methyl)-γ-CD	220 / 240	menthol isomers, ketones, alcohols, carboxylic acid esters, terpenes

LIPODEX®

Length →	10 m 0.10 mm ID	25 m 0.25 mm ID	50 m 0.25 mm ID
FS-LIPODEX® A			
		723360.25	723360.50
FS-LIPODEX® B			
		723362.25	723362.50
FS-LIPODEX® C			
		723364.25	723364.50
FS-LIPODEX® D			
		723366.25	723366.50
FS-LIPODEX® E			
	723382.10	723368.25	723368.50
FS-LIPODEX® G			
		723379.25	723379.50

All columns with 0.4 mm OD

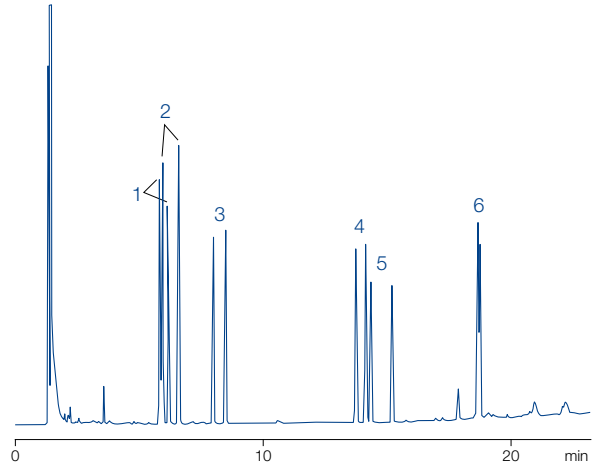
Capillary columns for enantiomer separation

Enantiomer separation of amino acid methyl esters (TFA)

MN Appl. No. 202592

Column:	FS-LIPODEX® E, 25 m x 0.25 mm ID
Injection:	1 µL, split ~ 1: 100
Carrier gas:	60 kPa H_2
Temperature:	90 → 190 °C, 4 °C/min
Detector:	FID 250 °C

Peaks:
(D is eluted before L except for proline: L before D)
1. Alanine
2. Valine
3. Leucine
4. Proline
5. Aspartic acid
6. Phenylalanine



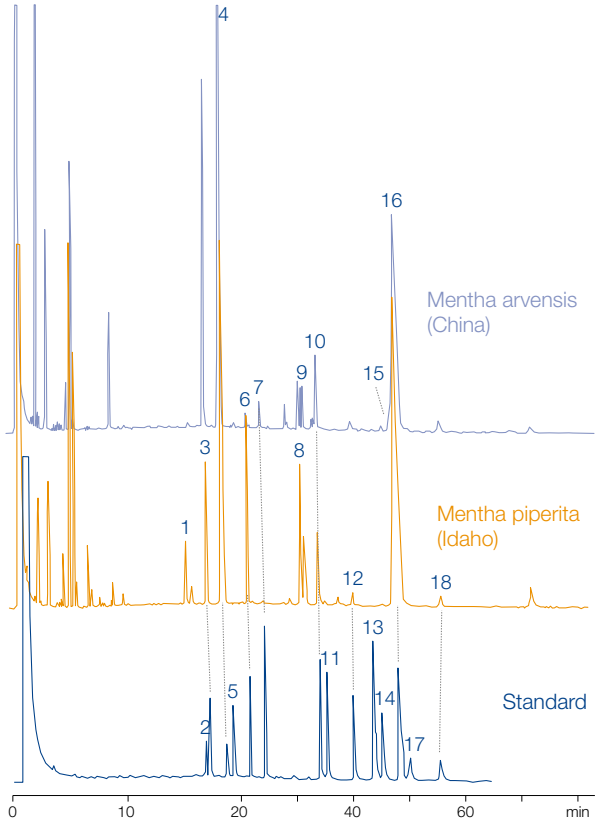
Separation of chiral constituents of peppermint oil

MN Appl. No. 250410

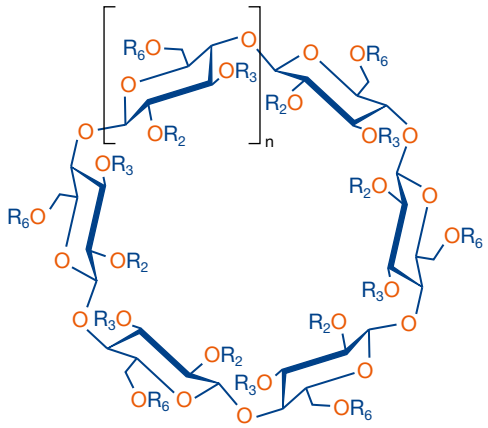
W. A. König et al., High Resol. Chromatogr. 20 (1997) 55–61

Column:	FS-LIPODEX® G, 25 m x 0.25 mm ID
Carrier gas:	50 kPa H_2
Temperature:	75 °C, isothermal
Detector:	FID

Peaks:
1. (+)-trans-Sabinene hydrate
2. (+)-Menthone
3. (+)-Isomenthone
4. (–)-Menthone
5. (–)-Isomenthone
6. (+)-Menthofuran
7. (–)-Isopulegol
8. (–)-Menthyl acetate
9. (+)-Pulegone
10. (+)-Neomenthol
11. (–)-Neomenthol
12. (+)-Neoisomenthol
13. (+)-Menthol
14. (–)-Neoisomenthol
15. (+)-Piperitone
16. (–)-Menthol
17. (+)-Isomenthol
18. (–)-Isomenthol



Cyclodextrin derivates



Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

HYDRODEX cyclodextrin phases for enantiomer separation

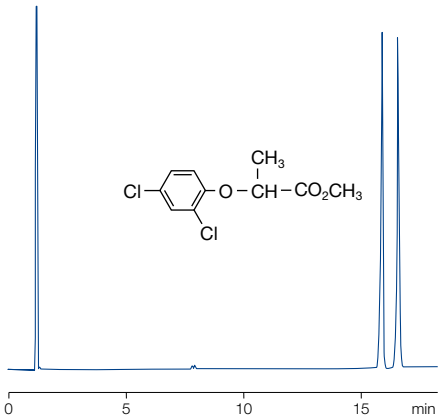
☑ Recommended application

- Cyclodextrin derivatives (see page 348) with high melting point: for GC enantiomer separation diluted with polysiloxanes

Enantiomer separation of dichlorprop methyl ester

MN Appl. No. 202542

Column: FS-HYDRODEX β-3P, 25 m x 0.25 mm ID
Injection: 0.1 µL (~1 % in CH_2Cl_2), split 130 mL/min
Carrier gas: 60 kPa H_2 (1.9 mL/min)
Temperature: 160 °C
Detector: FID 250 °C

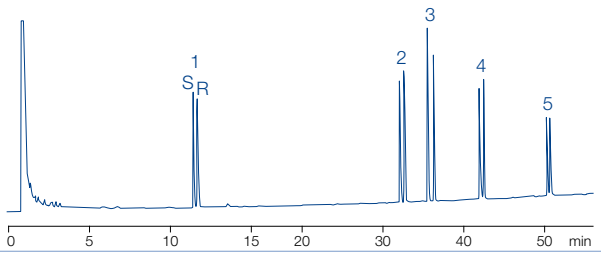


Separation of isomeric antiinflammatory drugs

MN Appl. No. 210150

Courtesy of Prof. W.A. König, Hamburg, Germany
Column: FS-HYDRODEX β-6TBDM, 25 m x 0.25 mm ID
Carrier gas: He
Temperature: 135 °C → 200 °C, 1 °C/min
Detector: FID

Peaks:
1. Ibuprofen
2. Flurbiprofen
3. Fenoprofen
4. Naproxen
5. Ketoprofen



Phase	Cyclodextrin derivative (diluted with optimized polysiloxane)	T_{max} [°C]	Recommended application
HYDRODEX β-PM			
	heptakis-(2,3,6-tri-O-methyl)-β-CD	230 / 250	hydroxycarboxylic acid esters, alcohols, diols, olefins, lactones, acetals
HYDRODEX β-3P			
	heptakis-(2,6-di-O-methyl-3-O-pentyl)-β-CD	230 / 250	terpenes, dienes, allenes, terpene alcohols, 1,2-epoxy-alkanes, carboxylic acids (esters), hydroxycarboxylic acid esters, pharmaceuticals, pesticides
HYDRODEX β-6TBDM			
	heptakis-(2,3-di-O-methyl-6-O-t-butyldimethyl-silyl)-β-CD	230 / 250	γ-lactones, cyclopentanones, terpenes, esters, tartrates
HYDRODEX β-6TBDE			
	heptakis-(2,3-di-O-ethyl-6-O-t-butyldimethyl-silyl)-β-CD	230 / 250	essential oils
HYDRODEX β-TBDAc			
	heptakis-(2,3-di-O-acetyl-6-O-t-butyldimethyl-silyl)-β-CD	220 / 240	alcohols, esters, ketones, aldehydes, δ-lactones
HYDRODEX γ-TBDAc			
	octakis-(2,3-di-O-acetyl-6-O-t-butyldimethyl-silyl)-γ-CD	220 / 240	cyclic ketones, aromatic ketones, oxiranes, aromatic esters, aromatic amides
HYDRODEX γ-DI-MOM			
	octakis-(2,3-di-O-methoxymethyl-6-O-t-butyldimethyl-silyl)-γ-CD	220 / 240	ketones, terpenes, cyclic ethers, alcohols, amines

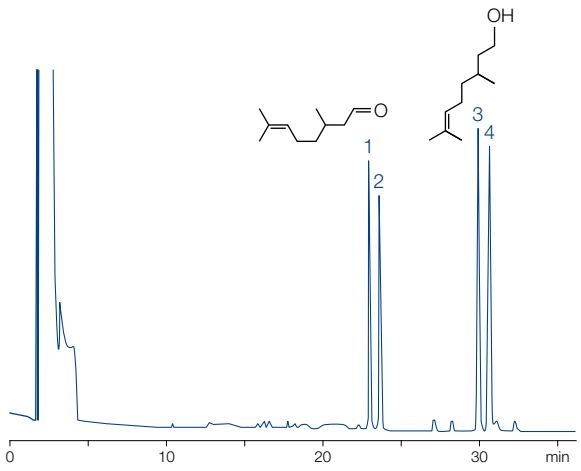
Capillary columns for enantiomer separation

Separation of (R/S) citronellol + citronellal

MN Appl. No. 212440

Column:	FS-HYDRODEX β-TBDAc, 50 m x 0.25 mm ID
Injection:	1 µL, 1:1000 in CH_2Cl_2, split 25 mL/min
Carrier gas:	1.5 bar H_2
Temperature:	100 °C
Detector:	FID 220 °C

Peaks:
1. (R)/(S)-Citronellal
2. (S)/(R)-Citronellal
3. (S)-Citronellol
4. (R)-Citronellol

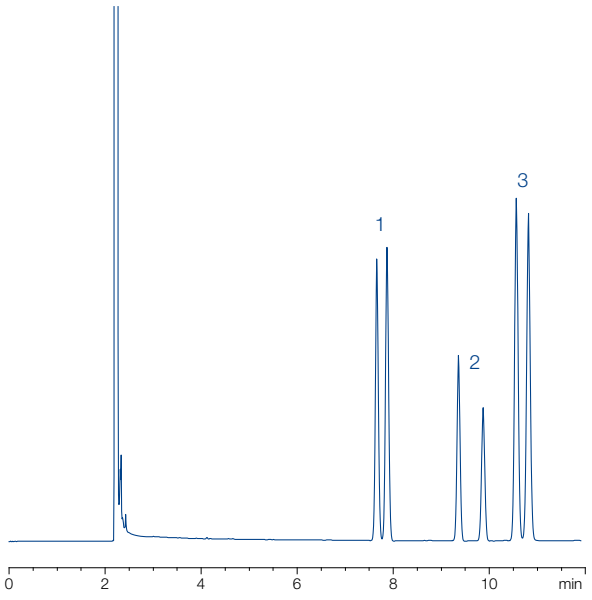


Separation of essential oils

MN Appl. No. 212980 / 212990 / 213000

Column:	FS-HYDRODEX γ-TBDAc, 50 m x 0.25 mm ID
Injektor:	220 °C
Carrier gas:	1.2 bar H_2
Temperature:	125 °C
Detector:	FID 220 °C

Peaks:
1. Fenchone (1.5 mg/mL)
2. Menthone (0.5 mg/mL)
3. Menthol (2 mg/mL)



HYDRODEX

Length →	10 m 0.10 mm ID	25 m 0.25 mm ID	50 m 0.25 mm ID
FS-HYDRODEX β-PM			
		723370.25	723370.50
FS-HYDRODEX β-3P			
		723358.25	723358.50
FS-HYDRODEX β-6TBDM			
	723383.10	723381.25	723381.50
FS-HYDRODEX β-6TBDE			
		723386.25	
FS-HYDRODEX β-TBDAc			
		723384.25	723384.50
FS-HYDRODEX γ-TBDAc			
		723387.25	723387.50
FS-HYDRODEX γ-DiMOM			
		723388.25	723388.50
All columns with 0.4 mm OD			

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

OPTIMA® BioDiesel for the analysis of biodiesel (DIN EN 14214 / ASTM D 6751)

OPTIMA® BioDiesel M for analysis of methanol in accordance with DIN EN 14110

Key features

- The methanol content in biodiesel as specified in DIN EN 14110 must not exceed 0.2 %. The column OPTIMA® BioDiesel M allows the GC headspace analysis of the methanol content in biodiesel in the concentration range from 0.01 to 0.5 % with 2-propanol as internal standard.

Similar phases

- Select™ Biodiesel for Methanol, Trace TR-BioDiesel (M)

Temperature

- T_{max} 340 °C (long-term temperature), T_{max} 360 °C (short-term max. temperature in a temperature program)

OPTIMA® BioDiesel F for analysis of FAMEs in accordance with DIN EN 14103:2011

Key features

- The analysis of biodiesel requires separation of typical FAMEs between myristic acid (C_{14}) and nervonic acid (C_{24}:1) methyl esters. This analysis is possible on OPTIMA® BioDiesel F in only 22 min. Additionally, linolenic acid methyl ester can be determined due to the good resolution. The extended standard DIN EN 14103:2011 also covers smaller FAMEs starting from C_6 (see application 214510 on opposite page). Change of the internal standard from C_{17} to C_{19} also allows the analysis of animal fats.

Similar phases

- Select™ Biodiesel for FAME, Trace TR-BioDiesel (F)

Temperature

- T_{max} 240 °C (long-term temperature), T_{max} 250 °C (short-term max. temperature in a temperature program)

OPTIMA® BioDiesel G for analysis of glycerol and glycerides in accordance with DIN EN 14105

Key features

- The capillary column OPTIMA® BioDiesel G allows determination of free glycerol and residues of mono-, di- and triglycerides in FAMEs intended as additives for mineral oils. The procedure can be applied for FAMEs from rapeseed oil, sunflower oil and soy bean oil. Glycerol as well as mono- and diglycerides are derivatized to more volatile substances by addition of MSTFA in the presence of pyridine (see page 368).

Similar phases

- Select™ Biodiesel for Glycerides, Trace TR-BioDiesel (G), MET-Biodiesel

Temperature

- T_{max} 380 °C (long-term temperature), T_{max} 400 °C (short-term max. temperature in a temperature program)

Capillary columns for triglyceride analysis

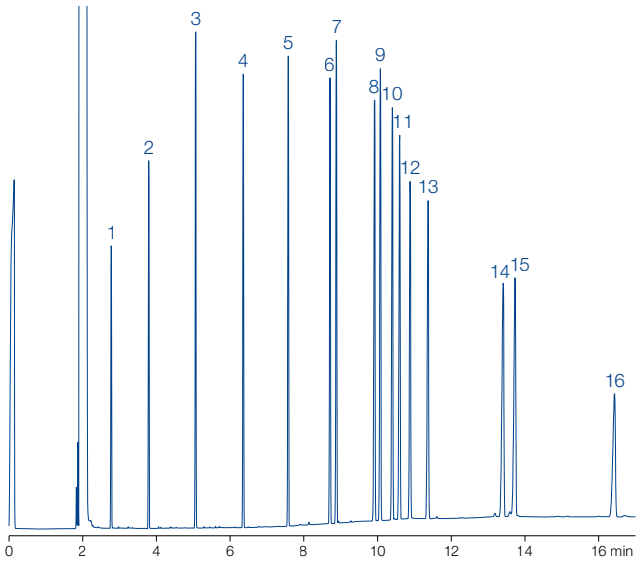
Analysis of FAMEs from biodiesel in accordance with DIN EN 14103:2011

MN Appl. No. 214510

Column: OPTIMA® BioDiesel F, 30 m x 0.25 mm ID
Sample: 50 µg/mL each in dichloromethane
Injection: 10 µL, 250 °C, split 1:20
Carrier gas: 1.2 bar He
Temperature: 80 °C → 250 °C (8.5 min), 20 °C/min
Detector: FID 260 °C

Peaks:

1. C6:0
2. C8:0
3. C10:0
4. C12:0
5. C14:0
6. C16:0
7. C16:1
8. C18:0
9. C18:1
10. C18:2
11. C19:0, int. st.
12. C18:3
13. C20:0
14. C22:0
15. C22:1
16. C24:0



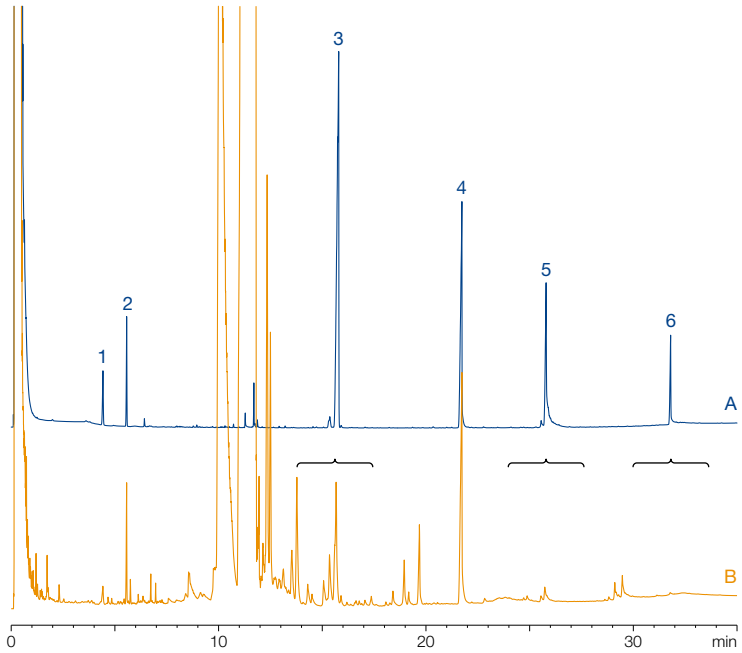
Analysis of glycerol and glycerides from biodiesel

MN Appl. No. 213640

Column: OPTIMA® BioDiesel G, 10 m x 0.25 mm ID
Sample: A) standard in *n*-heptane
B) biodiesel
Injection: 2 µL, 350 °C, CIS (15 °C → 350 °C, 12 °C/s)
Carrier gas: 0.8 bar H_2, split 1: 2.6
Temperature: 50 °C (3.5 min) → 180 °C, 15 °C/min → 280 °C, 7 °C/min → 370 °C (10 min), 10 °C/min
Detector: FID 380 °C

Peaks:

1. Glycerol (TMS)
2. Butanetriol (TMS), IS
3. Monoolein = glycerol monooleate (TMS) + monoacylglycerides
4. Tricaprin (glycerol tricaprate), IS
5. Diolein = glycerol dioleate (TMS) + diacylglycerides
6. Triolein = glycerol trioleate + triacylglycerides



OPTIMA® BioDiesel

	Length → 10 m	30 m
OPTIMA® BioDiesel M		
0.32 mm ID (0.5 mm OD)		726905.30
OPTIMA® BioDiesel F		
[illegible] mm ID (0.4 mm OD)		726900.30
OPTIMA® BioDiesel G		
0.25 mm ID (0.4 mm OD)	726903.10	

Capillary columns for triglyceride analysis

OPTIMA® 1-TG · 17-TG for triglyceride analysis · USP G1 / G2 / G38 (1-TG) · USP G3 (17-TG)

Key features

- Short capillary columns (max. 25 m and 0.32 mm ID) with low-bleeding stationary phases thermally stable with optimized deactivation

Recommended application

- OPTIMA® 1-TG
  100 % dimethylpolysiloxane offers separation according to carbon number
- OPTIMA® 17-TG
  phenyl-methyl-polysiloxane (50 % phenyl) for separation according to degree of unsaturation

Temperature

- T_{max} 370 °C (both phases)

Similar phases der OPTIMA® 1-TG:

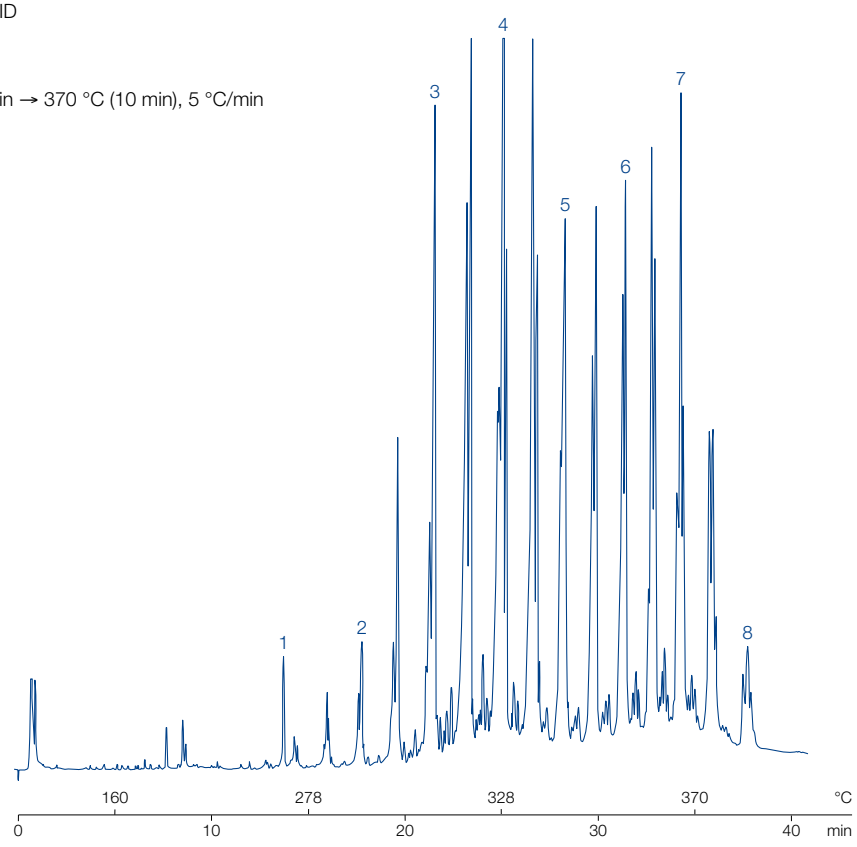
- SPB-1 TG, DB-1 HT, 400-1 HT, HT-5

Triglycerides (from butter)

MN Appl. No. 201790

Column: OPTIMA® 1-TG, 25 m x 0.32 mm ID
Injection: 0.5 µL
Carrier gas: 80 kPa H_2
Temperature: 80 °C (1 min) → 250 °C, 20 °C/min → 370 °C (10 min), 5 °C/min
Detector: FID 380 °C

Peaks:
1. Cholesterol
2. T-30
3. T-34
4. T-38
5. T-42
6. T-46
7. T-50
8. T-54



OPTIMA® 1-TG · OPTIMA® 17-TG

	Length → 10 m	25 m
OPTIMA® 1-TG		
0.25 mm ID (0.4 mm OD)	726133.10	726133.25
mm ID (0.5 mm OD)	726132.10	726132.25
OP 17-TG		
0.32 mm ID (0.5 mm OD)	726131.10	726131.25

Capillary columns for high temperature GC

OPTIMA® 5 HT for high temperature GC · USP G27 / G36

Key features

- Chemically bonded, cross-linked silarylene phase with polarity similar to a 5 % diphenyl – 95 % dimethylpolysiloxane phase
- Nonpolar phase, low bleeding

Similar phases

- DB-5HT, VF-5HT, HT-5, XTI-5HT, ZB-5HT

Recommended application

- Ideal for MS detectors, can be rinsed with solvents
- For simulated distillation, hydrocarbon, fuel and oil analysis, high-boiling analytes

Temperature

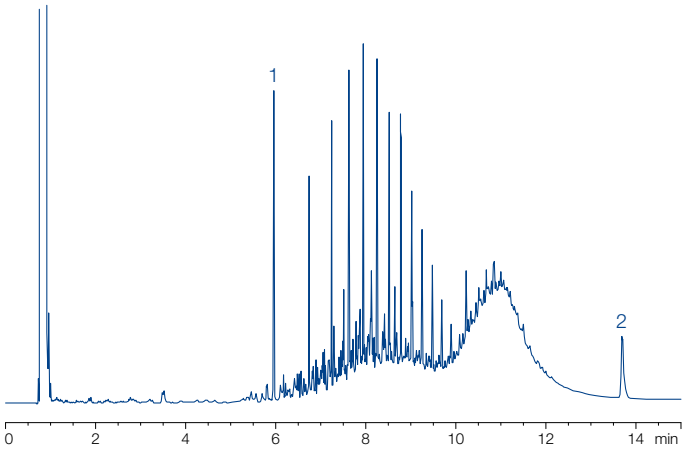
- T_{max} 380 °C (long-term temperature), T_{max} 400 °C (short-term max. temperature in a temperature program)

Separation of motor oil / mineral oil (type A + B), rapid determination in accordance with DIN H-53 / ISO DIS

MN Appl. No. 213400

Column:	OPTIMA® 5 HT, 15 m x 0.32 mm ID, 0.25 µm film
Sample:	mineral oil type A + B (hydrocarbon index kit acc. to EN ISO 9377-2) in hexane
Injection:	1 µL, splitless, 300 °C
Carrier gas:	0.6 bar He
Temperature:	40 °C (5 min) → 390 °C, 50 °C/min
Detector:	FID 280 °C

Peaks:
1. Decane (C10)
2. Tetracontane (C40)



OPTIMA® 5 HT

	Length → 15 m	30 m
0.25 mm ID (0.4 mm OD)		
0.10 µm film	726102.15	726102.30
0.25 µm film	726106.15	726106.30
0.32 mm ID (0.5 mm OD)		
0.10 µm film	726104.15	726104.30
0.25 µm film	726108.15	726108.30

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

Capillary columns for amine separation

OPTIMA® 5 Amine special column for analysis of amines · USP G27 / G36

Key features

- Nonpolar phase
- Improved linearity for analysis of active components at trace levels: no amine absorptions even for aliphatic and aromatic amines at concentrations of 100 pg/peak
- Tested with the OPTIMA® Amine test mixture (REF 722317), which contains, amongst others, diethanolamine and propanol-pyridine (this test mixture is supplied with each column)

Similar phases

- Rtx®-5 Amine, PTA-5

Recommended application

- Especially deactivated for the analysis of polyfunctional amines such as ethanolamines, amino-functionalized diols and similar compounds; which are important base materials in industrial chemistry, and show strong tailing on standard-deactivated columns

Temperature

- T_{max} 300 °C (long-term temperature), T_{max} 320 °C (short-term max. temperature in a temperature program)

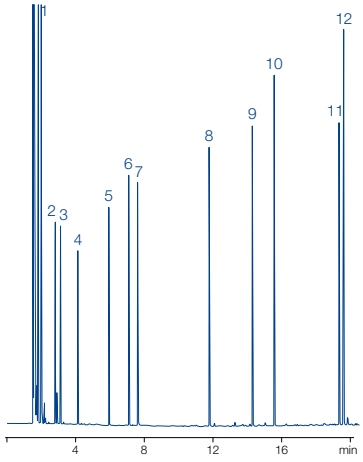
Separation of secondary and tertiary amines

MN Appl. No. 210280

Column:	OPTIMA® 5 Amine, 30 m x 0.25 mm ID, 1.0 µm film
Injection:	1 µL, split 1:100
Carrier gas:	0.6 bar H_2
Temperature:	100 °C (3 min) → 280 °C, 10 °C/min
Detector:	FID 280 °C

Peaks:

1. Diethylamine
2. Di-isopropylamine
3. Triethylamine
4. Di-*n*-propylamine
5. Di-*n*-butylamine
6. Tri-*n*-propylamine
7. Di-isobutylamine
8. Tri-*n*-butylamine
9. Di-isohexylamine
10. Dicyclohexylamine
11. Dibenzylamine
12. Tri-*n*-hexylamine



OPTIMA® 5 Amine

	Length → 10 m	25 m	30 m
0.1 mm ID (0.4 mm OD)			
0.40 µm film	726361.10		
0.2 mm ID (0.4 mm OD)			
0.35 µm film		726355.25	
0.25 mm ID (0.4 mm OD)			
0.50 µm film			726354.30
1.00 µm film			726358.30
0.32 mm ID (0.5 mm OD)			
0.25 µm film			726360.30
1.00 µm film			726353.30
1.50 µm film			726356.30
0.53 mm ID (0.8 mm OD)			
1.00 µm film			726359.30
3.00 µm film			726357.30

Capillary columns for amine separation

FS-CW 20 M-AM polyethylene glycol 20 000, non-immobilized · USP G16

Key features

- Polyethylene glycol, basic for amine separations

Temperature

- T_{max} 220 °C (long-term temperature), T_{max} 240 °C (short-term max. temperature in a temperature program)

Similar phases

- Carbowax™ Amine, CP-Wax 51, CAM, Stabilwax® DB

FS-CW 20 M-AM

Length →	10 m	25 m	50 m
0.1 mm ID (0.4 mm OD)			
0.25 µm film	733111.10		
0.25 mm ID (0.4 mm OD)			
0.25 µm film		733110.25	733110.50
0.32 mm ID (0.5 mm OD)			
0.25 µm film		733299.25	733299.50
0.35 µm film			733442.50
0.53 mm ID (0.8 mm OD)			
1.00 µm film		733551.25	

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

PERMABOND® P-100 for analysis of petrochemical products · USP G1 / G2 / G38

Key features
- Extra long column with nonpolar dimethylpolysiloxane phase

Recommended application
- High resolution and sufficient capacity for analysis of complex mixtures of hydrocarbons

Temperature
- T_{max} 300 °C (long-term temperature), T_{max} 320 °C (short-term max. temperature in a temperature program)

PERMABOND® P-100

	Length → 100 m
0.25 mm ID (0.4 mm OD)	
0.50 µm film	723890.100

PERMABOND® SE-54-HKW for volatile halogenated hydrocarbons · USP G36

Recommended application
- SE-54 optimized for volatile halogenated hydrocarbons

Temperature
- T_{max} 300 °C (long-term temperature), T_{max} 320 °C (short-term max. temperature in a temperature program)

For the analysis of halogenated hydrocarbons, we recommend our optimized column PERMABOND® SE-54-HKW at 25 or 50 m length with our approved polysiloxane phase SE-54.

As an alternative, or to verify analytical results, the OPTIMA® 624 has proven itself as advantageous, especially for the determination of 1,1,2-trichlorotrifluoroethane (F 113) along with dichloromethane.

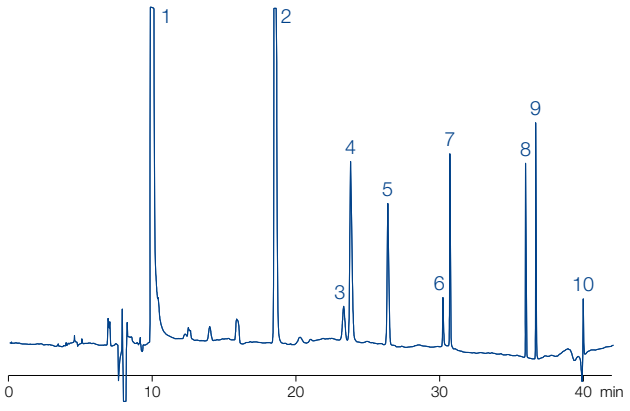
Both phases are also suited for the determination of vinyl chloride as well as for the separation of cis/trans isomers of 1,2-dichloroethene. The high film thickness secures a high capacity and an outstanding resolution. For GC/MS coupling, we recommend OPTIMA® 624 LB or OPTIMA® 624 with 0.2 or 0.25 mm ID.

Volatile halogenated hydrocarbons

MN Appl. No. 212480

Column:	PERMABOND® SE-54-HKW, 50 m x 0.32 mm ID
Injection:	1 µL, split ~ 1:30
Carrier gas:	0.9 bar He
Temperature:	35 °C (25 min) → 160 °C (5 min), 10 °C/min
Detector:	ECD 300 °C

Peaks:
1. Dichloromethane (795 ng/mL)
2. Trichloromethane (75 ng/mL)
3. 1,1,1-Trichloroethane (67 ng/mL)
4. 1,2-Dichloroethane (100 ng/mL)
5. Tetrachloromethane (15.9 ng/mL)
6. Trichloroethene (14.6 ng/mL)
7. Bromodichloromethane (20 ng/mL)
8. Dibromochloromethane (122 ng/mL)
9. Tetrachloroethene (81 ng/mL)
10. Tribromomethane (28.9 ng/mL)



Capillary columns for hydrocarbons

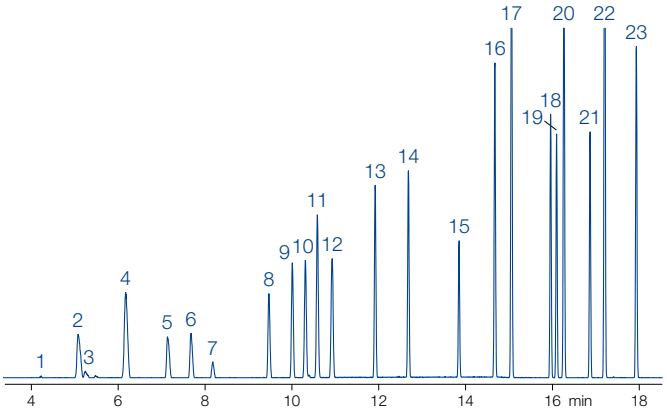
Volatile halogenated hydrocarbons and BTX

MN Appl. No. 200160

Column: OPTIMA® 624, 50 m x 0.25 mm ID, 1.40 µm film
Injection: 1 µL, split 50 mL/min
Carrier gas: 0.9 mL/min He (constant flow)
Temperature: 40 °C (5 min) → 160 °C, 10 °C/min
Detector: MSD 5971

Peaks:

1. Vinyl chloride
2. Trichlorofluoromethane (F 11)
3. Pentane
4. 1,1,2-Trichlorotrifluoroethane (F 113)
5. Dichloromethane
6. *trans*-1,2-Dichloroethene
7. Hexane
8. *cis*-1,2-Dichloroethene
9. Trichloromethane
10. 1,1,1-Trichloroethane
11. Tetrachloromethane
12. 1,2-Dichloroethane + benzene
13. Trichloroethene
14. Bromodichloromethane
15. Toluene
16. Tetrachloroethene
17. Dibromochloromethane
18. Chlorobenzene
19. Ethylbenzene
20. *m*- + *p*-Xylene
21. *o*-Xylene
22. Tribromomethane
23. Bromobenzene



PERMABOND® SE-54-HKW

	Length → 25 m	50 m
0.32 mm ID (0.5 mm OD)		
1.80 µm film	723945.25	723945.50

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

PERMABOND® Silane for silane analysis

Recommended application

- Developed especially for the analysis of monomeric silanes and chlorosilanes (not for the separation of trimethylsilyl derivatives)
- Also suited for the separation of dimeric siloxanes and silazanes

Temperature

- 0.32 mm ID: T_{max} 260 °C (long-term temperature), T_{max} 280 °C (short-term max. temperature in a temperature program)
- 0.53 mm ID: T_{max} 240 and 260 °C, resp.

PERMABOND® Silane

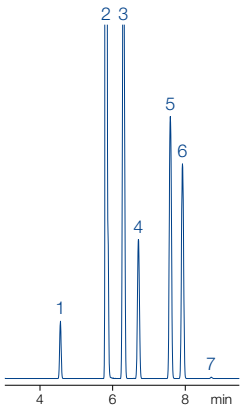
	Length → 25 m	50 m
0.32 mm ID (0.5 mm OD)		723409.50
0.53 mm ID (0.8 mm OD)	723411.25	

Chloromethylsilanes

MN Appl. No. 200090

Column: PERMABOND® Silane, 50 m x 0.32 mm ID
Injection: 0.5 µL gas, split 80 mL/min
Carrier gas: 1 mL/min He (constant flow)
Temperature: 50 °C → 100 °C, 5 °C/min
Detector: MSD 5971

Peaks:
1. Tetramethylsilane
2. Dichloromethane
3. Tetrachlorosilane
4. Chlorotrimethylsilane
5. Methyltrichlorosilane
6. Dichlorodimethylsilane
7. Hexamethyldisiloxane

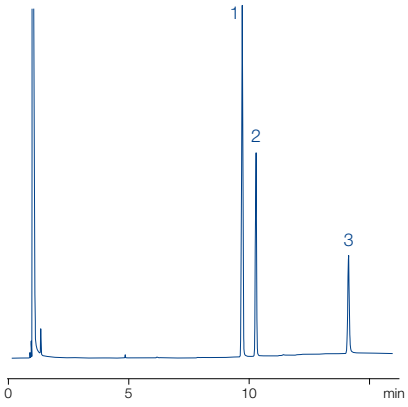


Diethylene glycol standard in wine

MN Appl. No. 201500

Column: PERMABOND® CW 20 M-DEG, 25 m x 0.25 mm ID
Injection: 0.5 µL, split ~1:40
Carrier gas: 1.2 bar N_2
Temperature: 80 °C → 200 °C, 10 °C/min
Detector: FID 260 °C

Peaks:
DEG standard
1. 1,4-Butanediol
2. Diethylene glycol
3. Glycerol



PERMABOND® CW 20 M-DEG for determination of diethylene glycol · USP G16

Key features

- Polyethylene glycol 20,000 (diethylene glycol tested)

Recommended application

- Determination of diethylene glycol (DEG), e.g., for the quality control of wine

Temperature

- T_{max} 220 °C (long-term temperature), T_{max} 240 °C (short-term max. temperature in a temperature program)

PERMABOND® CW 20 M-DEG

	Length → 25 m
0.25 mm ID (0.4 mm OD)	
0.25 µm film	723063.25
0.53 mm ID (0.5 mm OD)	
0.25 µm film	723327.25

Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

Fused silica capillaries

Untreated capillaries

☑ Recommended application

- Capillary electrophoresis
- Preparation of capillary columns
- Capillary LC applications

Untreated capillaries

	Length → 1 m Pack of 3	10 m Pack of 1	25 m Pack of 1
Capillaries for electrophoresis			
0.025 mm ID (0.4 mm OD)	723793.1	723793.2	
0.05 mm ID (0.4 mm OD)	723790.1	723790.2	
0.075 mm ID (0.4 mm OD)	723791.1	723791.2	
0.10 mm ID (0.4 mm OD)	723792.1	723792.2	
Untreated capillaries			
0.20 mm ID (0.4 mm OD)		723148.10	723148.25
0.25 mm ID (0.4 mm OD)		723101.10	723101.25
0.32 mm ID (0.5 mm OD)		723151.10	723151.25
0.53 mm ID (0.8 mm OD)		723501.10	723501.25
Untreated capillaries are supplied without cage.			

Deactivated capillary columns precolumns / guard columns

☑ Recommended application

- As precolumns / guard columns, whenever a larger contamination capacity is required
- Preparation of capillary columns

Deactivated capillary columns

	Length → 10 m	25 m
Methyl-Sil deactivated (T_{max} 320 °C)		
0.25 mm ID (0.4 mm OD)	723106.10	723106.25
0.32 mm ID (0.5 mm OD)	723346.10	723346.25
0.53 mm ID (0.8 mm OD)	723558.10	723558.25
Phenyl-Sil deactivated (T_{max} 320 °C)		
0.25 mm ID (0.4 mm OD)	723108.10	723108.25
0.32 mm ID (0.5 mm OD)	723348.10	723348.25
0.53 mm ID (0.8 mm OD)	723560.10	723560.25
CW deactivated (T_{max} 250 °C)		
0.25 mm ID (0.4 mm OD)	723105.10	723105.25
0.32 mm ID (0.5 mm OD)	723349.10	723349.25
0.53 mm ID (0.8 mm OD)	723562.10	723562.25
Untreated capillaries are supplied without cage.		

For a considerably longer lifetime, even for contaminated or matrix-containing samples, MN offers the option of integrated precolumns. All capillary columns are available with a 10 m guard column with matched deactivation. For ordering, please add V1 at the end of the REF number. Guard column combinations with other lengths, IDs or different deactivation are available on request.

Retention gaps

Key features

- The retention gap technique in combination with on-column injection allows to concentrate a large sample volume in the capillary column.
- Choice of the retention gap depends on the solvent used: the flooded zone after injection should be between 20 – 30 cm/µL
- Me-Sil retention gap:
  only for use with *n*-hexane and diethyl ether
- Phe-Sil retention gap:
  for all solvents except methanol and water
- CW retention gap:
  for all solvents and especially for methanol and water

Temperature

- T_{max} 250 °C (CW retention gaps),
  T_{max} 320 °C (Me-Sil and Phe-Sil retention gaps)

Note:

- Calculation example: length of flooded zone ~ 20 – 30 cm/µL, retention gap 10 m x 0.32 mm ID, capillary column: 25 m x 0.32 mm ID, max. injection volume ~ 30 – 50 µL
- A retention gap must be inert without any noticeable retention: Me-Sil retention gaps are more inert than Phe-Sil, while Phe-Sil is less susceptible to contamination
- Retention gaps can also be used as transfer lines or precolumns (contamination capacity about 5 – 10 µg).

Retention gaps

	Length →	
	10 m	25 m
Me-Sil retention gaps (T_{max} 320 °C)		
0.25 mm ID (0.4 mm OD)	723706.10	723706.25
0.32 mm ID (0.5 mm OD)	723707.10	723707.25
0.53 mm ID (0.8 mm OD)	723708.10	723708.25
Phe-Sil retention gaps (T_{max} 320 °C)		
0.25 mm ID (0.4 mm OD)	723709.10	723709.25
0.32 mm ID (0.5 mm OD)	723710.10	723710.25
0.53 mm ID (0.8 mm OD)	723711.10	723711.25
CW retention gaps (T_{max} 250 °C)		
0.25 mm ID (0.4 mm OD)	723712.10	723712.25
0.32 mm ID (0.5 mm OD)	723713.10	723713.25
0.53 mm ID (0.8 mm OD)	723714.10	723714.25
Retention gaps are supplied without cage.		

For a considerably longer lifetime, even for contaminated or matrix-containing samples, MN offers the option of integrated precolumns. All capillary columns are available with a 10 m guard column with matched deactivation. For ordering, please add V1 at the end of the REF number. Guard column combinations with other lengths, IDs or different deactivation are available on request.

Reagents / methods for derivatization

Derivatization reagents

Key features

- Derivatization reagents:
  To improve volatility, increase thermal stability or to achieve a lower limit of detection in gas chromatography
- Prerequisite: quantitative, rapid and reproducible formation of only one derivative
- Halogen atoms inserted by derivatization, e.g., trifluoroacetates, allow the specific detection in an ECD with the advantage of high sensitivity.
- Specific derivatizations may influence elution orders and fragmentation patterns in a MS
- We provide reagents for
  - acylation
  - alkylation (methylation)
  - silylation
- For 1 × 10 mL, 1 × 50 mL and 6 × 50 mL also available with screw closure

Derivatization method development kits*

Designation	Contents of the kit	REF
Which type of derivatization is suited best for your sample (alkylation, acylation or silylation)?	2 × 1 mL each of TMSH, MSTFA, MBTFA	701952
Acylation kit		
Which is the proper reagent for acylation?	2 × 1 mL each of MBTFA, TFAA, MBHFBA	701950
Alkylation kit		
Which is the proper reagent for methylation?	3 × 1 mL each of TMSH, DMF-DMA	701951
Silylation kit		
Which is the proper reagent for silylation?	2 × 1 mL each of MSTFA, BSTFA, TSIM, MSHFBA	701953
* These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.		

Selection guide for derivatization of important functional groups in GC

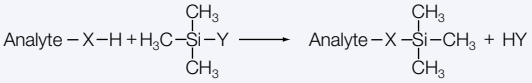
Function	Method	Derivative	Recommended reagents
alcohols, phenols R'OH	silylation acylation alkylation	R'O – TMS R'O – CO – R R'O – R	BSA, MSTFA, MSHFBA, TSIM, SILYL-2110, SILYL-21, SILYL-1139 TFAA, HFBA, MBTFA, MBHFBA TMSH
sterically hindered	silylation	R'O – TMS	TSIM, BSTFA, SILYL-991
amines primary, secondary hydrochlorides	silylation acylation silylation	R' – NR'' – TMS R' – NR'' – CO – R R' – NR'' – TMS	BSA, MSTFA, MSHFBA, SILYL-991 TFAA, HFBA, MBTFA, MBHFBA MSTFA
amides	silylation acylation	not stable R' – CO – NH – CO – R	 TFAA, MBTFA, HFBA, MBHFBA
amino acids	silylation alkylation (a) + acylation (b)	R' – CH(NH – TMS) – CO – O – TMS R' – CH(NH – CO-R) – CO – O – R	BSA, BSTFA, MSTFA, MSHFBA a) MeOH/TMCS, TMSH b) TFAA, HFBA, MBTFA, MBHFBA
Carboxylic acids (fatty acids) salts	silylation alkylation silylation	R' – CO – O – TMS susceptible to hydrolysis R' – CO – O – R R' – CO – O – TMS susceptible to hydrolysis	BSA, MSTFA, MSHFBA, TMCS, TSIM, SILYL-2110, SILYL-21, Silyl-1139 DMF-DMA, MeOH/TMCS (1 M), TMSH TMCS
carbohydrates	silylation acylation		MSTFA, TSIM, HMDS, SILYL-1139 TFAA, MBTFA
steroids	silylation acylation		BSA, TSIM TFAA, MBTFA, HFBA, MBHFBA
These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.			

Due to their purpose, derivatization reagents are very reactive substances. For this reason, they should be stored cool and protected from moisture. For easy access with a syringe, our derivatization reagents are supplied in vials with crimp caps (exception DMCS and TMCS with screw closure). Vials with pierced sealing disks have limited stability and should be used soon.

The derivatization procedures can be found on page 372.

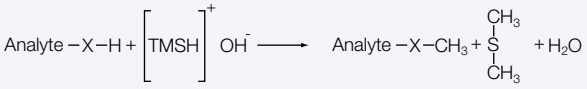
General reaction mechanisms

Silylation



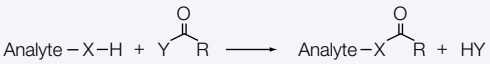
X = e.g., O, S, COO, etc.
Y = rest of silylation reagents

Alkylation (Methylation) · example TMSH



X = e.g., O, S, COO, etc.

Acylation



X = e.g., O, S, NH, etc.
Y = rest of acylation reagents

MACHEREY-NAGEL derivatization reagents for GC

Content of brochure

- Product range for acylation, alkylation and silylation reagents
- Protocols for derivatization
- Diverse tips and hints

Order you derivatization brochure KATEN200144 now

Acylation reagents

Acyl halides

Key features

- By-product of acylation with acyl halides: corresponding hydrohalic acids excess of reagent and acid have to be removed or trapped by a suitable base (e.g., pyridine)

- Pentafluorobenzoyl chloride
  PFBC: $C_6F_5-CO-Cl$
  M 230.52 g/mol, Bp 158 – 159 °C (760 mm Hg),
  Density d20°/4° = 1.601

Anhydrides

Key features

- By-products of acylation with anhydrides: corresponding acids excess reagent and the acid formed are to be removed
- Trifluoroacetic acid anhydride TFAA: $CF_3-CO-O-CO-CF_3$
  M 210.04 g/mol, Bp 39.5 – 40.5 °C (760 mm Hg),
  Density d20°/4° = 1.490

- Heptafluorobutyric acid anhydride
  HFBA: $C_3F_7-CO-O-CO-C3F7$
  M 410.06 g/mol, Bp 106 – 107 °C (760 mm Hg),
  Density d20°/4° = 1.665

Bisacylamides

Key features

- By-products: corresponding neutral acylamides: high volatility
- Easily removed; due to the neutral conditions and their favorable chromatographic characteristics, the removal of surplus bisacylamides and their by-products is often not necessary. Therefore, the sample preparation is much easier.

- *N*-methyl-bis(trifluoroacetamide)
  MBTFA: $CF_3-CO-N(CH_3)-CO-CF_3$
  M 223.08 g/mol, Kp 123 – 124 °C (760 mm Hg),
  Density d20°/4° = 1.55
- *N*-methyl-bis(heptafluorobutyramide)
  MBHFBA: $C_3F_7-CO-N(CH_3)-CO-C_3F_7$
  M 423.1 g/mol, Kp 165 – 166 °C (760 mm Hg),
  Density d20°/4° = 1.673

Methods for acylation

Acylation with fluorinated acid anhydrides (TFAA, HFBA)

- Applicable for alcohols, phenols, carboxylic acids, amines, amino acids and steroids, stable derivatives for FID or ECD detection
- Procedure see page 372 or online at *ChromaAppDB.mn-net.com*
  TFAA: MN Appl. Nr. 213041
  HFBA: MN Appl. Nr. 213042

Acylation with fluorinated acid amides (MBTFA, MBHFBA)

- Recommended for alcohols, primary and secondary amines as well as for thiols under mild, neutral conditions
- MBTFA also forms very volatile derivatives with carbohydrates [17]
- Procedure see page 372 or online at *ChromaAppDB.mn-net.com*
  MBTFA: MN Appl. Nr. 213051
  MBHFBA: MN Appl. Nr. 21305

Acylation reagents*

Substance	Packing unit			
	10 × 1 mL	20 × 1 mL	1 × 10 mL	5 × 10 mL
HFBA				
		701110.201	701110.110	701110.510
MBTFA				
		701410.201	701410.110	701410.510
MBHFBA				
	701420.101	701420.201		
PFBC				
	701120.101			
TFAA				
			701130.110	701130.510

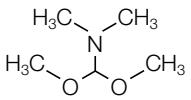
* These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.

On request for 1 × 10 mL, 1 × 50 mL and 6 × 50 mL also available with screw closure.

Reagents / methods for alkylation / methylation

Alkylation / methylation reagents

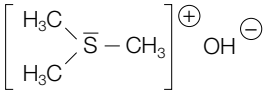
DMF-DMA *N*,*N*-dimethylformamide dimethylacetal



Key features
- Methylation reagents

- M 119.17 g/mol, Kp 106 – 107 °C (760 mm Hg), Density d20°/4° = 0.897

TMSH (0.2 mol/L in methanol) Trimethylsulfonium hydroxide



Key features
- Methylation reagents

- M 94.06 g/mol

Methods for alkylation / methylation

Methylation with TMSH

- Suited for free acids, chlorophenoxycarboxylic acids, their salts and derivatives as well as for phenols and chlorophenols [18]
- The great advantage is the simplification of the sample preparation. Lipids or triglycerides can be converted to the corresponding fatty acid methyl esters (FAMEs) by simple transesterification.
- This reaction is very elegant and convenient, because it is only necessary to add the reagent (0.2 mol/L in methanol) to the sample solution. Removal of surplus reagent is not required, since at 250 °C inside the injector of the gas chromatograph, TMSH will pyrolyze solely to volatile methanol and dimethylsulfide. Due to high reactivity, a complete conversion is usually obtained at ambient temperature. Heating (e.g., 10 min at 100 °C) in a closed sample vial may be necessary, however.
- Procedure see page 372 or online at *ChromaAppDB.mn-net.com* MN Appl. Nr. 213060

Methylation with DMF-DMA

- Applicable for fatty acids, primary amines and (partially) amino acids, under formation of *N*-dimethyl-aminomethylene amino acid methyl esters [19]
- Since DMF-DMA is a poor solvent, it is essential to use a mixture of DMF-DMA with pyridine, THF, acetone (barbiturates) or another solvent.
- Procedure see page 372 or online at *ChromaAppDB.mn-net.com* MN Appl. Nr. 213070

Methylation with methanol – TMCS (1 M)

- Suited for the esterification of free carboxylic acids and the transesterification of glycerides. Formation of HCl catalyzes the reaction. TMCS, resp. silyl ethers remove the water and thus drive the reaction to completion. The mixture should be freshly prepared.
- Procedure see page 372 or online at *ChromaAppDB.mn-net.com* MN Appl. Nr. 213080

For GC separation of FAMEs from natural butter fat after derivatization with TMSH see Appl. 201680 at *ChromaAppDB.mn-net.com*

Alkylation reagents*

Substance	Packing unit			
	10 × 1 mL	20 × 1 mL	1 × 10 mL	5 × 10 mL
DMF-DMA				
		701430.201	701430.110	
TMSH				
	701520.101	701520.201	701520.110	701520.510

* These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.

On request for 1 × 10 mL, 1 × 50 mL and 6 × 50 mL also available with screw closure.

Silylation reagents

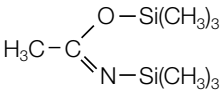
The most common form of silylation in GC is the replacing of active hydrogen atoms with a trimethylsilyl group (TMS derivative). Less frequently, trialkylsilyl groups or dimethylsilyl groups with longer alkyl chains are also in use. The alkylsilyl group increases volatility and enhances thermal stability of the sample.

Silylation can be catalyzed either acidic by addition of TMCS or basic by addition of pyridine or TSIM (e.g., for sterically hindered functionalities like tert. alcohols).

Reactivity of silylation reagents (acc. to M. Donike): TMS amide (e.g., BSA, MSTFA) > TMS amine = TSIM > Enol-O-TMS ether > S-TMS ether > O-TMS ether > TMS-O-TMS

Stability of the TMS derivatives: O-TMS ether > S-TMS ether > Enol-O-TMS ether > TMS amine > TMS amide

BSA *N,O*-bis-trimethylsilyl-acetamide



- M 203.4 g/mol,
  Bp 71 – 73 °C (35 mm Hg),
  Density d20°/4° = 0.832

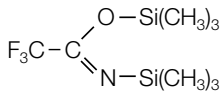
Key features

- Strong silylation reagent
- Not recommended for use with carbohydrates or very low molecular weight compounds
- Good solvent for polar compounds, but frequently used in combination with a solvent (pyridine, DMF etc.) or with other silylation reagents. Dissolved in DMF, BSA is the prime derivatization reagent for phenols.

Recommended application

- Alcohols, amines, carboxylic acids, phenols, steroids, biogenic amines and alkaloids are derivatized to stable TMS derivatives

BSTFA N,O-bis-trimethylsilyl-trifluoroacetamide



- M 257.4 g/mol,
  Bp 40 °C (12 mm Hg),
  Density d20°/4° = 0.961

Key features

- Powerful trimethylsilyl donor with approx. the same donor strength as the nonfluorinated analog BSA
- Advantage of BSTFA over BSA: greater volatility of its reaction products, particularly useful for GC analysis of low boiling TMS amino acids

- BSTFA is nonpolar (less polar than MSTFA) and can be mixed with acetonitrile for improved solubility. For the silylation of fatty acid amides, hindered hydroxyl groups and other difficult to silylize compounds, e.g., secondary alcohols and amines, we recommend BSTFA + 1 % trimethylchlorosilane (TMCS), available under the designation SILYL-991 (see page 371).

Silylation with BSA, BSTFA or SILYL-991 (BSTFA + 1 % TMCS)

- Procedure see page 372 or online at
  ChromaAppDB.mn-net.com
  BSA MN Appl. Nr. 213091
  BSTFA MN Appl. Nr. 213092
  SILYL-991 MN Appl. Nr. 213093

Silylation with BSA in combination with other silylation reagents

- Procedure see page 372 or online at
  ChromaAppDB.mn-net.com
  MN Appl. Nr. 213100

Reagents / methods for silylation

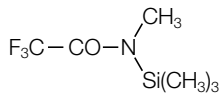
Silylation reagents*

Substance	Packing unit				
	20 × 1 mL	1 × 10 mL	5 × 10 mL	1 × 50 mL	1 × 100 mL
BSA					
		701210.110	701210.510	701210.150	
BSTFA					
	701220.201	701220.110	701220.510		
SILYL-991 (BSTFA – TMCS (99:1))					
	701490.201			701490.150	701490.1100

* These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.

On request for 1 × 10 mL, 1 × 50 mL and 6 × 50 mL also available with screw closure.

MSTFA N-methyl-N-trimethylsilyl-trifluoroacetamide



- M 199.1 g/mol, Bp 70 °C (75 mm Hg), Density d20°/4° = 1.11

Key features

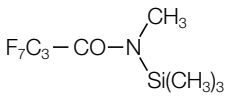
- The most volatile trimethylsilyl amide available, very strong TMS donor which does not cause noticeable FID fouling even during long-time measuring series

Recommended application

- Carboxylic acids, hydroxy and ketocarboxylic acids, amino acids, amines, alcohols, polyalcohols, sugars, mercaptans and similar compounds with active hydrogen atoms. Even amine hydrochlorides can be silylated directly.

- The addition of protic solvents in submolar quantities, e.g., TFA for extremely polar compounds (hydrochlorides) or pyridine for carbohydrates), can improve the already good dissolving power of MSTFA.
- Advantages: complete conversion with high reaction rates, even without a catalyst (1 – 2 % TMCS or TSIM); the by-product of the reaction (*N*-methyltrifluoroacetamide) shows a high volatility and a short retention time

MSHFBA N-methyl-N-trimethylsilyl-heptafluorobutyramide



- M 299.1 g/mol, Bp 148 °C (760 mm Hg)

Key features

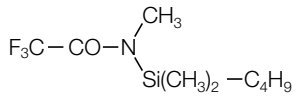
- Similar to MSTFA in reactivity and chromatography
- Either applied alone or in combination with a catalyst (TMCS, TSIM) or another silylation reagent with or without solvent; the by-product *N*-methylheptafluorobutyric amide has a lower retention time than the silylating reagent

Recommended application

- Carboxylic acids, alcohols, phenols, primary and secondary amines and amino acids

- Especially useful for flame ionization detection due to the large ratio of fluorine to silicon of 7:1, since degradation of the surplus MSHFBA does not produce SiO2 but volatile, non-corrosive silicon compounds

MBDSTFA N-methyl-N-tert-butyldimethylsilyl-trifluoroacetamide



- M 241.3 g/mol, Bp 170 °C (760 mm Hg), Density d20°/4° = 1.121

Key features

- Silylation reagent that donates a *tert*-butyldimethylsilyl group (TBDMS) for derivatizing active hydrogen atoms in hydroxyl, carboxyl and thiol groups as well as primary and secondary amines
- Fast reactions (typically 5 – 20 min) with high yields (> 96 %), by-products are neutral volatiles

- TBDMS ethers are 10^4 times more stable than the corresponding TMS ethers
- Due to the large protecting group, chromatographic retention times are longer. This may have a beneficial impact on some separations. The high concentration of M^+-57 ions is an interesting topic for GC/MS.

Silylation with MSTFA, MSHFBA or MBDSTFA

- Procedure see page 372 or online at *ChromaAppDB.mn-net.com*
  MSTFA MN Appl. Nr. 213111 · MSHFBA MN Appl. Nr. 213112 · MBDSTFA MN Appl. Nr. 213113

Silylation reagents*

Substance	Packing unit							
	10 × 1 mL	20 × 1 mL	1 × 10 mL	5 × 10 mL	1 × 100 mL	6 × 50 mL	6 × 100 mL	12 × 100 mL
MSTFA								
		701270.201	701270.110	701270.510	701270.1100	701270.650	701270.6100	701270.12100
MSHFBA								
		701260.201	701260.110	701260.510	701260.1100		701260.6100	
MBDSTFA								
	701440.101	701440.201						

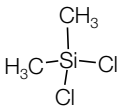
* These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.

On request for 1 × 10 mL, 1 × 50 mL and 6 × 50 mL also available with screw closure.

Ultrapure derivatization reagents for acylation, alkylation and silylation.

Reagents / methods for silylation

DMCS Dimethyldichlorosilane



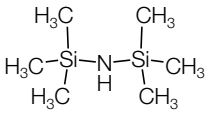
- M 129.06 g/mol,
  Bp 70 °C (760 mm Hg),
  Density d20°/4° = 1.07

Key features

- Used to form dimethylsilyl (DMS) derivatives

- DMS derivatives are much more susceptible to hydrolysis than TMS derivatives, it is therefore vital to have strictly anhydrous conditions during the conversion.

HMDS Hexamethyldisilazane



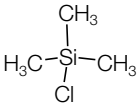
- M 161.4 g/mol,
  Bp 126 °C (760 mm Hg),
  Density d20°/4° = 0.7742

Key features

- Weak TMS donor; used as a sole reagent, it is slow and not very effective.
- Aprotic solvents like acetonitrile, pyridine, dimethylformamide, carbon disulfide and dimethylacetamide recommend themselves for use with HMDS.

- With catalytic quantities, e.g., 1 % of, or as a mixture with TMCS (2:1, v/v; SILYL-21 and SILYL-2110) it is perfectly suited for a quick and quantitative trimethylsilylation of organic compounds.

TMCS Trimethylchlorosilane



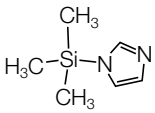
- M 108.7 g/mol,
  Bp 57 °C (760 mm Hg),
  Density d20°/4° = 0.8580

Key features

- Often used as a catalyst with other trimethylsilyl reagents

- As a sole reagent, it can be used to prepare TMS derivatives of organic acids.

TSIM N-trimethylsilyl-imidazole



- M 140.3 g/mol,
  Bp 94 – 96 °C (760 mm Hg),
  Density d20°/4° = 0.961

Key features

- Strongest hydroxyl silylator
- It is remarkable that TSIM reacts quickly and smooth with hydroxyl (even tert. OH) and carboxyl groups, but not with amines. Hence it is especially suited for multiple derivatizations, when compounds with various functional groups are to be derivatized in different ways (e.g., -O-TMS, -*N*-HFB derivatives of catecholamines).

Recommended application

- Alcohols, phenols, organic acids, steroids, hormones, glycols, nucleotides, narcotics
- Reagent of choice for carbohydrates and most steroids (even strongly hindered steroids)

Silylation with TSIM or SILYL-1139 (TSIM – pyridine 11:39)

- Procedure see page 372 or online at
  ChromaAppDB.mn-net.com
  TSIM: MN Appl. Nr. 213121
  SILYL-1139: MN Appl. Nr. 213122

Silylation reagents*

Substance	Packing unit			
	20 × 1 mL	1 × 10 mL	5 × 10 mL	6 × 50 mL
DMCS				
				701230.650
HMDS				
			701240.510	701240.650
TMCS				
	701280.201			701280.650
TSIM				
	701310.201	701310.110	701310.510	

* These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.

On request for 1 × 10 mL, 1 × 50 mL and 6 × 50 mL also available with screw closure.

Reagent mixtures for silylation*

Mixture	Composition	Packing unit				
		20 × 1 mL	1 × 10 mL	5 × 10 mL	1 × 50 mL	1 × 100 mL
SILYL-271						
	BSA – HMDS – TSIM (2:7:1)	701450.201	701450.110	701450.510		
SILYL-1139						
	TSIM – Pyridine (11:39)	701460.201				
SILYL-21						
	HMDS – TMCS (2:1)	701470.201				
SILYL-2110						
	HMDS – TMCS – Pyridine (2:1:10)	701480.201				
SILYL-991						
	BSTFA – TMCS (99:1)	701490.201			701490.150	701490.1100

* These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.

On request for 1 × 10 mL, 1 × 50 mL and 6 × 50 mL also available with screw closure.

Due to their purpose, derivatization reagents are very reactive substances. For this reason, they should be stored cool and protected from moisture. For easy access with a syringe, our derivatization reagents are supplied in vials with crimp caps (exception DMCS and TMCS with screw closure). Vials with pierced sealing disks have limited stability and should be used soon.

Silylation with SILYL-21 or SILYL-2110

- Recommended applications: sugars, glycols, sterically unhindered alcohols, carboxylic acids, acids in urine, hydroxy fatty acids, nucleotides, steroids, vitamin D, xanthone derivatives
- Procedure see page 372 or online at *ChromaAppDB.mn-net.com*
  SILYL-21 MN Appl. Nr. 213131
  SILYL-2110 MN Appl. Nr. 213132

O-trimethylsilylation with MSTFA followed by *N*-trifluoroacetylation with MBTF

- Procedure see page 372 or online at *ChromaAppDB.mn-net.com*
  MSTFA / MBTFA MN Appl. Nr. 213140

Derivatization procedures

Acylation

with fluorinated acid anhydrides · TFAA MN Appl. No. 213041 · HFBA MN Appl. No. 213042

- Dissolve 0.1 to 1 mg sample in 0.1 mL solvent, add 0.1 mL of the anhydride and heat to 60 – 70 °C for 1 – 2 h. If the sample does not need to be concentrated prior to the analysis and if there is no danger of catalytically induced side reactions, pyridine is used as solvent. The reaction solution can be injected directly into the gas chromatograph. Otherwise, use a volatile solvent and evaporate solvent, excess reagent and free acid in a stream of nitrogen. Dissolve residue in 50 µL hexane, chloroform etc. and inject aliquot portions.

with fluorinated acid amides · MBTFA MN Appl. No. 213051 · MBHFBA MN Appl. No. 213052

- Add 0.5 mL MBTFA or MBHFBA to about 2 mg sample. If there is no reaction at ambient temperature, heat the reaction mixture to 120 °C. Compounds difficult to dissolve, can be trifluoroacetylated in suitable solvent mixtures. It is recommended to use a ratio of solvent to MBTFA or MBHFBA of 4:1. The reaction mixture is chromatographed directly.

Alkylation (Methylation)

with TMSH · MN Appl. No. 213060

- Dissolve 100 mg sample (e.g., butter) in 5 mL of a solvent (e.g., *tert*.-butyl methyl ether). Add 50 µL reagent to 100 µL of this solution. The mixture is injected directly. The temperature of the injector must be at least 250 °C.

with DMF-DMA · MN Appl. No. 213070

- Add 1 mL of a mixture of DMF-DMA and pyridine (1:1) to 1 – 50 mg fatty acids. The sample can be injected as soon as a clear solution has formed. It is recommended, however, to heat the solution to 60 – 100 °C for 10 – 15 min.

with methanol – TMCS · MN Appl. No. 213080

- Add 1 mL methanol – TMCS to about 50 mg carboxylic acid or glyceride and heat. Then evaporate in a stream of nitrogen and dissolve again for injection in, e.g., *n*-heptane.

Silylation

with BSA, BSTFA oder SILYL-991 (BSTFA + 1 % TMCS)

BSA MN Appl. No. 213091 · BSTFA MN Appl. No. 213092 SILYL-991 MN Appl. No. 213093

- Add 0.5 mL of the silylation reagent to 1 – 10 mg sample; if necessary, add some solvent (normally pyridine or DMF [dimethylformamide]). Heat to 60 – 80 °C for 20 min to increase the reaction rate. 1 – 2 drops of TMCS (trimethylchlorosilane) or TSIM will also speed up the reaction.

with BSA in combination with other silylation reagents · MN Appl. No. 213100

- BSA alone silylates all sterically unhindered hydroxyl groups of the steroid skeleton; addition of TMCS will enable reaction of moderately hindered OH groups (reaction time 3 – 6 h at 60 °C). After addition of TSIM even strongly hindered hydroxyl groups will react (reaction time 6 – 24 h at 60 °C).

with MSTFA, MSHFBA or MBDSTFA

MSTFA MN Appl. No. 213111 · MSHFBA MN Appl. No. 213112 · MBDSTFA MN Appl. No. 213113

- Dissolve 10 – 15 mg sample in 0.8 mL solvent, then add 0.2 mL of the silylation reagent. The reaction mixture can be heated to 60 – 70 °C for up to 1 h and can be analyzed directly. If TFA is used as a solvent, proceed as follows [20]: dissolve 1 – 2 mg sample in 100 µL TFA. Dropwise add 0.9 mL of the silylating reagent. After cooling the sample can be chromatographed directly.

with TSIM or SILYL-1139 (TSIM – pyridine 11:39) · TSIM MN Appl. No. 213121 · SILYL-1139 MN Appl. No. 213122

- Dissolve 10 – 15 mg sample in 0.8 mL solvent, then add 0.2 mL of the silylation reagent. The reaction mixture can be heated to 60 – 70 °C for up to 1 hour and can be analyzed directly. Recommended solvent pyridine. When using SILYL-1139, the presence of water does not interfere.

with SILYL-21 or SILYL-2110 · SILYL-21 MN Appl. No. 213131 · SILYL-2110 MN Appl. No. 213132

- Carefully add SILYL-21 or SILYL-2110 to 1 – 10 mg of the sample. Precipitated ammonium chloride does not interfere. If the sample should not dissolve within 5 min, heat to 75 – 85 °C. If no mutarotation is to be expected, you may dissolve the sugar in warm pyridine first and then add the silylation reagent. In some cases it may be advantageous to use a different solvent instead of pyridine. For derivatization of 3-ketosteroids we recommend to use DMF (dimethylformamide)

O-trimethylsilylation with MSTFA followed by ***N***-trifluoroacetylation with MBTFA · MN Appl. No. 213140

- Completely silylate 2 mg of the sample with 0.3 mL MSTFA, e.g., as described on page 368. After addition of 0.3 mL MBTFA the trimethylsilyl group is replaced by the *N*-trifluoroacetyl group. The mixture can be analyzed directly.

Test mixtures

Key features

- Test mixtures for GC capillary columns to control the performance of fused silica capillary columns and the GC system

Test mixtures*

Designation		Pack of	REF
Activity test mixture (FA-TMS test according to Donike) in MSTFA/*n*-hexane (1 + 4)	1 mg/mL each of TMS capric acid (C10), TMS myristic acid (C14), TMS stearic acid (C18), TMS behenic acid (C22), hexadecane (C16), eicosane (C20), tetracosane (C24), octacosane (C28)	1 mL	722307
Grob test mixture (modified) in *n*-hexane	(in mg/mL) *n*-decane (~ 2.8), *n*-undecane (~ 2.9), *n*-octanol (~ 3.6), 2,6-dimethylphenol (~ 3.2), 2,6-dimethylaniline (~ 3.2), methyl decanoate (~ 4.2), dicyclohexylamine (~ 3.1), methyl undecanoate (~ 4.2), methyl dodecanoate (~ 4.1)	1 mL	722310
MN OPTIMA® test mixture in pentane	0.1 % each of undecane, dodecane, octanol, dimethylaniline, decylamine, methyl decanoate, methyl undecanoate, henicosane, docosane, tricosane (chromatograms see page 313)	1 mL	722316
MN OPTIMA® amine test mixture in ethanol	0.2 % diisobutylamine, 1 % diethanolamine, 0.2 % 2,6-dimethylaniline, 0.2 % *o*-propanol-pyridine, 0.2 % dicyclohexylamine, 0.2 % dibenzylamine	1 mL	722317
FAME test mixture in hexane	0.1 % each of FAMEs C4, C6, C8, C10, C12, C14, C16, C18, C18:1 cis, C18:1 trans, C18:2, C18:3, C20, C22, C22:1, C24 (chromatogram see page 341)	1 mL	722320

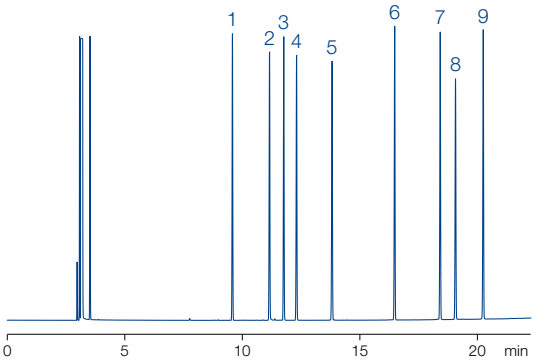
* These products contain harmful substances which must be specially labeled as hazardous. For detailed information please see SDS.

Grob test mixture (modified) (REF 722310)

MN Appl. No. 211250

Column: OPTIMA® 5, 50 m x 0.25 mm ID, 1.0 µm film
Injection: 1 µL, split 1:40, 280 °C
Carrier gas: 1.5 bar H_2
Temperature: 80 °C → 280 °C (10 min), 8 °C/min
Detector: FID 280 °C

Peaks:
1. *n*-Decane
2. 1-Octanol
3. *n*-Undecane
4. 2,6-Dimethylphenol
5. 2,6-Dimethylaniline
6. Methyl decanoate
7. Methyl undecanoate
8. Dicyclohexylamine
9. Methyl dodecanoate



Further applications can be found online in our application database at *ChromaAppDB.mn-net.com*

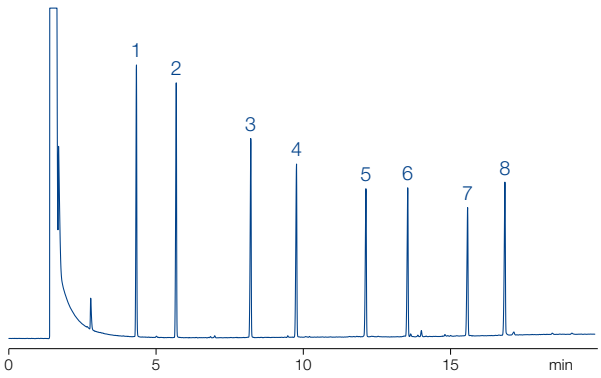
Test mixtures for GC capillary columns

Activity test mixture (REF 722307)

MN Appl. No. 211240

Column:	OPTIMA® 5, 25 m x 0.32 mm ID, 1.0 µm film
Injection:	1 µL, split 1:40, 300 °C
Carrier gas:	0.6 bar H_2
Temperature:	150 °C → 300 °C (8 min), 10 °C/min
Detector:	FID 300 °C

Peaks:
1. TMS capric acid (C_{10})
2. Hexadecane (C_{16})
3. TMS myristic acid (C_{14})
4. Eicosane (C_{20})
5. TMS stearic acid (C_{18})
6. Tetracosane (C_{24})
7. TMS behenic aicd (C_{22})
8. Octacosane (C_{28})

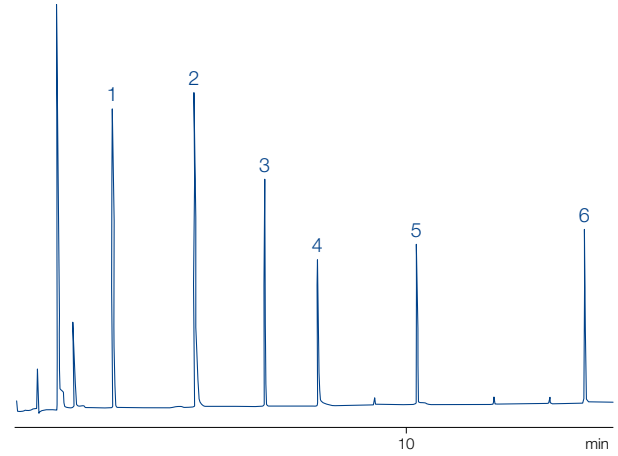


OPTIMA® Amine test mixture (REF 722317)

MN Appl. No. 250020

Column:	OPTIMA® 5 Amine, 30 m x 0.32 mm ID, 1.5 µm film
Injection:	1 µL, split 1:40
Carrier gas:	0.6 bar H_2
Temperature:	100 °C → 280 °C, 10 °C/min
Detector:	FID 280 °C

Peaks:
1. Diisobutylamine
2. Diethanolamine
3. 2,6-Dimethylaniline
4. *o*-Propanol-pyridine
5. Dicyclohexylamine
6. Dibenzylamine



Ferrules

Key features

- Graphite ferrules provide the highest temperature stability (up to 450 °C). They are reusable, if handled with care. We also offer 1/16″ graphite ferrules specially designed for Carlo Erba / Fisons or for Agilent gas chromatographs.
- Vespel ferrules with 40 % graphite. Temperature-stable up to 400 °C and reusable.

Ferrules

Bore (= column OD)	Graphite	Vespel
		+40 % Graphite
T_{max} →	450 °C	400 °C
1/16″ ferrules		
0.4 mm		706246
0.5 mm	708308	
1/16″ ferrules for Hewlett-Packard (Agilent) instruments		
0.4 mm	708353	
0.5 mm	708354	
0.8 mm	708355	

Septa for capillary column

Injection Port Septa blister pack for cleanliness and easily handling

Key features

- BTO septa
  for highest demands in GC and GC-MS
  – pierced, soft – CenterGuide™
- AG3 septa
  with higher durability than BTO
  – pierced, hard – CenterGuide™
- Marathon Septa
  with extreme durability for > 400 injections
  – pierced – CenterGuide™

Injection Port Septa

Septum grade		BTO septa	AG3 septa	Marathon septa
				
OD	**T_{max}**			
9 mm	400 °C	702646	702656	702660
11 mm	400 °C	702647	702657	702661
11.5 mm	400 °C	702648	702658	702662
Shimadzu®	300 °C	702649	702659	702663
	Pack of	25	25	25

Standard Septa in classical plastic container

Key features

- Standard septa (ST)
  beige silicone, 60° shore A, 4 mm
- High temperature septa (HT)
  red non-bleeding silicone, 60° shore A, 3 mm
  (320 °C max.)
- Silicone septa
  soft, transparent
- Silicone / PTFE septa
  white silicone, one side coated with grey PTFE, 3 mm

Classical septa

Septum grade		Standard septa (ST)	High temperature septa (HT)	Silicone septa	Silicone septa / PTFE
					
OD					
9 mm		702609	702619	702602	
10 mm		702610	702620		702625
11 mm		702611	702621	702604	702626
12 mm		702612	702622	702605	702627
13 mm		702613	702623	702606	702628
[illegible]mm			702632		
	Pack of	50	50	50	50

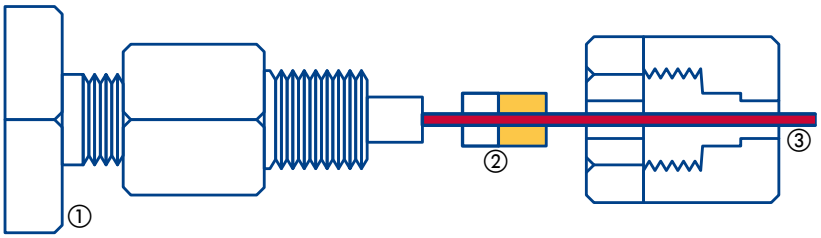
Connectors for capillary GC columns

Key features

- Glass connectors for fused silica capillary columns from 0.2 to 0.53 mm ID:
  manufactured from deactivated glass with slightly tapered inner diameter; used to join two fused silica capillaries of equal or different diameters. Advantages compared to stainless steel fittings are easy connection without tools, optical control during connection, negligible heat capacity and no dead volume.
- Graphseal ferrules for capillary columns: a stainless steel ferrule filled with graphite – the ideal sealing material for capillaries. The capillary is mounted on a 1/16″ exit (detector, injector etc.), with the appropriate ferrule, a nut (with slit) and an adapter (see table below).

Connectors for capillary GC columns

Description	Pack of	REF
Graphseal ferrules for capillary columns		
0.4 mm bore	10 ferrules	708337
0.5 mm bore	10 ferrules	708318
0.8 mm bore	10 ferrules	708319
Universal capillary glass connectors		
linear	5 connectors	707971
linear	10 connectors	707972
Y splitter	1 connector	707973



① 1/16“ exit
② Graphseal ferrule
③ Capillary

General accessories

Tools and general accessories for GC

Key features

- Magnifying lens with scale: an essential tool for any laboratory. In capillary GC it is often important to inspect column integrity or check cut ends of capillaries. When closing a column by melting the magnifying lens can be used to check whether the column is really closed or whether an open channel has been formed in the sealed end. Our lens provides 8x magnification and is supplied with a scale as pictured in the figure below. The space between lines is equivalent to 1/10 mm.
- Diamond file: a useful tool for cutting capillaries and smoothing ends of capillaries. Square capillary ends are especially important for butt connections (e.g., in Valco unions).
- Glass wool, quartz wool and glass fiber wadding are used for, e.g., GC liners, packed GC columns etc.

Tools and general accessories

Description	Pack of	REF
Tools for capillary GC		
Diamond file for cutting capillaries and straightening capillary ends	1	708300
Magnifying lens with scale magnification 8x	1	706296
PTFE tape for sealing, reels 12 m long, 12 mm wide, 0.1 mm thick	1 reel	706512
Glass wool		
Glass wool, long fibers, DMCS treated, for packed GC columns	50 g	706201
Glass fiber wadding silanized, very fine fibers	25 g	718002
Quartz wool, very fine fibers	25 g	718587

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List of abbreviations

%C	carbon content in percent
Å	angstrom = 0.1 nm = 1.0 × 10^{-10} m
ACN	acetonitrile
Alox	aluminum oxide
AOX	sum parameter for adsorbable organic bounded halogens
ASP	CHROMABOND® SPE cartridges for ASPEC systems
BDS	base deactivated octadecylsilan (C_{18})
BET	analytical methods for determining of surfaces size (developer: Stephen Brunauer, Paul Hugh Emmett and Edward Teller)
BTEX	aromatic hydrocarbons: benzene, toluene, ethyl benzene and xylene
BTX	sum parameter for volatile aromatic hydrocarbons
DIN	German Institute for Standardization
DMA	dimethylamino = $N(CH_3)_2$
DOC	dissolved organic carbon
DVB	divinylbenzene copolymer
EC	column hardware for analytical columns in HPLC
ec	endcapping or endcapped
EP	European Pharmacopoeia (Ph. Eur., PharmEurl., etc.)
EPA	US Environmental Protection Agency
ETFE	ethylene tetrafluoroethylene
F217	gasket material (foamed polyethylene between two solid polyethylene layers)
FEP	fluorinated ethylene propylene
FID	flame ionization detector
FS	fused silica
GC	gas chromatography
HEPT	height equivalent to a theoretical plate
HILIC	hydrophylic interaction chromatography
HPLC	high performance liquid chromatography
HPTLC	high performance thin layer chromatography
HS	headspace
ID	internal diameter
IR	infrared spectroscopy, spectral range
ISO	International Organization for Standardization
LV	large volume
MPS	CHROMABOND® SPE cartridges for MultiPurposeSampler
MS	mass spectrometry (suitable)
MTBE	methyl *tert*-butyl ether
N	e.g., N 11, identified the nominal diameter of a bottle neck, an insert, a closure or a septum
nm	nanometer = 1.0 × 10^{-9} m
NP	normal phase
OD	outer diameter
ODS	octadecylsilan (C_{18})
PA	polyamide, nylon
PAH	polycyclic aromatic hydrocarbons
PCA	propylcarboxylic acid also butyric acid
PCB	polychlorinated biphenyls
PE	polyethylene
PEEK	polyether ether ketone
PEG	polyethylene glycol
PEI	polyethylenimin
PL	phospholipids
PP	polypropylene
ppb	parts per billion (1 per 1000000000 = 10^{-9})
ppm	parts per million (1 per 1000000 = 10^{-6})
PS/DVB	polystyrene divinylbenzene copolymer
PSA	propylsulfonic acid
PTFE	polytetrafluoroethylene
REF	reference number, article number, product number, ordering number
RI	refractive index
RP	reversed phase
SA	strong acidic, also see SCX
SAX	strong anion-exchanger
SB	strong basic, also see SAX
SCX	strong cation-exchanger
SiOH	silanol, unmodified silica
SPE	solid phase extraction

SPME	solid phase micro extraction
TEF	Tefzel®, see ETFE
TFA	trifluoroacetic acid
THC	tetrahydrocannabinol
THF	tetrahydrofuran
TLC	thin layer chromatography
TOC	total organic carbon
UHPLC	ultra HPLC, high separation performance by < 2 µm particles or core-shell technology
UPLC	see UHPLC, but protected term of the company Waters Corporation (USA)
USP	United States Pharmacopeia
UV	ultraviolet wavelength range (e.g., 254 nm), spectral range
VOC	volatile organic compounds
VP	column hardware for preparative columns in HPLC
WCX	weak cation-exchanger

Trademarks

MACHEREY-NAGEL trademarks

ALUGRAM	coated aluminium sheets for TLC
CHROMABOND	columns for solid phase extraction (SPE)
CHROMAFIL	syringe filters (membrane filters)
CHROMAFIX	cartridges for solid phase extraction (SPE)
ChromCart	cartridge system for HPLC
LIPODEX	fused silica capillary columns with cyclodextrin phases for GC enantiomer separation
NUCLEODUR	spherical high purity silica for HPLC
NUCLEOGEL	polymer-based HPLC columns
NUCLEOGEN	HPLC ion exchange columns for nucleic acid analyses
NUCLEOSHELL	core-shell silica phases for HPLC
NUCLEOSIL	spherical standard silica for HPLC
OPTIMA	fused silica high performance capillary columns with immobilized phases
OPTIMA WAXplus	fused silica high performance capillary columns with optimized polyethylene glycol phase
PERMABOND	fused silica capillary columns with immobilized phases
POLYGOSIL	irregular silica for HPLC
POLYGRAM	coated polyester sheets for TLC

Trademarks of other companies

Registered trademarks (®)

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Acquity	Waters Corp. (USA)
Agilent	Agilent Technologies Inc. (USA)
Allure	Restek Corp. (USA)
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Ascentis	Sigma-Aldrich Co. (USA)
Atlantis	Waters Corp. (USA)
AutoTrace	Caliper Life Sciences Inc. (USA)
AVICEL	FMC Corp. (USA)
BEKOlut	BEKOlut GmbH & Co. KG (Germany)
Biomek	Beckman Coulter Inc. (USA)
Biotage	Biotage AB (Sweden)
Bond Elut	Agilent Technologies Inc. (USA) [former Varian Inc. (USA)]
Celite	Manville Corp. (USA)
Cheminert	Valco Instruments Co. Inc. / VICI AG
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ChiralPak	Daicel Chemical Industries Ltd. (Japan)
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CLEAN-UP	UCT United Chemical Technologies Inc. (USA)
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Rtx	Restek Corp. (USA)
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SymmetryShield	Waters Corp. (USA)

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